

**FUZZY-LOGIC BASED GRIPPER DESIGN  
AND ANALYSIS FOR OBJECTS GRASPING**

**NOR ANIS ANEZA BINTI LOKMAN**

**Master of Engineering (Electronic)**

**UNIVERSITI MALAYSIA PAHANG**



## **SUPERVISOR'S DECLARATION**

We hereby declare that we have checked this thesis and in our opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Master of Engineering in Electrical and Electronics.

---

(Supervisor's Signature)

Full Name : PM DR. MOHD RAZALI BIN DAUD  
Position : ASSOCIATE PROFESSOR  
Date : June 2017

---

(Co-supervisor's Signature)

Full Name : PM DR. HAMZAH BIN AHMAD  
Position : ASSOCIATE PROFESSOR  
Date : June 2017

---

(Co-supervisor's Signature)

Full Name : DR. MOHAMMAD FADHIL BIN ABAS  
Position : SENIOR LECTURER  
Date : June 2017



## **STUDENT'S DECLARATION**

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang or any other institutions.

---

(Student's Signature)

Full Name : NOR ANIS ANEZA BINTI LOKMAN

ID Number : MEL14002

Date : June 2017

FUZZY-LOGIC BASED GRIPPER DESIGN AND ANALYSIS FOR OBJECTS  
GRASPING

NOR ANIS ANEZA BINTI LOKMAN

Thesis submitted in fulfillment of the requirements  
for the award of the degree of  
Master of Engineering

Faculty of Electrical & Electronics Engineering  
UNIVERSITI MALAYSIA PAHANG

JUNE 2017

## **DEDICATION**

This thesis is dedicated to my family especially my lovely father and mother who have always supported me. I love both of you so much.

## ACKNOWLEDGEMENTS

All praises and thanks to ALLAH for ALLAH's mercy and for giving me the vision, power, spirit and endurance to complete this interesting research.

My journey as a master student will be finished here with this thesis and all the things beyond this thesis. Therefore, I would like to express my thanks to the people that has make my dream come true. First, I would like to thank my beloved parents, Mr. Lokman bin Deraman and Mrs. Rahimah binti Daud for their love and continuous support. Also I would like to thank my dearest sister Norazeela binti Lokman, with my brother-in-law, Mohd Zul Hanafiah bin Jussof and their cutest son, Mohd Zafran bin Mohd Zul Hanafiah. Thank to my others cutest and dearest sister Nur Aizam binti Lokman and sister Nurul Haziqah binti Lokman because they are always been there for me all the way during my studies. Their presence are indeed precious to me.

My sincere gratitude goes to Assoc. Prof Dr. Razali bin Daud for his kind encouragement and patient supervision. He has always help, support and guide me to get me in right pathway of this research. Besides, this thanks also dedicated to my co-supervisor, Assoc. Prof Dr Hamzah bin Ahmad for his continuous support in my research works. He is also the one that helped me with my master's project and without his supervision I cannot do all this work properly. I feel very motivated and encouraged every time I attend his meeting. I also sincerely thanks for the time spent proofreading and correcting my technical mistakes on this research. Thanks to Assoc. Prof Dr Rusllim Mohamed, Assoc. Prof Dr Hamdan Daniyal, Dr Dwi Pebrianti, Dr Mohammad Fadhil Abas, Dr Normaniha Abd. Ghani, Dr Zamri Ibrahim and Dr Saifudin for helping me and spend their time giving their opinions and ideas. Many thanks to one of my lecturer, Mr. Saiyed Rasol bin Tuan Muda for his consideration, attentiveness and suggestions he made to realized and achieved my research objectives. May Almighty God returns all of my lecturers and their family abundantly.

Lastly, but not least, thanks to all my colleagues and my research mates especially Ms Khor Ai Chia, Ms Nurfadzillah binti Harun, Ms. Nur Ain Zakiah bt Mohd Yusof, Ms Nurul Azwa binti Othman, Ms Nur Iffah binti Mohamed Azmi, Mr Mohd Amir Izuddin bin Mohamad Ghazali and also Ms Nurul Ain binti Mohd Yusoff who have given their valuable time when I need and support me to finish my study. Their helps and suggestions are one things that makes me feel grateful. I would like to acknowledge their comments and suggestions, which was important in pursue of completion of my study.

I extend my heartfelt thanks to those individuals and organizations, which I did not mention here for their great help, prayers and support that they extended towards me.

