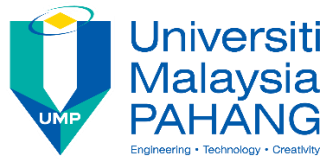


HYBRID SOLAR STILL WITH ADDITION
OF CHARCOAL AND OIL PALM FIBER ASH
FOR SEAWATER DESALINATION

JAMIL BIN ROSLAN

Master of Science

UNIVERSITI MALAYSIA PAHANG



SUPERVISOR'S DECLARATION

I hereby declare that I have checked this thesis and, in my opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Master of Science.

(Supervisor's Signature)

Full Name : DR. RUZINAH ISHA

Position : SENIOR LECTURER

Date :



STUDENT'S DECLARATION

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang or any other institutions.

(Student's Signature)

Full Name : JAMIL BIN ROSLAN

ID Number : MKC15024

Date :

HYBRID SOLAR STILL WITH ADDITION OF CHARCOAL AND OIL PALM
FIBER ASH FOR SEAWATER DESALINATION

JAMIL BIN ROSLAN

Thesis submitted in fulfillment of the requirements
for the award of the degree of
Master of Science

Faculty of Chemical and Natural Resources Engineering
UNIVERSITI MALAYSIA PAHANG

MARCH 2019

ACKNOWLEDGEMENTS

I wish to express profound gratitude to Dr. Ruzinah, my supervisor, for her useful comments, criticisms, and general guidance throughout the period of research. I also sincerely thank her for the time spent proofreading and correcting my many mistakes. Your advice on my research has been valuable. I am in his debt for generously making available to me useful written materials for the work.

A special thanks to my family. Words cannot express how grateful I am to my mother and my late father for the love and support throughout these years. Your prayer for me was what sustained me thus far.

Last but not least, I am sincerely grateful to the staffs of Faculty of Chemical and Natural Resources Engineering. I am also indebted to the Ministry of Higher Education (MyBrain) and Universiti Malaysia Pahang (RDU140388, RDU1703242 and PGRS 160331) for funding my study. And, also for the person who direct or indirect involving in my research project.

ABSTRAK

Penyulingan suria merupakan proses penyejat di mana tenaga suria digunakan untuk menghasilkan air tawar dari air garam atau air payau tetapi mengalami kecekapan haba yang rendah dan hasil air tawar yang rendah. Oleh itu, penyulingan suria menggunakan biomas sebagai simpanan tenaga haba merupakan alternatif yang menarik untuk diterokai kerana ia adalah teknik mudah untuk penyahgaraman, penggunaan tenaga yang rendah dan mesra alam. Objektif penyelidikan ini adalah untuk mengkaji kesan penyulingan suria meliputi sudut kecondongan, kedalaman air dan biomas (arang dan abu serat kelapa sawit (OPFA)) dalam penyulingan suria. Penyulingan suria direka bentuk dan dibina. Biomas, arang dan OPFA, digunakan sebagai penyimpanan haba. Kesan kedalaman air laut (1cm hingga 4 cm), sudut kecondongan penutup (10° hingga 40°) dan nisbah biomas kepada air laut (1:50, 1: 100 dan 1: 500) disiasat. Eksperimen dijalankan siang hari yang cerah selama tujuh jam dari 10.00 pagi hingga 5.00 petang. Kualiti air untuk air laut selepas eksperimen dan air yang disejat dianalisis untuk menentukan pH, kekonduksian, jumlah larut pepejal (TDS), permintaan oksigen kimia (COD) dan kekeruhan. Biomas sebelum dan selepas eksperimen dicirikan menggunakan Brunauer Emmet Teller (BET), X-Ray Detector (XRD) dan Pengimbasan Mikroskop Elektromagnetik (SEM). OPFA mempunyai kandungan karbon dan logam oksida yang tinggi termasuk SiO_2 , K_2O dan CaO . Sementara itu, arang mempunyai kandungan karbon dan saiz liang yang tinggi. Permukaan arang dan OPFA stabil selepas diuji dalam air laut. Tanpa aplikasi biomas, didapati bahawa sudut kecenderungan 30° menghasilkan pengeluaran air yang sejat yang tertinggi (6.68 wt%). Kedalaman air laut pada 1cm mempunyai suhu tertinggi (51°C) dan menghasilkan 6.14 wt% air sejat. Kehadiran arang dan OPFA meningkatkan prestasi penyulingan suria. Telah didapati bahawa hasil paling tinggi air penyejatan telah dicapai apabila nisbah biomas kepada air laut berada pada 1:100. Penambahan arang menghasilkan lebih banyak air sejat berbanding OPFA. Sebanyak 17% penghasilan air sejat dan suhu air laut sebanyak 60°C telah dicapai apabila arang digunakan dalam penyulingan suria. Sementara itu, 11.6 wt% hasil air sejat dan 53°C suhu air laut telah dicapai apabila OPFA digunakan. Pengurangan 60% dan 58.5% COD juga diperolehi apabila arang dan OPFA digunakan masing-masing. pH, kekonduksian, COD dan kekeruhan air sejat yang dihasilkan dari penyulingan suria mematuhi piawaian kualiti air minum. Sebagai kesimpulan, aplikasi arang dan OPFA dapat meningkatkan suhu air, menghasilkan lebih banyak air sejat dan mengurangkan kekotoran dalam air tercemar.

