CONTENTS OF ALL VOLUMES

VOLUME 1 – Finish Machining and Net-Shape Forming

Conventional Finish Machining

1.1 Factors Affecting Surface Roughness in Finish Turning          MM Ratnam                              1
1.2 Effect of Cutting Variables on Boring Process: A Review       SA Lawal, MB Ndaliman,     26
   KC Bala, and SS Lawal
1.3 Finish Machining of Hardened Steel                           SK Choudhury and S Chinchankar   47
1.4 Review of Gear Finishing Processes                            NK Jain and AC Petare          93
1.5 Robotic Polishing and Deburring                               Fengfeng Jeff Xi, Tianyan Chen, and Shuai Guo 121
1.6 Precision Grinding, Lapping, Polishing, and Post-Processing of Optical Glass Yaguo Li, Qinghua Zhang, Jian Wang, Qiao Xu, and Hu Ye 154

Advances in Finish Machining

1.7 Techniques to Improve EDM Capabilities: A Review            H Marashi, AAD Sarhan, I Maher, 171
   and M Sayuti
1.8 Natural Fiber-Reinforced Composites: Types, Development, Manufacturing Process, and
   Measurement                                                   SM Sapuan, RF Tamrin, Y Nukman, YA El-Shehhi, MSA Hussin, and
   SNA Aziz                                                      203
1.9 Effect of Electrical Discharge Energy on White Layer Thickness of WEDM Process  I Maher,
   AAD Sarhan, and H Marashi                                      231
1.10 Micro-EDM Drilling of Tungsten Carbide Using Microelectrode with High Aspect Ratio to
    Improve MRR, EWR and Hole Quality                            M Hourmand, AAD Sarhan, MY Noordin, and
    M Sayuti                                                     267
1.11 Micromachining                                              MY Ali and WNP Hung          322
1.12 Laser Machining Processes                                   BS Yilbas                    344
1.13 ELID Grinding and EDM for Finish Machining                 T Saieh and R Bahar          364

Finishing Process Using Net Forming

1.14 Laser Peening of Metallic Materials                       S Gencalp Irizalp and N Sahlatoglu 408
1.15 Micro Plastic Part Filling Capabilities through Simulation and Experiment: A Case Study on
    Micro Gear Shape                                                M Azuddin, Z Taha, and IA Choudhury    441
1.16 Net-Shape Microfabrication Technique by Micrometal Powder Injection
    Molding                                                        AA Abdullahi, N Nahar, M Azuddin, and IA Choudhury   466
1.17 Review of Miniature Gear Manufacturing                      NK Jain and SK Chaubey       504

VOLUME 2 – Surface and Heat Treatment Processes

2.1 Fundamentals of Heat Treating Metals and Alloys               MK Banerjee                     1
2.2 Hardenability of Steel                                        AK Bhargava and MK Banerjee      50
## Contents of All Volumes

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Authors</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.3</td>
<td>Carburizing: A Method of Case Hardening of Steel</td>
<td>MMA Bepari</td>
<td>71</td>
</tr>
<tr>
<td>2.4</td>
<td>Surface Hardening by Gas Nitriding</td>
<td>K Farokhzadeh and A Edrissy</td>
<td>107</td>
</tr>
<tr>
<td>2.5</td>
<td>Laser Beam Processing for Surface Modifications</td>
<td>BS Yilbas</td>
<td>137</td>
</tr>
<tr>
<td>2.6</td>
<td>Surface Induction Hardening</td>
<td>J Baglik and A Smalecz</td>
<td>154</td>
</tr>
<tr>
<td>2.7</td>
<td>Recent Advances in Mechanical Surface Treatment</td>
<td>S ismail, Q Alsan, and ASMA Haseeb</td>
<td>171</td>
</tr>
<tr>
<td>2.8</td>
<td>Heat Treatment of Commercial Steels for Engineering Applications</td>
<td>MK Banerjee</td>
<td>180</td>
</tr>
<tr>
<td>2.9</td>
<td>Heat Treatment of Tool Steels</td>
<td>RA Mesqita, CA Barbosa, and AR Machado</td>
<td>214</td>
</tr>
<tr>
<td>2.10</td>
<td>Heat Treatment of Cast Irons</td>
<td>I Chakraborty</td>
<td>246</td>
</tr>
<tr>
<td>2.11</td>
<td>Thermal Treatment for Strengthening Titanium Alloys</td>
<td>A Sinha, S Sanyal, and NR Bandypadhyay</td>
<td>288</td>
</tr>
<tr>
<td>2.12</td>
<td>Heat Treatment of Aluminum Alloys</td>
<td>HMMA Rashed and AKM Bazur Rashid</td>
<td>337</td>
</tr>
<tr>
<td>2.13</td>
<td>Solutionizing and Age Hardening of Aluminum Alloys</td>
<td>G Quan, L Ren, and M Zhou</td>
<td>372</td>
</tr>
<tr>
<td>2.14</td>
<td>Heat-Treating Copper and Nickel Alloys</td>
<td>AK Bhargava and MK Banerjee</td>
<td>398</td>
</tr>
<tr>
<td>2.15</td>
<td>Cryogenic Treatment of Engineering Materials</td>
<td>T Slatter and R Thornton</td>
<td>421</td>
</tr>
</tbody>
</table>

