## UNIVERSITI MALAYSIA PAHANG

| DECLARATION OF THESIS AND COPYRIGHT  |  |  |  |
|--|--|--|--|
| Author's Full Name:Identification Card No:Title:Academic Session:  | MOHD SHAHRIR ASHRAF BIN ABDUL<br>WAHAB<br>930831-11-5345<br>STUDY OF SURFACE ROUGHNESS EFFECTS<br>FO LIQUID CONTACT ANGLE ON SOLID<br>SURFACE<br>2015/2016 |  |  |
| I declare that this thesis is classifi   | ed as:   |  |  |
| CONFIDENTIA  | (Contains confidential information under the<br>Official Secret Act 1972)  |  |  |
| RESTRICTEI   | Contains restricted information as specified by<br>the organization where research was done)*  |  |  |
| OPEN ACCES   | S I agree that my thesis to be published as online<br>open access (Full text)  |  |  |
| <ol> <li>I acknowledge that Universiti Malaysia Pahang reserve the right as follows:         <ol> <li>The Thesis is the Property of University Malaysia Pahang.</li> <li>The Library of University Malaysia Pahang has the right to make copies for the purpose of research only.</li> <li>The Library has the right to make copies of the thesis for academic exchange.</li> </ol> </li> <li>Certified by:</li> </ol> |  |  |  |
| (Author's Signature)   | (Supervisor's Signature)   |  |  |
| MOHD SHAHRIR ASHRAF<br>BIN ABDUL WAHAB   | DR NURRINA BINTI ROSLI   |  |  |
| Date:  | Date:  |  |  |

# STUDY OF SURFACE ROUGHNESS EFFECTS TO LIQUID CONTACT ANGLE ON SOLID SURFACE

# MOHD SHAHRIR ASHRAF BIN ABDUL WAHAB

Report submitted in partial fulfillment of the requirements for the award of the degree of Bachelor of Engineering in Manufacturing Engineering

Faculty of Manufacturing Engineering
UNIVERSITI MALAYSIA PAHANG

June 2016

#### SUPERVISOR'S DECLARATION

I hereby declare that I have checked this thesis and in my opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Bachelor of Engineering in Manufacturing.

| Signature          | :                         |
|--------------------|---------------------------|
| Name of supervisor | : DR. NURRINA BINTI ROSLI |
| Position           | : SENIOR LECTURE          |
| Date               | : 7 JUNE 2016             |

#### STUDENT'S DECLARATION

I hereby declare that the work in this thesis is my own except for quotation and summaries which have been duly acknowledged. The thesis has not been accepted for any degree and is not concurrently submitted for award of other degree.

| Signature | :                                     |
|-----------|---------------------------------------|
| Name      | : MOHD SHAHRIR ASHRAF BIN ABDUL WAHAB |
| ID Number | : FA12024                             |
| Date      | : 7 JUNE 2016                         |

## TABLE OF CONTENTS

| Page |
|------|
|------|

| SUPERVISOR'S DECLARATION | i    |
|--------------------------|------|
| STUDENT'S DECLARATION    | ii   |
| ACKNOWLEDGEMENTS         | iii  |
| ABSTRACT                 | iv   |
| ABSTRAK                  | v    |
| TABLE OF CONTENTS        | vi   |
| LIST OF TABLES           | viii |
| LIST OF FIGURES          | ix   |

## CHAPTER 1 INTRODUCTION

| 1.1 | Introduction               | \ | 1 |
|-----|----------------------------|---|---|
| 1.2 | Problem Statement          |   | 4 |
| 1.3 | Objectives of the Research |   | 4 |

#### CHAPTER 2 LITERATURE REVIEW

| 2.1 | Introduction              | 5  |
|-----|---------------------------|----|
| 2.2 | Contact angle and wetting | 6  |
| 2.3 | Surface roughness         | 10 |

| 2.4 | Type of | f method measurement                                  | 11 |
|-----|---------|---|----|
|     | 2.4.1   | Direct measurement by telescope-goniometer            | 11 |
|     | 2.4.2   | Tilted plate method                                   | 11 |
|     | 2.4.3   | Wilhelmy balance method                               | 12 |
|     | 2.4.4   | Capillary tube  | 12 |
|     | 2.4.5   | Capillary penetration method for powders and granules | 13 |
|     | 2.4.6   | Sessile drop method                                   | 13 |
| 2.5 | Drop sl | nape analysis   | 14 |