ABSTRACT

Solar still is an evaporator where solar energy is used to produce fresh water from saline or brackish water but suffer low thermal efficiency and low yield. Therefore, a solar still with biomass application as alternative solar thermal energy storage is attractive to explore because it is a simple technique for desalination, cheap, low energy consumption and environmentally friendly. The objective of this research is to study the effect of solar still cover inclination angle, water depth and biomass (charcoal and oil palm fiber ash (OPFA)) application in solar still for seawater desalination. The solar still was designed and fabricated. The biomass, charcoal and OPFA, was used as thermal storage. The effect of depth of seawater (1cm to 4 cm,) the cover inclination angle (10° to 40°) and biomass to seawater mass ratio (1:50, 1:100 and 1:500) were investigated. The experiment was carried out under sunny daylight for seven hours from 10.00 a.m. to 5.00 p.m. The water quality of spend seawater and evaporated water was analyzed by determining the pH, conductivity, total dissolve solid (TDS), Chemical Oxygen Demand (COD) and turbidity. The fresh and spent biomass were characterized by using Brunauer Emmet Teller (BET), X-Ray Detector (XRD) and Scanning Electromagnetic Microscope (SEM). The OPFA has high carbon and metal oxides content including SiO_2 , K_2O , CaO and other traceable oxides. Meanwhile, the charcoal has high content of carbon and large pore sizes. The surface of charcoal and OPFA was stable after testified in the seawater. Without biomass application, it is found that 30° cover inclination angle contributed to the highest yield of evaporated water production (6.68 wt%). The depth of seawater at 1cm has the highest temperature (51°C) and yielded 6.14 wt% of evaporated water. The present of charcoal and OPFA in solar still significantly enhanced the performance of solar still. It is found that highest yield of evaporated water was achieved when the biomass to seawater mass ratio was at 1:100. Addition of charcoal produces more fresh water than OPFA. A 17% of evaporated water yield and seawater temperature of 60°C were achieved when charcoal was used in hybrid solar still. Meanwhile, 11.6 wt % of evaporated water yield and 53°C of seawater temperature was achieved when OPFA was used. A 60 % and 58.5% reduction of COD was also obtained when charcoal and OPFA was used respectively. The pH, conductivity, COD and turbidity of the evaporated water that produced from solar still complied with drinking water quality standard. In conclusion, charcoal and OPFA application are able to increase the water temperature, produce more evaporated water and reduce the impurities in polluted water.

TABLE OF CONTENT

DECLARATION	
TITLE PAGE	
ACKNOWLEDGEMENTS	ii
ABSTRAK	iii
ABSTRACT	iv
TABLE OF CONTENT	v
LIST OF TABLES	ix
LIST OF FIGURES	x
CHAPTER 1 INTRODUCTION	1
1.1 Background of study	1
1.2 Problem statement	2
1.3 Research Objective	3
1.4 Scope of study	4
1.5 Summary	5
CHAPTER 2 LITERATURE REVIEW	6
2.1 Introduction	6
2.2 Global water resources	7
2.2.1 Water production	8
2.2.2 Seawater	9
2.3 Seawater purification technology	10
2.4 Solar distillation	14
2.4.1 Classification of solar distillation	15

2.4.2	Passive solar still	16
2.4.2.1	Single basin solar still	16
2.4.2.2	Multiple solar still	18
2.4.2.3	Wick type solar still	19
2.4.3	Active solar still	21
2.5	Parameter of solar still	23
2.5.1	Cover inclination angle	23
2.5.2	Depth of seawater sample	24
2.5.3	Additional of thermal storage material	26
2.6	Biomass	27
2.6.1	Charcoal	27
2.6.2	Oil palm fiber ash	28
2.7	Water analysis	29
2.7.1	Conductivity, pH and Total dissolve solid	32
2.7.2	Chemical oxygen demand (COD)	33
2.7.3	Turbidity	33
2.8	Summary	33
CHAPTER 3 METHODOLOGY		35
3.1	Introduction	35
3.2	Materials	36
3.3	Experimental setup	36
3.4	Experimental procedure	38
3.4.1	Environment condition profile	38
3.4.2	Solar still testing	38
3.5	Characterization of biomass	39

3.5.1	Pore morphology via Brunauer Emmet Teller (BET)	39
3.5.2	Surface morphology via scanning electron microscopy (SEM)	39
3.5.3	Crystalline material structure via X-ray diffraction (XRD)	39
3.5.4	CHNS composition	40
3.5.5	Metal composition determination via X-ray Fluorescence (XRF)	40
3.6	Water analysis	40
3.6.1	Salt analysis	40
3.6.2	Conductivity, pH and total dissolve solid	41
3.6.3	Turbidity	41
3.6.4	Chemical oxygen demand (COD)	42
CHAPTER 4 RESULTS AND DISCUSSION		43
4.1	Introduction	43
4.2	Seawater characterization	43
4.3	Biomass characterization	45
4.3.1	Charcoal	45
4.3.2	Oil palm fiber ash (OPFA)	49
4.4	Environment temperature and solar intensity profile	54
4.5	Solar still performance	56
4.5.1	Effect of cover inclination angle	56
4.5.2	Effect of depth seawater sample in solar still	58
4.6	Biomass application in solar still	63
4.6.1	Effect of biomass to seawater mass ratio	63
4.6.1.1	Effect of charcoal to seawater mass ratio	63
4.6.1.2	Effect of OPFA to seawater mass ratio	67
4.6.2	Effect of inclination angle	70

4.6.3	Effect of depth seawater sample	71
4.6.4	Charcoal to OPFA mass ratio	75
CHAPTER 5 CONCLUSION		78
5.1	Conclusion	78
5.2	Recommendation for future work	79
REFERENCES		80
APPENDIX A Publications		91