## TABLE OF CONTENT

|                                    |             |
|------------------------------------|-------------|
| <b>DECLARATION</b>                 |             |
| <b>TITLE PAGE</b>                  |             |
| <b>DEDICATION</b>                  | <b>ii</b>   |
| <b>ACKNOWLEDGEMENTS</b>            | <b>iii</b>  |
| <b>ABSTRAK</b>                     | <b>iv</b>   |
| <b>ABSTRACT</b>                    | <b>v</b>    |
| <b>TABLE OF CONTENT</b>            | <b>vi</b>   |
| <b>LIST OF TABLES</b>              | <b>x</b>    |
| <b>LIST OF FIGURES</b>             | <b>xi</b>   |
| <b>LIST OF SYMBOLS</b>             | <b>xiii</b> |
| <b>LIST OF ABBREVIATIONS</b>       | <b>xiv</b>  |
| <b>CHAPTER 1 INTRODUCTION</b>      | <b>1</b>    |
| 1.1 Chapter Overview               | 1           |
| 1.2 Introduction                   | 1           |
| 1.3 Motivations                    | 2           |
| 1.4 Research Objectives            | 3           |
| 1.5 Research Contributions         | 3           |
| 1.6 Thesis Outline                 | 4           |
| <b>CHAPTER 2 LITERATURE REVIEW</b> | <b>6</b>    |
| 2.1 Chapter Overview               | 6           |
| 2.2 Introduction to Robotics       | 6           |
| 2.2.1 Types of Robot Joints        | 7           |

|                              |   |           |
|------------------------------|---|-----------|
| 2.3                          | Robot Classification                          | 8         |
| 2.4                          | End-Effectors                                 | 8         |
| 2.4.1                        | Grippers                                      | 9         |
| 2.4.2                        | Grasp Planning                                | 10        |
| 2.4.3                        | Multiple Types of Grippers in Application     | 11        |
| 2.5                          | SimMechanics in Matlab                        | 14        |
| 2.5.1                        | SimMechanics Block libraries                  | 14        |
| 2.5.2                        | Modelling Joints                              | 15        |
| 2.6                          | System Controller                             | 16        |
| 2.6.1                        | Classical Control                             | 16        |
| 2.6.2                        | Intelligent control (Artificial Intelligence) | 20        |
| 2.7                          | Comparison of Controller                      | 23        |
| 2.8                          | Various Object as Challenge for Gripper       | 24        |
| 2.9                          | Conclusion                                    | 25        |
| <b>CHAPTER 3 METHODOLOGY</b> |   | <b>27</b> |
| 3.1                          | Chapter Overview                              | 27        |
| 3.2                          | Introduction                                  | 27        |
| 3.3                          | Architecture of Three Finger Gripper          | 29        |
| 3.4                          | Kinematics of Gripper                         | 35        |
| 3.4.1                        | Forward Kinematics                            | 35        |
| 3.4.2                        | Inverse Kinematics                            | 39        |
| 3.5                          | Fuzzy Logic Design (FL)                       | 41        |
| 3.5.1                        | Fuzzification                                 | 45        |
| 3.5.2                        | Rule Evaluations                              | 46        |
| 3.5.3                        | Defuzzification                               | 48        |



|  |  |           |
|--|--|-----------|
| 3.6  | Feedback Controller                                  | 48        |
| 3.7  | Proportional-Integral-Derivatives Controller         | 49        |
| 3.8  | Objects Design                                       | 50        |
| 3.9  | Chapter Conclusion                                   | 53        |
| <b>CHAPTER 4 RESULTS AND DISCUSSION</b>        |  | <b>55</b> |
| 4.1  | Chapter Overview                                     | 55        |
| 4.2  | Introduction   | 55        |
| 4.3  | Experiment Details                                   | 56        |
| 4.4  | Fuzzy Logic (FL) and Non-Fuzzy Logic (NFL)           | 57        |
| 4.5  | System with Feedback                                 | 60        |
|  | 4.5.1 Effects of Three Fuzzy Rules                   | 61        |
|  | 4.5.2 Effects of Five Fuzzy Rules                    | 63        |
| 4.6  | Effects and Performance for Various Objects Grasping | 66        |
|  | 4.6.1 Objects Analysis                               | 66        |
| 4.7  | Performance Comparison of Controllers                | 69        |
| 4.8  | Position and Coordinates in Kinematics System        | 74        |
| 4.9  | Conclusion   | 75        |
| <b>CHAPTER 5 CONCLUSION AND RECOMMENDATION</b> |  | <b>76</b> |
| 5.1  | Conclusion   | 76        |
| 5.2  | Recommendations for Future Work                      | 77        |
| <b>REFERENCES</b>                              |  | <b>79</b> |
| <b>APPENDIX A GRIPPER WITH COORDINATES</b>     |  | <b>85</b> |
| <b>APPENDIX B GRASP (OBJECT 1)</b>             |  | <b>86</b> |
| <b>APPENDIX C GRASP (OBJECT 2)</b>             |  | <b>87</b> |

|                                    |           |
|------------------------------------|-----------|
| <b>APPENDIX D GRASP (OBJECT 3)</b> | <b>88</b> |
| <b>APPENDIX E GRASP (OBJECT 4)</b> | <b>89</b> |
| <b>APPENDIX F GRASP (OBJECT 5)</b> | <b>90</b> |
| <b>LIST OF PUBLICATIONS</b>        | <b>91</b> |