## CHAPTER 3 METHODOLOGY

| 3.1 | Introdu | ction                     | 20 |
|-----|---------|---------------------------|----|
| 3.2 | Materia | l, apparatus and software | 21 |
|     | 3.2.1   | Test plate                | 21 |
|     | 3.2.2   | Water                     | 21 |
|     | 3.2.3   | Syringe and needle        | 21 |
|     | 3.2.4   | Camera                    | 22 |
|     | 3.2.5   | Photoshop                 | 22 |
| 3.3 | Experin | nental condition          | 23 |
| 3.4 | Method  | lology                    | 24 |
|     | 3.4.1   | Prepared the material     | 24 |

| 3.4.2 | Experimental setup | 24 |
|-------|--------------------|----|
| 3.4.3 | Software used      | 26 |

#### CHAPTER 4 RESULT AND DISCUSSION

| 4.1 | Introduction | 35 |
|-----|--------------|----|
| 4.2 | Result       | 35 |
| 4.3 | Discussion   | 38 |

## CHAPTER 5 CONCLUSION

| REFERENCES |                | 54 |
|------------|----------------|----|
| 5.3        | Recommendation | 52 |
|            |                | 01 |
| 5.2        | Conclusion     | 51 |
| 5.1        | Introduction   | 51 |

## LIST OF TABLES

| Table No | <b>. Title</b>  | Page |
|----------|---|------|
| 3.1      | Specifications and properties of Lumia 1020                       | 30   |
| 3.2      | Experimental condition to conduct the experiment                  | 31   |
| 4.1      | Contact angle reading for 0.635µm                                 | 40   |
| 4.2      | Contact angle reading for 3.353µm                                 | 41   |
| 4.3      | Contact angle reading for 2.325µm                                 | 42   |
| 4.4      | Contact angle reading for 0.321µm                                 | 43   |
| 4.5      | Diameter reading for 3.353µm                                      | 44   |
| 4.6      | Diameter reading for 2.325µm                                      | 45   |
| 4.7      | Diameter reading for 0.635µm                                      | 46   |
| 4.8      | Diameter reading for 0.321µm                                      | 47   |
| 4.9      | Data measurement of average contact angle                         | 48   |
| 4.1      | Data measurement of liquid shape during dropping from 80mm height | 49   |

## LIST OF FIGURES

| <b>Figure</b> 1 | No. Title   | Page |
|-----------------|---|------|
| 1.1             | Illustration of advancing and receding angle from a droplet | 3    |
| 1.2             | Young's contact angle.                                      | 3    |
| 1.3             | Description of contact angle on different roughness         | 3    |
| 2.1             | Illustration of contact angle on solid surface              | 15   |
| 2.2             | Droplet on hydrophilic and hydrophobic surface              | 15   |
| 2.3             | Illustration on surface tension                             | 16   |
| 2.4             | Illustration of Young's, Wenzel's and Cassie-Baxter's model | 16   |
| 2.5             | Principal of measuring average roughness (Ra)               | 17   |
| 2.6             | Ramé-hart contact angle telescope-goniometer                | 17   |
| 2.7             | Illustration of tilted plate method                         | 18   |
| 2.8             | Process cycle for Wilhelmy balance method                   | 18   |
| 2.9             | Illustration of capillary tube method                       | 19   |
| 2.10            | Illustration of $\theta/2$ method                           | 19   |
| 3.1             | Schematic view of experimental setup                        | 28   |

| 3.2    | Raw material used: mild steel  | 28 |
|--------|--|----|
| 3.3    | Syringe and needle   | 29 |
| 3.4    | Camera Nokia Lumia 1020  | 29 |
| 3.5    | Adobe Photoshop software used to process image                           | 29 |
| 3.6(a) | Bend saw machine   | 32 |
| 3.6(b) | Grinding/Polishing machine   | 32 |
| 3.6(c) | Surface roughness tester   | 32 |
| 3.7(a) | Liquid contact angle measurement   | 33 |
| 3.7(b) | Liquid shape measurement   | 33 |
| 3.8    | Right triangle definition  | 34 |
| 3.9    | Illustration of $\theta/2$ method  | 34 |
| 3.10   | Illustration of spreading liquid   | 34 |
| 4.1    | Liquid contact angle for different roughness                             | 50 |
| 4.2    | Diameter of spreading liquid for different roughness for drop experiment | 50 |