LIST OF TABLES

Table 2.1	Mineral composition in sea water	10
Table 2.2	Summary on modification of solar still by previous study	20
Table 2.3	Application thermal storage material on solar still	27
Table 2.4	Excerpt Interim National Water Quality Standards for Malaysia (INWQS)	29
Table 2.5	Definition of Classes for INWQS	30
Table 2.6	Drinking water quality standard	31
Table 4.1	Seawater properties	44
Table 4.2	Mineral composition of seawater salt	44
Table 4.3	Elemental composition of charcoal	45
Table 4.4	Fresh Charcoal pore structure	46
Table 4.5	Charcoal pore structure	47
Table 4.6	Mineral composition of oil palm fiber ash (OPFA)	49
Table 4.7	Element analysis of OPFA	51
Table 4.8	OPFA pore structure	52
Table 4.9	OPFA pore structure	53
Table 4.10	Spent seawater analysis	57
Table 4.11	Evaporated water analysis	58
Table 4.12	Water analysis of spent seawater at different seawater depth	62
Table 4.13	Water analysis of evaporated water that produced at different seawater depth	62
Table 4.14	Spent seawater analysis for different charcoal to seawater mass ratio	65
Table 4.15	Evaporated water analysis	66
Table 4.16	Spent seawater analysis at different OPFA to seawater mass ratio	68
Table 4.17	Water analysis of evaporated water at different OPFA to seawater mass ratio	70
Table 4.18	Spent seawater analysis at different charcoal to OPFA mass ratio	76

LIST OF FIGURES

Figure 2.1	Distribution of earth water	7
Figure 2.2	Global installed capacities of desalination	8
Figure 2.3	Total desalination capacity by country	9
Figure 2.4	Global installed desalination capacity	11
Figure 2.5	An illustration typical MSF plant	11
Figure 2.6	An illustration of MED plant	12
Figure 2.7	Principle of reverse osmosis process	13
Figure 2.8	Schematic diagram of ED desalination process	13
Figure 2.9	Classification of Solar distillation system	15
Figure 2.10	Single slope single basin solar still	16
Figure 2.11	Double slope single basin solar still	17
Figure 2.12	Schematic of a double slope-double basin solar still	18
Figure 2.13	Schematic representation of wick type solar still	19
Figure 2.14	Schematic diagram of single basin solar still coupled to flat plate collector	22
Figure 2.15	Schematic diagram of single basin solar still coupled to parallel plate solar collector	23
Figure 3.1	Process flow of solar still investigation	35
Figure 3.2	Basin type solar still	36
Figure 3.3	Dimension of hybrid solar still; (a) top view (b) front view (c) side view	37
Figure 3.4	Digital illuminance meter	38
Figure 3.5	Hach SensION+ Conductivity Meter Kit (EC5 5060 model)	41
Figure 3.6	Turbidity Meter (Hach 2100Q)	41
Figure 3.7	COD reactor and Hach (DRB 200) model	42
Figure 4.1	XRD pattern of charcoal	45
Figure 4.2	SEM image of charcoal (a) 500x (b) 1000x	46
Figure 4.3	SEM images of fresh charcoal (A), spent charcoal at 1:100 (B) and spent charcoal at 1:500 (C)	48
Figure 4.4	XRD analysis for fresh and spent charcoal	49
Figure 4.5	XRD pattern of oil palm fiber ash	51
Figure 4.6	SEM image of fresh OPFA at 500 magnification	52
Figure 4.7	SEM images of (A) fresh OPFA, (B) spent OPFA at 1:100 and (C) spent OPFA at 1:500	53
Figure 4.8	XRD analysis for fresh and spent OPFA	54

Figure 4.9	The environment temperature and solar intensity profile	55
Figure 4.10	Yield of evaporated water at different degree inclined cover of solar still	56
Figure 4.11	Seawater temperature profile at various seawater sample depth	59
Figure 4.12	Yield of evaporated water produce at different seawater sample depth in solar still	61
Figure 4.13	Temperature profile of water at different charcoal to seawater mass ratio	64
Figure 4.14	Temperature profile of seawater at various OPFA to seawater mass ratio	67
Figure 4.15	Yield of evaporated water at various cover inclination angle with biomass	70
Figure 4.16	Temperature profile of seawater with and without biomass addition at 1cm	72
Figure 4.17	Temperature profile of seawater with and without biomass addition at (b) 2cm and (c) 3cm depth	73
Figure 4.18	Yield of solar still with and without biomass addition at various depth of seawater sample	74
Figure 4.19	Temperature profile of seawater at various charcoal to OPFA mass ratio	75

