

**ELUCIDATION OF THE MECHANISM OF ENZYMATIC BROWNING  
INHIBITION OF THE SAP FROM OIL PALM TRUNK BY CHEMICAL  
METHOD**

**MOHD. KHAIRUL ANUAR BIN SAMSUDIN**

**A thesis submitted in fulfillment  
of the requirements for the award of the Degree of  
Bachelor of Chemical Engineering**

**Faculty of Chemical & Natural Resources Engineering  
Universiti Malaysia Pahang**

**NOVEMBER 2010**

## ABSTRACT

Objective of this research is to find and explain how chemical prevents enzymatic browning to occur. There are three stages in the experiment for this research, first is obtain the oil palm sap and let it react with air and observe the changes of the color of oil palm sap. Second stage is obtain the oil palm sap sample and test it with selected chemical which is Ascorbic Acid (AA), Citric Acid (CA), L-cystien (LC), Sodium Chlorite (SC) and Catechol (CAT). The last stages of this research is analysis the oil palm sap, observation in color changes of the sap for 12 hour and 24 hour, measures absorbance from the UV range of the oil palm sap and using FTIR. Since browning reaction initiated by the enzymatic oxidation of Monophenol to O-Diphenol than Quinines, non enzymatic browning polymerization of Quinines lead to the formation of the pigmen that cause change in color of the sap. Result of the first stages of the experiment show the enzymatic browning occurs to oil palm sap with change of color of sap within 24 hour. For second stage of the experiment show AA, CA and LC show the positive result which the lowest concentration of selected chemical give change of sap color and high concentration of selected chemical does not change the original color of the sap after 24 hour. CAT and SC show the negative result which the highest concentration of CAT changes the sap color darker and highest concentration of SC change the actual sap color to other color. Result from the analysis using FTIR and Uv-Vis analysis show there are possibility all of the sample have phenolic compound that can cause the enzymatic browning . When comparing result with control mesure of FTIR with FTIR of the inhibitor, result of ascorbic acid is most preferable to be inhibitor of browning agent for oil palm sap.

## ABSTRAK

Tujuan dari kajian ini adalah untuk mencari dan menjelaskan bagaimana mencegah tindakbalas kimia enzim berlaku kepada air batang kelapa sawit. Ada tiga tahapan dalam percubaan untuk kajian ini, pertama adalah mendapatkan air batang kelapa sawit dan biarkan bertindak balas dengan udara dan mengamati perubahan warna. Peringkat kedua adalah menguji air batang kelapa sawit dengan bahan kimia yang telah dipilih antaranya asid askorbic, asid citric, L-cysteien, sodium klorit dan catechol. Peringkat terakhir ialah menganalisis berdasarkan pemerhatian perubahan warna getah selama 12 jam dan 24 jam, serapan sinaran UV dari alat UV- Vis dan menggunakan FTIR untuk dijadikan perbandingan untuk setiap bahan kimia yang diuji selepas 24 jam dengan air batang kelapa sawit yang dibiarkan dengan udara selama 24 jam. Tindak balas kimia dalam sampel dikuatkan oleh pengoksidaan enzim monophenol dari 0-Diphenol membentuk quinines, tindak balas tidak enzimatik quinines membentuk pigmen yang menyebabkan perubahan warna pada sampel. Keputusan tahap pertama percubaan menunjukkan tindak balas enzimatik berlaku untuk air batang kelapa sawit dengan perubahan warna dalam masa 24 jam. Untuk tahap kedua dari kajian ini menunjukkan asid askorbik, asid citric dan L-cysteine menunjukkan hasil positif dengan kepekatan terendah kimia yang dipilih memberikan air batang kelapa sawit berubah warna sedikit dan kepekatan tinggi bahan kimia yang dipilih tidak menukar warna asli dari getah selepas 24 jam. Catechol dan sodium klorit menunjukkan hasil negatif apabila konsentrasi tertinggi catechol merubah warna air batang kelapa sawit kepada warna gelap dan kepekatan tertinggi sodium klorit menunjukkan perubahan yang ketara iaitu semakin gelap selepas 24 jam berbanding bahan kimia yang lain. Hasil dari analisis menggunakan FTIR dan analisis Uv-Vis menunjukkan ada possibility semua sampel mempunyai sebatian fenolik yang boleh menyebabkan tindak balas enzim. Bila hasilnya dibandingkan antara FTIR sampel kawalan dandan FTIR sampel dengan bahan kimia, hasilnya asid askorbik paling dipercayai menjadi agen penghalang dari air batang kelapa sawit berubah warna.

## TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	<b>ACKNOWLEDGEMENT</b>	iv
	<b>ABSTRACT</b>	v
	<b>ABSTRAK</b>	vi
	<b>TABLE OF CONTENTS</b>	vii
	<b>LIST OF TABLES</b>	ix
	<b>LIST OF FIGURES</b>	x
	<b>LIST OF ABBREVIATION</b>	xii
	<b>LIST OF APPENDIX</b>	xiii
	<b>NOMENCLATURE</b>	xiv
<b>1</b>	<b>INTRODUCTION</b>	
	1.1 Research Background	1
	1.2 Problem Statements	3
	1.3 Research Objectives	3
	1.4 Research Scopes	3
<b>2</b>	<b>LITERATURE REVIEW</b>	
	2.1 Enzymatic Browning	4
	2.1.1 Polyphenol Oxidases	8
	2.1.2 Diphenol oxidase	12

2.1.3	Quinone	16
2.1.4	Tyrosinase	17
2.2	Sap from oil palm tree	18
2.3	Chemical Inhibition for Enzymatic Browning	19
2.3.1	Chitosan	20
2.3.2	Substituted resorcinols	21
2.3.3	Ascorbic Acid	22
2.3.4	L-cysteine	23
2.3.5	Stem Bromelain	24
2.3.6	Citric Acid	25
2.3.7	Sodium Chlorite	26
2.3.8	Catechol	27
2.4	Analysis	28
2.4.1	FTIR	29
2.4.2	HPLC	30
2.4.3	UV-Vis	31

### 3

#### **METHODOLOGY**

3.1	Overview the research methodology	19
3.1.1	Apparatus	19
3.1.2	Reagent	21
3.2	Experiment Squence	23
3.2.1	Control measure of enzymatic browning for oil palm sap	24
3.2.2	Test upon each inhibitor of enzymatic browning	25
3.2.3	Scanning study how does the inhibitor works	26
	3.2.3.2 UV-Vis Spectrometer	27
	3.2.3.3 Fourier-Transform Infrared Spectrometer	28

<b>4</b>	<b>RESULT AND DISCUSSION</b>	
4.1	Overview the Research Result and Discussion	29
4.2	Control Measure	30
4.3	Testing Inhibitor on Enzymatic Browning	31
4.3.1	Ascorbic acid	29
4.3.2	Citric Acid	31
4.3.3	Catechol	33
4.3.4	L-cysteine	34
4.3.5	Sodium Chlorite	35
4.4	Overall results from viusal and UV- Vis analysis	36
4.5	Analysis on Sample after Testing	37
4.5.1	FTIR Result	38
4.5.1.1	Control Measure	39
4.5.1.2	Ascorbic Acid	40
4.5.1.3	L-cysteine	41
4.5.1.4	Catechol	42
4.5.1.5		
<b>5</b>	<b>CONCLUSION AND RECOMMENDATION</b>	
5.1	Conclusion	36
5.2	Recommendation	37
	<b>REFERENCES</b>	38
	<b>APPENDIX</b>	43

## LIST OF TABLES

TABLE NO	TITLE	PAGE
1.1	Free sugar content in sap from oil palm trunk	15
1.2	Anti-browning agent and chemical involve	16
2.1	Anti-browning agent and list	17
4.1	UV- Vis result after let the control sample contact with air	18
4.2	UV-Vis reslut after testing for 12 hour	19
4.3	UV-Vis reslut after testing for 24 hour	20
4.4	UV-Vis reslut after testing for 12 hour	21
4.5	UV-Vis reslut after testing for 24 hour	22
4.6	UV-Vis reslut after testing for 12 hour	23
4.7	UV-Vis reslut after testing for 24 hour	24
4.8	UV-Vis reslut after testing for 12 hour	25
4.9	UV-Vis reslut after testing for 24 hour	26
4.10	UV-Vis reslut after testing for 12 hour	27
4.11	UV-Vis reslut after testing for 24 hour	28
4.12	Summary FTIR peak appeared on control measure	29
4.13	FTIR result from testing 0.01M, 0.1M and 0.5M ascorbic acid	30
4.14	FTIR result from testing 0.01M, 0.05M and 0.5M L-cysteine	31
4.15	FTIR result from testing 0.05M and 0.5M catechol	32

## LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
2.1	Aproposed scheme for enzymatic browning in the haversed fruit	5
2.2	Monophenol oxidese pathway producing the diphenol	6
2.3	Diphenol oxidase pathway producing the quinones	7
2.4	Formation of melanin from tyrosinase	8
3.1	Obtaining oil trunk on middle part	9
3.2	Middle part of oil palm trunk	10
3.3	Small pieces of oil palm sap	12
3.4	Modification on filter press to obtain oil pam sap	13
3.5	Overview for the research methodology	14
3.6	Oil palm trunk slice before and after pressing process	15
3.7	Modified fillter press setting	16
3.8	Process insert oil palm sap into conical flask that fills with 5ml of inhibitor	17
4.1	Graph UV- Vis reading versus time for control measure of oil palm sap	18
4.2	Graph UV- Vis reading versus concentration for first 12 hour	19
4.3	Graph UV- Vis reading versus concentration for first 24 hour	20
4.4	Graph UV- Vis reading versus concentration for first 12 hour	21
4.5	Graph UV- Vis reading versus concentration for first 24 hour	22
4.6	Graph UV- Vis reading versus concentration for first 12 hour	23



4.7	Graph UV- Vis reading versus concentration for first 24 hour	24
4.8	Graph UV- Vis reading versus concentration for first 12 hour	25
4.9	Graph UV- Vis reading versus concentration for first 24 hour	26
4.10	Graph UV- Vis reading versus concentration for first 12 hour	27
4.11	Graph UV- Vis reading versus concentration for first 24 hour	28
4.12	FTIR result on control measure	29
4.13	FTIR result on 0.01M ascorbic acid	30
4.14	FTIR result on 0.1M ascorbic acid	31
4.15	FTIR result on 0.5M ascorbic acid	32
4.16	FTIR result on 0.01M L-cysteine	33
4.17	FTIR result on 0.05M L-cysteine	34
4.18	FTIR result on 0.5M L-cysteine	35
4.19	FTIR result on 0.05M catechol	36
4.20	FTIR result on 0.5M catechol	37

## LIST OF ABBREVIATION

FTIR	-	Fourier transform infrared spectrometry
HPLC	-	<i>High-performance liquid chromatography</i>
UV- Vis	-	<i>Ultraviolet-visible spectroscopy</i>
PPO	-	Polyphenol oxideses
EDTA	-	Ethylenediaminetetraacetic acid
FDA	-	<i>Food and Drug Administration</i>
MPOB	-	Malaysian Palm Oil Board
UMP	-	University Malaysia Pahang
IR	-	Infra-red
KBr	-	<i>Potassium bromide</i>
AA	-	Ascorbic acid
CA	-	Citric acid
CAT	-	Catechol
LC	-	L-cysteine
SC	-	Sodium chlorite

## LIST OF APPENDIX

<b>FIGURE NO.</b>	<b>TITLE</b>	<b>PAGE</b>
A.1	Control measure observation for 24 hour.	43
A.2	Graph on color changes after 12 hour and 24 hour versus concentration for ascorbic acid	44
A.3	Graph on color changes after 12 hour and 24 hour versus concentration for citric acid	45
A.4	Graph on color changes after 12 hour and 24 hour versus concentration for catechol	46
A.5	Graph on color changes after 12 hour and 24 hour versus concentration for L-cysteine	47
A.6	Graph on color changes after 12 hour and 24 hour versus concentration for sodium chlorite	48

## NOMENCLATURE

cm - Centimeter

M - Molarity

## CHAPTER 1

### INTRODUCTION

#### 1.1 Research Background

Elucidation is detail explanation of mechanism and situation. Mechanism is process of an event or reaction. Inhibition is the process of stop or retarding a chemical reaction. (Anon.2007). Browning is one of the major limitation factors that are detrimental for many fresh-cut products, such as apple, banana, potato, and lotus root. Polyphenol oxides activity is known to be the main factor involved in browning (J. Du et al 2009). Enzymatic browning is a major factor contributing to quality loss in foods and beverages (M.J Kim et al 2004). The browning phenomenon usually impairs the sensory properties of products because of the associated changes in color, flavor and softening. Browning in fruits and vegetables is caused by the enzymatic oxidation of phenolic compounds by polyphenol oxides (Martinez & Whitaker, 1995). Enzymatic browning is mechanisms that produce brown color on fruits, seafood, vegetables that expose to air (R. Lyengar et al.1992). PPO exhibits optimum activity at pH between 5 and 7, however, its activity may be inhibited by heat or removal of one of its necessary components: O<sub>2</sub>, enzyme, Cu<sup>2+</sup> or substrate (J.A Guerrero-Beltrán et al 2004).