## LIST OF TABLES

|            |   |    |
|------------|---|----|
| Table 2.1  | Robot Classifications and Configurations  | 8  |
| Table 2.2  | The Grippers and Advantages   | 10 |
| Table 2.3  | Primitive's Type  | 16 |
| Table 3.1  | Specifications of Gripper   | 30 |
| Table 3.2  | D-H Parameters  | 38 |
| Table 3.3  | Simulated Angle for 3 Fuzzy Rules   | 45 |
| Table 3.4  | Output Force for 3 Fuzzy Rules  | 45 |
| Table 3.5  | Simulated Angle for 5 Fuzzy Rules   | 46 |
| Table 3.6  | Output Force for 5 Fuzzy Rules  | 46 |
| Table 3.7  | Objects Feature   | 53 |
| Table 4.1  | Simulated Angle for NFL and FL  | 57 |
| Table 4.2  | Torques for NFL and FL  | 58 |
| Table 4.3  | Time Response between NFL and FL  | 60 |
| Table 4.4  | Simulated Angle and Torques for NFL and NFLwFB                                    | 60 |
| Table 4.5  | Simulated Angle and Torques Performance for FLwFB with Different Membership Types | 62 |
| Table 4.6  | Comparison of Time Response   | 63 |
| Table 4.7  | Simulated Angle and Torques for Feedback (Rule 5)                                 | 64 |
| Table 4.8  | Simulated Angle for Each Object   | 67 |
| Table 4.9  | Torques for Each Objects  | 68 |
| Table 4.10 | Value of Proportional, Integral and Derivative Gain in PID for Every Object       | 70 |
| Table 4.11 | Simulated Angle for Each Object Grasping between FL and PID                       | 70 |
| Table 4.12 | Torque for Each Object for FL and PID   | 71 |
| Table 4.13 | Comparison of Time Consumption for FL and PID                                     | 73 |
| Table 4.14 | Positions of Body Gripper   | 74 |
| Table 4.15 | Comparison of Value between Kinematics and Matlab                                 | 75 |

## LIST OF FIGURES

|             |  |    |
|-------------|--|----|
| Figure 2.1  | Various Types of Gripper in Industry                     | 9  |
| Figure 2.2  | Two-fingered Gripper's Configuration                     | 11 |
| Figure 2.3  | Five-fingered Gripper Design and Visualization of Motion | 12 |
| Figure 2.4  | Three-fingered Gripper with Grip Applications            | 12 |
| Figure 2.5  | An Open Loop Control System                              | 17 |
| Figure 2.6  | Close Loop Control System                                | 18 |
| Figure 2.7  | Summing Point Types                                      | 18 |
| Figure 3.1  | The Flowchart of Three-fingered Gripper System           | 28 |
| Figure 3.2  | Gripper's View with Front and Isometric Views            | 30 |
| Figure 3.3  | Dimensions of Gripper                                    | 31 |
| Figure 3.4  | Thumb Finger's Coordinate                                | 32 |
| Figure 3.5  | Middle Finger's Coordinate                               | 32 |
| Figure 3.6  | Index Finger's Coordinate                                | 33 |
| Figure 3.7  | Gripper's Model in SimMechanics                          | 34 |
| Figure 3.8  | Joint in Each Finger                                     | 35 |
| Figure 3.9  | Forward Kinematics                                       | 36 |
| Figure 3.10 | Mamdani Method   | 42 |
| Figure 3.11 | Gaussian Method  | 43 |
| Figure 3.12 | Gaussian Graph   | 43 |
| Figure 3.13 | Triangular Graph   | 44 |
| Figure 3.14 | Trapezoidal Graph  | 44 |
| Figure 3.15 | Feedback Control System in FL                            | 49 |
| Figure 3.16 | Feedback Control System in PID                           | 50 |
| Figure 3.17 | Object's Coordinates                                     | 51 |
| Figure 3.18 | The Value of Desired Angle                               | 52 |
| Figure 4.1  | Gripper Initial Position                                 | 56 |
| Figure 4.2  | Gripper Final Position                                   | 56 |
| Figure 4.3  | Image for Gripper for NFL and FL                         | 57 |
| Figure 4.4  | Simulated Angle in Body 2 (Thumb)                        | 59 |
| Figure 4.5  | Torques in Body 2 (Thumb)                                | 59 |
| Figure 4.6  | Simulated Angle in Body 4 (Middle)                       | 59 |
| Figure 4.7  | Torques in Body 4 (Middle)                               | 59 |
| Figure 4.8  | Simulated Angle in Body 6 (Index)                        | 59 |
| Figure 4.9  | Torques in Body 6 (Index)                                | 59 |

