



PRIMARY RESEARCH

Effect of Mercury concentration on *P. putida* growth in Mercury removal

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Index Terms

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Abstract— Mercury is a toxic pollutant emitted from industrial sectors to the environment and distributed globally. The potential for biological treatment of industrial wastewater contaminated with mercury was evaluated using *Pseudomonas putida* (*P. putida*) under various conditions in a bioreactor. The effect of mercury concentration on the *P. putida* growth of bacteria and also mercury removal was determined. Modifications in optimum operating conditions in shake flask and bioreactor need to be determined so it could bring us to a better result. In this research, optimum conditions for growth of *P. putida* in shake flask are identified: acclimatization time 24 hours, orbital shaker speed 180rpm, temperature 37°C, pH 7, and nutrient concentration 8g/L. The removal efficiency obtained is 99% for 1ppb, 99.8% for 6ppb, and 98.6% for 19ppb while for 1000ppb mercury, the removal efficiency is 92% for 1 hour and 98% for 28 hours. In 2L bioreactor; same condition as shake flask is applied with agitator speed of 180 rpm and aeration time of 0.50vvm. For 1300ppb and 3000ppb, the removal efficiency is 89% and 94%, respectively. The findings of this study can be used as a reference for future application in industrial wastewater treatment plant.

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I. INTRODUCTION

Mercury (Hg) is one of the most toxic elements found on earth. It can deactivate vital cell functions when it binds with the sulfhydryl groups of enzymes and proteins. The sediments of mercury that enter the environment can remain for decades. When it enters the aquatic system, a form of toxic methylmercury is taken up and is subsequently biomagnified through the food chain. It will threaten the health of top predators, such as birds, fish, seals, and man Braune *et al.* [1] and Muir *et al.* [2]. High concentration of mercury vapour can cause acute necrotizing bronchitis and pneumonitis which could lead to death from respiratory failure. Meanwhile, long-term exposure can bring effect to the central nervous system. Mercury also accumulates in kidney tissues, directly causing renal toxicity, including proteinuria or nephritic syndrome [3]. High concentration of Hg²⁺

causes impairment of pulmonary function and kidney, chest pain, and dyspnoea [4].

Mercury is one of the heavy metals of concern, found in wastewaters coming from oil refinery, chloralkali manufacturing industry, paint, pharmaceutical, paper, and battery manufacturing industries. Mercury and mercurial compounds are highly toxic contaminants in the aquatic systems and soils. They are dangerous pollutants because they can disperse widely into environment due to their high mobility and potentially dangerous concentration throughout the food chain [5, 6]. Mercury in crude oil or gas affects quality and price of saleable products and raises equipment integrity concerns in proportion to concentration that may be present. After a certain limit, mercury also could make some problems to refinery operations because this mercury would deactivate catalysts and consequently lower the quality of refined products.

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Various technologies are found valid for removing mercury from water and wastewater like reverse osmosis, chemical precipitation, and conventional coagulation. Other than that, ultrafiltration, magnetic filtration, ion exchange, activated carbon adsorption, and chemical reduction are also used in treating mercury [7, 8]. Physico-chemical technologies are expensive and not environment-friendly. According to Zeroul [9] and Malakahmad [10] biological is one method that can be adopted for the removal of toxic heavy metals such as mercury from petroleum-based industries' wastewater. Biological technologies have the advantages for removal of pollutants as it can be accomplished in-situ at the contaminated site. It is also environmentally benign where no secondary pollution is produced and they are cost effective [11]. In fact, it is indicated that bacteria, fungi, yeasts, and algae can reduce heavy metals from aqueous solution by adsorption [12].

The stringent legislation of wastewater discharge quality by Malaysia also is in need of expensive and effective treatment method of wastewater in order to fulfil the discharge limit requirement by the Department of Environment [13, 14]. Minimum allowable concentration of mercury is below or equivalent to 5 ppb for Standard A and 50 ppb for Standard B. As these problems arise, various effective methods are to be developed. In the recent years, application of biotechnology in controlling and removing mercury pollution has gained much attention, gradually becoming a popular issue in the field of heavy metals pollution control because it is a highly potential method application in wastewater treatment plant especially in petroleum-based industries that face a lot of mercury contamination in the processing systems [15]. Biological technology that was originated by Nakamura [16] by using *P. putida* in treatment of mercury contaminated wastewater in Minamata Bay seems to have great potential. However, even much has been discussed in literatures regarding the potential usage of *P. putida* in treating mercury-contaminated wastewater, no specific strains were mentioned. Hence, there is a need to conduct research on a chosen *P. putida* strain to understand its behaviour in treating mercury-contaminated wastewater under various conditions. Other than that, membrane bioreactor is also reliable, easier, adaptable, and flexible for wastewater application [17, 18, 19].