REFERENCES

- Abdallah, S., Abu-Khader, M., & Badran, O. (2009). Effect of various absorbing materials on the thermal performance of solar stills. *Desalination*, 242(1-3), 128-137.
- Abu-Hijleh, B., & Rababa'h, H. (2003). Experimental study of a solar still with sponge cubes in basin. *Energy Conversion And Management*, 44(9), 1411-1418.
- Agarwal, M., Singh, K., Dohare, R., & Upadhyaya, S. (2016). Process control and optimization of wastewater treatment plants using simulation softwares: a review. *International Journal Of Advanced Technology And Engineering Exploration*, 3(22), 145-149.
- Ahmad, T., Rafatullah, M., Ghazali, A., Sulaiman, O. & Hashim, R. (2011). Oil palm biomass-based adsorbents for the removal of water pollutants. *Journal of Environmental Science and Health, Part C*, 29(3), 177-222.
- Akash, B., Mohsen, M., Osta, O., & Elayan, Y. (1998). Experimental evaluation of a single-basin solar still using different absorbing materials. *Renewable Energy*, 14(1-4), 307-310.
- Akhir, M. F., & Chuen, Y. J. (2011). Seasonal variation of water characteristics during inter monsoon along the east coast of Johor. *Journal of Sustainability Science and Management*, 6(2), 206-214
- Al-Hinai, H., Al-Nassri, M., & Jubran, B. (2002). Effect of climatic, design and operational parameters on the yield of a simple solar still. *Energy Conversion Management*, 43; 1639-1650.
- Al-Hayeka, I., & Badran, O. (2004). The effect of using different designs of solar stills on water distillation. *Desalination*, 169(2), 121-127.
- Al-Karaghoul, A., & Kazmerski, L. (2011). Renewable Energy Opportunities in Water Desalination. *Desalination, Trends And Technologies*. doi: 10.5772/14779
- Al-Mahdi, N. (1992). Performance prediction of a multi-basin solar still. *Energy*, 17; 87-93.
- Al-Shabibi, A., & Tahat, M. (2015). Single Slope Solar Water Still with Enhanced Solar Heating System. *Recent Progress In Desalination, Environmental And Marine Outfall Systems*, 25-34.
- Ali, F. Muftah, M.A. Alghoul, Ahmad Fudholi, M.M. Abdul-Majeed, K. Sopian. 2014. "Factors affecting basin type solar still productivity: A detailed review." *Renewable and Sustainable Energy Reviews* 430-447.
- Anthoni, J. (2006). *The chemical composition of seawater*. Retrieved from Seafriends: www.seafriends.org.nz/oceano/seawater.htm.
- Arjunan, T. V., Aybar, H. S., & Nedunchezian, N. (2009). Status of solar desalination in India. *Renewable Sustainable Energy Rev*, 13:2408–18.

- Apel, J. R., Pilson, M. E., Reid, J. L., & Osborn, T. (2014). *Seawater*. Retrieved from Access Science: <http://www.accessscience.com/content/seawater/611350>
- Arunkumar, T., Jayaprakash, R., Denkenberger, D., Ahsan, A., Okundamiya, M., & kumar, S. et al. (2012). An experimental study on a hemispherical solar still. *Desalination*, 286, 342-348.
- Awal, A. S. M. A. & Hussin, M. W. (1997). The effectiveness of palm oil fuel ash in preventing expansion due to alkali-silica reaction. *Cement and Concrete Composites*, 19(4), 367-372. Berner, E., & Berner, R. (1987). *The Global Water Cycle*. Englewood Cliffs: Prentice-Hall.
- Azooz, A., & Younis, G. (2016). Effect of glass inclination angle on solar still performance. *Journal Of Renewable And Sustainable Energy*, 8(3), 033702.
- Boukar, M., & Harmim, A. (2007). Design parameters and preliminary experimental investigation of an indirect vertical solar still. *Desalination*, 203(1-3), 444-454.
- Buros, O. K. (2000). "The ABCs of Desalting," Published by the International Desalination Association, Topsfield, Massachusetts, USA.
- Chaouchi, B., Zrelli, A., & Gabsi, S. (2007). Desalination of brackish water by means of a parabolic solar concentrator. *Desalination*, 217;118-126.
- Cooper, P. I. (1969). The absorption of radiation in solar stills. *Solar Energy*, 12:333.
- Daley, M., Tandon, D., Economy, J., & Hippo, E. (1996). Elucidating the porous structure of activated carbon fibers using direct and indirect methods. *Carbon*, 34(10), 1191-1200.
- Dahlan, I., Mohamed, A., Kamaruddin, A., & Lee, K. (2007). Dry SO₂ Removal Process Using Calcium/Siliceous-Based Sorbents: Deactivation Kinetics Based on Breakthrough Curves. *Chemical Engineering & Technology*, 30(5), 663-666.
- Darwish, M., & Al-Najem, N. (1987). Energy consumptions and costs of different desalting systems. *Desalination*, 64, 83-96.
- Department of Environment (2015). *Malaysia environmental quality report 2014* (ISBN 0127-6433). Retrieved from Ministry of Natural Resources and Environment, Chapter 3: River Water Quality, pp. 47-67 website: <https://enviro.doe.gov.my/view.php?id=16382>
- Dev, R., & Tiwari, G. (2009). Characteristic equation of a passive solar still. *Desalination*, 245(1-3), 246-265.
- Dev, R., & Tiwari, G. (2011). Characteristic equation of the inverted absorber solar still. *Desalination*, 269(1-3), 67-77.
- Deshmukh, H., & Thombre, S. (2017). Solar distillation with single basin solar still using sensible heat storage materials. *Desalination*, 410, 91-98.

