IMPLEMENTATION OF PID CONTROLLER FOR CONTROLLING THE LIQUID LEVEL OF THE COUPLED TANK SYSTEM

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ABSTRACT

The PID controllers have found wide acceptance and applications in the industries for the past few decades. In spite of their simple structures, PID controllers are proven to be sufficient for many practical control problems. This project presents the PID controller design for controlling liquid level of coupled tank system. These coupled tank liquid level systems are in second order system. The PID Controller will be designed to control the liquid level at tank 1 and design techniques of the PID Controller are then conducted based on developed model. MATLAB has been used to simulate and verified the mathematical model of the controller. Visual Basic 6 has been used to implement the graphical user interface (GUI) and implementation issues for the controller's algorithms will also be discussed. The DAQ card is used for interfacing between hardware and software. The simulated result will be compared with the implemented result.

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LIST OF ABBREVIATIONS

PID	-	Proportional-Integral-Derivative
DAQ	-	Data acquisition
GUI	-	Graphic User Interface
CTS-001	-	Coupled Tank Liquid Level System
SISO	-	Single Input Single Output
PV	-	Process Variable
MV	-	Manipulative Variable
SP	-	Set Point
V	-	Voltage
USB	-	Universal Serial Bus
Кр	-	Proportional Gain
Ki	-	Integral Gain
Kd	-	Derivative Gain
RC	-	Resistor-Capacitor Circuit

CHAPTER 1

INTRODUCTION

1.1 Overview

Industrial application of liquid level control abound, such as in food processing, nuclear power generation plant, industrial chemical processing and pharmaceutical industries. The typical actuators used in coupled tank liquid level system include of two small tanks mounted above a reservoir which functions as storage for the water [4]. Each of both small tanks has independent pumps to pump water into the top of each tank [4]. At the base of each tank have a flow valve connected to reservoir. In addition, level sensors such as capacitive-type probe to monitor the level of water in each tank, displacement float and pressure sensor provide liquid level measurement [4].

The PID Controller usually used for temperature, motion and flow controllers. It's available in analog and digital forms. PID Controller will control the water pump so that water in both tank in level as required. The DAQ card is used as the interface to connect the system and equipment. Software such as MATLAB will be used to get the simulation result of the system performance and Microsoft Visual Basic 6 to implement the designed controller by developing Graphical User Interface (GUI). Figure 1.1 shows the block diagram of the coupled tank control apparatus with controller.



Figure 1.1: Block diagram of the couple-tank control apparatus.

1.2 Problem Statement

The Proportional-plus-Integral-plus-Derivative (PID) controllers have found wide acceptance and applications in the industries for the past few decades. It has a simple control structure which was understood by plant operators and which they found relatively easy to tune. In spite of the simple structures, PID controllers are proven to be sufficient for many practical control problems and hence are particularly appealing to practicing engineers. An abundant amount of research work has been reported in the past on the tuning of PID controllers. Ziegler Nichols step response, Ziegler Nichols ultimate cycling, Cohen Coon, Internal model control, and error-integral criteria tuning formulae are to mention only a few [7]. "PID" means Proportional-Integral-Derivative, referring to the three terms operating on the error signal to produce a control signal. Since many control systems using PID control have proved satisfactory, it still has a wide range of applications in industrial control.

In this project, several useful PID Controller design techniques will be presented, and implementation issues for the algorithms will also be discussed. The PID Controller will be designed to control the liquid level at tank 1. In this project, the simulation of proportional, integral and derivative actions are explained in detail, and variations of the basic PID structure are also introduced. A graphical user interface (GUI) implementing of PID Controller tuning formulae will also be present at this project.

Finally, we need continuous data from the plant as the feedback, so to overcome this problem an Advantech DAQ card have been used as the interfacing device between the hardware and software. There are several objectives that must be achieved in order to make this project successful;

- i. To develop a PID Controller for controlling the liquid level of tank one of coupled tank system.
- ii. To validate the result from simulation (using MATLAB) through experimental set up (implementation using Microsoft Visual Basic 6).

1.4 Scope of project

This project is all about how to designed the controller and simulate it using MATLAB. Then, implement PID Controller by developing GUI using Microsoft Visual Basic 6 software on coupled tank liquid level system. After that, both results are compared.

There are several software will be used, first software is MATLAB 7.1 that been used to simulate and verified the mathematical model of the controller. Second software that will be us is Microsoft Visual Basic 6 that been used to implement the graphical user interface for PID Controller.

The communication between DAQ card, Visual Basic 6 and Coupled tank liquid level system will be determined, in term of address to give or receive analog or digital signal.

1.5 Summary

This chapter is about the explanation for overall project. The objective and the scope of the project will be given in order to give an insight about the idea of the project. On the next chapter, the literature review for this controller but use at different system and same system but with different controller will be discussed.

CHAPTER 2

LITERATURE REVIEW

2.1 Overview

This chapter will discuss about the article that referred for this controller but applied at different plant or different method to designing and also for different controller but applied at same plant or same method of designing.

2.2 Article

[1] Jutarut Chaorai-ngern, Arjin Numsomran, Taweepol Suesut, Thanit Trisuwannawat and Vittaya Tipsuwanporn., " PID Controller Design using Characteristic Ratio Assignment Method for Coupled-Tank Process", Faculty of Engineering, King Mongkuts Institute of Technology Ladkrabang, Bangkok 10520, Thailand

This paper presents the PID controller design for coupled tank process using characteristic ratio assignment (CRA). The simulation results can be illustrated the validity of their approach by MATLAB

[2] Mohd Fua'ad Rahmat and Mariam MD Ghazaly.," Performance Comparison between PID and Fuzzy Logic Controller in Position Control System of DC Servomotor", Jurnal Teknologi, 45 (D) Dis. 2006: 1-17

This paper presents the comparison between PID controller and Fuzzy Logic Controller about their time specification performance in position control system of a DC motor. This paper included design and development of a GUI software using Microsoft Visual Basic 6 to programming real time software. [3] Muhammad Rehan, Fatima Tahir, Naeem Iqbal and Ghulam., "Modelling, Simulation and Dicentralized Control of a Nonlinear Coupled Tank Systam", Department of Electrical Engineering, PIEAS, Second International Conference on Electrical Engineering 25-26 March 2008 University of Engineering and Technology, Lahore (Pakistan)

This paper presents a coupled three tank system is taken as a plant and will be modeled mathematically using Bernoulli's law, simulate with Matlab/Simulink and decentralized using control and estimation tool manager from simulink model and mathematical model

2.3 Summary

This chapter is about the explanation for some article that will refer to gets the information or some knowledge that will apply to make the project run successfully. They are several articles that explain about same controller that will use in this project but applied at different plant or different method of designing, and also different controller but applied at same plant.