The objectives of this study are to determine the effect of mercury concentration on the growth of *P. putida* bacteria in wastewater. It is important to understand the optimum condition for the bacteria growth. Different con-

centrations of mercury were used as manipulated variable and the trend of growth was observed. The optimum concentration of mercury was observed and the mercury removal percentage also can be obtained from this study.

II. LITERATURE REVIEW

Mercury in the air would settle into water bodies and affect aquatic environment [20, 21]. This airborne mercury can fall to the ground in raindrops, in dust, or simply due to gravity (known as "air deposition"). Mercury density is higher than 5 g/cm^3 [22]. After the mercury falls, it can end up in streams, lakes, or estuaries as inorganic mercury, where it can be transferred to organic mercury (methylmercury) through microbial activity. Mercury is a persistent, mobile, and bioaccumulative element in the environment and retained in organisms. Most of the mercury found in the environment is inorganic since mercury is never broken down into other chemical and harmless form. Once mercury enters into the environment, mercury permanently exists in the environment by changing its chemical forms depending on the environment [23, 24].

Mercury is a trace component of all fossil fuels including natural gas, gas condensates, crude oil, coal, tar sands, and other bitumen. The use of fossil hydrocarbons as fuels provides the main opportunity for emissions of the mercury they contain to the atmospheric environment but other avenues also exist in production, transportation, and in processing systems [25]. These other avenues may provide mercury directly to air, water or solid waste streams. In addition, the distribution and transformation of mercury in production, transportation, and processing are considered relative to the determination of mercury in air emissions, wastewater, and products from oil and gas processing facilities [26].

In Minamata Bay, mercury-resistant *Pseudomonas spp.* were isolated from sediments near the drainage outlet to the Bay. *Pseudomonas spp.* dominated the bacteria with the highest resistance to mercury [27]. The mercury-resistant *Pseudomonas* strains were more resistant to inorganic mercury, methylmercury, and phenylmercury [16]. Previous studies showed that mercury causes an increased relative abundance of mercury-resistant bacteria isolates rarely been carried out. Moreover, studies showed mercury did not affect the number of culturable *Pseudomonas spp.* even though the number of bacteria growing on general medium was affected [28].

P. putida was isolated from a polluted creek in Urbana, IL by enrichment of culture with ethylbenzene as the sole source of carbon and energy. *P. putida* is one of the most well-studied aromatic hydrocarbon degrading bacterial strains. Well over 200 articles have been written about various aspects of *P. putida* physiology, enzymology, and genetics by microbiologists and biochemists, in addition to more applied studies by chemists and environmental engineers utilizing *P. putida* and its enzymes for green chemistry applications and bioremediation [27].

III. MATERIALS AND METHODS

A. Microorganism

The *P. putida* bacteria used were obtained from Merck (Malaysia) Sdn. Bhd as the dealer of *P. putida* (freeze dried) from Microbiologics, 217 Osseo Ave. North, St. Cloud, USA. There are 5% of pepton meat and 3% meat extract in the *P. putida* nutrient. The growth medium for *P. putida* was prepared by suspending 8 g nutrient powder in 1 L of De-Ionized (DI) water. The growth media were sterilized in an autoclave at a temperature of 121°C and a pressure of 15 psi for 25 minutes. The culture was kept below 5°C and this culture stock was used for all subsequent works.

B. Chemicals

Analytical grade of ethanol, peptone, yeast extract, KH_2PO_4 , $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, Urea, NaCl, HNO_3 , HCl, and NaOH, were purchased from Merck (Malaysia) Sdn. Bhd. Stannous Chloride solution (SnCl_2), $\text{Hg}(\text{NO}_3)_2$ as mercury standard solution (1000 ppm), and H_2SO_4 were obtained from Orbiting Scientific & Technology Sdn. Bhd. Ethanol was used as cleaning solvent. Distilled water was used to prepare the culture medium, washing glassware, cleaning, and as cooling water. DI water was used for analytical purposes such as in UV spectrophotometer, mercury analyser, and also for the preparation of chemical standard solution to determine standard calibration curve, and for sample dilution.