- Dhiman, N. (1988). Transient analysis of a spherical solar still. *Desalination*, 69(1), 47-55.
- Dhir, R., Ghataora, G., & Lynn, C. (2017). Geotechnical Applications. *Sustainable Construction Materials*, 185-207.
- Dimri, V., Sarkar, B., Singh, U., & Tiwari, G. (2008). Effect of condensing cover material on yield of an active solar still: an experimental validation. *Desalination*, 227(1-3), 178-189.
- Do¨ ll, P., Kaspar, F., & Lehner, B. (2003). A global hydrological model for deriving water availability indicators: Model tuning and validation. *Journal of Hydrology*, 105-134.
- Drinking water quality standard. (2010). Retrieved from Drinking Water Quality Surveillance Program Official Website:<http://kmam.moh.gov.my/public-user/drinking-water-quality-standard.html>
- Dutt, D., Kumar, A., Anand, J., & Tiwari, G. (1993). Improved design of a double effect solar still. *Energy Conversion And Management*, 34(6), 507-517.
- Dwivedi, V., & Tiwari, G. (2010). Experimental validation of thermal model of a double slope active solar still under natural circulation mode. *Desalination*, 250; 49-55.
- Edzwald, J., & Haarhoff, J. (2012). *Dissolved air flotation for water clarification*. Denver, CO: American Water Works Association.
- El-Bassuoni, A. (1986). Enhanced solar desalination unit: Modified cascade still. *Solar & Wind Technology*, 3(3), 189-194.
- El-Bialy, E. (2014). Performance analysis for passive single slope single basin solar distiller with a floating absorber – An experimental study. *Energy*, 68, 117-124.
- El-Dessoukey, et al., (1998). Performance of compact parallel feed multiple effect evaporation. International workshop on desalination. University of Rome, Dec. 1998.
- Elango, T., & Kalidasa Murugavel, K. (2015). The effect of the water depth on the productivity for single and double basin double slope glass solar stills. *Desalination*, 359, 82-91.
- El-Sebaili, A. A., Al-Ghamdi, A. A., Al-Hazmi, F. S., & Faidah, A. S. (2009). Thermal performance of a single basin solar still with PCM as a storage medium. *Applied Energy*, 86(7-8), 1187-1195.
- El-Sebaili, A., Aboul-Enein, S., Ramadan, M., & Khallaf, A. (2011). Thermal performance of an active single basin solar still (ASBS) coupled to shallow solar pond (SSP). *Desalination*, 280(1-3), 183-190
- Feilizadeh, M., Karimi Estahbanati, M., Ahsan, A., Jafarpur, K., & Mersaghian, A. (2016). Effects of water and basin depths in single basin solar stills: An experimental and theoretical study. *Energy Conversion And Management*, 122, 174-181.

- Fongsatitkul, P., Elefsiniotis, P., & Boonma, C. (2016). Chromium removal from electroplating waste using palm oil fuel ash. *Journal Of Environmental Engineering And Science*, 11(1), 1-6.
- Gilabert Oriol, G., Hassan, M., Dewisme, J., Busch, M., & Garcia-Molina, V. (2013). High Efficiency Operation of Pressurized Ultrafiltration for Seawater Desalination Based on Advanced Cleaning Research. *Industrial & Engineering Chemistry Research*, 52(45), 15939-15945.
- Ghaffour, N., Missimer, T., & Amy, G. (2013). Technical review and evaluation of the economics of water desalination: Current and future challenges for better water supply sustainability. *Desalination*, 309, 197–207.
- Gomkale, S., & Datta, R. (1973). Some aspects of solar distillation for water purification. *Solar Energy*, 14(4), 387-392.
- Graham, N. (1999). Guidelines for Drinking-Water Quality, 2nd edition, Addendum to Volume 1 – Recommendations, World Health Organisation, Geneva, 1998, 36 pages. *Urban Water*, 1(2), 183.
- Gude, V. G., Nirmalakhandan, N. & Deng, S. (2010). Renewable and sustainable approaches for desalination. *Renewable and Sustainable Energy Reviews*, 14(9), 2641-2654.
- Gude, V. (2015). Energy storage for desalination processes powered by renewable energy and waste heat sources. *Applied Energy*, 137, 877-898.
- Gupta, R., Rai, S., & Tiwari, G. (1988). Transient analysis of double basin solar still with intermittent flow of waste hot water in night. *Energy Conversion And Management*, 28(3), 245-249.
- Hassan, U. J., & Abdul, S. G. (2015). Characterization of a Treated Palm Oil Fuel Ash. *Science World Journal*, 10(1), 27-31
- Hasan, M., Ahmad, A., & Hameed, B. (2008). Adsorption of reactive dye onto cross-linked chitosan/oil palm ash composite beads. *Chemical Engineering Journal*, 136(2-3), 164-172.
- Hassoun, Z., Aliane, K., & Berrezoug, H. (2016). Experimental study of a solar still. <http://dx.doi.org/10.1063/1.4959403>
- Henri, B. (2008). *Water, energy, desalination & climate change in the Mediterranean*. France: Environment and development in the Mediterranean.
- Hidouri, K., Ben Slama, R., & Gabsi, S. (2010). Hybrid solar still by heat pump compression. *Desalination*, 250(1), 444-449.
- Hitachi Zosen Corporation. (2011). Retrieved from <http://www.hitachizosen.co.jp/english/technology/hitz-tech/environment05.html>
- Howard Perlman, U. (2016). Where is Earth's water? USGS Water-Science School. Retrieved from <http://water.usgs.gov/edu/earthwherewater.html>