### VOLUME 3 – Surface Coating Processes

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Authors</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.1</td>
<td>Electroless Plating of Pd Binary and Ternary Alloys and Surface Characteristics for Application in Hydrogen Separation</td>
<td>AM Tarditi, ML Besko, and LM Cornaglia</td>
<td>1</td>
</tr>
<tr>
<td>3.2</td>
<td>Tuning of the Microstructure and Surface Topography of Hot-Dip Galvanized Coatings</td>
<td>SMA Shibli and R Maru</td>
<td>25</td>
</tr>
<tr>
<td>3.3</td>
<td>Surface Finish Coatings</td>
<td>P Sahoo, SK Das, and J Paule Davin</td>
<td>38</td>
</tr>
<tr>
<td>3.4</td>
<td>Residual Stresses in Thermal Spray Coating</td>
<td>AFM Arif, KS Al-Athel, and J Mostaghimi</td>
<td>56</td>
</tr>
<tr>
<td>3.5</td>
<td>Laser Texturing of Materials and Surface Hydrophobicity</td>
<td>BS Yilbas</td>
<td>71</td>
</tr>
<tr>
<td>3.6</td>
<td>Surface Texture Properties of Co–Ni Alloys Formed with Unipolar and Bipolar Plating</td>
<td>J Vasquez-Arenas, J Romero-Bracho, RH Lara, and VS Sosa-Rodriguez</td>
<td>86</td>
</tr>
<tr>
<td>3.7</td>
<td>HVOF Coating of Nickel Based Alloys: Surface and Mechanical Characteristics</td>
<td>BS Yilbas</td>
<td>96</td>
</tr>
<tr>
<td>3.8</td>
<td>Laser-Based 3D Printing and Surface Texturing</td>
<td>A Seiimis and M Farsari</td>
<td>111</td>
</tr>
<tr>
<td>3.9</td>
<td>Hydrophobicity and Surface Finish</td>
<td>A Owais, M Khaled, and BS Yilbas</td>
<td>137</td>
</tr>
<tr>
<td>3.10</td>
<td>Atomizers and Finish Properties of Surface Coatings</td>
<td>R Ray and P Henshaw</td>
<td>149</td>
</tr>
<tr>
<td>3.11</td>
<td>Gas Nitriding of H13 Tool Steel Used for Extrusion Dies: Numerical and Experimental Investigation</td>
<td>SS Aklar, AFM Arif, and BS Yilbas</td>
<td>158</td>
</tr>
<tr>
<td>3.12</td>
<td>Hot-Dip Galvanizing Process</td>
<td>F Oztuck, Z Evis, and S Kilic</td>
<td>178</td>
</tr>
<tr>
<td>3.13</td>
<td>Finishing and Post-Treatment of Thermal Spray Coatings</td>
<td>MM Verdian</td>
<td>191</td>
</tr>
<tr>
<td>3.14</td>
<td>High Velocity Oxy-Fuel Spraying and Surface Finish</td>
<td>H Singh, M Kaur, and N Bala</td>
<td>207</td>
</tr>
<tr>
<td>3.15</td>
<td>Electroless Plating as Surface Finishing in Electronic Packaging</td>
<td>MA Azmah Hanim</td>
<td>220</td>
</tr>
<tr>
<td>3.16</td>
<td>Hard Coatings on Cutting Tools and Surface Finish</td>
<td>H Caliskan, P Panjan, and C Karbanoglu</td>
<td>230</td>
</tr>
<tr>
<td>3.17</td>
<td>Topological Evaluation of Surfaces in Relation to Surface Finish</td>
<td>P Demircioglu</td>
<td>243</td>
</tr>
</tbody>
</table>
3.18   Evaluation of Surface Finish Quality Using Computer Vision Techniques  
        I Begrohki and P Demireoglu  
        261