CHAPTER 3

METHODOLOGY

3.1 Overview

This chapter will discuss about the method that has been used to complete this project. The coupled tank liquid level system CTS-001 will be used in this project as a plant. In this project, several useful PID Controller design techniques will be presented. The PID Controller will be designed to control the liquid level at tank one to obtain the desired level. In this project, Advantech DAQ card have been used as the interfacing between the hardware and software.

3.2 Project Flow Chart



Figure 3.1: Flow chart for software and hardware development

Figure 3.1 shows about the overall progress for both software and hardware development that will discuss later. This project will be divided to two parts to make sure this project run smoothly. The first part is a software part, which will cover modeling the controller. The controller must be designed and simulated using MATLAB and then implemented in Visual Basic 6 as GUI. The second part will cover for the hardware part. In this part, the coupled tank liquid level system will be assembled to make sure it will run properly. Then, a communication between plant and controller must be done using DAQ card. The DAQ card must be analyzed and these operations need to refer the manual, to make the interfacing between plant and controller.

After that, both parts must be integrated to test the whole system. At this part, the real time result that implemented using Visual Basic 6 must be compared with the experiment result that simulated using MATLAB. Troubleshooting will be performed if some errors occurred to obtain better result.

3.3 Mathematical Modeling of Coupled Tank System

Before the process of designing controller begin, it is vital to understand the mathematics of how the coupled tank system behaves. In this system, nonlinear dynamic model are observed. Four steps are taken to derive each of the corresponding linearised perturbation models from the nonlinear model [4]. These steps will be generally discussed in this topic. Figure 3.2 shows the schematic diagram of coupled tank system that been used.



Figure 3.2: Schematic Diagram of Coupled Tank System

3.3.1 A Simple Nonlinear Model of Coupled Tank System

A simple nonlinear model is derived based on figure 3.2. Let H_1 and H_2 be the fluid level in each tank, measured with respect to the corresponding outlet. Considering a simple mass balance, the rate of change of fluid volume in each tank equals the net flow of fluid into the tank. Thus for each of tank 1 and tank 2, the dynamic equation is developed as follows.

$$A_{1} = \frac{dH_{1}}{dt}Q_{i1} - Q_{o1} - Q_{o3}$$
..... (3.3.1.2)
$$A_{2} = \frac{dH_{2}}{dt}Q_{i2} - Q_{o2} - Q_{o3}$$
..... (3.3.1.3)

Where

H1, *H2* = height of fluid in tank 1 and tank 2 respectively A1.A2 =cross sectional area of tank 1 and tank 2 respectively Qo3 =flow rate of fluid between tanks Qi1, Qi2 = pump flow rate into tank 1 and tank 2 respectively Qo1, Qo2 = flow rate of fluid out of tank 1 and tank 2 respectively

Each outlet drain can be modeled as a simple orifice. Bernoulli's equation for steady, non viscous, incompressible shows that the outlet flows in each tank is proportional to the square root of the head of water in the tank. Similarly, the flow between the two tanks is proportional to the square root of the head differential.

$$Q_{01} = \alpha_1 \sqrt{H_1} \qquad \dots (3.3.1.4)$$

$$Q_{02} = \alpha_2 \sqrt{H2} \qquad \dots (3.3.1.5)$$

$$Q_{03} = \alpha_3 \sqrt{H_1 - H_2} \qquad \dots (3.3.1.6)$$

Where α_1 , α_2 , α_3 are proportional constants which depend on the coefficients of discharge, the cross sectional area of each orifice and the gravitational constant.

Combining equation (3.3.1.4), (3.3.1.5) and (3.3.1.6) into both equation (3.3.1.2) and (3.3.1.3), a set of nonlinear state equations which describe the system dynamics of the coupled tank are derived

$$A_{1}\frac{dH_{1}}{dt} = Q_{i1} - \alpha_{1}\sqrt{H_{1}} - \alpha_{3}\sqrt{H_{1} - H_{2}}$$
..... (3.3.1.7)
$$A_{2}\frac{dH_{2}}{dt} = Q_{i2} - \alpha_{2}\sqrt{H_{2}} - \alpha_{3}\sqrt{H_{1} - H_{2}}$$
..... (3.3.1.8)

3.3.2 A Linearised Perturbation Model

Suppose that for a set of inflows Q_{i1} and Q_{i2} , the fluid level in the tanks is at some steady state level H_1 and H_2 . Consider a small variation in each inflow, q_1 in Q_{i1} and q_2 in Q_{i2} . Let the resulting perturbation in level be h_1 and h_2 respectively. From equations (3.3.1.7) and (3.3.1.8), the equation will become:

For Tank 1

$$A_1 \frac{d(H_1 + h_1)}{dt} = (Q_{i1} + q_1) - \alpha_1 \sqrt{(H_1 + h_1)} - \alpha_3 \sqrt{H_1 - H_2 + h_1 - h_2}$$
..... (3.3.2.1)

For Tank 2

$$A_2 \frac{d(H_2 + h_2)}{dt} = (Q_{i2} + q_2) - \alpha_2 \sqrt{(H_2 + h_2)} + \alpha_3 \sqrt{H_1 - H_2 + h_1 - h_2}$$
..... (3.3.2.2)

Subtracting equations (3.3.1.7) and (3.3.1.8) from equation (3.3.2.1) and (3.3.2.2), the equations that will be obtained are,

$$A_1 \frac{dh_1}{dt} = q_1 - \alpha_1 (\sqrt{H_1 + h_1} - \sqrt{H_1}) - \alpha_3 (\sqrt{H_1 - H_2 + h_1 - h_2} - \sqrt{H_1 - H_2})$$
..... (3.3.2.3)

$$A_2 \frac{dh_2}{dt} = q_2 - \alpha_2 (\sqrt{H_2 + h_2} - \sqrt{H_2}) + \alpha_3 (\sqrt{H_1 - H_2 + h_1 - h_2} - \sqrt{H_1 - H_2})$$
..... (3.3.2.4)

For small perturbations,

$$\sqrt{H_1 + h_1} = \sqrt{H_1}(1 + \frac{H_1}{2H_1})$$
.....(3.3.2.5)