C. Process of Culturing *P. putida* from Freeze-Dried

Culturing method was used and appropriate biosafety protocol of cultures was adopted in this experiment. Steps should be taken as follows: preparing the culture in biological safety cabinet, wearing of suitable eye protection, holding vials away from face, wearing of gloves,

and sterilizing all empty vials and fragments before disposal.

Sharp blade was used to remove the packing skin of culture or it needs to be soaked for a few minutes while the ampule briskly scored once with a sharp file about one inch from the tip. The ampule was disinfected with alcohol-dampened gauze and the gauze was wrapped around the ampule to break the scored area. It is needed to ensure that the gauze is not too wet so that alcohol is not being sucked into the ampule when scored area is broken. Sterile forceps were used to remove the cotton. The suspension was then transferred to an oven heated to 30°C to let the culture incubate for 24 hours after the culture was properly mixed in 0.50 ml nutrient broth. A few drops of this suspension were then transferred to slanting agar, nutrient broth, and plate agar to start the growth of the culture [29].

D. Stock Culture

The purity of stock culture is important so that it can be used for a long time. The nutrient is preserved and broth can only last for a few weeks and after that, the culture will start to decay due to nutrient depletion and accumulation of toxic by-product. A stock culture can be stored in a refrigerator up to six months [30]. Sterility of the media must be maintained during transfer of a pure culture, *P. putida*.

Firstly, inoculating loop is sterilized using a flame from a Bunsen burner until it is red hot. The loop is cooled down before dipping into the broth culture. In order to disperse the cells, the tube containing pure culture is shaken. The cap of test tube is removed and the lip is sterilized using the Bunsen burner flame. Then the tube is slanted and the loop is inserted into the culture broth. Next, the culture tube is capped after being sterilized. The tube is put aside and another test tube with Nutrient Agar (NA) is sterilized with flame. The inoculating loop that contains a smear of culture is inserted into the second test tube while gently sliding the loop in a continuous streaking motion on the surface of the agar. The loop is again flamed after using it. The test tube containing the pure culture on NA is then incubated at 30°C for 24 hours. It is then kept in a refrigerator to be used as stock culture.

E. Experiment Shake Flask

All the glassware must be sterilized before the experiment can be run. All petri dishes, pipettes, test tubes,

and Erlenmeyer flasks are placed in metal can and will be autoclaved at temperature 121°C and pressure at 15 psi for 25 minutes. After sterilization cycle is over, autoclave is allowed to cool for 15 minutes before it can be opened. Glassware is stored in another sterile container until required for use. Medium that has been fermented in shake flask is also sterilized with standard procedure of autoclave sterilization [31].

Bacteria Inoculum was prepared by taking a loop-full of *P. putida* colony from a culture that has been cultivated on Nutrient Agar (NA). The culture is then transferred into 10 ml of Nutrient Broth (NB) which is 10% of the medium volume or with the ratio of 1:9, and is then incubated at 30°C for 24 hours as proposed by the manufacturer (Merck (Malaysia) Sdn. Bhd.). After 24 hours, the colony is transferred to a 25 ml inoculum flask containing 90 ml nutrient broth. The cells are grown at 37°C while being shaken at 180 rpm. Then, the samples are analysed using UV spectrophotometer at Optical Density (OD) of 600 nm to monitor the growth of *P. putida* [32].

The study on acclimatization time, orbital shaker speed, temperature, substrate concentration pH, and mercury concentration was varied in order to get the best conditions for the bacteria growth. A series of experiments using different concentrations of Hg was conducted to study the effect of Hg on growth of *P. putida*. There were four samples prepared: Sample A-*P. putida* in nutrient broth NB were mixed with fresh NB (8 g/L); Sample B-*P. putida* in NB were grown in NB with 6.00 ppb Hg solution; Sample C-*P. putida* in NB were grown in NB with 1.00 ppb Hg solution while Sample D-*P. putida* in NB were grown in NB with 19.00 ppb Hg solution.