3.19   Effect of Surface Roughness on Wetting Properties  
        H Mojiri and M Aliafihaazraei  
        276

3.20   Surface Preparation and Adhesion Tests of Coatings  
        M Jokar and M Aliafihaazraei  
        306

3.21   Powder Metallurgical Processing of NiTi Using Spark Plasma Sintering  
        K McNamara, I Butler, AA Gandhi, and SAM Tofail  
        336

3.22   Spark Plasma Sintering of Lead-Free Ferroelectric Ceramic Layers  
        M Karimi-Jafari, K Kowal, E Ull-Haq, and SAM Tofail  
        347

3.23   Electrochemical Processing and Surface Finish  
        NK Jain and S Pathak  
        358

Index  
        381
## CONTENTS OF VOLUME 1

**Preface**  
*xviii*

**Introduction to Finish Machining and Net-Shape Forming**  
*xix*

### VOLUME 1 – Finish Machining and Net-Shape Forming

#### Conventional Finish Machining

1.1 Factors Affecting Surface Roughness in Finish Turning  
*MM Ratanum*  
1

1.2 Effect of Cutting Variables on Boring Process: A Review  
*SA Lasek, MB Nelaismam, KC Bala, and SS Latwil*  
26

1.3 Finish Machining of Hardened Steel  
*SK Choudhury and S Chinchansilb*  
47

1.4 Review of Gear Finishing Processes  
*NK Jain and AC Petare*  
93

1.5 Robotic Polishing and Deburring  
*Fengfeng Je-Ni, Tianyan Chen, and Shuai Guo*  
121

1.6 Precision Grinding, Lapping, Polishing, and Post-Processing of Optical Glass  
*Yaguo Li, Qinghua Zhang, Jian Wang, Qiao Xu, and Hai Ye*  
154

#### Advances in Finish Machining

1.7 Techniques to Improve EDM Capabilities: A Review  
*H Marashi, AAD Sarhan, I Maher, and M Sayuti*  
171

1.8 Natural Fiber-Reinforced Composites: Types, Development, Manufacturing Process, and Measurement  
*SM Sapuan, KF Tamrin, Y Nuhman, YA El-Shekeil, MSA Hussin, and SNA Aziz*  
203

1.9 Effect of Electrical Discharge Energy on White Layer Thickness of WEDM Process  
*I Maher, AAD Sarhan, and H Marashi*  
231

1.10 Micro-EDM Drilling of Tungsten Carbide Using Microelectrode with High Aspect Ratio to Improve MRR, EWR, and Hole Quality  
*M Heemramp, AAD Sarhan, MY Noordin, and M Sayuti*  
267

1.11 Micromachining  
*MY Ali and WNP Hung*  
322

1.12 Laser Machining Processes  
*BS Yilbas*  
344

1.13 ELID Grinding and EDM for Finish Machining  
*T Szulh and R Bahar*  
364

#### Finishing Process Using Net Forming

1.14 Laser Peening of Metallic Materials  
*Gencalp Izzaalp and N Sokhakoglu*  
408

1.15 Micro Plastic Part Filling Capabilities through Simulation and Experiment: A Case Study on Micro Gear Shape  
*M Azadlin, Z Taha, and IA Choudhury*  
441

1.16 Net-Shape Microfabrication Technique by Micrometal Powder Injection Molding  
*AA Abdillahi, N Nahar, M Azadlin, and IA Choudhury*  
466

1.17 Review of Miniature Gear Manufacturing  
*NK Jain and SK Choudhury*  
504