

**FLEXURAL STRENGTH OF CONCRETE  
BEAM BY USING WOOD BLOCK AS  
AGGREGATE REPLACEMENT**

**NUR AFFINI BINTI AZMI**

**B. ENG(HONS.) CIVIL ENGINEERING**

**UNIVERSITI MALAYSIA PAHANG**



## **SUPERVISOR'S DECLARATION**

I hereby declare that I have checked this thesis and in my opinion, this thesis is adequate in terms of scope and quality for the award of the Bachelor Degree of Civil Engineering

---

(Supervisor's Signature)

Full Name : PN EZAHTUL SHAHREEN BT AB.WAHAB

Position : LECTURER

Date : 14 JANUARY 2019



## **STUDENT'S DECLARATION**

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang or any other institutions.

---

(Student's Signature)

Full Name : NUR AFFINI BINTI AZMI

ID Number : AA15026

Date : 14 JANUARY 2019

FLEXURAL STRENGTH OF CONCRETE BEAM BY USING WOOD BLOCK AS  
AGGREGATE REPLACEMENT

NUR AFFINI BINTI AZMI

Thesis submitted in fulfillment of the requirements  
for the award of the  
Bachelor Degree in Civil Engineering

Faculty of Civil Engineering and Earth Resources  
UNIVERSITI MALAYSIA PAHANG

JAN 2019

## ACKNOWLEDGEMENTS

I would like to express my deepest gratitude to my supervisor, Pn Ezahtul Shahreen Bt Ab. Wahab, who personally give me personal support, guidance and advice throughout the period of this study. In addition, I also would like to thank to Pn Roslina Bt Omar who also guide me on constructing the beam. With both of them guidance can encourage and give motivation for me to complete this study exactly on time.

Besides, I also would like to express my appreciation to both of my panels, En. Khalimi Johan Bin Abd Hamid and Pn Rokiah Bt Othman for giving me an excellent advice, comment and suggestion that make my study more effective and achieve the objective of the study.

A special thanks to all fellow lecturer from Faculty of Civil Engineering and Earth Resources who conducting the presentation on how to written the thesis and all the fellow technicians that contribute to my study especially to En. Nurul Fakhri, En Hafiz, En Fadhil and En Hafiz Al-Kasah.

In addition, I truly would like to show gratitude to my supportive friend especially Farah Amira, Nurul Nadia, Siti Zul Norain, Zul Hazmi and Mohd Adib for their contribution in laboratory works.

Lastly, I would like to express my eternal thanks to my parents and members of my family. Their support and motivation are most important for me to accomplish this study.

## ABSTRAK

Pada masa kini, permintaan untuk industri konkrit semakin meningkat akibat daripada pembangunan industri hartanah. Kesan peningkatan dalam industri hartanah mengakibatkan permintaan dalam penggunaan bahan mentah seperti batu kasar meningkat. Oleh itu, alternatif untuk menangani permintaan pasaran dengan menggantikan batu kasar secara semulajadi dengan blok kayu buangan dari kilang. Kajian ini dijalankan dengan menggunakan blok kayu sebagai pengganti batu kasar. Oleh itu, kajian telah di jalankan menggunakan spesimen rasuk yang bersaiz 150 mm x 200 mm x 1500 mm dan kiub bersaiz 150 mm x 150 mm x 150 mm. Spesimen ini telah menggunakan peratusan blok kayu yang berbeza iaitu 3% dan 6%. Sebagai langkah berjaga-jaga, permukaan blok kayu dicat untuk mengelak daripada kayu menyerap air. Ujian yang dijalankan untuk spesimen adalah kekuatan mampatan dan untuk rasuk ialah ujian lentur. Hasil daripada ujian kekuatan mampatan 6% merupakan gantian yang terbaik untuk menggantikan batu kasar dalam campuran konkrit berdasarkan kekuatan purata selama 7 hari iaitu 23.24 N/mm<sup>2</sup>.

## ABSTRACT

Nowadays, the demand for the concrete industry is raising consequent with the developing of new house property. The effect of the property industry may cause of demand in natural aggregate. It will issue to the all quarries industry to fulfil the market demand. Thus, alternative to deal with market demand by replacing the natural coarse aggregate with the waste wood block from factory. The study was conducted by using wood block as replacement of coarse aggregate. The study was involved by produce the beam size 150 mm x 200 mm x 1500 mm and cube specimen size 150 mm x 150 mm x 150 mm. The specimen was casting with different percentage of wood block replacement which is 3% and 6%. For the precaution, wood block was paint at the surface area to avoid water absorption. The test was carrying out for cube specimen was a compressive strength and for the beam was flexural test. By comparing the performance of the compressive strength for replacing 3% and 6% of wood block, it can be conclude to use 6% as a replacement for coarse aggregates based on the average compressive strength for 7 days which is 23.24 N/mm<sup>2</sup>.