Bioreactor

2L batch mode bioreactor with closed-system was used in this study where the sterile nutrient solution was inoculated with *P. putida* under optimum operating conditions obtained from earlier shake flask experiment. Experiment was conducted for 51 hours with operating conditions of 24 hours acclimatization, temperature at 37 °C, pH 7, and nutrient concentration of 8 g/L. In this case, propeller speed, aeration rate, and mercury concentration were varied to investigate the most suitable condition for the bacteria to grow. Then the growth of *P. putida* was observed by using UV spectrophotometer.

F. Determination of *P. putida* Growth

P. putida and method is based on the absorption of light by suspended cells in media of the sample culture. Intensity of the transmitted light was measured using a spectrophotometer. Sampling method was done by detaching the shake flask from orbital shaker and 5 ml of liquid sample was taken for every hour to be analysed until decay phase was observed at all concentrations. The growth of *P. putida* was monitored at 600nm absorbance.

G. Mercury Determination

Mercury content in liquid samples or in solid samples can be determined by using mercury analyser system, RA-3000 Nippon Instrument Corporation (NIC) Japan. It is using reducing vaporization with cold vapour atomic absorption spectrometry. Mercury compounds in the sample were first pre-treated with strong acid and an oxidizing agent to change the compound into divalent mercury ions (Hg²⁺). Samples need to be diluted if the mercury content in the sample is in high concentration because the analyser only can measure up to 15 ppb. Solutions that had been measured were added into the sample and then the test tube was plugged into the socket of Mercury Analyser test tube. The software for the mercury analyser was run for 3 minutes before the result could be obtained.

IV. RESULTS AND DISCUSSION

A. Effect of Low Mercury Concentration on *P. putida* Growth

Table 1 shows the effect of low mercury concentration (ppb) on *P. putida* growth behaviour. Table 1 consists of several parameters such as initial Hg concentration, OD, biomass concentration, final Hg concentration, Hg removal percentage, and ratio of mercury mass over cell mass. In determining the Hg removal percentage, the following equation 1 was being applied:

$$\text{Percentage of Hg Removal} = \frac{A-B}{A} \times 100\% \quad (1)$$

Where,

-A is initial Hg Concentration (ppb)

-B is final Hg Concentration (ppb)

TABLE 1
EFFECT OF LOW MERCURY CONCENTRATION (ppb) ON *P. PUTIDA* GROWTH BEHAVIOUR FOR 24 HOURS

Initial Hg Concentration, (ug/L)	OD ₀ Initial	OD _{max} (4 hr)	OD (24hr)	Biomass Concentration, (g/L)	Final Hg Concentration, (ug/L)	Hg % Removal	Ug Hg/gcell
0.00	0.00	0.53	0.39	0.02	0.00	0.00	0.00
1.00	0.00	0.50	0.08	0.03	0.01	99.00	0.33
6.00	0.00	0.37	0.03	0.01	0.01	99.00	1.00
19.00	0.00	0.30	0.12	0.04	0.27	98.50	6.75

Based on Table 1, it can be seen that the OD decreased from 0.53 after 4 hours to 0.39 after 24 hours for the control sample with no mercury added. This shows the normal behaviour of *P. putida* growth in batch system when the nutrient is introduced only at an early stage. Cell density may increase for the first 4 hours, after which it starts to reduce due to the decreasing of nutrient concentration and from the study conducted earlier, it was shown the growth rate of *P. putida* is dependent on nutrient concentration. Growth termination can be caused by exhaustion of essential nutrients or accumulation of toxic by-products. When there is accumulation or inhibitory product at the medium, the growth rate will slow depending on inhibitor production at a certain level of inhibitor concentration [33].