Oil palm trunk is the major part of oil palm tree and its function is to give the tree structure to stand and compete with other plants to get sunlight for photosynthesis. Oil palm trees are valuable because their fruits can produce oil for cooking, for the food industry and they contribute to cosmetic products. For an old oil palm tree, usually the age of the oil palm tree is 25 years and above, the value decreases due to their decreasing yield or because they have grown too tall, which makes harvesting very difficult.

On average, 64 million to 80 million old palm trees will be felled every year. Hence, it can be regarded as one of the most important biomass in Malaysia (A. Kosugi et al. 2010). But in Malaysia, the oil palm trees are left to rot or burnt in the field, which is not practical because after the oil palm trees are degraded, they will be ashes and can affect untidiness in the oil palm plantation. If the oil palm trunk is burnt, there will be open fire and it contributes to bad air quality in the particular area. Therefore, efficient ways for utilizing oil palm trunks are desired for ideal oil palm plantations and sustainable palm oil industry (S. C. Lim et al. 2005, H. Yamada et al. 2010).

Oil palm sap was reported to contain approximately 11% sugars with sucrose as a major component, accounting for approximately 90% of total sugar. Oil palm trunk contains a large quantity of sap, which accounts for approximately 70% of the whole trunk weight, and the sugars existing in the sap increase remarkably during storage after logging, which is increased from 83 mg/ml to 153 mg/ml after 30 days of storage, followed by a gradual decrease (H. Yamada et al. 2010). The amount of fermentable sugars and glucose in the sap can be used as a new energy source, bioethanol. Bioethanol is the ethanol derived from biomass; it is made by fermenting sugar from biomass. Its pure ethanol is usually used as an additive to fuel for everyday use. Chemically, the oil palm trunk consists of 34.5% cellulose and 31.8% hemicelluloses, which are closely associated with 25.7% lignin. Enzymatic hydrolysis converts the fibers into reducing sugars, which are subsequently fermented by microorganisms into bioethanol. (W.A. Ibrahim et al. 2009).

**Table 1.1:** Free sugars contained in sap from felled oil palm trunk  
(A. Kosugi et al 2010).

Free Sugar Content	Inner, g/L	Middle, g/L	Outer, g/L
Sucrose	6.5 ± 1.1	3.0 ± 0.4	1.9 ± 0.1
Glucose	85.2 ± 2.5	52.2 ± 3.4	13.1 ± 2.6
Fructose	4.1 ± 1.2	3.1 ± 1.0	2.1 ± 1.7
Xylose	0.7 ± 0.1	0.8 ± 0.1	1.4 ± 1.1
Galactose	0.9 ± 0.1	0.8 ± 0.3	1.0 ± 0.8
Rhamnose	0.4 ± 0.2	0.5 ± 0.2	0.5 ± 0.2
Other	0.3 ± 0.3	0.1 ± 0.1	0.1 ± 0.2
Total	98.1 ± 5.5	60.5 ± 3.3	20.1 ± 1.1

Sap from oil palm sap can convert to ethanol by certain reaction, the quality of the sap for ethanol production are depend from the degree its browning. The more sap have been browning, the less quality of the ethanol produce from it. Inhibitions of sap from enzymatic browning are essential to prevent sap become less valuable.

Inhibitions of enzymatic browning are compulsory especially when it's involving food industry. Enzymatic browning is unacceptable to the food industry because of effect to the food will change it color and also the taste of the food. There are list of chemical involve in inhibition of enzymatic browning from journal anti-browning agents alternative to use of sulfites in foods, the chemical are classified according to their primary mechanism of action, first enzymatic inhibitor, second is reduction agent, enzymatic treatment, chelating agents, acidulate, completing agent. (R. Lyengar et al.1992).

**Table 1.2:** Anti browning agent and chemical involve. (R. Lyengar et al.1992)

<b>Anti Browning Agent</b>	<b>Chemical Involve</b>
Enzyme Inhibitors	Aromatic Carboxyl Acids
	Aliphatic Alcohol
	Anions
	Peptides
	Substituted Resorcinol
Enzyme Treatment	Oxyanases
	O-Methyl Transfer
	Proteases
Acidulant	Citric Acid
	Phosphoric Acid
Reducing Agent	Sulphating Agent
	Ascorbic Acid and Analogs
	Cysteine
	Glutathione
Chelating Agent	Phosphate
	EDTA, Ethylenediminetetraacetic
	Organic Acid
Complexing Agent	Cyclodextrins
	Chitosans

Certain anti browning listed are suitable for liquid form of food such as aliphatic alcohols, substituted resorcinol and chitosan and it might suitable for oil palm sap. From the sentence elucidation of the mechanism of enzymatic browning inhibition of the sap from oil palm trunk by chemical method mean explanation to prevent enzymatic browning of sap from oil palm tree by using chemicals.