## TABLE OF CONTENT

<b>DECLARATION</b>	
<b>TITLE PAGE</b>	
<b>ACKNOWLEDGEMENT</b>	<b>ii</b>
<b>ABSTRAK</b>	<b>iii</b>
<b>ABSTRACT</b>	<b>iv</b>
<b>TABLE OF CONTENT</b>	<b>v</b>
<b>LIST OF TABLE</b>	<b>viii</b>
<b>LIST OF FIGURE</b>	<b>ix</b>
<b>LIST OF SYMBOLS</b>	<b>x</b>
<b>LIST OF ABBREVIATIONS</b>	<b>xi</b>
<b>CHAPTER 1 INTRODUCTION</b>	<b>1</b>
1.1 Background of Study	1
1.2 Problem Statement	2
1.3 Objective	3
1.4 Scope of Study	3
1.5 Significance of Study	4
<b>CHAPTER 2 LITERATURE REVIEW</b>	<b>5</b>
2.1 Introduction	5
2.2 Concrete	5
2.2.1 Cement	5
2.2.2 Aggregate	6



2.3	Wood	6
2.4	Factor Influence of Concrete Strength	7
2.4.1	Raw Material	7
2.4.2	Water Cement Ratio	7
2.4.3	Curing	8
2.5	Concrete Properties	9
2.5.1	Compressive Strength	9
2.5.2	Flexural Behaviour of Reinforcement Concrete Beam	10
2.5.3	Deflection	11
2.6	Previous Research on Related Studies	12
<b>CHAPTER 3 METHODOLOGY</b>		<b>13</b>
3.1	Introduction	13
3.2	Preparation of Sample	15
3.2.1	Cement	16
3.2.2	Fine Aggregate	16
3.2.3	Coarse Aggregate	17
3.2.4	Water	18
3.2.5	Wood Block	18
3.2.6	Wood Block after Coating Process	19
3.2.7	Steel Reinforcement Bar	20
3.3	Preparation of Concrete	21
3.3.1	Concrete Mix Design	21
3.3.2	Mould of Specimen	21
3.3.3	Arrangement of Reinforcement Bar and Link for Beam	23
3.3.4	Curing	24

3.4	Laboratory Testing	25
3.4.1	Concrete Density Test	25
3.4.2	Compressive Strength Test	25
3.4.3	Flexural Test	26
3.5	Conclusion	27
<b>CHAPTER 4 RESULT AND DISCUSSION</b>		<b>28</b>
4.1	Introduction	28
4.2	Concrete Density Test	29
4.3	Compressive Strength Test	30
4.4	Deflection Capacity	31
4.4.1	Load Theory (Based on Eurocode 2)	31
4.5	Flexural Behaviour of Reinforcement Concrete Beam	33
4.5.1	Load Deflection Behaviour	33
4.5.2	Mode of Failure	34
4.6	Conclusion	35
<b>CHAPTER 5 CONCLUSION AND RECOMMENDATION</b>		<b>37</b>
5.1	Introduction	37
5.2	Conclusion	37
5.3	Recommendation	48
<b>REFERENCES</b>		<b>40</b>
<b>APPENDIX A Data for Control Beam</b>		<b>42</b>
<b>APPENDIX B Data for Replacement 6% Coarse Aggregate</b>		<b>48</b>

## LIST OF TABLES

Table 2.1	Table of previous research	12
Table 3.1	Mix proportion for cube specimen	21
Table 3.2	Mix proportion for beam specimen	22
Table 4.1	Result for concrete density test	29
Table 4.2	Result for compressive strength test	30
Table 4.3	Result for beam test	34
Table 4.4	Result for deflection	34

## LIST OF FIGURES

Figure 2.1	Effect of duration of water curing on strength of concrete	8
Figure 2.2	Graph of compressive strength against curing age	9
Figure 2.3	Third point loading method	10
Figure 2.4	Center point loading method	11
Figure 3.1	Flow chart for research methodology	14
Figure 3.2	Chemical composition of Orang Kuat Portland cement (%)	16
Figure 3.3	Orang Kuat cement	16
Figure 3.4	Fine aggregate	17
Figure 3.5	Coarse aggregate	18
Figure 3.6	Water	18
Figure 3.7	Wood block before coating process	19
Figure 3.8	Wood block after coating process	20
Figure 3.9	Paint	20
Figure 3.10	Process of bending main bar	21
Figure 3.11	Cube size 150 mm X 150 mm X 150 mm	23
Figure 3.12	Beam size 150 mm X 200 mm X 1500 mm	23
Figure 3.13	Reinforcement bar	24
Figure 3.14	Curing tank for cube	25
Figure 3.15	Curing using wet gunny for beam	25
Figure 3.16	Compressive test machine	27
Figure 4.1	Graph of compressive strength at 7 days and 28 days	31
Figure 4.2	Design calculation	32
Figure 4.3	Pattern of crack for control beam	35
Figure 4.4	Pattern of crack for 6% replacement coarse aggregate	35