# STUDY OF SURFACE ROUGHNESS EFFECTS TO LIQUID CONTACT ANGLE ON SOLID SURFACE

# MOHD SHAHRIR ASHRAF BIN ABDUL WAHAB

Report submitted in partial fulfillment of the requirements for the award of the degree of Bachelor of Engineering in Manufacturing Engineering

Faculty of Manufacturing Engineering
UNIVERSITI MALAYSIA PAHANG

June 2016

#### ABSTRACT

This thesis deals with measurement of liquid contact angle with different surface roughness. The objective of this thesis is to measure the contact angle on different material of solid surfaces and to measure the effect of surface roughness to the shape of liquid drop from above view. Sessile drop method is used in this paper to determine the contact angle and drop shape of a liquid. The result is trustful and easy to apply. With this method, the intersection of three interface line and contact angle that state in Young's equation can be achieved. This method also has been shown to improve the contact angle measurement. The material used is mild steel with four different roughness, 0.321µm, 0.635µm, 2.325µm and 3.353µm. The surface roughness is very important to determine the contact angle. The increase the roughness of the surface, the larger the contact angle meanwhile the wetting properties become lower. As a result, liquid contact angle increased with increasing plate surface roughness and liquid dropped on higher roughness presents smaller diameter with more edge curve.

#### ABSTRAK

Tesis ini berkaitan dengan pengukuran sudut permukaan cecair dengan kekasaran permukaan yang berbeza. Objektif projek ini adalah untuk mengukur sudut permukaan pada bahan yang berbeza dan untuk mengukur bentuk titisan cecair dari pandangan atas. Kaedah sessile drop digunakan dalam kertas kerja ini untuk menentukan sudut kenalan dan titisan bentuk cecair. Kaedah ini sangat mudah dan bacaan data yang diperolehi sangat tepat. Dengan kaedah ini juga, persilangan garis tiga antara muka dan sudut permukaan cecair dalam persamaan Young dapat dicapai. Kaedah ini juga telah ditunjukkan dapat meningkatkan ukuran sudut permukaan. Bahan yang digunakan adalah empat keluli lembut yang berbeza kekasarannya, 0.321µm, 0.635µm, 2.325µm dan 3.353µm. Kekasaran permukaan sangat penting untuk menentukan sudut permukaan cecair. Semakin besar peningkatan kekasaran permukaan, semakin besar sudut permukaan cecair meningkat dengan peningkatan kekasaran permukaan dan titikan cecair pada kekasaran tinggi menyebabkan diameter lebih kecil dengan banyak lengkungngan.

#### **CHAPTER 1**

#### **PROJECT BACKGROUND**

#### **1.1 INTRODUCTION**

In our daily life, there are various phenomena of liquid droplet such as rain droplet, fingering pattern and splashing on solid surface. In industrial field, it application can be found in printing, adhesion, paints, textile processing, static dissipation, water and stain repellency, laundering and fuel injecting [3,4].

In recent years, the studies of wettability have become very important and interesting to study due to its application in producing hydrophilic surface and hydrophobic surface materials. The study of wettability is including the measurement of contact angle as the primary data. Contact angle can be defined as the angle with of a small drop of liquid that cause it to meet the surface. According to the theory, the small contact angle that mean bigger than  $90^{\circ}$  is correspond to low wettability and the surface is unfavorable, while large contact angle smaller than  $90^{\circ}$  is correspond to high wettability and the surface is favorable [4].