Therefore,

$$\sqrt{H_1 + h_1} - \sqrt{H_1} \approx \frac{h_1}{2\sqrt{H_1}}$$

Similarly,

$$\sqrt{H_2 + h_2} - \sqrt{H_2} \approx \frac{h_2}{2\sqrt{H_2}}$$

And

$$\sqrt{H_2 - H_1 + h_2 - h_1} - \sqrt{H_2 - H_1} \approx \frac{h_2 - h_1}{2\sqrt{H_2 - H_1}}$$

Simplify equation (3.3.2.3) and (3.3.2.4) with these approximations will become,

$$A_1 \frac{dh_1}{dt} = q_1 - \frac{\alpha_1}{2\sqrt{H_1}} h_1 - \frac{\alpha_3}{2\sqrt{H_1 - H_2}} (h_1 - h_2)$$
.....(3.3.2.6)

$$A_2 \frac{dh_2}{dt} = q_2 - \frac{\alpha_2}{2\sqrt{H_2}} h_2 + \frac{\alpha_3}{2\sqrt{H_1 - H_2}} (h_1 - h_2)$$
.....(3.3.2.7)

In equations (3.3.2.6) and (3.3.2.7), note that the coefficients of the perturbations in level are functions of the steady state operating points H_1 and H_2 . Note that the two equations can also be written in the form

$$A_1 \frac{dh_1}{dt} = q_1 - q_{o1} - \frac{\alpha_3}{2\sqrt{H_1 - H_2}} (h_1 - h_2)$$
..... (3.3.2.8)

$$A_2 \frac{dh_2}{dt} = q_2 - q_{o2} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}(h_1 - h_2)$$
.....(3.3.2.9)

where q_{o1} and q_{o2} represent perturbations in the outflow at the drain pipes. This would be appropriate in the case where outflow is controlled by attaching an external clamp for instance.

3.3.3 First Order Single Input Single Output (SISO) plant

This configuration is considered by having the baffle completely depressed so that there is no flow between the two tanks. Equation (3.3.2.6) and (3.3.2.7) can be simplified to become first order differential equation.

$$A_1 \frac{dh_1}{dt} = q_1 - \frac{\alpha_1}{2\sqrt{H_1}} h_1$$
..... (3.3.3.1)

$$A_2 \frac{dh_2}{dt} = q_2 - \frac{\alpha_2}{2\sqrt{H_2}} h_2$$
..... (3.3.3.2)

Taking the level of fluid at tank 1 that will control, the output variable h_1 represents a small change in the steady state level H_1 and q_1 is a small change in the steady state input flow rate into tank 1, Q_{i1} . H_1 is also the steady state operating points and is a constant. Performed laplace transform on equation (3.3.3.1) will become,

$$\frac{h_1(s)}{q_1(s)} = \frac{\frac{2\sqrt{H_1}}{\alpha_1}}{1 + \frac{2A_1\sqrt{H_1}}{\alpha_1}s} = \frac{k_t}{1 + sT}$$
.....(3.3.3.3)

From equation (3.3.3.1), the time constant of the tank 1 dynamics can be expressed

$$T_1 = \frac{2A_1 \sqrt{H_1}}{\alpha_1}$$
 (3.3.3.4)

The steady state gain of the tank 1 dynamics is

$$k_{\rm t} = \frac{2\sqrt{H_1}}{\alpha_1}$$

..... (3.3.3.5)

3.3.4 Second Order Single Input Single Output (SISO) plant

This configuration is considered by having the baffle raised slightly. The manipulated variable is the perturbation to tank 1 inflow. Performed laplace transform of equation (3.3.2.6) and (3.3.2.7), and assuming that initially all variables are at their steady state values,

$$A_1 s h_1(s) = q_{1(s)} - \left(\frac{\alpha_1}{2\sqrt{H_1}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}\right) h_1(s) + \frac{\alpha_3}{2\sqrt{H_1 - H_2}} h_2(s) \qquad \dots (3.3.4.1)$$

$$A_2 s h_2(s) = q_{2(s)} - \left(\frac{\alpha_2}{2\sqrt{H_2}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}\right) h_2(s) + \frac{\alpha_3}{2\sqrt{H_1 - H_2}} h_1(s)$$
 (3.3.4.2)

Rewritten equation (3.3.4.1) and (3.3.4.2)

$$(T_1s + 1)h_1(s) = k_1q_1(s) + k_{12}h_2(s) \qquad \dots (3.3.4.3)$$

$$(T_2s+1)h_2(s) = k_2q_2(s) + k_{2l}h_l(s) \qquad \dots (3.3.4.4)$$

Where

$$T_{I=} \frac{A_{1}}{\frac{\alpha_{1}}{2\sqrt{H_{1}}} + \frac{\alpha_{3}}{2\sqrt{H_{1} - H_{2}}}}$$
.....(3.3.4.4)

$$T_{2=} \frac{A_2}{\frac{\alpha_2}{2\sqrt{H_2}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}}$$
..... (3.3.4.5)

$$k_{I=} \frac{I}{\frac{\alpha_1}{2\sqrt{H_1}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}}$$
..... (3.3.4.6)

$$k_{2=} \frac{I}{\frac{\alpha_2}{2\sqrt{H_2}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}}$$
..... (3.3.4.7)

$$k_{12=} \frac{\frac{\alpha_3}{2\sqrt{H_1 - H_2}}}{\frac{\alpha_1}{2\sqrt{H_1}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}}$$
..... (3.3.4.8)

$$k_{2l} = \frac{\frac{\alpha_3}{2\sqrt{H_1 - H_2}}}{\frac{\alpha_2}{2\sqrt{H_2}} + \frac{\alpha_3}{2\sqrt{H_1 - H_2}}}$$
..... (3.3.4.9)

For the second order configuration that shows on figure 3.3, h_2 is the process variable (PV) and q_1 is the manipulated variable (MV). Case will be considered when q_2 is zero. Then, equation (3.3.4.3) and (3.3.4.4) will be expressed into a form that relates between the manipulated variable, q_1 and the process variable, h_2 and the final transfer function can be obtained as,

$$\frac{h_2(s)}{q_1(s)} = \frac{k_1 k_2}{(T_1 s + 1)(T_2 s + 1) - k_{12} k_{21}}$$
$$= \frac{k_1 k_2}{T_1 T_2 s^2 + (T_1 + T_2) s + (1 - k_{12} k_{21})}$$
.....(3.3.4.10)



Figure 3.3: Block Diagram of Second Order Process

This topic will discuss about the designing of controller that will control level fluid at tank 1 on coupled tank system. The purpose controller that needs to design is PID Controller. The designing of controller are divided into two methods. First method, the controller needed to be design and simulate using MATLAB while second method, Microsoft Visual Basic 6 is used for implementation that will create GUI for PID controller. So that, before the both method need to be proceed, the value for each parameters of the equation (3.3.4.10), the equation for the second order configuration needed to be found.