|             |  |    |
|-------------|--|----|
| Figure 4.10 | Simulated Angle for Body 2, 4, 6             | 61 |
| Figure 4.11 | Simulated Angle for Body 1, 3, 5             | 61 |
| Figure 4.12 | Torques for Body 2, 4, 6                     | 61 |
| Figure 4.13 | Torques for Body 1, 3, 5                     | 61 |
| Figure 4.14 | Simulated Angle in Body 2                    | 62 |
| Figure 4.15 | Torques in Body 2                            | 62 |
| Figure 4.16 | Gripper Position for Gauss                   | 63 |
| Figure 4.17 | Simulated Angle in Body 2 (Thumb)            | 65 |
| Figure 4.18 | Torques in Body 2 (Thumb)                    | 65 |
| Figure 4.19 | Simulated Angle in Body 4 (Middle)           | 65 |
| Figure 4.20 | Torques in Body 4 Middle)                    | 65 |
| Figure 4.21 | Object's Dimension                           | 66 |
| Figure 4.22 | Grasping Object                              | 66 |
| Figure 4.23 | Dimension of the Objects                     | 67 |
| Figure 4.24 | Simulated Angle Measurements for Each Object | 68 |
| Figure 4.25 | Torques for Each Object                      | 69 |
| Figure 4.26 | Simulated Angle for Object 1                 | 71 |
| Figure 4.27 | Simulated Angle for Object 2                 | 71 |
| Figure 4.28 | Simulated Angle for Object 3                 | 71 |
| Figure 4.29 | Simulated Angle for Object 4                 | 71 |
| Figure 4.30 | Simulated Angle for Object 5                 | 72 |
| Figure 4.31 | Torques for Object 1                         | 72 |
| Figure 4.32 | Torques for Object 2                         | 72 |
| Figure 4.33 | Torques for Object 3                         | 72 |
| Figure 4.34 | Torques for Object 4                         | 72 |
| Figure 4.35 | Torques for Object 5                         | 73 |

## LIST OF SYMBOLS

|               |  |
|---------------|--|
| $G$           | Gain   |
| $G_c(s)$      | Controller   |
| $G_p(s)$      | Plant  |
| $\theta_i(s)$ | Desired angle  |
| $\theta_o(s)$ | Simulated output   |
| $a_i$         | Length of common normal  |
| $d_i$         | Distance between previous x-axis and current x-axis                          |
| $\alpha_i$    | Desired input around common normal between earlier z-axis and current z-axis |
| $\theta_i$    | Desired input around z-axis between earlier x-axis and current x-axis        |
| $l$           | Length of link   |
| $s$           | Sin  |
| $c$           | Cos  |
| $\sigma$      | Membership function's width  |

## LIST OF ABBREVIATIONS

|         |  |
|---------|--|
| 3D      | Three Dimensional                                    |
| ANN     | Artificial Neural Networks                           |
| CS      | Coordinate system                                    |
| D.O.F   | Degree of freedom                                    |
| D-H     | Denavit-Hartenberg                                   |
| Eq.     | Equation   |
| et al.  | and others   |
| FL      | Fuzzy Logic  |
| NFL     | Non Fuzzy Logic                                      |
| FLwFB   | Fuzzy Logic with Feedback Controller                 |
| FLw/oFB | Fuzzy Logic Without Feedback Controller              |
| FB      | Feedback Controller                                  |
| Kd      | Derivative gain                                      |
| Ki      | Integral gain  |
| Kp      | Proportional gain                                    |
| MF      | Membership Functions                                 |
| P       | Prismatic  |
| PID     | Proportional integral derivatives                    |
| R       | Revolute   |
| S       | Spherical  |
| SCARA   | Selective Compliance Assembly Robot Arm/ Articulated |
| SMA     | Shape Memory Alloys                                  |
| W       | Weld   |

FUZZY-LOGIC BASED GRIPPER DESIGN AND ANALYSIS FOR OBJECTS  
GRASPING

NOR ANIS ANEZA BINTI LOKMAN

Thesis submitted in fulfillment of the requirements  
for the award of the degree of  
Master of Engineering