The contact angle of liquid droplet has some information about surface properties, wettability and surface energy. Usually, contact angles consist of two types of angle which are advancing and receding contact angle but contact angle hysteresis will appear between two main of the contact angle that state before. Figure 1.1 shows that the advancing and receding contact angle [2]. Figure 1.2 shows three balance phases of contact angle; solid, liquid and vapor that founded by Thomas Young without surface roughness consideration.

The surface roughness can be the major effect of the contact angle measurement. There is also new method and equation proposed by Wanzel to make a correction factor on rough surface which is known as Wanzel equation. He states that the surface roughness may increase the interfacial area between the interfaces but he assumes that there is no air trapping [1]. Then, another model is built, as known as Cassie and Baxter model to measure contact angle on rough surface. However, this time a measurement on the air trapping based on the droplet is considered and also following the Young's equation. Figure 1.3 shows the contact angle on different roughness as stated by Cassie and Baxter.



Figure 1.1: Illustration of advancing and receding angle from a droplet.

Source: [2]



Figure 1.2: Young's contact angle.



**Figure 1.3**: Description of contact angle on different roughness on (a) ideal surface (b) roughness surface.

#### REFERENCES

- 1. Zhang, Yilei, "The effect of surface roughness parameters on contact and wettability of solid surfaces" (2007). Retrospective Theses and Dissertations. Paper 15934.
- X.B. Zhou and J. Th. M. De Hosson (1995) "Influence of surface roughness on the wetting angle".
- Schuster, J. M., Schvezov, C. E., & Rosenberger, M. R. (2015). Influence of Experimental Variables on the Measure of Contact Angle in Metals Using the Sessile Drop Method. Procedia Materials Science, 8, 742-751.
- Erbil, H. Y. (2014). The debate on the dependence of apparent contact angles on drop contact area or three-phase contact line: A review. Surface Science Reports, 69(4), 325-365.
- 5. Yuehua Yuan and T. Randall Lee, (2013), "Contact Angle and Wetting Properties".
- Das, A. K., & Das, P. K. (2010). Equilibrium shape and contact angle of sessile drops of different volumes — Computation by SPH and its further improvement by DI. Chemical Engineering Science, 65(13), 4027-4037. doi:10.1016/j.ces.2010.03.043.

- Kubiak, K. J., Wilson, M. C. T., Mathia, T. G., & Carval, P. (2011). Wettability versus roughness of engineering surfaces. Wear, 271(3-4), 523-528. doi:10.1016/j.wear.2010.03.029.
- A. S. H. Moita and A. L. N. Moreira (2003). Influence of Surface Properties on the Dynamic Behavior of Impacting Droplets. Instituto Superior Técnico, Dep. Mech. Eng., Lisbon, PORTUGAL.
- Jaroslaw Drelich, Emil Chibowski, Dennis Desheng Meng, & Konrad Terpilowski (2011). Hydrophilic and Superhydrophilic Surfaces and Materials. Soft matter, 7(21), 9804-9828.
- 10. S. Banerjee (2008). Simple derivation of Young, Wenzel and Cassie-Baxter equations and its interpretations — Surface Physics Division, Saha Insitute of Nuclear Physics, 1/AF Bidhannagar, Kolkata 700 064, India, arXiv:0808.1460v1.
- 11. Grundke, K., Pöschel, K., Synytska, A., Frenzel, R., Drechsler, A., Nitschke, M., Welzel, P. B. (2015). Experimental studies of contact angle hysteresis phenomena on polymer surfaces Toward the understanding and control of wettability for different applications. Advances in Colloid and Interface Science, 222, 350-376. doi:10.1016/j.cis.2014.10.012.
- Chen, H. Tang, T., & Amirfazli, A. (2015). Effect of contact angle hysteresis on breakage of a liquid bridge. The European Physical Journal Special Topics, 224(2), 277-288. doi:10.1140/epjst/e2015-02359-1.

 Li C., Tang X., Ayello F., Cai J., Nešić S., "Experimental Study on Water Wetting and CO2 Corrosion in Oil-Water Two-Phase Flow", NACE CORROSION/06, Paper No. 06595, San Diego, CA, 2006.