Each value of α_1 , α_2 , α_3 , A_1 , A_2 , H_1 and H_2 can be obtained from calibrate experiments manual CTS-001 book that also been provided with this plant and those values are:

$H_1 = 17$
$H_2 = 15$
$\alpha_1 = 10.78$
$\alpha_2 = 11.03$
$\alpha_3 = 11.03$
$A_1 = 32$
$A_2 = 32$

Table 3.1: Parameters values

By solving equation (3.3.4.4), (3.3.4.5), (3.3.4.6), (3.3.4.7), (3.3.4.8) and (3.3.4.9) with those values α_1 , α_2 , α_3 , A_1 , A_2 , H_1 and H_2 , the value of T_1 , T_2 , K_1 , K_2 , K_{12} , and K_{21} can be determined. So the value of T_1 , T_2 , K_1 , K_2 , K_{12} , and K_{21} are:

$T_1 = 6.1459$
$T_2 = 6.0109$
$K_1 = 0.1921$
$K_2 = 0.1878$
$K_{12} = 0.749$
$K_{2l} = 0.7325$

Table 3.2: Parameters value

By using the value that has been obtained from T_1 , T_2 , K_1 , K_{12} , K_{12} , and K_{21} and put it in equation (3.3.4.10), the value of transfer functions become:

$$TF = \frac{(0.1921)(0.1878)}{(6.1459)(6.0109)s^2 + (6.1459 + 6.0109)s + [1 - (0.749)(0.7325)]}$$

Then, the transfer function will become,

$$TF = \frac{0.036}{36.942s^2 + 12.1568s + 0.451}$$
..... (3.4.1)

This topic presents the designing of PID Controller to control coupled tank system using MATLAB software. This software is used to create the simulink diagram for PID Controller and performance for each parameter for PID Controller will also be simulated. The performances of PID Controller are evaluated in terms of overshoot, rise time and steady state error. Then, the gain for each parameter will also be tuned in this software and the validity for each parameter will be compared using the reference value (set point). Figure 3.4 shows the MATLAB simulink block for PID Controller combines with plant.



Figure 3.4: Block Diagram of PID Controller combines with plant



Figure 3.5: Block Diagram of inside Plant System



Figure 3.6: Block Diagram of inside PID Controller

Based on the transfer function for equation (3.4.1), a simulink block diagram figure 3.5 will be design as the plant that needed to be control. Figure 3.6 is the controller for this system. This controller is design based on equation of PID Controller [7],

$$u(t) = K_p e(t) + K_i \int e(t)dt + K_d \frac{de}{dt}(t)$$
$$u(t) = K_p [e(t) + \frac{l}{T_i} \int e(t)dt + T_d \frac{de}{dt}(t)]$$
.....(3.5.1)

Where $K_i = \frac{K_p}{T_i}$; $K_d = K_p T_d$

This topic presents the designing of PID Controller to control coupled tank system using Microsoft Visual Basic software. This software is used for getting the implement result for the project by develop a GUI for PID Controller. Before the GUI for PID Controller will be programmed, algorithm for PID Controller is needed [6]. So that, to find the algorithm the set point must be compared to the process variable to obtain the error [6].

Error = SP - PV

Then, convert equation (3.5.1) will become,

$$u(s) = K_p(1 + \frac{1}{T_i s} + T_d s)$$

$$u = K_p[error + \frac{error new - error old}{T_i} + (error new - error old) * T_d]$$
..... (3.6.1)

The	GUI for controlle	er will be created	in Microsoft	Visual Basic an	d the first GUI
that will be c	created are,				

S Form1			
	Set Point	ler	
	Proportional (Intergral (Ki)	(Кр)	
	Derivative (Ko	1)	
	Start	Stop	

Figure 3.7: The GUI for PID Controller

Figure 3.7 show the first GUI that been created. The GUI that has been created is the GUI for the purpose controller that will be used to control coupled tank system. This GUI is created based on the algorithm for PID Controller that had been stated on equation (3.6.1). Coding for this GUI will be shown in appendix B.



Figure 3.8: The GUI for DAQ card detection

Figure 3.8 shows the second GUI that been created. This GUI is the first GUI that will run if the program started. This GUI is created to detect the DAQ card that been used. The Run button will appear after GUI detects the DAQ card and must be clicked to proceed to next step. Coding for this GUI will be shown in appendix C.



Figure 3.9: The GUI for Software Controller

Figure 3.9 shows the third GUI that been created. This GUI will appear after the second GUI by clicking the Run button at second GUI. This GUI will make the controller start to run by clicking the Start button. Before start the process, the desired value for set point must be inserted. In this GUI, the value for set point is setting in percentage. The voltage range for couple tank is 0V-5V dc analog voltage. So that, 5V is equal with 100% and so on. Coding for this GUI will be shown in appendix D.

3 Form1			
Time(ms)	Set-point	Input (PV)	Output (MV)
Exit			
EXIT			

Figure 3.10: The GUI for Data Collected

Figure 3.10 shows the last GUI that been created. This GUI will appear if user clicks the Enter Data button at the third GUI. In this GUI, the data input (PV) and output (MV) that have been collect during controller running will appear. Coding for this GUI will be shown in appendix E.

The DAQ Advantech 4716 will be used as the data acquisition input output card for the real time implementation. Figure 3.11 shows the DAQ card will be function to communicate between controller and plant.



Figure 3.11: Advantech DAQ card connection

The controller that is design will send the required signal to control pump at coupled tank. This signal can't be send directly to couple tank because there are no USB connection at coupled tank. This signal must flow through into the DAQ card. Then, the DAQ card will send this signal to coupled tank. The couple tank which consists of sensor and actuator will react in a feedback loop and send back the information signal to controller for next iteration. The same process will happened but in opposite direction. The details about this DAQ card will be shown in appendix F.

3.8 Summary

This section gave an overview about the entire necessary thing that involved in this project. The coupled tank, software and hardware related also had been discussed in terms of it characteristics and it important parameter.