## **1.2 Problem Statement**

Sap from oil palm sap can convert to ethanol by certain reaction, the quality of the sap for ethanol production are depend from the degree its browning. The more sap have been browning, the less quality of the ethanol produce from it. To inhibit the browning reaction, there are selected chemical used as inhibitor for food industry that have potential to stop the reaction since oil palm sap is same as fruits juice, but there are massive numbers of chemical used as anti-browning agent for food industry. Therefore, it is essential to find most suitable inhibitor agent of browning reaction of sap from enzymatic browning to maintain the sap qualities and to make the inhibitor practical to use.

## **1.3 Objective**

In this research it carries an objective which is to find suitable chemical that stop the enzymatic browning for oil palm sap.

## **1.4 Scope Research**

The scope of this research consist of

- Study the effect of enzymatic browning to oil palm sap
- Study which chemical involve to inhibit the enzymatic browning of oil palm sap

## **1.5 Rationale and Significance**

- To stop the enzymatic browning reaction.
- Improve the quality of oil palm sap.
- Save the money for further uses of oil palm sap.

## **CHAPTER 2**

### **LITERATURE REVIEW**

#### **2.1 Enzymatic Browning**

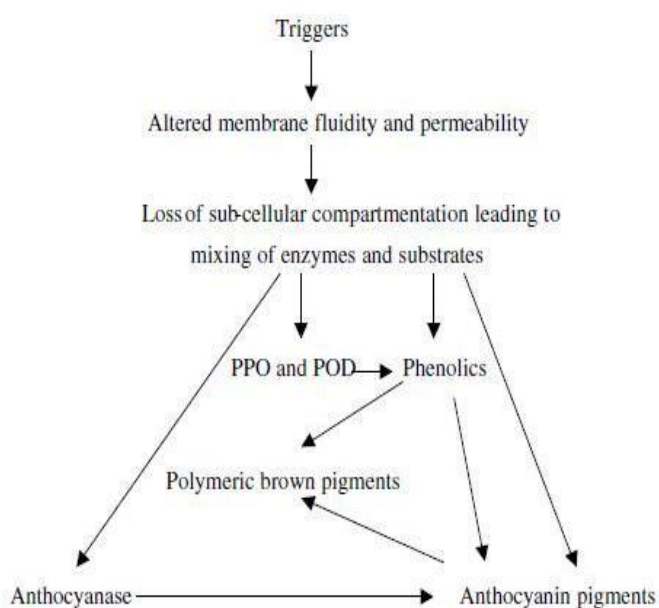
Enzymatic browning is a result of the action of endogenous polyphenol oxidases (enzymatic browning) followed by the spontaneous polymerization of quinonoid compounds with other food components. (Radha Lyengar et al.1992).

Browning reaction requires oxygen, phenolic compound and polyphenol oxidase (PPO) and is usually initiated by the enzymatic oxidation of monophenol into O-diphenol and O-diphenol into quinones, which undergo further non-enzymatic polymerization lead to the formation of pigments. From journal anti-browning agent alternative to use of sulfites in foods, enzymatic browning is a result of the action of endogenous polyphenol oxidases (enzymatic browning) followed by the spontaneous polymerization of quinonoid compounds with other food components. (Qiang He et al. 2008).

Enzymatic browning may occur in many fruits and vegetables. When the tissue of fruits is cut or peeled, it rapidly darkens on exposure to air. As a result, conversion of phenolic compounds to brown melanin occurs. The browning phenomenon usually impairs the sensory properties of products because of the associated changes in color, flavor and softening. The enzymes involved in browning reaction are monophenol monooxygenase or tyrosinase, diphenol oxidase or catechol oxidase polyphenol oxidases. For mushroom, browning occurs as a result of two distinct mechanisms of phenol oxidation which is activation of tyrosinase. Tyrosinase is an enzyme belonging to the polyphenoloxidase (PPO) family or spontaneous oxidation (Martinez & Whitaker 1995, O. Nerya et al 2006).