- Ibrahim, M., Sapuan, S. and Faieza, A. (2012). Mechanical and thermal properties of composite from unsaturated polyester filled with oil palm ash. *Journal mechanical engineering and science*, 2, pp. 133-147
- IDA, I. D. (2010). *IDA desalination Yearbook 2010-2011*.
- IDA, I. D. (2014). *IDA desalination Yearbook 2014-2015*.
- Janarthanan, B., Chandrasekaran, J., & Kumar, S. (2006). Performance of floating cum tilted-wick type solar still with the effect of water flowing over the glass cover. *Desalination*, 190, 51–62.
- Jamo, H. U., Noh, M. Z. & Ahmad, Z. A. (2013). Structural analysis and surface morphology of a treated palm oil fuel ash. *Proceeding of the National Symposium on Application of Science and Mathematics*, Johor. Retrieved from <https://core.ac.uk/download/files/434/19162777.pdf>
- Jaturapitakkul, C., Tangpagasit, J., Songmue, S., & Kiattikomol, K. (2011). Filler effect and pozzolanic reaction of ground palm oil fuel ash. *Construction And Building Materials*, 25(11), 4287-4293
- Kabeel, A. (2009). Performance of solar still with a concave wick evaporation surface. *Energy*, 34(10), 1504-1509.
- Kabeel, A., & El-Agouz, S. (2011). Review of researches and developments on solar stills. *Desalination*, 276(1-3), 1-12.
- Kalidasa Murugavel, K., Chockalingam, K., & Srithar, K. (2008). An experimental study on single basin double slope simulation solar still with thin layer of water in the basin. *Desalination*, 220; 687–693.
- Kalidasa Murugavel, K., Sivakumar, S., Riaz Ahamed, J., Chockalingam, K., & Srithar, K. (2010). Single basin double slope solar still with minimum basin depth and energy storing materials. *Applied Energy*, 87(2), 514-523.
- Kalidasa Murugavel, K., Anburaj, P., Samuel Hanson, R., & Elango, T. (2013). Progresses in inclined type solar stills. *Renewable And Sustainable Energy Reviews*, 20, 364-377.
- Kalogirou, S. (2005). Seawater desalination using renewable energy sources. *Progress in Energy and Combustion Science*, 31:242–81.
- Kamal, W. (1988). A theoretical and experimental study of the basin-type solar still under the arabian gulf climatic conditions. *Solar & Wind Technology*, 5(2), 147-157.
- Kan W.E, (2016). Titanium dioxide based hybrid photocatalyst for seawater desalination pre-treatment. Universiti Malaysia Pahang.
- Kaushal, A., & Varun. (2010). Solar stills: A review. *Renewable And Sustainable Energy Reviews*, 14(1), 446-453.

- Khalifa, A., & Hamood, A. (2009). Performance correlations for basin type solar stills. *Desalination*, 249(1), 24-28
- Khalifa, A. (2011). On the effect of cover tilt angle of the simple solar still on its productivity in different seasons and latitudes. *Energy Conversion And Management*, 52(1), 431-436.
- Khalil, H. P. S. A., Poh, B. T., Issam, A. M., Jawaid, M. & Ridzuan, R. (2010). Recycled polypropylene-oil palm biomass: The effect on mechanical and physical properties. *Journal of Reinforced Plastics and Composites*, 29(8), 1117-1130.
- Krebs, M. (2009). Water shortage in Mexico City could echo the global water issue. Retrieved from <http://www.digitaljournal.com/article/279761>.
- Kumar, A., Anand, J., & Tiwari, G. (1991). Transient analysis of a double slope-double basin solar distiller. *Energy Conversion And Management*, 31(2), 129-139.
- Kumar, B. S., Kumar, S., and Jayaprakash, R. (2008). Performance analysis of a “V” type solar still using a charcoal absorber and a boosting mirror. *Desalination*, 229(1-3), pp.217-230.
- Kumar, S., & Tiwari, G. (1998). Optimization of collector and basin areas for a higher yield for active solar stills. *Desalination*, 116(1), 1-9.
- Kumar, S., Tiwari, G., & Singh, H. (2000). Annual performance of an active solar distillation system. *Desalination*, 127(1), 79-88.
- Kumar, P., Manokar, A., Madhu, B., Kabeel, A., Arunkumar, T., Panchal, H., & Sathyamurthy, R. (2017). Experimental investigation on the effect of water mass in triangular pyramid solar still integrated to inclined solar still. *Groundwater For Sustainable Development*, 5, 229-234
- Loganathan, P., Naidu, G., & Vigneswaran, S. (2017). Mining valuable minerals from seawater: a critical review. *Environmental Science: Water Research & Technology*, 3(1), 37-53.
- Lalzar, A. (2005). *Development of Novel Small-Scale Desalination*. London South Bank University: PhD Thesis.
- Lawrence, S., Gupta, S., & Tiwari, G. (1990). Effect of heat capacity on the performance of solar still with water flow over the glass cover. *Energy Conversion And Management*, 30(3), 277-285.
- Liu, X., Huang, M., Ma, H., Zhang, Z., Gao, J., & Zhu, Y. et al. (2010). Preparation of a Carbon-Based Solid Acid Catalyst by Sulfonating Activated Carbon in a Chemical Reduction Process. *Molecules*, 15(10), 7188-7196. doi: 10.3390/molecules15107188
- Manchanda, H., & Kumar, M. (2017). Performance analysis of single basin solar distillation cum drying unit with parabolic reflector. *Desalination*, 416, 1-9.