CHAPTER 4

RESULT, ANALYSIS AND DISCUSSION

4.1 Overview

This chapter presents the simulation and implementation result using PID Controller for the coupled tank system. The performances for each parameter of PID Controller are evaluated based on rise time, overshoot and steady state error. The comparison between two results will also be discussed in this chapter.

4.2 Simulation result without controller

This section will show the simulation result without the controller. The equation for coupled tank system will refer the equation (3.4.1). Figure 4.1 shows the coupled tank system simulink model without controller. The step source block parameter those shown in figure 4.2 represent the set point and figure 4.3 shows plant model function block parameter for coupled tank system. MATLAB M-file has been used and is stated in appendix A.



Figure 4.1: Coupled Tank without Controller

🖬 Source Block Parameters: Step 🛛 🔀
Step
Output a step.
Parameters
Step time:
Initial value:
0
Final value:
1
Sample time:
0
Interpret vector parameters as 1-D
Enable zero crossing detection
OK Cancel Help

Figure 4.2: Step Source Block Parameter

🙀 Function Block Parameters: Identified Plant Model 🛛 🛛 🔀
C Transfer Fcn
The numerator coefficient can be a vector or matrix expression. The denominator coefficient must be a vector. The output width equals the number of rows in the numerator coefficient. You should specify the coefficients in descending order of powers of s.
Parameters
Numerator coefficient:
[0.036]
Denominator coefficient:
[36.942 12.1568 0.451]
Absolute tolerance:
auto
State Name: (e.g., 'position')
П
OK Cancel Help Apply

Figure 4.3: Coupled Tank Function Block Parameter



Figure 4.4: Plot of Liquid Level at The Coupled Tank 1

From the figure 4.4, the liquid will constantly overflow. This situation happen because of this system running without controller to control the Pump 1 speed, so the Pump 1 will continuously pump the liquid out from the tank until it overflow. PID controller must be put as it controller element so that the liquid will not overflow and will indicates as required.

4.3 Simulation result with PID Controller

This section will show the simulation result with the PID Controller. The configuration of the MATLAB simulink model for PID Controller combines with coupled tank is shown as in figure 3.4. The performance result for each parameter are also been discussed based on overshoot, rise time and steady state error.



Figure 4.5: Plot Performance of Proportional Controller

Figure 4.5 shows the performance of proportional controller. The set point is set equal to 3 and the proportional gain is set 20. The plot shows that proportional controller reduced both the rise time and the steady state error. Proportional controller also increased the overshoot and decreased the settling time by small amount.



Figure 4.6: Plot Performance of Proportional-Derivative Controller

Figure 4.6 shows the performance of proportional-derivative controller. The set point is set equal to 3. The proportional gain is set equal to 20 and derivative gain is set equal to 10. This plot shows that the derivative controller reduced both the overshoot and the settling time but had small effect on the rise time and the steady state error.



Figure 4.7: Plot Performance of Proportional-Integral Controller

Figure 4.7 shows the performance of proportional-integral controller. The set point is set equal to 1. The proportional gain is set equal to 20 and integral gain is set equal to 12. The plot shows that integral controller also reduced the rise time increased the overshoot same as the proportional controller does. The integral controller also eliminated the steady state error.



Figure 4.8: Plot Performance of PID Controller

Figure 4.8 shows the performance of PID Controller. The set point is set equal to 3. The proportional gain is set equal to 12, integral gain is set equal to 4 and derivative gain is set equal to 7 to provide the desired response. The plot shows that the output voltage achieves the set point voltage at time equal to 10 second. The output voltage have slightly overshoot before stabilize at time equal to 20 second.

This section will shows the real time result as the PID Controller will control liquid level at tank 1. The configuration of the GUI model is shown at section 3.6. The performance result for level liquid that control by PID Controller will be discussed.



Figure 4.9: Result at GUI for PID Controller

Figure 4.9 shows the result when PID Controller is controlled tank 1 at coupled tank system. The set point is set equal to 50%. As that be mentioned before, 50% is equal with 2.5V. The proportional gain is set equal to 12, integral gain is set equal to 4 and derivative gain is set equal to 7 to provide the desired response. After the Start button is clicking, the controller starts to run and send desired voltage to pump at tank 1. The value of desired voltage will state at manipulative variable block. At the same time, the flow of increasing liquid level at tank 1 will appear at graph block. At voltage read block, the value of voltage for pump at tank 1 will appear and output voltage block will state the value of voltage that will send as a feedback. The sampling rate block is a real time for this GUI that stated in frequency. The value for PV and error will appear at data block when this GUI is running.



Figure 4.10: Output for Tank 1

Figure 4.10 shows plot that will appeared when the system are running. The output voltage did not achieve the set point voltage that is set. At time narrow to 6 second, the output voltage try to achieve the set point. At time equal to 9 second, the value of the output voltage stop increasing and flow constantly with time. The value of the output voltage is the same as value at time equal to 9 second if the experiment runs for several minute. In this experiment, the value for steady state error is big, about 10%.

4.5 Discussion for PID Controller

Because of the action of Proportional parameter, the plot result will respond to a change very quickly. Due to the action of Integral parameter, the system is able to be returned to the set point value. The Derivative parameter will measure the change in the error and help to adjust the plot result accordingly. Table 4.1 shows the effects of increasing proportional, integral and derivative parameters.

Parameter	Rise Time	Overshoot	Settling Time	Steady state
				error
Кр	decreased	increase	Small change	decreased
Ki	decreased	increase	increase	eliminate
Kd	Small change	decreased	decreased	none

Table 4.1: Effects of increasing parameter

4.6 Comparison between simulation and implementation result

The objective of comparing the result of PID Controller that control liquid level at tank 1 on coupled tank between the simulation and implementation result is to investigate to find the better result of PID Controller. Design techniques of simulation and implementation have been explored and their performance is evaluated base on percentage overshoot, settling time and steady state error.

It is shown that, the simulation result achieve the set point voltage as show in figure 4.8. The simulation result showed the steady state error value is nearly 0%. The settling time is the time for response to reach and stay within the set point and for simulation result is 20 second. The simulation result also has slightly percentage overshoot.

Therefore, the implementation result not achieves the set point voltage that required. As it shows in figure 4.10, the steady state error value is big, that is about 10%. In the implementation result, there are no percentage overshoot and no settling time because the plot not achieves the set point.

