

Harnessing renewable hydrogen-rich syngas from valorization of palm oil mill effluent (POME) using steam reforming technique

Yoke WangCheng^a; Maksudur R.Khan^a; Kim HoongNg^b; SuwimolWongsakulphasatch^c; Chin KuiCheng

^a Faculty of Chemical & Natural Resources Engineering, Lebuhraya Tun Razak, Universiti Malaysia Pahang, 26300, Gambang Kuantan, Pahang, Malaysia

^b Chemistry and Chemical Engineering, Xiamen University Malaysia, Jalan Sunsuria, Bandar Sunsuria, 43900, Sepang, Selangor, Malaysia

^c Department of Chemical Engineering, Faculty of Engineering, King Mongkut's University of Technology North Bangkok, Bangkok, 10800, Thailand

ABSTRACT

Valorization of palm oil mill effluent (POME) over a sol-gel synthesized lanthanum nickel trioxide (LaNiO₃) catalyst via steam reforming pathway was investigated from 573 to 1173 K. The blank run (steam reforming) at 873–1173 K neutralized the acidic POME with complete total suspended solids (TSS) removal, which accomplished >88% chemical oxygen demand (COD) removal, >97% 5-days biochemical oxygen demand (BOD₅) removal, and >95% decolourization. From 773 K onwards, LaNiO₃ greatly enhanced syngas production from POME steam reforming. The principal role of LaNiO₃ was to enhance the syngas production. The XRD, FESEM-EDX, and TPO results of spent LaNiO₃ were also correlated with gaseous product profiles to scrutinize its catalytic effects. At an optimum temperature of 873 K, catalytic POME steam reforming over LaNiO₃ generated 73.91 μmol/min of H₂-rich syngas (H₂:CO ratio of 107.88). Withal, the aforesaid system was able to neutralize the acidic POME feedstock and eliminate its TSS content while reduced 98.38% COD, 99.10% BOD₅, and 99.52% colour intensity.

KEYWORDS:

Lanthanum nickel trioxide; Palm oil mill effluent; Steam reforming; Syngas; Valorization