Polyphenolic compounds and polyphenol oxidases (PPO) are directly responsible for the enzymatic browning because mainly enzymatic oxidation of endogenous phenol into quinones, which then polymerize into brown product. Enzymatic browning of the cut surfaces, leading to serious quality deterioration, has been a matter of concern for the food industry searching for efficient ways to inhibit this reaction (Ahvenainen 1996, C.K Ding et al 2001).

Mechanical or physiological injury during post-harvest storage or processing of fruit and vegetables can result in browning reaction. Browning reaction is an undesirable reaction due to unattractive appearance and development of an off-flavor, it is also the limiting factor that is detrimental for many fresh-cut products such as apple, banana, potato and many food industry products and polyphenol oxidase activity is the main factor to cause the browning reaction (Friedman 1996, J. Du et al 2009).



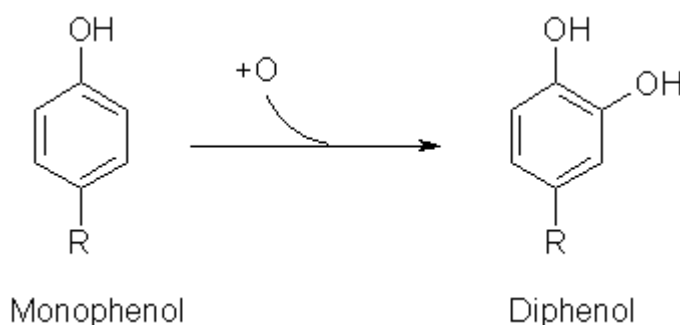
**Figure 2.1:** A proposed scheme for enzymatic browning in the harvested litchi fruit. (Yueming et al. 2004)

If tissue of vegetables and fruits are not treated with browning inhibitors, it can lead to the appearance of pink, grey or brown color within minutes on vegetables and fruits (Cacace et al 2002).

### 2.1.1 Polyphenol Oxidizes

A Polyphenol oxide which is also known as catechol oxides, catecholase, diphenol oxidase, o-diphenolase, phenolase and tyrosinase, PPO catalyzes either one or two reactions involving molecular oxygen. The first type of reaction is hydroxylation of monophenols, leading to formation of o-dihydroxy compounds. The second type of reaction is oxidation of o-dihydroxy compounds to quinines (M.J Kim et al 2004).

Polyphenol oxidase catalyses two basic reactions which are hydroxylation to the *o*-position adjacent to an existing hydroxyl group of the phenolic substrate and oxidation of diphenol to *o*-benzoquinones. Both reactions utilize molecular oxygen as a co-substrate. Whether a single enzyme system exhibits both mono- and di-phenol oxidase activities is still unclear. However, when both monophenol- and diphenol oxidases are present in plants, the ratio of monophenol to diphenol oxidase activity is usually 1:10 or as low as 1:40 (Marshall, 2000).

