## The influence of coating-carbonization cycles toward P84 copolyimide/nanocrystalline cellulose

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## ABSTRACT

Assessment and manufacturing of tubular carbon membrane from P84 co-polyimide (PI) mixtures and nanocrystalline cellulose (NCC) are described in this study. According to the previous work, a hypothesis was formulated stating that manipulation of carbonization parameters can control the performance of a tubular carbon membrane. This study introduces effective dip-coating methods for high-performance tubular carbon membrane production. On the basis of the outcome of this study, the coating-carbonization cycle (one, two, three, or four times) has been recognized as a major influence on the separation efficiency. Gas separation performance, selectivity, permeability, and the transport mechanism of the carbon membranes were adequately evaluated by pure  $O_2$  and  $N_2$ . The PI/NCC scanning electron microscopy images show that all of the carbon membrane samples are composed of a dense structure, whereas the Fourier transform infrared spectroscopy analysis exposes that the existence of functional groups is decreased for all coating-carbonization cycle samples. The X-ray diffraction result shows that the membrane carbon structures are amorphous in nature. In this research, the application of two coating-carbonization cycles has resulted in a carbon membrane with the highest selectivity and  $O_2$  permeability, which are 9.29 ± 2.54 and 29.92 ± 2.98 GPU, respectively.

## **KEYWORDS:**

Dip-coating-carbonization cycles; Tubular carbon membrane; Nanocrystalline cellulose (NCC); Oxygen separation; Polyimide precursor; Selectivity

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