4.7 Summary

This chapter discussed the result obtained for both simulation and implementation result of PID Controller. The result had been compared, and simulation result shows the better result than real time result.

CHAPTER 5

CONCLUSION AND FUTURE RECOMMENDATION

5.1 Conclusion

As a conclusion, PID Controller had been successfully designed to controlled liquid level at tank 1 on coupled tank system using simulation and implementation. The comparison has been made and simulation techniques perform better result as compared to the implementation.

The advantage of simulation technique, it is using simple block diagram which is easy to run and execute the program. Therefore, there no is need to find the algorithm for PID Controller. There are some difficulties for implementation technique due to the hardware involves. Hardware such as DAQ card is needed to communicate between software and coupled tank. Because of that, the limitation for this hardware must be considered. The PID algorithm is also needed to develop the GUI for this controller.

There are differences at graph plot between the simulation and implementation results because of the error happen at implementation result due to hardware limitation such as the voltage at capacitive level sensor are not equal with the voltage that set at the coding of the controller. If there is no error, the implementation result should tally as the simulation result.

5.2 Future Recommendation

There are several issues encountered during the implementation process. One of them is issue of hardware limitation that will affect the experiment result and the dotted system was plotted at graph output at tank 1. This can be solved by considering the needed for PID controller and upgrade the hardware accordingly suitable with the controller needed. The RC circuit can be placed between the DAQ card and coupled tank connection as a filter to get the smooth result for output at tank 1.

Apart from try and error method to tuning gain for each parameter, PID Controller tuning through other method such as Ziegler Nichols and Cohen Coon tuning formulae is an alternative way to tuning gain to achieve the best possible performance of PID Controller. It can be used as a researched for possibility to obtaining an effective response from PID Controller.

5.3 Costing and Commercialization

The total component that involved in this project is listed as shown in table 5.1. For each component cost will be state only by estimation.

No	Component	nent Cost per item Quantity		Total
		(RM)		(RM)
1	Coupled Tank	2000.00	1	2000.00
2	USB DAQ card 4716	2000.00	1	2000.00
3	Computer	2000.00	1	2000.00
4	Visual Basic software	20.00	1	20.00
5	MATLAB software	20.00	1	20.00
				6040.00

Table 5.1: Total estimation cost

The total cost for this project is RM 6040.00. This project commercialization cost is high but can be used for education and also in control industries.

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APPENDIX A

M-file coding

Without controller Num=0.036; Den= [36.942 12.1568 0.451]; Step (num, den)

Proportional control Kp= 20; Num= [3*Kp]; Den= [36.942 12.1568 0.451+Kp]; T=0:0.2:25; Step (num, den, t)

Proportional-integral control Kp= 20; Ki=12; Num= [1*Kp Ki]; Den= [1 36.942 12.1568+Kp Ki]; T=0:0.2:25; Step (num, den, t)

Proportional-derivative control Kp= 20; Kd=10; Num= [Kd 3*Kp]; Den= [36.942 12.1568+Kd 0.451+Kp]; T=0:0.2:25; Step (num, den, t)

```
Proportional-integral-derivative control

Kp= 12;

Ki=4;

Kd= 7;

Num= [3*Kd 3*Kp 3*Ki];

Den= [1 36.942+Kd 12.1568+Kp 0.451+Ki];

T=0:0.2:25;

Step (num, den, t)
```

APPENDIX B

First GUI coding

If IsNumeric(sp) = False Then MsgBox "Please enter number only!!!", vbOKOnly Else setpid = sp.Text / 100 * 5.66 setp = setpid End If

T = 0.01 er = setp - process er_old = er er.Text = Format(er, "##0.00")

Kp = er * P.Text Ki = i.Text * ((er - er_old) / T) Kd = d.Text * ((er - er_old) * T) output = Kp + Ki + Kd mv.Caption = Format(output, "###0.00") APPENDIX C Second GUI coding

Dim lpDEVCONFIG_AI As DEVCONFIG_AI Dim lpAIGetConfig As PT_AIGetConfig Dim gnNumOfSubdevices As Integer Dim bRun As Boolean

Private Sub cmdExit_Click() If bRun Then ErrCde = DRV_DeviceClose(DeviceHandle) If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") End If End End Sub

Private Sub cmdRun_Click() Dim tempNum As Integer tempNum = lstVoltageRange.ListIndex AiCtrMode = lpDEVCONFIG_AI.usGainCtrMode lpAIConfig.DasChan = lstAiChannel.ListIndex lpAOConfig.chan = lstAoChannel.ListIndex

If gnNumOfSubdevices = 0 Then lpAIConfig.DasGain = lpDevFeatures.glGainList(tempNum).usGainCde End If ErrCde = DRV_AIConfig(DeviceHandle, lpAIConfig) If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg

```
Response = MsgBox(szErrMsg, vbOKOnly, "Error!!")
Exit Sub
End If
```

If (gnNumOfSubdevices = 0) Then lpAOConfig.MaxValue = 10 lpAOConfig.MinValue = 0 Else lpAOConfig.MaxValue = 10 lpAOConfig.MinValue = 0End If If (gnNumOfSubdevices = 0) Then ErrCde = DRV AOConfig(DeviceHandle, lpAOConfig) If (ErrCde <> 0) Then DRV GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") Exit Sub End If frmRun.Show frmDevSel.Hide End Sub

Private Sub Form_Load() Dim gnNumOfDevices As Integer Dim nOutEntries As Integer Dim i, ii As Integer Dim tt As Long Dim tempStr As String

```
bRun = False
```

```
'Add type of PC Laboratory Card
tt = DRV_GetAddress(devicelist(0))
ErrCde = DRV_DeviceGetList(tt, MaxEntries, nOutEntries)
If (ErrCde <> 0) Then
DRV_GetErrorMessage ErrCde, szErrMsg
Response = MsgBox(szErrMsg, vbOKOnly, "Error!!")
Exit Sub
End If
```

'Return the number of devices which you install in the system using

'Device Installation

```
ErrCde = DRV_DeviceGetNumOfList(gnNumOfDevices)
```

If (ErrCde <> 0) Then

DRV_GetErrorMessage ErrCde, szErrMsg

Response = MsgBox(szErrMsg, vbOKOnly, "Error!!")