For culture with mercury concentration of 1 ppb and after 4 hours of experiment, the maximum optical density, OD_{max} was 0.50. Also, the cell density was further decreased to 0.08 after 24 hours. As a result, the mercury concentration decreased from 1 ppb to 0.01 ppb and the percentage mercury removal was 99% and the ratio of mercury mass over cell mass was 1 µg Hg/gcell. For concentration of 6.00 ppb, the maximum optical density, OD_{max} obtained was 0.37 and the cell density decreased to 0.03 after 24 hours of experiment. It can be seen that mercury concentration decreased from 6 ppb to 0.01 ppb with percentage mercury removal of 99.58%. In this case, the ratio of mercury mass over cell mass was 0.33 µg Hg/gcell. Finally, culturing with 19 ppb mercury concentration, the results showed that the maximum optical density, OD_{max} was 0.30. After 24 hours, the optical density was reduced to 0.12. The percentage of mercury removal was 98.5% which is just slightly lower than two experiments carried out earlier. As a result, ratio of mercury mass over cell mass increased dramatically which was 6.75 µg Hg/gcell.

Since full mercury retention at low concentration was obtained from a 24-hour inoculation, it may be concluded that the microbial community was present and the

activity of detoxification occurred. The mercury detoxification mechanism is according to the unique peculiarities of this metal: the electrochemical potential of Hg²⁺/Hg⁰ at pH 7 is +430mV. This means living cells have abilities to reduce Hg²⁺ to elemental form Hg⁰ that is non-toxic to human and also microorganism [34]. Although micro-organisms cannot destroy metals but they can make changes in their chemical properties via a surprising array of mechanisms that can be applied to treat toxic metal contamination involving highly specific biochemical pathways that have evolved for their protection [35].

Ratio of sorptive surface area to the total metal ions available is high at very low concentrations of metal ions Mortazavi [23]. So, chances for metal removal are much greater. When mercury concentration is increased, binding sites become more quickly saturated when the amount of biomass concentration remains constant. The discharge limit for mercury for industrial wastewater is 50 ppb for Standard B as DOE as required by Environmental Quality Act (EQA) [36]. However, some local water authorities at some other countries demanded the limit to be 10 ppb. This is of crucial importance for a potential industrial application of the microbial mercury remediation technology.

B. Mercury Removal by *P. putida* in Orbital Shaker at Optimum Operating Conditions

Mercury removal was conducted at optimum operating conditions and when the growth of *P. putida* is higher. The experiments were conducted for 28 hours, employing the yield of optimum operating conditions in a shake flask with 24-hour acclimatization, orbital shaker speed 180 rpm, temperature 37°C, pH 7, and nutrient concentration 8 g/L. The results of the growth of *P. putida* and the corresponding mercury removal for 1000 ppb mercury concentration are shown in Table 2. The parameters related to the growth of *P. putida* and mercury removal are

summarized in Table 3. Based on the results, the specific growth rate, μ is 0.70 hr^{-1} . This result is lower than the spe-

cific growth rate obtained from the earlier experiment at optimum conditions without mercury in the sample.

TABLE 2
THE GROWTH KINETICS OF *P. PUTIDA* IN MERCURY REMOVAL AT 1000 ppb CONCENTRATION

Time (hr)	Optical Density (OD)	Biomass Concentration (g/L)	Hg Concentration (ug/L)	ugHg/gcell	% Hg Removal
0.00	0.00	0.00	1000.00	0.00	0.00
1.00	0.17	0.06	79.00	1215.00	92.10
2.00	0.63	0.24	56.00	230.00	94.40
3.00	0.86	0.33	43.00	130.00	95.70
20.00	0.58	0.22	34.00	153.00	96.60
23.00	0.51	0.20	24.00	121.00	97.60
28.00	0.50	0.19	20.00	105.00	98.00

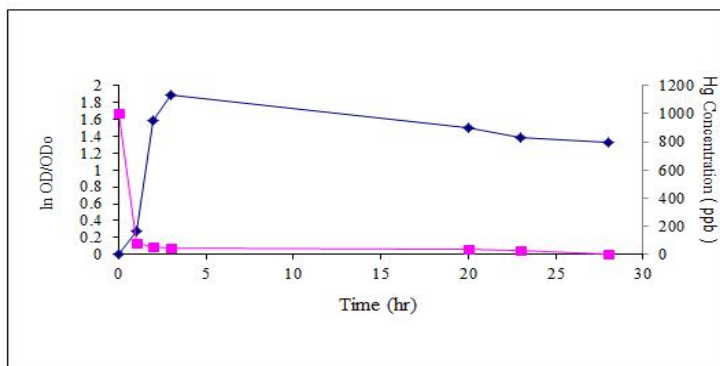


Fig. 1 . Mercury (1000 ppb) removal by *P. Putida* in shake flask at optimum conditions

