

Facile synthesis of CaFe_2O_4 for visible light driven treatment of polluting palm oil mill effluent: Photokinetic and scavenging study

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ABSTRACT

In this paper, a facile synthesis method for CaFe_2O_4 is introduced that produces a catalyst capable of significant photocatalytic degradation of POME under visible light irradiation. The co-precipitation method was used to produce two catalysts at [calcination](#) temperatures of 550 °C and 700 °C dubbed CP550 and CP700. CP550 demonstrated the maximum COD removal of 69.0% at 0.75 g/L catalyst loading after 8 h of visible light irradiation which dropped to 61.0% after three consecutive cycles. [SEM](#) images indicated that the higher calcination temperature of CP700 led to annealing which reduced the pore volume ($0.025 \text{ cm}^3/\text{g}$) and pore diameter (10.3 nm) while simultaneously creating a smoother and more spherical surface with lower S_{BET} ($9.73 \text{ m}^2/\text{g}$). In comparison, CP550 had a rough hair-like surface with higher S_{BET} ($27.28 \text{ m}^2/\text{g}$) and pore volume ($0.077 \text{ cm}^3/\text{g}$) as evidenced by BET analysis. XRD data indicated the presence of CaFe_5O_7 in the CP550 composition which was not present in CP700. The presence of Wustite-like FeO structures in CaFe_5O_7 are likely the cause for lower [photoluminescence](#) intensity profile and hence better [charge separation](#) of CP550 as these structures in CaFe_2O_4 have been known to increase [resistivity](#) and electron localization. The COD removal of CP550 dropped from 69.0% to just 7.0% upon adding a small quantity of

isopropanol into the reaction mixture indicating [hydroxyl radicals](#) as the primary reactive oxidative species.

KEYWORDS

CaFe₂O₄; Photocatalysis; POME; Visible light; Co-precipitation

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