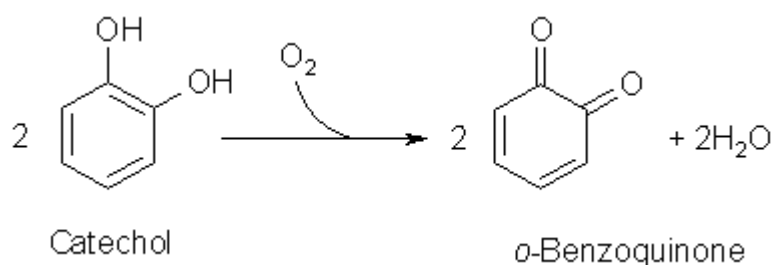


**Figure 2.2:** Monophenol oxidase pathway producing the diphenol (Marshall 2000).

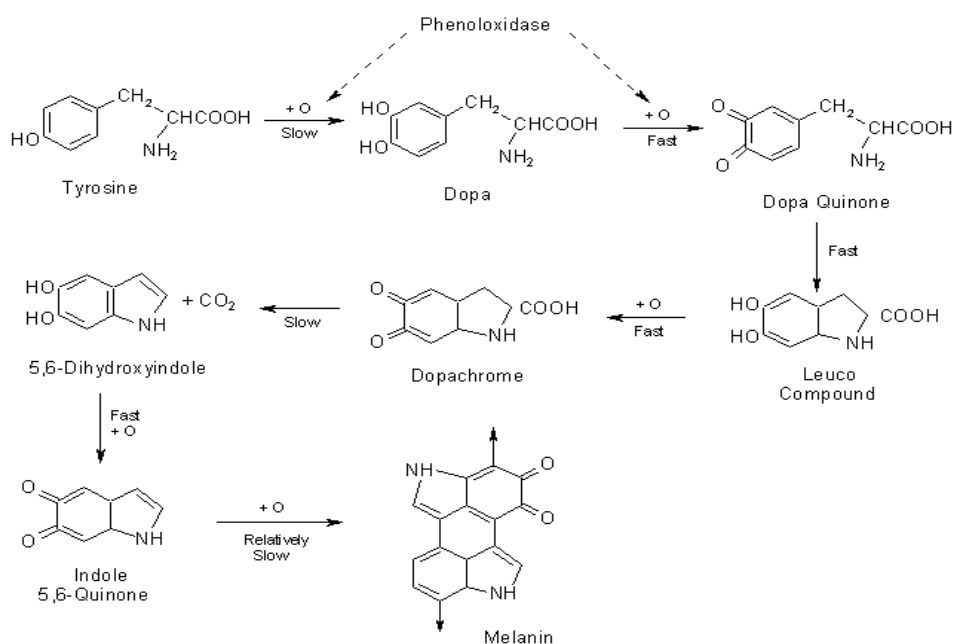
Enzymatic browning in fruit products is mainly caused by polyphenol oxidase such as tyrosinase, phenol oxidase, monophenol oxidase or cresolase, and it can promote enzymatic browning by catalyzing the oxidation of mono- and diphenols to *o*-quinones. These quinones polymerize to produce melanin which is a browning pigment. PPO exhibits optimum activity at pH between 5 and 7 and it can be inhibited by heat or removal of one of its necessary components which are oxygen, enzyme,  $\text{Cu}^{2+}$  or substrate (J.A Guerrero-Beltrán et al 2004, A. Bayindirli et al 2001)

### 2.1.2 Diphenol oxides

The oxidation of diphenolic substrates to quinones in the presence of oxygen is catalysed by diphenol oxidase activity (Figure 2.3). Diphenol oxidases have received much attention owing to their high catalytic rate and their association with the formation of quinones, which lead, to production of the brown pigment, melanin (Figure 2.4). (Marshall. 2000)



**Figure 2.3:** Diphenol oxidase pathway producing the quinones. (Marshall. 2000)



**Figure 2.4:** Formation of melanin from tyrosine. (Marshall 2000).

### **2.1.3 Quinone.**

The quinone, which is an oxidation product of PPO, reacts with cysteine non-enzymatically to form colourless conjugates, PPO catalysed chlorogenic acid in fruits turn to quinone and its react with anthocyanins lead to formation of pigment. (O. Negishi and T. Ozawa 2000, F. Kader et al 2001)

Quinones are powerful electrophiles and highly reactive species involved in different reaction pathways. They are which may suffer nucleophilic attack by other polyphenols, amino acids, proteins to produce dark brown or black pigment in senescent and postharvested fruits and vegetables (L. Liu et al 2010).

Chemical control of enzymatic browning includes chelation of the copper present at the active site of the enzyme and reduction of the diquinone to its uncoloured form (O. Nerya et al 2006).

### **2.1.4 Tyrosinase.**

Enzymatic browning in fruit products is mainly caused by polyphenol oxidises, also called tyrosinase, phenol oxidise, monophenol oxidise or cresolase. PPO can promote enzymatic browning by catalyzing the oxidation of mono- and diphenols to o-quinones. These quinones polymerize to produce melanin which is browning pigment (J. A. Guerrero-Beltrán et al 2005).

Mechanism of ClO<sub>2</sub> treatment inhibiting PPO was not clear. Aromatic amino acids such as tyrosine, tryptophan and sulfur-containing amino acids (cysteine and methionine) could easily be oxidized by ClO<sub>2</sub>. Oxidation of the amino acids or disulfide bonds that are involved in the active site in the PPO hence ClO<sub>2</sub> is not good inhibit agent for tyrosine (J. Du et al 2009).

A kinetic study indicated that salicylic acid is a competitive inhibitor of mushroom tyrosinase. Cinnamic acid strongly inhibited the diphenolase activity of mushroom tyrosinase by a noncompetitive mechanism (S. Lu et al 2007).

