

STUDY THE MECHANICAL PROPERTIES OF
LIGHTWEIGHT CONCRETE SLAB USING
POLYSTYRENE

WAN AHMAD HAMIDI BIN WAN MOHD ABD
KALAM

BACHELOR OF CIVIL ENGINEERING
UNIVERSITI MALAYSIA PAHANG

UNIVERSITI MALAYSIA PAHANG

DECLARATION OF THESIS / UNDERGRADUATE PROJECT PAPER AND COPYRIGHT

Author's full name : **WAN AHMAD HAMIDI BIN WAN MOHD ABD KALAM**

Date of birth : **6 JULY 1993**

Title : **STUDY THE MECHANICAL PROPERTIES OF
LIGHTWEIGHT CONCRETE SLAB USING POLYSTYRENE**

Academic Session : **2015/2016**

I declare that this Final Year Project Report is classified as:

☐

CONFIDENTIAL (Contains confidential information under the Official Secret Act 1972)*

☐

RESTRICTED (Contains restricted information as specified by the organization where research was done)

☒

OPEN ACCESS I agree that my thesis to be published as online open access (full text)

I acknowledged that Universiti Malaysia Pahang reserves the right as follows:

1. The Final Year Project Report is the property of Universiti Malaysia Pahang.
2. The Library of Universiti Malaysia Pahang has the right to make copies for the purpose of research only.
3. The Library has the right to make copies of the thesis for academic exchange.

Certified by:

SIGNATURE

930706-11-5709

(NEW IC NO. / PASSPORT NO.)

Date: 30 JUNE 2016

SIGNATURE OF SUPERVISOR

SHARIZA BINTI MAT ARIS

NAME OF SUPERVISOR

Date: 30 JUNE 2016

NOTE * If the thesis is CONFIDENTIAL or RESTRICTED, please attach with the letter from the organization with period and reasons for confidentiality or restriction

STUDY THE MECHANICAL PROPERTIES OF LIGHTWEIGHT CONCRETE
SLAB USING POLYSTYRENE

WAN AHMAD HAMIDI BIN WAN MOHD ABD KALAM

Thesis submitted in fulfilment of the requirements
for the award of the degree of
Bachelor (Hons.) in Civil Engineering

Faculty of Civil Engineering and Earth Resources
UNIVERSITI MALAYSIA PAHANG

JUNE 2016

SUPERVISOR'S DECLARATION

I hereby declare that I have checked this thesis and in my opinion, this thesis is adequate in terms of scope and quality for the award of the degree Bachelor of Civil Engineering.

| | |
|--------------------|--------------------|
| Signature | : |
| Name of Supervisor | : SHARIZA MAT ARIS |
| Position | : SENIOR LECTURER |
| Date | : 30 JUNE 2016 |

STUDENT'S DECLARATION

I hereby declare that the work in this thesis "*Study The Mechanical Properties of Lightweight Concrete Slab Using Polystyrene* " is my own except for quotations and summaries which have been duly acknowledged. The thesis has not been accepted for any degree and is not concurrently submitted for award of other degree.

Signature :
Name : WAN AHMAD HAMIDI BIN WAN MOHD ABD KALAM
ID Number : AA12077
Date : 30 JUNE 2016

TABLE OF CONTENTS

| | Page |
|---|-------------|
| SUPERVISOR’S DECLARATION | ii |
| STUDENT’S DECLARATION | iii |
| DEDICATION | iv |
| ACKNOWLEDGEMENT | v |
| ABSTRACT | vi |
| ABSTRAK | vii |
| LIST OF CONTENT | viii-x |
| LIST OF TABLES | xi |
| LIST OF FIGURES | xii-xiii |
| LIST OF ABBREVIATIONS | xiv |
| | |
| CHAPTER 1 INTRODUCTION | |
| | |
| 1.1 Background of research | 1-3 |
| 1.2 Problem statement | 3 |
| 1.3 Objective | 4 |
| 1.4 Scope of study | 4 |
| 1.5 Significance of study | 5 |
| | |
| CHAPTER 2 LITERATURE REVIEW | |
| | |
| 2.1 General | 6 |
| 2.1.1 Expanded polystyrene (EPS) | 6-7 |
| 2.1.2 Lightweight concrete | 7-8 |
| 2.1.3 Application of polystyrene beads in concrete | 9 |