- Maged Marghany. (2012). Intermonsoon water mass characteristics along coastal waters off Kuala Terengganu, Malaysia. *International Journal Of The Physical Sciences*, 7(8).
- Mahdi, N. (1992). Performance prediction of a multi-basin solar still. *Energy*, 17; 87-93.
- Mahdi, J., Smith, B., & Sharif, A. (2011). An experimental wick-type solar still system: Design and construction. *Desalination*, 267(2-3), 233-238.
- Mahendran, M., Lee, G., Shahrani, A., Bakar, R., Kadirgama, K., Amir, A., & Sharma, K. (2013). Diurnal pattern and estimation of global solar radiation in east coast malaysia. In *International Conference on Mechanical Engineering Research* (pp. 1-14). Pekan
- Malaeb, L., Ayoub, G., & Al-Hindi, M. (2014). The Effect of Cover Geometry on the Productivity of a Modified Solar Still Desalination Unit. *Energy Procedia*, 50, 406-413.
- Maurel, A. (2006). *Seawater/Brackish Water Desalination and Other Non-Conventional Processes for Water Supply*. 2nd edition book Lavoisier.
- Michels, T. (1993). Recent achievements of low temperature multiple effect desalination in the western areas of Abu Dhabi. UAE. *Desalination*, 93(1-3), 111-118.
- Minasian, A., & Al-Karaghoul, A. (1995). An improved solar still: The wick-basin type. *Energy Conversion And Management*, 36(3), 213-217.
- Mohamed, A., Lee, K., Noor, N., & Zainudin, N. (2005). Oil palm ash/Ca(OH)₂/CaSO₄ absorbent for flue gas desulfurization. *Chemical Engineering Technology*, 939-945.
- Muftah, A., Alghoul, M., Fudholi, A., Abdul-Majeed, M., & Sopian, K. (2014). Factors affecting basin type solar still productivity: A detailed review. *Renewable and Sustainable Energy Reviews*, 32, 430-447.
- Mustafa Al Bakri, A.M., Kamarudin, H., Bnhussain, M., Khairul Nizar, I., Rafiza, A.R. & Zarina, Y. (2012). The processing, characterization, and properties of fly ash based geopolymer concrete. *Rev. Adv. Mater. Sci.* **30** (2012) 90-97.
- Naim, M., & Abd El Kawi, M. (2003). Non-conventional solar stills Part 1. Non-conventional solar stills with charcoal particles as absorber medium. *Desalination*, 153(1-3), 55-64.
- Okeke, C., Egarievwe, S., & Animalu, A. (1990). Effects of coal and charcoal on solar-still performance. *Energy*, 15(11), 1071-1073.
- Omara, Z., & Kabeel, A. (2013). The Performance of Different Sand Beds Solar Stills. *International Journal of Green Energy*, 11(3), 240-254.
- Ooi, Z., Ismail, H., & Bakar, A. (2013). Characterization of oil palm ash (OPA) and thermal properties of OPA-filled natural rubber compounds. *Journal Of Elastomers & Plastics*, 47(1), 13-27

- Pastor-Villegas, J., Pastor-Valle, J., Rodríguez, J., & García, M. (2006). Study of commercial wood charcoals for the preparation of carbon adsorbents. *Journal Of Analytical And Applied Pyrolysis*, 76(1-2), 103-108.
- Pastor-Villegas, J., Meneses Rodríguez, J., Pastor-Valle, J., Rouquerol, J., Denoyel, R., & García García, M. (2010). Adsorption–desorption of water vapour on chars prepared from commercial wood charcoals, in relation to their chemical composition, surface chemistry and pore structure. *Journal Of Analytical And Applied Pyrolysis*, 88(2), 124-133.
- Pehlivan, E., Kahraman, H., & Pehlivan, E. (2011). Sorption equilibrium of Cr(VI) ions on oak wood charcoal (Carbo Ligni) and charcoal ash as low-cost adsorbents. *Fuel Processing Technology*, 92(1), 65-70.
- Phukapak, C., & Phukapak, S. (2015). Experimental Study of the Effect of Water Depth on the Productivity of Double Basin Solar Stills in Seawater Desalination. *KMUTNB International Journal of Applied Science and Technology*, 11-18.
- Quteishat, K. (2008). Desalination 2008: Where Do We Stand? Developments in Technologies: Technical and Economic. *Middle East Desalination Research Centre*. Marrakech.
- Radhwan, A. M. (2005). Transient performance of a stepped solar still with built-in latent heat thermal energy storage. *Desalination*, 171(1), 61–76.
- Rahbar, N., & Esfahani, J. (2012). Experimental study of a novel portable solar still by utilizing the heatpipe and thermoelectric module. *Desalination*, 284, 55-61.
- Rahim, N. (2003). New method to store heat energy in horizontal solar desalination still. *Renewable Energy*, 28(3), 419-433.
- Rajamanickam, M., & Ragupathy, A. (2012). Influence of Water Depth on Internal Heat and Mass Transfer in a Double Slope Solar Still. *Energy Procedia*, 14, 1701-1708.
- Rajaseenivasan, T., & Kalidasa Murugavel, K. (2013). Theoretical and experimental investigation on double basin double slope solar still. *Desalination*, 319, 25-32.
- Rajvanshi, A. (2008). Effect of various dyes on solar distillation. *Solar Energy*, 27; 51-56.
- Rai, S., & Tiwari, G. (1983). Single basin solar still coupled with flat plate collector. *Energy Conversion And Management*, 23(3), 145-149.
- Rai, S., Dutt, D., & Tiwari, G. (1990). Some experimental studies of a single basin solar still. *Energy Conversion And Management*, 30(2), 149-153.
- Ranjan, K., Kaushik, S., & Panwar, N. (2013). Energy and exergy analysis of passive solar distillation systems. *International Journal Of Low-Carbon Technologies*, 11(2), 211-221.