TABLE 3
MERCURY (1000 ppb) REMOVAL BY *P. PUTIDA* IN ORBITAL SHAKER AT OPTIMUM OPERATING CONDITIONS

Growth Parameter	Min	Max
Specific growth rate, μ (hr^{-1})	0.70	-
OD	0.13	0.86
$\ln \text{OD}/\text{OD}_0$	0.27	1.89
Number of generation, n	0.39	1.98
Generation time, g (hr)	0.88	14.64
Growth rate constant, k (hr^{-1})	0.06	0.78
Hg removal (%)	-	98.00

Green-Ruiz [37] has showed that the maximum achievable percentage of mercury removal at 1000 ppb concentration by *Basillus sp* is 88%. However, the percentage of mercury removal achieved in this experiment is better at 92.1% for the first hour and 98% after 28 hours. Also, the cell density decreased to 0.49 compared to the maximum cell density, but cell density of 0.86 was detected after 3 hours of experiment in the study conducted by Mortazavi

[23]. This is because with the increase in cell concentration, the percentage removal increases as the number of possible binding sites is increased.

At low concentration of metal ions, the ratio of sorptive surface area to total available metal ions available is high. Thus, there is a greater chance for highly toxic water-soluble ionic mercury been taken up by *P. Putida* and reduced to insoluble metallic mercury through intracellular

enzyme mercuric reductase, encoded by *merA* gene [20]. Metallic mercury subsequently diffuses out of cells. The reduction process can be continuously performed within a submersed microbial and resulting in accumulation of metallic mercury within bioreactor.

C. Effect of Mercury Concentration on Growth of *P. putida* in Bioreactor

Mercury concentration in model wastewater was prepared at 1300 ppb and 3000 ppb. The effect of *P. putida*

on mercury at 1300 ppb was investigated for more than 48 hours at optimum operating conditions with 24-hour acclimatization time, at 30°C in incubator oven, agitator speed of 180 rpm, temperature of 37°C, pH 7, nutrient concentration of 8 g/L, and aeration of 0.50 vvm for 14 hours. Results of parameters related to *P. putida* growth behaviour are presented in Table 4 and a plot of *P. putida* growth and mercury removal is presented in Figure 2. In the lag phase, it can be seen that *P. putida* immediately grew after inoculation. It is also noted that mercury is reduced dramatically (88.5%) in this experiment.

TABLE 4
MERCURY AT 1300 ppb REMOVAL BY *P. PUTIDA* IN BIOREACTOR

Growth Parameter	Min	Max
Specific growth rate, μ (hr^{-1})	0.09	-
OD	0.40	2.57
Exponential cell growth, $(\ln \text{OD}/\text{OD}_0)$	0.01	0.27
Hg Removal (%)	88.50	-

As the mercury concentration is further decreased over time, *P. putida* showed increasing growth behaviour and activity with higher cell density observed for the first 10 hours. Consequently, the OD and maximum exponential

cell growth with 2.57 are obtained with initial growth of 0.40. With the increasing cell density during the exponential phase, the specific growth rate, μ is 0.09 hr^{-1} .

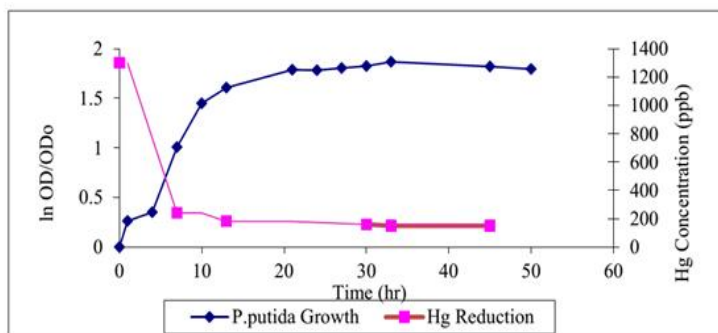


Fig. 2. Effect of mercury (1300 ppb) on the growth of *P. putida*

The effect of mercury removal at 3000 ppb concentration on *P. putida* growth over time is shown in Table 5. Experiments are conducted at optimum operating conditions for less than 15 hours. Figure 3 shows the *P. putida* growth behaviour and the reduction of mercury concentration. Similarly as observed from previous study, there is no occurrence of lag phases, *P. putida* immediately grow exponentially after inoculation. However, mercury levels de-

creased to almost 94% after less than 8 hours. With the decrease in mercury concentration, *P. putida* show an increasing growth and the maximum cell density is obtained after 2 hours of experiment. As a result, the maximum exponential cell growth is 1.88. Furthermore, it is found that after this period, cell growth is constant and slightly increased over time.