| | | |
|---------|--|-------|
| 2.1.4 | Advantages and Disadvantages of Lightweight Concrete | 9 |
| 2.1.4.1 | Advantages | 9-10 |
| 2.1.4.2 | Disadvantages | 10 |
| 2.2 | Materials | 10 |
| 2.2.1 | Cement | 10-11 |
| 2.2.2 | Sand | 11-12 |
| 2.2.3 | Polystyrene beads | 12 |
| 2.2.4 | Water | 12-13 |
| 2.3 | Lightweight concrete density design | 13 |

CHAPTER 3 RESEARCH METHODOLOGY

| | | |
|---------|-----------------------------|-------|
| 3.1 | Introduction | 14 |
| 3.2 | Slab and design properties | 14-16 |
| 3.3 | Parameters used for testing | 16 |
| 3.4 | Sample preparing | 17 |
| 3.5 | Experimental investigation | 17 |
| 3.5.1 | Formwork preparation | 18-19 |
| 3.5.2 | Slab reinforcing | 19-20 |
| 3.5.3 | Slab concreting | 21 |
| 3.5.4 | Testing | 22 |
| 3.5.4.1 | Compressive strength test | 23 |
| 3.5.4.2 | Flexural test | 24 |
| 3.5.4.3 | Deformation observation | 25 |

CHAPTER 4 RESULTS AND DISCUSSION

| | | |
|-------|---------------------------|-------|
| 4.1 | Introduction | 26 |
| 4.2 | Compressive strength test | 27-28 |
| 4.3 | Flexural test | 29-37 |
| 4.4 | Crack pattern | 38-40 |
| 4.4.1 | Causes of cracking | 41 |
| 4.5 | Discussion | 41 |

CHAPTER 5 CONCLUSION AND RECOMMENDATION

| | | |
|-----|----------------|-------|
| 5.1 | Conclusion | 42-43 |
| 5.2 | Recommendation | 43 |

| | |
|-------------------|-------|
| REFERENCES | 44-45 |
|-------------------|-------|

LIST OF TABLES

| Table no. | Title | Page |
|------------------|--|-------------|
| 1.1 | Typical constituents of Ordinary Portland Cement | 11 |
| 4.1 | Maximum strength of concrete | 27 |
| 4.2 | Maximum load of concrete | 28 |
| 4.3 | Load capacity and deflection of control slab | 29 |
| 4.4 | Load capacity and deflection of Ratio 1 slab (1:2:1) | 32 |
| 4.5 | Load capacity and deflection of Ratio 2 slab (1:1.75:1.25) | 35 |

LIST OF FIGURES

| Figure no. | Title | Page |
|-------------------|---|-------------|
| 1.1 | Polystyrene beads | 2 |
| 1.2 | Lightweight concrete using polystyrene beads (EPS) | 3 |
| 3.1 | Slab size | 15 |
| 3.2 | Slab thickness with steel bar | 15 |
| 3.3 | Plywood cutting for slab formworks | 18 |
| 3.4 | Formworks preparation in progress | 19 |
| 3.5 | Steel rod cutting process | 20 |
| 3.6 | Tied reinforcement | 20 |
| 3.7 | Compression strength test machine | 23 |
| 3.8 | Flexural test machine | 24 |
| 4.1 | Graph Load vs. Deflection of control slab (1:3:0) | 30 |
| 4.2 | Graph Stress vs. Strain of control slab (1:3:0) | 31 |
| 4.3 | Graph Load vs. Deflection of Ratio 1 slab (1:2:1) | 33 |
| 4.4 | Graph Stress vs. Strain of Ratio 1 slab (1:2:1) | 34 |
| 4.5 | Graph Load vs. Deflection of Ratio 2 slab (1:1.75:1.25) | 36 |
| 4.6 | Graph Stress vs. Strain of Ratio 2 slab (1:1.75:1.25) | 37 |
| 4.7 | Crack pattern sample 1 for control ratio | 38 |
| 4.8 | Crack pattern sample 2 for control ratio | 38 |
| 4.9 | Crack pattern sample 3 for control ratio | 39 |

