Solvent-aided crystallization for biodiesel purification

Shafirah Samsuri^{a,b}, Ngiam Li Jian^a, Farah Wahida Jusoh^a, Eduard Hernández Yáñez^c, Noor Yahida Yahya^d

- ^a Universiti Teknologi PETRONAS, Chemical Engineering Department, Seri Iskandar, Perak 32610, Malaysia
- ^b Universiti Teknologi PETRONAS, Centre for Biofuel and Biochemical Research (CBBR), Seri Iskandar, Perak 32610, Malaysia
- ^c Technical University of Catalonia-BarcelonaTech, Agri-Food Engineering and Biotechnology Department, C/ Esteve Terradas, 8, Castelldefels, Barcelona, 08860, Spain ^d Universiti Malaysia Pahang, Faculty of Engineering Technology, Lebuhraya Tun Razak, Gambang Kuantan, Pahang 26300, Malaysia

ABSTRACT

The application of solvent-aided crystallization (SAC) is based on the addition of a solvent, here 1-butanol, to crude biodiesel to catalyze the purification process by separating biodiesel from contaminants via crystallization process. Response surface methodology was applied to optimize the process parameters of SAC, represented by biodiesel purity. The purified biodiesel was analyzed by means of gas chromatography-mass spectrometry for the composition of the present fatty acid methyl ester (FAME). Under the predicted optimum process conditions within the experimental ranges for the highest biodiesel purity, the predicted biodiesel purity was 99.375 %.

KEYWORDS

1-butanol; Biodiesel purification; Fatty acid methyl ester; Response surface methodology; Solvent-aided crystallization

ACKNOWLEDGEMENT

The authors would like to acknowledge the financial assistance from PETRONAS via YUTP-FRG (Cost Centre: 015LC0-079) and facilities support from the Centre for Biofuel and Biochemical Research (CBBR) and the Chemical Engineering Department, Universiti Teknologi PETRONAS. Nurul Aini Amran is acknowledged for contributing to this work.