TABLE 5
MERCURY AT 3 000 ppb REMOVAL BY *P. PUTIDA* IN BIOREACTOR

Growth Parameter	Min	Max
Specific growth rate, μ (hr^{-1})	0.20	-
OD	0.24	3.00
Exponential cell growth, $(\ln \text{OD}/\text{OD}_0)$	0.06	1.88
Hg Removal (%)	94.00	-

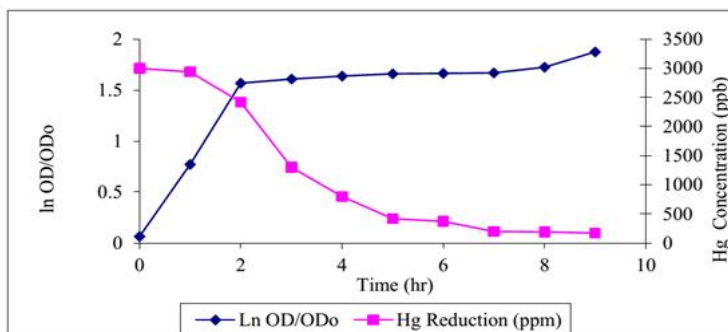


Fig. 3. Effect of mercury (3 000 ppb) on the growth of *P. putida*

The specific growth rate, μ is 0.20 hr^{-1} , which is higher than the previous experiment. These parameters indicate slightly better performance at 88.46% compared to that obtained from the study carried out for 1300 ppb mercury concentration but it was still considered good performance.

From both studies, the investigation obviously demonstrates that using higher mercury concentration at certain level will result in an improvement in the percentage of mercury removal by *P. putida*. Meanwhile, the percentage of mercury removal for mercury concentration of 10 ppm is 80% as reported by Mortazavi [23]. Comparing with the results reported in the literature review, the performance at 88.6% mercury removal for 1300 ppb and 94% removal for 3000 ppb are still acceptable. Meanwhile, Green-Ruiz [37] reported that for mercury concentration between 1000 ppb and 2500 ppb, the mercury removal performance of bioremediation using *Bacillus sp.* was in the range of 78% to 88%.

V. CONCLUSION

The optimum operating conditions for the growth behaviour of *P. putida* in a shake flask were determined as acclimatization time of 24 hours, orbital shaker speed

of 180 rpm, temperature of 37°C , pH 7, and nutrient concentration of 8 g/L. In the case of removal at low concentration mercury from the model wastewater, by applying the optimum operating conditions in the shake flask, it is found that the efficiency of mercury removal is 99% for 1.00 ppb of mercury concentration, 99.8% for 6 ppb, and 98.6% for 19.00 ppb. The effect of 1000 ppb mercury concentration is observed and the parameters obtained are as follows: $\text{OD}_{\text{max}} = 0.89$; exponential growth = 1.90 and specific growth rate, $\mu = 0.700 \text{ hr}^{-1}$. The percentage of mercury removal is 92% for 1 hour and 98% for 28 hours.

For experiment using 2L bioreactor, the same optimum conditions were applied as shake flask which is acclimatization time of 24 hours, temperature of 37°C , pH 7, and nutrient concentration of 8 g/L. The optimum agitator speed is 180 rpm and aeration time is 0.50 vvm. These operating conditions were applied for 1300 ppb and 3000 ppb mercury concentrations. The removal efficiency for 1300 ppb is 88.5% and 94.0% for 3000 ppb. The removal of mercury is successful by using mercury-resistant bacteria, *P. putida*.

This study offers an efficient way to reduce mercury contaminant in polluted wastewater. The method of study can be applied at pilot scale and also can be expanded to industry plants for their wastewater treatment.

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— This article does not have any appendix. —