Exit Sub

End If

```
For i = 0 To (gnNumOfDevices - 1)
tempStr = ""
For ii = 0 To MaxDevNameLen
tempStr = tempStr + Chr(devicelist(i).szDeviceName(ii))
Next ii
lstDevice.AddItem tempStr
Next i
```

AiChannel.Enabled = True lstAiChannel.Enabled = True labVoltageRange.Enabled = True lstVoltageRange.Enabled = True
cmdRun.Enabled = False
End Sub
Private Sub Label1_Click()

End Sub

Private Sub lstDevice_Click() Dim i, ii As Integer Dim tempNum As Integer Dim TestRes As Boolean Dim nOutEntries As Integer Dim lpSubDeviceList As Long Dim dwDeviceNum As Long Dim iMaxSingleChannel As Integer Dim iMaxDiffChannel As Integer

lstAiChannel.clear lstAoChannel.clear lstVoltageRange.clear

If (Not TestRes) Then ' Check if there is any device attatched on this COM port or CAN gnNumOfSubdevices = devicelist(lstDevice.ListIndex).nNumOfSubdevices

'retrieve the information of all installed devices
If (gnNumOfSubdevices <> 0) Then
dwDeviceNum = devicelist(lstDevice.ListIndex).dwDeviceNum
lpSubDeviceList = DRV_GetAddress(SubDevicelist(0))
ErrCde = DRV_DeviceGetSubList(dwDeviceNum, lpSubDeviceList,
gnNumOfSubdevices, nOutEntries)

If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") Exit Sub End If

End If

' Data Acquisition & Control or Digital I/O card If (gnNumOfSubdevices = 0) Then dwDeviceNum = devicelist(lstDevice.ListIndex).dwDeviceNum ErrCde = DRV_DeviceOpen(dwDeviceNum, DeviceHandle) If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") Exit Sub Else bRun = True End If

ptDevGetFeatures.buffer = DRV_GetAddress(lpDevFeatures) ErrCde = DRV_DeviceGetFeatures(DeviceHandle, ptDevGetFeatures) If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") Exit Sub

End If ptAIGetConfig.buffer = DRV_GetAddress(lpDEVCONFIG_AI) ErrCde = DRV_AIGetConfig(DeviceHandle, ptAIGetConfig) If (ErrCde <> 0) Then

```
DRV_GetErrorMessage ErrCde, szErrMsg
Response = MsgBox(szErrMsg, vbOKOnly, "Error!!")
Exit Sub
End If
AiCtrMode = lpDEVCONFIG_AI.usGainCtrMode
Dim BoardID As Integer
BoardID = lpDEVCONFIG_AI.dwBoardID
```

```
'get the max channel number

iMaxSingleChannel = lpDevFeatures.usMaxAISiglChl

iMaxDiffChannel = lpDevFeatures.usMaxAIDiffChl

If

iMaxSingleChannel > iMaxDiffChannel Then

tempNum = iMaxSingleChannel

Else

tempNum = iMaxDiffChannel

End If
```

```
If (tempNum > 0) Then
For i = 0 To 1
temp$ = "Chan#" + Str(i)
lstAiChannel.AddItem temp$, i
Next i
lstAiChannel.Text = lstAiChannel.List(0)
AiChannel.Enabled = True
lstAiChannel.Enabled = True
End If
```

' add gain code list tempNum = lpDevFeatures.usNumGain If (lpDevFeatures.usNumGain > 0) Then

```
For i = 0 To 0

tempStr = ""

For ii = 0 To 15

tempStr = tempStr + Chr(lpDevFeatures.glGainList(i).szGainStr(ii))

Next ii

lstVoltageRange.AddItem tempStr

Next i

lstVoltageRange.Text = lstVoltageRange.List(0)

lstVoltageRange.Enabled = True

labVoltageRange.Enabled = True

End If
```

' Add analog input channel item tempNum = lpDevFeatures.usMaxAOChl If (tempNum > 0) Then For i = 0 To 1 temp\$ = "Chan#" + Str(i) lstAoChannel.AddItem temp\$, i Next i lstAoChannel.Text = lstAoChannel.List(0) AoChannel.Enabled = True lstAoChannel.Enabled = True End If cmdRun.Enabled = True End If End If End If

APPENDIX D

Third GUI coding

Private Sub clear_Click() picpv.Cls listVoltData.clear frmdata.lstsp.clear frmdata.lstpv.clear frmdata.lsttime.clear

End Sub

Private Sub cmdExit_Click() frmRun.Hide frmDevSel.Show frmDevSel.cmdExit.SetFocus listVoltData.clear sp.Text = 0

End Sub

Private Sub Command1_Click() frmdata.Show End Sub

Private Sub ctrlpnl_DragDrop(Source As Control, X As Single, Y As Single)

End Sub
Private Sub Data_Click()

End Sub Private Sub Form Unload(Cancel As Integer) frmDevSel.Show End Sub Private Sub level Change() End Sub Private Sub frameData DragDrop(Source As Control, X As Single, Y As Single) End Sub Private Sub Label1_Click(Index As Integer) End Sub Private Sub Label2_Click() End Sub Private Sub listVoltData_Click() frmdata.Show End Sub Private Sub picmv_Click() End Sub Private Sub picpv Click() End Sub Private Sub sample Change() End Sub Private Sub sp Change() End Sub Private Sub start Click() tmrRead.Interval = 10sample.Text = Format(((1 / tmrRead.Interval) * 1000), "###0.00") tmrpid.Interval = tmrRead.Interval tmrpid.Enabled = True End Sub Private Sub stop Click()

tmrpid.Enabled = False Dim AoVoltage As PT_AOVoltageOut AoVoltage.chan = lpAOConfig.chan AoVoltage.OutputValue = 0 ErrCde = DRV_AOVoltageOut(DeviceHandle, AoVoltage) End Sub

Private Sub tmrLed_Timer() shapLed.FillColor = QBColor(8) End Sub Private Sub tmrpid_Timer() Dim B As Integer

process = txtVoltRead.Text If IsNumeric(sp) = False Then MsgBox "Please enter number only !!!", vbOKOnly

```
Else
setpid = sp.Text / 100 * 5.66
setp = setpid
End If
```

T = 0.01

```
er = setp - process
er_old = er
er.Text = Format(er, "##0.00")
```

Kp = er * P.Text

 $Ki = i.Text * ((er - er_old) / T)$ $Kd = d.Text * ((er - er_old) * T)$

output = Kp + Ki + Kd mv.Caption = Format(output, "###0.00")

Dim AoVoltage As PT_AOVoltageOut AoVoltage.chan = lpAOConfig.chan If mv >= 9 Then

```
AoVoltage.OutputValue = 9
Else
AoVoltage.OutputValue = mv
```