Faculty of Electrical & Electronics Engineering  
UNIVERSITI MALAYSIA PAHANG

JUNE 2017



## ABSTRAK

Tiga jari penggenggam adalah salah satu contoh untuk effector akhir dalam teknologi robotik yang digerakkan oleh pengawal dan penggerak bersama. Penggenggam telah digunakan secara meluas dalam industri untuk memilih dan menempatkan, pemasangan produk, lukisan, dan tugas-tugas lain. Dalam kajian ini, salah satu kaedah dalam Kepintaran Buatan dikenali sebagai Fuzzy Logik (FL) digunakan untuk mengawal pergerakan penggenggam untuk objek menggenggam. Pertama, penggenggam direka dengan menggunakan SimMechanics dalam Matlab Simulink untuk mendapatkan output tork yang lebih baik dan sudut simulasi dalam teknik menggenggam. Menggenggam saiz yang berbeza objek juga dikaji dan kemudian dibandingkan di antara dua teknik; FL dan berkadar-Integral-derivatif (PID) dianjurkan untuk menilai prestasi mereka. Kaedah FL dengan pengawal maklum balas (FLwFB) dicadangkan dalam kajian ini untuk membandingkan prestasi kepada FL tanpa maklum balas (FLw/oFB) dalam sistem. Analisis simulasi untuk perbandingan ini juga dibentangkan. Penggenggam memegang objek sebetulnya dengan pengawal suap balik untuk melaraskan nilai dalam sistem. Sistem ini mempunyai dua input; sudut yang dikehendaki dan saiz objek juga dua output; sudut daripada simulasi dan tork. Nilai sudut yang dikehendaki dibandingkan dengan sudut simulasi sebagai rujukan untuk tujuan analisis. Ukuran ini menunjukkan keadaan penggenggam selepas Berjaya menggenggam objek. Hasil kajian telah menunjukkan bahawa output untuk fungsi trapezoid di FL mempunyai prestasi yang lebih baik daripada fungsi keahlian lain terutama apabila tindak balas masa yang di ambil kira. Semasa kajian diambil, terdapat dua jenis peraturan fuzzy diambil dalam analisis yang merupakan peraturan nombor 3 dan peraturan nombor 5. Keputusan simulasi menunjukkan bahawa peraturan nombor 3 lebih baik untuk sistem yang dicadangkan ini. Keputusan perbandingan antara FL dan bukan FL juga dianalisis dalam penyelidikan dan hasil digambarkan bahawa FLwFB adalah lebih baik daripada yang lain; ralat antara sudut yang diingini dan simulasi adalah kecil apabila penggenggam menggenggam objek. Untuk menilai prestasi teknik yang dicadangkan, FL dan PID dipertimbangkan. Hasilnya menunjukkan bahawa FL melepasi prestasi PID dari segi masa. Hasil daripada kerja penyelidikan ini, sumbangan baru untuk FL pada reka bentuk penggenggam telah dicapai untuk pelbagai jenis objek dengan sistem pengawal suap balik yang mudah.

## ABSTRACT

Three fingered gripper is one of the examples for end effector in robotic technologies that are actuated by the controller and joint actuator. Gripper has been used widely in industrial applications such as to pick and place, product assembly, paintings, and other tasks. In this research, one of the methods in Artificial Intelligence known as Fuzzy Logic (FL) is applied to control the gripper movement for object grasping. Firstly, the gripper is designed by using SimMechanics in Matlab Simulink to get the better outputs torque and simulated angle in grasping technique. The grasping of different sizes of objects are also examined and then the comparison between two controllers; FL and Proportional-Integral-Derivative (PID) were organized to assess their performance. The methods of FL with feedback controller (FLwFB) is proposed in this research to compare its performance to the FL without feedback (FLw/oFB) in the system. Simulation analysis for this comparison is also presented. The gripper grasps the objects properly with the feedback to adjust the value in the system. The system has two inputs; desired angles and sizes of objects and two outputs; simulated angles and torques. The value of desired angles are compared with the simulated angles as a reference for the analysis purposes. This measurement demonstrates the gripper condition after grasping an object. Findings have shown that the outputs for trapezoidal function in FL has better performance than the other membership functions especially when the time response is concerned. During the investigation, there are two types fuzzy rules are taken in the analysis which is 3 number of rules and 5 number of rules. Simulation results suggested that 3 number of rules demonstrated a better solutions for this proposed system. The comparison results between FL and non-FL are also analyzed in the research and outcomes illustrated that FLwFB is better than others; the error between desired and simulated angle is small when the gripper grasping an object. To evaluate the performance of the proposed technique, FL and PID controllers performance in gripper are also considered. The result indicates that FL surpassed the PID performance when time response is considered. As a result of above research works, a new contribution for FL based gripper design has been achieved for different kind of object with a simple feedback system.