- Ratnayaka, D., Brandt, M., Johnson, M., & Twort, A. (2016). *Twort's water supply*. Amsterdam: Elsevier/Butterworth-Heinemann.
- Reddy, M., Chandra, D., Sehgal, H., Sabberwal, S., Bhargava, A., & Chandra, D. (1983). Performance of a multiple-wick solar still with condenser. *Applied Energy*, 13(1), 15-21.
- Sakthivel, M., Shanmugasundaram, S., & Alwarsamy, T. (2010). An experimental study on a regenerative solar still with energy storage medium — Jute cloth. *Desalination*, 264(1-2), 24-31.
- Sampathkumar, K., Arjunan, T., Pitchandi, P., & Senthilkumar, P. (2010). Active solar distillation—A detailed review. *Renewable And Sustainable Energy Reviews*, 14(6), 1503-1526.
- Sathyamurthy, Ravishankar. (2014). Performance Evaluation of Triangular Pyramid Solar Still for Enhancing Productivity of Fresh Water. *Research Journal of Pharmaceutical, Biological and Chemical Sciences*. 5. 764-771.
- Schröder, T. (2010). *World ocean review*. Hamburg: Maribus
- Sellami, M., Belkis, T., Aliouar, M., Meddour, S., Bouguettaia, H., & Loudiyi, K. (2017). Improvement of solar still performance by covering absorber with blackened layers of sponge. *Groundwater for Sustainable Development*, 5, 111-117.
- Setoodeh, N., Rahimi, R., & Ameri, A. (2011). Modeling and determination of heat transfer coefficient in a basin solar still using CFD. *Desalination*, 268(1-3), 103-110.
- Singh, H., & Tiwari, G. (2004). Monthly performance of passive and active solar stills for different Indian climatic conditions. *Desalination*, 168, 145-150.
- Sodha, M., Kaushik, N., & Rao, S. (1981). Thermal analysis of three zone solar pond. *International Journal of Energy Research*, 5(4), 321-340.
- Suneesh, P., Jayaprakash, R., Arunkumar, T., & Denkenberger, D. (2014). Effect of air flow on “V” type solar still with cotton gauze cooling. *Desalination*, 337, 1-5.
- Tiwari, G., & Prasad, B. (1996). Thermal modelling of concentrator assisted solar distillation with water flow over the glass cover. *International Journal Of Solar Energy*, 18(3), 173-190.
- Tiwari, G., & Garg, H. (1984). Studies on various designs of solar distillation systems. *Solar & Wind Technology*, 1(3), 161-165.
- Tiwari, G., & Mohamed Selim, G. (1984). Double slope fibre reinforced plastic (FRP) multiwick solar still. *Solar & Wind Technology*, 1(4), 229-235.
- Tiwari, A., & Tiwari, G. (2006). Effect of water depths on heat and mass transfer in a passive solar still: in summer climatic condition. *Desalination*, 195(1-3), 78-94.

- Tiwari, A., & Tiwari, G. (2008). Effect of Cover Inclination and Water Depth on Performance of a Solar Still for Indian Climatic Conditions. *Journal Of Solar Energy Engineering*, 130(2), 024502.
- Tiwari, G., Singh, H., & Tripathi, R. (2003). Present status of solar distillation. *Solar Energy*, 75(5), 367-373.
- Tiwari, G., & Singh, H. (2010). History, development and management of water resources - Volume II (p. 134). EOLSS Publications
- Tiwari, G., Shukla, S., & Singh, I. (2003). Computer modeling of passive/active solar stills by using inner glass temperature. *Desalination*, 154(2), 171-185.
- Tiris, Ç., Tiris, M., & Türe, İ. (1996). Improvement of basin type solar still performance. *Renewable Energy*, 9(1-4), 758-761.
- Torchia-Núñez, J., Cervantes-de-Gortari, J. & Porta-Gándara, M. (2014) Thermodynamics of a Shallow Solar Still. *Energy and Power Engineering*, 6, 246-265.
- Tripathi, R., & Tiwari, G. (2005). Effect of water depth on internal heat and mass transfer for active solar distillation. *Desalination*, 173(2), 187-200.
- Tweeddale, J. (2013). *The Nature of Materials: Materials Technology* (pp. 95-97). London: Elsevier
- Valsaraj, P. (2002). An experimental study on solar distillation in a single slope basin still by surface heating the water mass. *Renewable Energy*, 25(4), 607-612.
- Velmurugan, V., & Srithar, K. (2007). Solar stills integrated with a mini solar pond — analytical simulation and experimental validation. *Desalination*, 216; 232-241.
- Velmurugan, V., & Srithar, K. (2011). Performance analysis of solar stills based on various factors affecting the productivity—A review. *Renewable And Sustainable Energy Reviews*, 15(2), 1294-1304.
- Velmurugan, V., Pandiarajan, S., Guruparan, P., Harihara Subramanian, L., David Prabaharan, C., & Srithar, K. (2009). Integrated performance of stepped and single basin solar stills with mini solar pond. *Desalination*, 249; 902-909.
- Wilk, M., Magdziarz, A., Kalemba, I., & Gara, P. (2016). Carbonisation of wood residue into charcoal during low temperature process. *Renewable Energy*, 85, 507-513.
- Williams, M. (2012). What percent of Earth is water? Retrieved from <https://phys.org/news/2014-12-percent-earth.html>
- Wright, J., Bearman, G., & Colling, A. (1995). *Seawater: its Composition, Properties and Behaviour (Second Edition)* (1st ed.). Pergamon
- Xiong, J., Xie, G., & Zheng, H. (2013). Experimental and numerical study on a new multi-effect solar still with enhanced condensation surface. *Energy Conversion And Management*, 73, 176-185

Yin, C., Kadir, S., Lim, Y., Syed-Arifin, S., & Zamzuri, Z. (2008). An investigation into physicochemical characteristic of ash produced from combustion of oil palm biomass waste in boiler. *Fuel Process Technology*, 693-696

Yadav, Y., & Prasad, A. (1995). Performance analysis of a high temperature solar distillation system. *Energy Conversion And Management*, 36(5), 365-374.