| | | |
|------|------------------------------------|----|
| 4.10 | Crack pattern sample 1 for Ratio 1 | 39 |
| 4.11 | Crack pattern sample 2 for Ratio 1 | 39 |
| 4.12 | Crack pattern sample 3 for Ratio 1 | 39 |
| 4.13 | Crack pattern sample 1 for Ratio 2 | 40 |
| 4.14 | Crack pattern sample 2 for Ratio 2 | 40 |
| 4.15 | Crack pattern sample 3 for Ratio 2 | 40 |

LIST OF ABBREVIATIONS

| | |
|-------|---|
| OPC | Ordinary Portland Cement |
| EPS | Expanded Polystyrene Beads |
| LWC | Lightweight Concrete |
| SIRIM | Standards and Industrial Research Institute of Malaysia |

STUDY THE MECHANICAL PROPERTIES OF LIGHTWEIGHT CONCRETE
SLAB USING POLYSTYRENE

WAN AHMAD HAMIDI BIN WAN MOHD ABD KALAM

Thesis submitted in fulfilment of the requirements
for the award of the degree of
Bachelor (Hons.) in Civil Engineering

Faculty of Civil Engineering and Earth Resources
UNIVERSITI MALAYSIA PAHANG

JUNE 2016

ABSTRACT

Nowadays, polystyrene was widely used as food and manufacturing production equipment as packaging tools to absorb vibration during handling and transportation process. It is estimated that it produced large amount of wastes as it abundantly used in the market. Due to its lightweight characteristics, it has potential to serve as aggregates replacement of coarse aggregates. Thus, a study of concrete made of polystyrene beads as aggregates was carried out. Through this study, the mechanical properties of polystyrene can be determined whether it is good or not when replace it as aggregate in the concrete. The main objective of this study is to determine the mechanical properties of the lightweight concrete slab using polystyrene. Several tests were conducted to determine the compressive strength, flexural strength, deformation and also crack pattern of the slabs. There were nine samples of slabs were constructed which consist of three different ratio, 1:3:0(Control) ,1:2:1 and 1:1.75:1.25. Each ratio consists of three samples. All the samples were concreted and tested at Heavy Structure Laboratory Universiti Malaysia Pahang (UMP). From the compression test, the strength of the two ratio were lower than strength of the control. That is mean it meet the required characteristic of the study. The average load of control sample is the highest which is 81.84kN. Meanwhile the average load for ratio 1 and ratio 2 were 52.19kN and 51.59kN, respectively. For the deflection, the control sample also got the highest value which is 6.60mm. While ratio 1 and ratio 2 were 3.10mm and 1.90mm, respectively. The load and deflection are decrease due to the increasing amount of polystyrene. Besides, the type of crack and failure such as shear failure, compression failure and also tension failure also determined in this study. In a nutshell, polystyrene beads(EPS) can be used as aggregate replacement in the concrete. Overall of the study showed that the mechanical properties of lightweight concrete mainly influenced by the content of polystyrene beads and the strength decrease with the increase of the polystyrene content.

