

# Controlled Carbonization Heating Rate for Enhancing CO<sub>2</sub> Separation Based on Single Gas Studies

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Received: 17 May 2019, Accepted: 10 October 2019, Published online: 18 November 2019

## Abstract

Concerns about the impact of greenhouse gas have driven the development of new separation technology to meet CO<sub>2</sub> emission reduction targets. Membrane-based technologies using carbon membranes that are able to separate CO<sub>2</sub> efficiently appears to be a competitive method. This research was focused on the development of carbon membranes derived from polymer blend of polyetherimide and polyethylene glycol to separate CO<sub>2</sub> rendering it suitable to be used in many applications such as landfill gas purification, CO<sub>2</sub> removal from natural gas or flue gas streams. Carbonization process was conducted at temperature of 923 K and 2 h of soaking time. To enhance membrane separation properties, pore structure was tailored by varying the carbonization heating rates to 1, 3, 5, and 7 K/min. The effect of carbonization heating rate on the separation performance was investigated by single gas permeabilities using CO<sub>2</sub>, N<sub>2</sub>, and CH<sub>4</sub> at room temperature. Carbonization heating rate of 1 K/min produced carbon membrane with the most CO<sub>2</sub>/N<sub>2</sub> and CO<sub>2</sub>/CH<sub>4</sub> selectivity of 38 and 64, respectively, with the CO<sub>2</sub> permeability of 211 barrer. Therefore, carbonization needs to be carried out at sufficiently slow heating rates to avoid significant loss of selectivity of the derived carbon membranes.

## Keywords

CO<sub>2</sub>, carbonization, molecular sieve, permeation, heating rate

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