## LIST OF SYMBOLS

%	Percentage
mm	Milimeter
g	Gram
Kg	Kilogram
MPa	Mega Pascal
RM	Ringgit Malaysia
No	Number
CO <sub>2</sub>	Carbon Dioxide
N	Newton
Kg/m <sup>3</sup>	Kilogram Per Meter Cube
N/mm <sup>2</sup>	Newton Per Meter Cube
kN	Kilo Newton

## **LIST OF ABBREVIATIONS**

ASTM	American Society For Testing And Materials
LVDT	Linear Variable Displacement Transducer
WWF	World Wild Fund
OPC	Ordinary Portland Cement

# CHAPTER 1

## INTRODUCTION

### 1.1 Background of Study

According to United Nation estimates, Malaysia current population is 31,993,056 people. Based on that estimation, the demand of housing industries are very steep. Therefore, the government come out with the development policy for housing to fulfil the demand of housing. However, the interest in construction activities led to shortage of building material such as cement, aggregate and other.

Concrete is part of the important material which use in construction building starting from the basic part which is foundation until the structure become the high-rise building. Concrete is the combination material by mixing the cement, water, aggregate which is fine and coarse aggregate. All of the mixing processes come up with different ratio to make sure the entire ingredient binding together. All the process to make sure our target to find the strength and durability of the concrete are curing properly.

Coarse aggregate is one of the materials to design the concrete mix design. Coarse aggregate usually the aggregate that greater than 4.75  $\mu\text{m}$  (retained in No.4 sieve) while fine aggregate is less than 4.75  $\mu\text{m}$  (passing No.4 sieve). The shape and the texture of aggregate can affect the properties of fresh concrete more than harden concrete. Concrete is more workable when using smooth and spherical aggregate compare by using rough angular or elongated aggregate. The smooth surface of aggregate can improve the workability but the rougher surface can generate stronger bonding.

Currently, there are various studies have been done to find suitable material to replace the coarse aggregate in concrete mix. Among researcher come out with their own idea to replace the coarse aggregate such as wood ash, rice husk, wood chip, wood

block, coconut shell and other waste material. Hence, the waste material should be reuse to make other product instead of been disposed or burned it because this process will affect and destroy the nature environment.

## **1.2 Problem Statement**

Recently, the demand to buying the housing among Malaysian citizen is rising up. Thus, the government planning to construct low cost housing that focused on various housing program in both rural and urban area such *Skim Perumahan Rakyat 1 Malaysia (PRIMA)*, *Skim Perumahan Mampu Milik Swasta (MyHome)*, *Program Perumahan Rakyat (PPR)* and *Rumah Selangorku*. The objective of this program to make sure all the Malaysian can afford to buy housing in the future. Therefore, the demand for raw material for concrete will also be increase because the concrete is widely use in building construction to construct beams, floors, columns, slabs and more.

According to United Nation estimates, Malaysia current population is almost 31,993,056 people. Based on the report from (Anom. 2015), Khazanah Research Institute stated that the housing market in Malaysia classified as “seriously unaffordable” compare to global standard price. Approximately, the price for new house under construction in market almost between RM250,000 to RM500,000. At third quartile of 2017 was shown the housing price index for Malaysia market rose by 5.10%. Melaka was registered as the highest price for house follow by Selangor, Kuala Lumpur and Negeri Sembilan. Kuala Lumpur is most expensive house in Malaysia by the starting price is RM785,327 and Kelantan is the cheaper house in Malaysia by RM164,300. Therefore, the government come out with the development policy for housing to fulfil the demand of housing. To cater the market demand, developers shift their target to construct the affordable house that can own by Malaysian citizen. The annual supply of housing in Malaysia is approximately four units per 1000 of the population, this is less than the recommended 8 to 10 units per 1000 in developing countries, implying that the Malaysian housing deficit units are likely to be on the increase (AbdulLateef Olanrewaju et al., 2016). However, the interest in construction activities led to shortage of building material such as cement, aggregate and others.



To cater with this problem, one of the solutions is to use the waste material such as wood block as coarse aggregate replacement. This type of concrete can be cheaper than previously because it replacing some of coarse aggregate with this solid waste. This type of concrete can be more economical and environmental friendly. Waste recycling into building and construction materials would be one of several appropriate solutions not only to the environmental problems, but also to the reduction of building material costs. Hence, the waste material should be reuse to make other product instead of been disposed or burned it because this process will affect and destroy the nature environment. Sustainability of production systems is a key global issue for governments, industries and society, particularly in the timber processing and manufacturing sector. With products based on renewable natural resources from forests, this sector is well placed to provide products that enhance long term environmental, economic and social sustainability (Daian & Ozarska, 2009).