ABSTRAK

Pada zaman sekarang, polistirena telah digunakan secara meluas dalam makanan dan alatan pembuatan sebagai alat pembungkusan untuk menyerap getaran ketika proses pengurusan dan penghantaran. Ia dianggarkan telah menghasilkan terlampau banyak bahan buangan selepas digunakan di pasaraya. Disebabkan ciri-ciri ringannya, ia mempunyai potensi menjadi pengganti agregat kasar. Setelah itu, satu kajian mengenai konkrit yang diperbuat daripada polistirena sebagai agregat telah dijalankan.. Melalui kajian ini, sifat-sifat mekanik polistirena dapat ditentukan sama ada ia bagus atau tidak apabila ia digantikan sebagai agregat di dalam konkrit. Objektif utama dalam kajian ini ialah untuk mengenalpasti sifat-sifat mekanik lantai konkrit ringan apabila polistirena digunakan. Beberapa ujian telah dijalankan untuk mengenalpasti kekuatan mampatan, kekuatan lenturan dan juga bentuk rekahan lantai tersebut. Terdapat sembilan sampel lantai telah dibuat yang mana telah dibahagikan kepada tiga nisbah yang berbeza, 1:3:0 (Kawalan), 1:2:1, dan 1:1.75:1.25. Setiap nisbah ada tiga sampel. Semua sampel telah dibuat dan diuji di Makmal Struktur Berat Universiti Malaysia Pahang (UMP). Daripada ujian mampatan, kekuatan kedua-dua nisbah adalah lebih rendah daripada kekuatan nisbah kawalan. Itu bermaksud ia memenuhi ciri-ciri yang diperlukan dalam kajian. Purata beban sampel kawalan adalah yang paling tinggi iaitu 81.84kN. Sementara itu, purata beban untuk nisbah 1 dan nisbah 2 adalah 52.19kN dan 51.59kN. Untuk pesongan, sampel kawalan juga mempunyai nilai yang paling tinggi iaitu 6.60mm. Sementara itu, nilai nisbah 1 dan nisbah 2 ialah 3.10mm dan 1.90mm. Beban dan pesongan menurun apabila jumlah polistirena meningkat. Selain itu, jenis rekahan dan kegagalan seperti kegagalan ricih, kegagalan mampatan dan juga kegagalan ketegangan juga dikenalpasti dalam kajian ini. Kesimpulannya, polistirena (EPS) boleh digunakan sebagai agregat di dalam konkrit. Keseluruhan kajian menunjukkan bahawa sifat-sifat mekanik konkrit ringan dipengaruhi oleh kandungan polistirena dan kekuatan menurun dengan meningkatnya kandungan polistirena.

CHAPTER 1

INTRODUCTION

1.1 Background of Research

In many countries, due to the increasing cost of raw materials and the continuous reduction of natural resources, the use of waste materials is a potential alternative in the construction industry. Waste materials, when properly processed, have shown to be effective as construction materials and readily meet the design specifications. The continued and expanding extraction of natural aggregate is accompanied by serious environmental problems. Often it leads to irremediable deterioration of rural areas, since quarrying of aggregates alters land topography and causes other potential problems, such as erosion. The artificial aggregates from industrial and post-consumer wastes are not only adding extra aggregate sources, but also reduce environmental pollution.

Therefore, polystyrene beads will be used in this study instead of coarse aggregates. As we know, polystyrene is a thermoplastic that is designed for applications requiring excellent electrical and mechanical properties together with good process ability. Polystyrenes have well-balanced physical properties and are generally transparent, but available in various colours. Moreover, Polystyrene is lightweight but

extremely strong once rendered and offers high insulation and thermal properties, termite resistance and fire retardant capabilities.

Expanded polystyrene (EPS) is a lightweight cellular plastics material consisting of fine spherical shaped particles which are comprised of about 98% air and 2% polystyrene. It has a closed cell structure and cannot absorb water. Therefore, it has a good sound and thermal insulation characteristics as well as impact resistance. Expanded polystyrene beads are often used as the basis for packaging material. This leads to a large amount of waste material which is not biodegradable. This material could be granulated and used as a lightweight aggregate for concrete.



Figure 1.1: Polystyrene beads

Lightweight concrete (LWC) is one of the important materials in construction industry because of the practical and economic advantage of it. The essential characteristic of LWC is its porosity, which results in low apparent specific gravity. In concrete construction self-weight represent a very large portion of the load on the structure, and there are considerable advantages in reducing the density of concrete.