## REFERENCES

- Ahmad, H., Razali, S., & Mohamed, M. R. (2013). Fuzzy Logic Controller Design for A Robot Grasping System with Different Membership Functions. *IOP Conference Series: Materials Science and Engineering*, 53(1), 012051.
- Alassar, A. Z., Abuhadrous, I. M., & Elaydi, H. A. (2010). Comparison between FLC and PID controller for 5DOF robot arm. *Proceedings - 2nd IEEE International Conference on Advanced Computer Control, ICACC 2010*, 5, 277–281.
- Ashraf, M., Mohd Tumari, M. Z., & Kasruddin Nasir, A. N. (2013). Composite Fuzzy Logic Control Approach to a Flexible Joint Manipulator. *International Journal of Advanced Robotic Systems*, 1.
- Bemfica, J. R., Melchiorri, C., Moriello, L., Palli, G., & Scarcia, U. (2014). A Three-Fingered Cable-Driven Gripper for Underwater Applications, *IEEE International Conference on Robotics & Automation (ICRA)*, 2469–2474.
- Biagiotti, L., Melchiorri, C., & Vassura, G. (2001). Control of a robotic gripper for grasping objects in no-gravity conditions. *Proceedings 2001 ICRA. IEEE International Conference on Robotics and Automation*, 2, 1427–1432.
- Cheraghpour, F., Moosavian, S. A. a., & Nahvi, A. (2010). Robotic grasp planning by multiple aspects grasp index for object manipulation tasks. *18th Iranian Conference on Electrical Engineering*, 635–640.
- Chopra, V., Singla, S. K., & Dewan, L. (2014). Comparative analysis of tuning a PID controller using intelligent methods. *Acta Polytechnica Hungarica*, 11(8), 235–249.
- Datta, R., Pradhan, S., & Bhattacharya, B. (2016). Analysis and Design Optimization of a Robotic Gripper Using Multiobjective Genetic Algorithm. *IEEE Transactions on Systems man and Cybernetics*, 46(1), 16–26.
- Direct Industry (2016). The Online Industrial Exhibition. Retrieved from [www.directindustry.com](http://www.directindustry.com).
- Dominguez-Lopez, J. A. and Damper, R. I. and Crowder, R. M. and Harris, C. J. (2003). Optimal Object Grasping using Fuzzy Logic. In *International Conference on Robotics, Vision, Information and Signal Processing (ROVISP)* 367–372.
- Fernandez, J. J., & Walker, I. D. (1998). Biologically inspired robot grasping using genetic programming. *Proceedings. 1998 IEEE International Conference on Robotics and Automation* , 3032–3039.
- Galan, G., & Jagannathan, S. (2001). Adaptive critic-based neural network object contact controller for a three-finger gripper. *Proceeding of the 2001 IEEE International Symposium on Intelligent Control (ISIC '01)* , 109–114.

- Glossas, N. I., & Aspragathos, N. A. (2010). A cluster based fuzzy controller for grasp and lift fragile objects. *18th Mediterranean Conference on Control and Automation, MED'10 - Conference Proceedings*, 1139–1144.
- Gomez-Ramirez, E. and Chavez-Placencia, A.. (2004). How to tune fuzzy controllers, *Fuzzy Systems, 2004. Proceedings. 2004 IEEE International Conference on*, 3, 1287-1292.
- Goodwin, A. W., Jenmalm, P., & Johansson, R. S. (1998). Control of Grip Force When Tilting Objects: Effect of Curvature of Grasped Surfaces and Applied Tangential Torque. *The Journal of Neuroscience.*, 18(24), 10724–10734.
- Han, N., Han, Y., & Wang, C. (2011). Comparative analysis on a vehicle's speed control systems stability based on fuzz rules and PID method. *Proceedings of 2011 International Conference on Electronic and Mechanical Engineering and Information Technology, EMEIT 2011*, 4, 2069–2072.
- Holland, J.H. (1975). *Adaption in Natural and Artificial Systems*. University of Michigan Press.
- Howard, W. S., & Kumar, V. (1996). On the stability of grasped objects. *IEEE Transactions on Robotics and Automation*, 12(6), 904–917.
- Hunt, V.D. (1983). *Industrial Robotics Handbook*. Industrial Press Inc. New York. 4th Ed. United States of America.
- Ishak, A., Soh, A., & Ashaari, M. (2013). Position Control of Arm Mechanism Using Pid Controller. *Journal of Theoretical & Applied Information Technology*, 47(2).
- Kala, H., Deepakraj, D., Gopalakrishnan, P., Vengadesan, P., & Iyyar, M. K. (2014). Performance Evaluation of Fuzzy Logic and PID Controller for Liquid Level Process. *International Journal of Innovative Research in Electrical, Electronics, Instrumentation and Control Engineering*, 2(3), 1311–1314.
- Kasruddin Nasir, A. N., Ahmad, M. A., Ghazali, R., & Pakheri, N. S. (2011). Performance comparison between Fuzzy Logic Controller (FLC) and pid controller for a highly nonlinear two-wheels balancing robot. *Proceedings - 1st International Conference on Informatics and Computational Intelligence, ICI 2011*, 176–181.
- Khodayari, A., Zarefar, B., Kheirikhah, M. M., & Mirsadeghi, E. (2011). Force control of a SMA actuated gripper by using self tuning fuzzy PID controller. *Proceedings - 2011 IEEE International Conference on Control System, Computing and Engineering, ICCSCE 2011*, 312–316.
- Khuntia, S. R., Mohanty, K. B., Panda, S., & Ardil, C. (2010). A Comparative Study of P-I, I-P, Fuzzy and Neuro-Fuzzy Controllers for Speed Control of DC Motor Drive. *International Journal of Electrical and Computer Engineering*, 5(5), 287–291.