If mv < 0 Then AoVoltage.OutputValue = 0

```
End If
```

```
End If

ErrCde = DRV_AOVoltageOut(DeviceHandle, AoVoltage)

If (ErrCde <> 0) Then

DRV_GetErrorMessage ErrCde, szErrMsg

Response = MsgBox(szErrMsg, vbOKOnly, "Error!!")

Exit Sub

End If

labAoVoltage.Caption = Format(AoVoltage.OutputValue, "##0.00")

listVoltData.AddItem " + Format(sp, "###0.00") + " " + Format(txtVoltRead,

"###0.00") + " " + Format(er.Text, "###0.00")

frmdata.lstmv.AddItem Format(AoVoltage.OutputValue, "##0.00")

frmdata.lstsp.AddItem Format(sp, "###0.00")
```

frmdata.lsttime.AddItem listVoltData.ListCount

For cnt = 0 To frmdata.lstpv.ListCount - 1

pv1 = frmdata.lstpv.List(cnt)
sp1 = frmdata.lstsp.List(cnt)
tim = frmdata.lsttime.List(cnt)
tim2 = tim * 0.01

xaxis = tim2 * 200 yaxis1 = pv1 * 600 yaxis2 = (sp1 / 100 * 5.66) * 600 picpv.PSet (xaxis, 3600 - yaxis1) picpv.PSet (xaxis, 3600 - yaxis2), QBColor(3)

End Sub

Private Sub tmrRead_Timer() Dim voltage As Single shapLed.FillColor = QBColor(12) AiVolIn.chan = lpAIConfig.DasChan AiVolIn.gain = lpAIConfig.DasGain AiVolIn.TrigMode = 0 AiVolIn.voltage = DRV_GetAddress(voltage)

ErrCde = DRV_AIVoltageIn(DeviceHandle, AiVolIn) If (ErrCde <> 0) Then DRV_GetErrorMessage ErrCde, szErrMsg Response = MsgBox(szErrMsg, vbOKOnly, "Error!!") Exit Sub End If UpDateValue (voltage) End Sub

Private Sub UpDateValue(fvalue As Single) txtVoltRead.Text = Format(fvalue, "###0.00") End Sub

Private Sub txtVoltRead_Click() tmrRead.Enabled = True tmrLed.Enabled = True End Sub

APPENDIX E

Fourth GUI coding

Private Sub ext_Click() Unload Me End Sub

Private Sub Form_Load()

End Sub

Private Sub lstmv_Click()

End Sub

Private Sub lstpv_Click()

End Sub

APPENDIX F

DAQ card Datasheet

USB-4716



200 kS/s, 16-bit Multifunction USB Module

Features

- + Supports USB 2.0
- · Portable
- · Bur-powered
- Naralog input channels
- · W-bit resolution Al
- · Sampling rate up to 200 kS/s
- + 60/600, 2 A0 and 1 82-bit counter (UGB-4710L w/o A0)
- · Wrins terminal on modules
- · Saitable for DIN-rail mounting
- * Lickable USB cable for rigid connection

Introduction

The USE-4708 series consists of true Plag & Play data acquisition devices. No more opening up your computer chassis to instal boards-just plag in the module, then get the data. H's easy and efficient. USB-4716 offers 10/26/0011. inputs with 16-bit resolution, up to 200 kS/k throughput, 16 digital VO lines and 1 user counter, and 18-bit analog outputs. Reliable and rugged enough for industrial applications, yet inexpensive enough for home projects, the USR-4716 is the perfect way to add measurement and control capability to any USB capable computer. The USB-4716 is fully USB Plag & Play and eavy to use. It obtains all required power from the USB port, so no external power connection is ever required.

Spec	ifica	tions
------	-------	-------

Analog input

- Channels 16 single-ended/ adifferential (SW programmable) Resolution 16 bits Max. Sampling Rate* 200 kS/s nax (For USB 2.0) 1024 samples
- FIFO Size
- Overvoltage Protection 30 Vp-p Input Impedance Off: 100 Mc2/10 pF; On: 100 Mc2/100 pF Sampling Hodes Software, mboard programmable pacet or external Input Rarge (V, software programmable) Bipelar +10 +5 +25 +125 +0.625

Accuracy (% of FSR ±1LSB)						- 0.	15	0.03	1) D8	0.	8	- (0.1	
"Note:															
-			10.00												

The sampling rate and throughput depends on the computer hardware architecture and software environment. The rates may vary due to programming language, code efficiency, CPU utilization and other factore.

Analaa Guinut

variation of a strate		
 Channels 	2	
 Besolution 	16 bits	
 Output Rate 	Static update	
 Output Range 	(V, software	programmable)
Internal Deinseace	Unipolar	0 - 5, 0 - 10
intenta neerence	Bipolar	±5∛ ±10√
 Slew Rate 	0.125 V/µs	
 Driving Capability 	5 mA	
 Output Impedance 	0.1 Q max	
 Operation Hode 	Single output	
 Accuracy 	Relative: ±113	58

ADAANTECH USB 1/0 Modules

Digita input • Cł

 Chassels 	 Comparison (1971)
 Compatibility 	3.3 V5 V/TTL
 Input Voltage 	Logis 0:0 BV max. Logis 1:2 D Vinis.
Digital Output	
 Changels 	8
 Compatibility 	3.3 VTTL
 Output Voltage 	Logis 0:0.4 V max. Logis 1:2.4 V min.
 Output Capability 	Sink 4 mA (sink) Source: 4 mA (source)

Event Counter

- Chassels 1
- Compatibility 3.3 V5 V/TTL
- Max. Input Frequency 0.1 -- K while using FAL; 0,1 -- 10K while using SWAI

```
General
```

- Bus Type LISR V2 O
- I/O Connector On board screw terminal
- Dimensions (L x W x H) 132 : 90 x 32 mm
- Power Consumption Typical 45 V @ 340 mA Max: +5 V @ 440 mA
- Operating Temperature 0 ©* C (32 158* F) (refer to EC 69-2-1, 2)
- Storng Temperature -20 65" C (+4 156" F)
 Operating Humidity 5 65% RH non-condensing (refer to EC 66-1, -2, -3)
- Storage Humidity 5 - 93% RH non-condensing (refer to IEC 69-1, -2, -3)

Ordering Information

- USB4716
- 200 IS/s, 16-bit Multifunction USB Module, one 1.8 m USB2.0 cable included

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