Furthermore, LWC reduces the cost of form work and steel and it also increases productivity. Concrete which has lower density also gives better thermal insulation than ordinary concrete. There are many advantages to be gained from the use of lightweight concrete. These include lighter loads during construction, reduced self-weight in structures, and increased thermal resistance. Lightweight concrete is generally accepted as concrete having a density of about 1800 kg/m³ or less.



Figure 1.2: Lightweight concrete using polystyrene beads (EPS)

1.2 Problem Statement

Nowadays, the raw materials such as aggregates cost are expensive due to lack of sources or hard to produce the aggregates, especially when the request from industries too much. So, this automatically can affect the whole cost of building and it will increase the problem towards owner.

As we know, slab is an important part in a building and it must be strong enough to resist loads from other parts of structures. If the slab is not strong and sturdy, the deflection will occur when loads are applied or landed on the slab. This will collapse the building and risk the others. Concrete is a form when cement, fine aggregate, coarse aggregate and water were mixed together. In addition, concrete commonly used in construction to construct beam, slab, column and other needs like tiling and finishing. Unfortunately, the normal concrete is heavy, rigid and hard to handle during installation and it can cause many problems during the construction.

Moreover, concrete is known as a brittle material with a low capacity for deformation under tensile stress. The development of these tensile stresses may be a result of mechanical loading, harmful reactions and environmental loading. Cracks that can adversely affect the performance of concrete result frequently from these stresses. Cracking is one of the most common defects observed in reinforced concrete structures.

REFERENCES

- Chen, B. & Liu, J. (2003), *Properties of lightweight expanded polystyrene concrete reinforced with steel fiber*.
- Cook, D.J. (1983), *Chapter 2: Expanded polystyrene concrete*, in the book of Concrete Technology and Design vol.1, New Concrete Materials, editor: Swamy, R.N., Surrey University Press, pp 41-68.
- Lai, K.L., Ravindrarajah, R.S., Pasalich, W. and Hall, B.(1996), *Deformation Behaviour of Reinforced Polystyrene Concrete Beam*, ADCOMP'96, Second International Conference on Advances in Composites 1996, 18-20 December, 1996, Bangalore, India.
- Ravindrarajah,R.S., & Tuck, A.J.(1993), *Lightweight concrete with expanded polystyrene beads*, Civil Engineering Monograph No. C.E. 93/1 M.E, Sydney, March 1993.
- Sabaa, B. and Ravindrarajah, R.S.(1997), *Engineering Properties of Lightweight Concrete Containing Crushed Expanded Polystyrene Waste*, Materials Research Society, 1997
- Short, A. & Kinniburgh, W. (1978), *Lightweight concrete*, third edition, published by: Applied Science Publishers Ltd., London, pp. 6-23, 42-54, 64-90.
- ACI Committee 523, *Guide for Cast-in-Place Low Density Concrete*, American Concrete Institute, Detroit, Michigan, 1967, 8 pages.
- Hemanth, J., 2006. *Compressive strength and microstructural properties of lightweight high-strength cement mortar reinforced with eloxal*. Materials and Design.

- Liu, X., Chia, K., and Zhang, M., 2010. *Development of lightweight concrete with high resistance to water and chloride-ion penetration*. Cement & Concrete Composites.
- S.H. Perry, P.H. Bischoff, K. Yumura, “*Mix details and material behaviour of polystyrene aggregate concrete*”, Magazine of Concrete Research 43, 1991, pp. 71-76.
- D.J. Cook, “*Expanded polystyrene concrete*”, Concrete Technology and Design, New Concrete Materials, Vol. 1, Surrey University Press, 1983, pp. 41-69.
- ASTM C78-84, “*standard test method for flexural strength of concrete*” Annual book of ASTM standards.
- Concrete Foundations Association (2005). “*Concrete Cracking.*” CFA: (Oct. 1, 2012).
- Portland Cement Association (2001). *Concrete Slab Surface Defects: Causes, Prevention, Repair*. Portland Cement Association, Skokie, Illinois.
- Winterbottom, G. and Goodwin, F. *Concrete Cracks: Causes, Correcting, and Coating*, Degussa Construction Systems Americas, Shakopee, MN.