## **2.2 Sap from oil palm tree**

Sap from oil palm tree are widely use for Indonesian food and beverage such as Indonesian sweet soya sauce (kecap manis), as well as in the Indonesian intermediate moisture meat (dendeng). Some of the volatile component are produce from the coconut sap, as well as during it's processing into coconut sugar during Maillard reaction products found in sweet soya sauce apparently originated from coconut sugar as one of the main ingredients. (Purnomo, H .2007).

From findings in develop method to utilize oil palm tree, oil palm trunk consist a large quantity of sap which is 75% to 80% of whole trunk and abundant glucose and fermented sugar in the sap. There are 10% of fermented sugars in the inner parts of the trunk. (A Kosugi. 2007).

The cellulosic material, oil palm sap can also be converted into bioethanol. Sap is extracted by peeling and squeezing the oil palm veneer. The remaining core will also be shredded and squeezed. Remaining residues from the squeezer can be hydrolyzed and fermented into bioethanol using chemical and enzymatic methods. (W.A Ibrahim et al. 2009).

## **2.3 Chemical Inhibition for Enzymatic Browning**

Browning inhibitors can be categorized into six groups comprising first reduction agent than acid plants, next is chelating agent, complexing agent, enzyme treatment and last enzyme inhibitor. Typically ascorbic acid and its



derivatives, cysteine and glutathione have been found to be effectively in controlling browning. Calcium ascorbate based formula has been widely by the fresh cut apple industry. Acidified sodium chlorite is recently approved by FDA as sanitizing agent and sodium chlorite the major component also reported strongly inhibit enzymatic browning on fresh-cut-apple.(Qiang He et al. 2008).

Vitamin C, organic acids (oxalic acid, oxalacetic acid, citric acid), thiol-containing compounds (glutathione, cysteine, N-acetylcysteine) is the safer and cost-effective substitute, chemical compounds and agents from natural sources have been explored for their anti-browning activity (J.J Wu et. la 2008).

**Table 2.1:** Anti-browning agent list (Marshall 2000)

<b>Reducing agents</b>	Sulphiting agents, ascorbic acid and analogs, cysteine, glutathione
<b>Chelating agents</b>	Phosphates, EDTA, organic acids
<b>Acidulants</b>	Citric acid, phosphoric acid
<b>Enzyme inhibitors</b>	Aromatic carboxylic acids, aliphatic alcohol, anions, peptides, substituted resorcinols
<b>Enzyme treatments</b>	Oxygenases, <i>o</i> -methyl transferase, proteases
<b>Complexing agents</b>	Cyclodextrins

### 2.3.1 Chitosan

Chitosan, a naturally abundant polymer of N-acetylglucosamine, inhibits the enzymatic browning of apple and pear juice. The mechanism how chitosan works in inhibit enzymatic browning are un clear, but As in the case of cyclodextrins, the use of chitosan as an anti-browning agent would be limited to liquid systems (Radha Lyengar et al 1992).

Chitosan, a naturally abundant polymer of  $\beta$ (1-4)-*N*-acetyl-D-glucosamine, is derived from the chitin of shellfish. Chitosan has antimicrobial properties, is soluble in dilute organic acids and is capable of forming films or membranes. Chitosan is non-toxic, biodegradable, and a naturally occurring product in our food supply. It has been shown to inhibit enzymatic browning in apple and pear juices. The addition of 200 ppm chitosan to the apple juice resulted in the inhibition of browning. Although the mechanisms by which chitosan inhibits browning are not known, its inhibitory effect is probably a consequence of the ability of the positively charged polymer to adsorb suspended polyphenol oxides, its substrates, or products. Treatment of shrimp with 2 percent chitosan resulted in a consistently reduced incidence of melanosis during storage. Chitosan also exhibited strong antimicrobial properties inhibiting several microorganisms at concentrations ranging between 0.0075 - 0.01 percent (Marshall 2000).

### **2.3.2 Substituted resorcinols**

Novel browning inhibitors isolated from fig extracts were found to be a group of 4-substituted resorcinols. Synthetic 4-substituted resorcinols have also been screened for their ability to act as PPO inhibitors. 4-hexylresorcinol may have the greatest potential for use in the food industry due to its low concentration necessary to result in 50% inhibition of enzyme activity in a spectrophotometric assay system, positive preliminary results from tests in actual food systems, and its long, safe history of human use in non-food applications. Preliminary results from laboratory studies indicate that 4-hexylresorcinol also inhibits the browning of fresh and dried apple and potato slices, avocado, and liquid systems such as apple and white grape juices. (Radha Lyengar et al. 1992).