- Korayem, M. H., Nohooji, H. R., & Nikoobin, A. (2011). Path planning of mobile elastic robotic arms by indirect approach of optimal control. *International Journal of Advanced Robotic Systems*, 8(1), 10–20.
- Korayem, M.H., Nikoobin, A. & Azimirad, V. (2009). Maximum load carrying capacity of mobile manipulators. *Optimal Control Approach. Robotica*, 27(1), 147-159.
- Korstanje, J. (2012). *An underactuated gripper mechanism for picking objects from a tabletop*. MSc. Thesis. Delft University of Technology, Netherlands.
- Koustoumpardis, P. N., Nastos, K. X., & Aspragathos, N. A. (2015). Underactuated 3-finger robotic gripper for grasping fabrics. *23rd International Conference on Robotics in Alpe-Adria-Danube Region, IEEE RAAD 2014 - Conference Proceedings*.
- Koustoumpardis, P. N., Nastos, K. X., & Aspragathos, N. A. (2015). Underactuated 3-finger robotic gripper for grasping fabrics. *23rd International Conference on Robotics in Alpe-Adria-Danube Region, IEEE RAAD 2014 - Conference Proceedings*.
- Krihnaraju, A., Ramkumar, R. and Lenin, V.R. (2015) Design of three fingered robot gripper mechanism. *International Journal on Mechanical Engineering and Robotics*. 3(3), 18-24.
- Lee, J. J., & Tsai, Y. W. (2005). Path synthesis of a finger-type gripping mechanism. *Mechanism and Machine Theory*, 40(11), 1209–1223.
- Li, G., Fu, C., Zhang, F., & Wang, S. (2015). A Reconfigurable Three-Finger Robotic Gripper. *International Conference on Information and Automation*, 1556–1561.
- Lin, P.-H. L. P.-H., Hwang, S. H. S., & Chou, J. (1994). Comparison on fuzzy logic and PID controls for a DC motor position controller. *Proceedings of 1994 IEEE Industry Applications Society Annual Meeting*. 1930-1935.
- Luo, M., Carbone, G., Ceccarelli, M., & Zhao, X. (2010). Analysis and design for changing finger posture in a robotic hand. *Mechanism and Machine Theory*, 45(6), 828–843.
- Luo, M., Lu, C., Mei, T., & Zha, S. (2005). Intelligent grasping of an underactuated hand for space robots. *Proc. Of the 8th International Symposium on Artificial Intelligence, Robotics and Automation in Space-iSAIRAS* (603), 907–912.
- Mahmud, K., & Tao, L. (2013). Vehicle speed control through fuzzy logic. *2013 IEEE Global High Tech Congress on Electronics*, 1, 30–35.
- Miller, A. T., Knoop, S., Christensen, H. I., & Allen, P. K. (2003). Automatic grasp planning using shape primitives. *Robotics and Automation, 2003. Proceedings. ICRA'03. IEEE International Conference on*, 2, 1824–1829.

- Mohiuddin, M. S. (2013). Comparative study of PID and Fuzzy tuned PID controller for speed control of DC motor. *International Journal of Innovations in Engineering and Technology (IJIET)*, 2(4), 291-301.
- Monkman, G.J., Stefan, H., Steinmann, R., Schunk, H. (2007). *Robot Grippers*. Wiley-VCH. Valentin Petrov. British Library.
- Natarajan, E., & Dhar, L. (2013). Kinematic Analysis of Three Fingered Robot Hand Using Graphical Method. *IACSIT International Journal of Engineering and Technology*, 5(4), 518–522.
- Negnevitsky, M. (2005). *Artificial Intelligence A Guide to Intelligent Systems*. 2nd Ed .England: Addison Wesley.
- Nise, N.S. (2015). *Control Systems Engineering*. 7th Ed. Wiley.
- Ohol, S., & Kajale, S. (2008). Simulation of Multifinger Robotic Gripper for Dynamic Analysis of Dexterous Grasping. *Proceedings of the World Congress on Engineering and Computer Science (WCECS 2008)*.
- Olunloyo, V. O. S. (2011). On Development of Fuzzy Controller: The Case of Gaussian and Triangular Membership Functions. *Journal of Signal and Information Processing*, 02, 257–265.
- Park, K. T., & Kim, D. H. (2012). Robotic handling gripper using three fingers. *2012 9th International Conference on Ubiquitous Robots and Ambient Intelligence, URAI 2012*, 588–592.
- Pati, S., Panda, A., & Mohanty, S. (2014). A Comparative Performance Study of Scalar Controlled Induction Motor Using PID Controller and Fuzzy PID Controller. *2014 International Conference on Circuit, Power, and Computing Technologies (ICCPCT)*, 904–909.
- Petkovic', D., Shamshirband, S., Anuar, N. B., Sabri, A. Q. M., Abdul Rahman, Z. Bin, & Pavlovic', N. D. (2015). Input Displacement Neuro-fuzzy Control and Object Recognition by Compliant Multi-fingered Passively Adaptive Robotic Gripper. *Journal of Intelligent and Robotic Systems: Theory and Applications*.
- Phillips, C.L. and Habor, R.D. (1995). *Feedback Control Systems*. 3rd Ed. Prentice-Hall. Simon& Schuster.
- Pontil, M., & Verri, A. (1998). Support Vector Machines for 3D Object Recognition. *IEEE Transactions on Pattern Analysis and Machine*, 20(6), 637–646.
- Radhiku Dhuru (2015). Gripping Developments (online). Retrieved from <https://www.materialise.com> on 13 November 2015.
- Ranaweera, R. D., & Randeniya, D. (2014). Mechanical Gripper Design for Handling Soft Objects Without Using Electronic Sensors, *SAITM Research Symposium on Engineering Advancements*, 177–180.