### **1.3 Objective**

Objective of the research focus on:

- i. To describe the flexural behaviour and mode of failure of the reinforcement concrete beam while load is applied.
- ii. To determine the compressive strength of the concrete when using different percentage of waste wood block to replace coarse aggregate.

### **1.4 Scope of study**

In this study will focus on produced concrete with different percentage of waste wood block as replacement of coarse aggregate. The test was conducted to investigate the strength of the concrete and flexural behaviour of the beam when using the waste wood block and without waste wood block. The percentage of the replacement of coarse aggregate calculated by volume of waste wood block is 3% and 6%. All the concrete preparation using concrete strength 25 MPa and the study is carry out to determine whether by replace the coarse aggregate with waste wood block can affect in concrete mixture.

The range size of waste wood block are between 15 mm to 20 mm while the thickness of the wood block between 20 mm to 30 mm. The dimension of the cube

## REFERENCES

- AbdulLateef Olanrewaju, A. R. (2016). Market analysis of housing shortages in Malaysia. *ELSEVIER*, 315 – 322 .
- Anon. (2015). Khazanah Research Institute
- Anon. (2014). YTL Cement
- ASTM. (2003). Standard Test Method for Flexural Strength of Concrete, West Conshohocken, PA, USA
- ASTM. (2003). Standard Method for Third Point Loading (ASTM C 78), West Conshohocken, PA, USA
- ASTM. (2003). Standard Method for Center Point Loading (ASTM C 293), West Conshohocken, PA, USA
- Arezoumandi, M., Smith, A., Volz, J. S., & Khayat, K. H. (2015). An experiment study on flexural strength of reinforced concrete beams with 100% recycled concrete aggregate. *Engineering Structure*, 88, 154- 162
- Bederina, M., Gotteicha, M., Belhadj, B., Dheily, R.M., Khenfer, M.M., & Queneudec, M. (2012). Drying shrinkage studies of wood sand concrete – Effect of different wood treatments. *Construction and Building Materials*, 36,1066-1075.
- Carlos, T. B., Joao, P. C., Dhima, D., & De Lima. Experimental analysis of flexural behaviour of RC beams strengthened with CFRP laminates and under fire condition. *Composite Structures* 189 (2018), 516-528.
- Choi, W. C., & Yun, H. D. (2013). Long-term deflection and flexural behaviour of reinforced concrete beams with recycled aggregate. *Materials & Design*, 51, 742-750
- Daian, G., B. O. (2009). Wood waste management practices and strategies to increase sustainability standards in the Australian wooden furniture manufacturing sector. *ELSEVIER*, 1–9.

- Gonilho Pereira, C., Castro-Gomes, J., & Pereira de Oliveira, L. (2009). Influence of natural coarse aggregate size, mineralogy and water content on the permeability of structural concrete. *Construction and Building Materials*, 23(2), 602-608
- Hong, L., Gu, X., & Lin, F. (2014). Influence of aggregate surface roughness on mechanical properties of interface and concrete. *Construction and Building Materials*, 65,338-349
- Husem, M., & Gozutok, S. (2005). The effect of low temperature curing on the compressive strength of ordinary and high performance concrete. *Construction and Building Materials*, 19(1), 49-53
- Li, M., Khelifa, M., & El Ganaoui, M. (2017). Mechanical characteristic of concrete containing wood shavings as aggregates. *International Journal of Sustainable Built Environment*, 6 (2017) 587-596
- Viso, J.R., Carmona, J. R., & Ruiz, G. (2008). Shape and size effects on the compressive strength of high-strength concrete. *Cement and Concrete Research*, 38(3), 386-395
- Schneider, M., Romer, M., Tschudin, M., & Bolio, H. (2011). Sustainable cement production-present and future. *Cement and Concrete Research*, 41(7), 642-650
- Skripkiunas, G., Nagrockiene, D., Girskas, G., Vaiciene, M., & Baranauskaite, E. (2013). The cement type effect on freeze – Thaw and deicing salt resistance of concrete. *Procedia Engineering*, 57, 1045-1051
- Subramani, T., & Ravi, G. (2015). Experimental investigation of coarse aggregate with steel slag in concrete, 05(05), 64-73
- Traore, Y., Messan, A., Hannawi, K., Gerard, J., Prince, W., & Tsobnang, F. (2018). *Construction and Building Materials*,161, 452-460
- Woraphot, P., Abideng, H., & Thaniya, K. (2011). Feasibility study of cement composites with para wood particle wastes: *Strength and durability*. Vol 13, No 2, pp 182-191.