- Robotiq (2013). Adaptive gripper (online). Retrieved from <http://robotiq.com> on 23 November 2011.
- RobotWorx (2016). A wide selection of Industrial Robots (online). Retrieved from <https://www.used-robots.com>.
- Rovetta, A., & Wen, X. (1991). Fuzzy Logic in robot grasping control. *International Workshop on Intelligent Robots and Systems Iros (91)*, pp. 1632-1637.
- Samavati, F. C., Feizollahi, A., Sabetian, P., & Moosavian, S. A. A. (2011). Design, fabrication and control of a three-finger robotic gripper. *Proceedings - 1st International Conference on Robot, Vision and Signal Processing, RVSP*, 280–283.
- SimMechanics 2 User's Guide. 2001-2007. 3rd Ed. The Mathworks, Inc.
- Singh, A., & Chawla, V. (2015). Kinematic Design & Analysis of a Three Finger Gripper. *HCTL Open International Journal of Technology Innovations and Research (IJTIR)*, 16, 1–10.
- Singh, P., Kumar, A., & Vashisth, M. (2013). Design of a Robotic Arm with Gripper & End Effector for Spot Welding. *Universal Journal of Mechanical Engineering*, 1(3), 92–97.
- Singh, P., Kumar, A., & Vashisth, M. (2013). Design of a Robotic Arm with Gripper & End Effector for Spot Welding. *Universal Journal of Mechanical Engineering*, 1(3), 92–97.
- Soh, A. C., Alwi, E. A., Rahman, R. Z. A., & Fey, L. H. (2008). Effect of Fuzzy Logic Controller Implementation on a Digitally Controlled Robot Movement. *Kathmandu University Journal of Science, Engineering and Technology*, 4(1), 28–39.
- Soreshjani, M. H., Abjadi, N. R., Kargar, A., & Markadeh, G. A. (2014). A comparison of fuzzy logic and PID controllers to control transmitted power using a TCSC. *Turkish Journal of Electrical Engineering and Computer Sciences*, 22(6), 1463–1475.
- Stasik, K. (2005). Mathematical model of a mechatronic pinch-type gripper for textiles. *Fibres and Textiles in Eastern Europe*, 13(1), 67–70.
- Sutton, R.S and Barto, A.G. (1998). *Reinforcement Learning*. Richard S.Sutton. MIT Press.
- Suykens, J. A. K., Vandewalle, J., & De Moor, B. (2001). Optimal control by least squares support vector machines. *Neural Networks*, 14(1), 23–35.
- Telegenov, K., Tlegenov, Y., & Shintemirov, A. (2015). A Low-Cost Open-Source 3-D-Printed Three-Finger Gripper Platform for Research and Educational Purposes. *IEEE Access*, 3, 638–647.

- Widhiada, W., Douglas, S., Jenkinson, I., & Gomm, J. (2012). Design and control of three fingers motion for dexterous assembly of compliant elements. *International Journal of Engineering, Science and Technology*, 3(6), 18–34.
- Widhiada, W., Nindhia, T. G. T., & Budiarsa, N. (2015). Robust Control for the Motion Five Fingering Robot Gripper. *International Journal of Mechanical Engineering and Robotics Research*. 4(3), 226–232.
- Wood, G. D., & Kennedy, D. C. (n.d.). *Simulating Mechanical Systems in Simulink with SimMechanics*, 1–25.
- Xizhe, Z., Jie, Z., Chen, W., & Hegao, C. (2004). Study on a SVM-based data fusion method. *Proceedings of the 2004 IEEE Conference on Robotics, Automation and Mechatronics*, (1), 413–415.
- Yime E. ; Univ. Tecnolgica de Bolvar, C. C. ; V. J. L. ; P. J. (2014). Design of a brushed DC motors PID controller for development of low-cost robotic applications. *Engineering Mechatronics and Automation (CIIMA), 2014 III International Congress of*, 2–5.
- Zaki, A. M., Mahgoub, O. A., El-Shafei, A. M., & Soliman, A. M. (2010). Design and implementation of efficient intelligent robotic gripper. *WSEAS Transactions on Systems*, 9(11), 1130–1142.
- Zaki, A.M., Mahgoub, O. A, El-Shafei, A.M., & Soliman, A.M. (2012). *Control of Efficient Intelligent Robotic Gripper Using Fuzzy Inference System, Fuzzy Inference System- Theory and Applications*. Dr. Mohammad fazle Azeem (Ed.), ISBN: 978-953-51-0525-1, InTech.
- Zhao, J., & Bose, B. K. (2002). Evaluation of Membership Functions for Fuzzy Logic Controlled Induction Motor Drive. *IEEE 2002 28th Annual Conference of the Industrial Electronics Society*.