# **NOVEL BIO- BASED ADHESIVE FROM CROSS-LINKED RICE STARCH-NATURAL RUBBER LATEX (NRL) FOR** WOOD BASED PANELS BONDING

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## **PRODUCT BACKGROUND**

- Synthetic adhesive plays an important role in determining the strength of the composite wood panels in the industry.
- International Agency for Cancer Research (IARC) has declared synthetic adhesive as a threat to human health and environment for emitting carcinogenic gas formaldehyde.
- The breakthroughs have encouraged researcher to look for a sustainable solution to formaldehyde threat that are derived from natural resources.
- Bio-adhesive from rice starch and natural rubber latex can open a novel awareness into the design of environment friendly and formaldehyde free composite wood.



Modified rice starch Blend with NRL NATURAL RUBBER LATEX

Sustainable bio-adhesive

#### **NOVELTY**

- Bio-based adhesive from natural substances such as natural Rubber Latex and starch.
- It is free of formaldehyde emissions and eco-٠ friendly.
- It can be obtained at lower cost compared to ٠ industrial grade.

### **BENEFITS**

- Performance benefits and new functionalities.
- Low cost raw material and low toxicity.
- Great potential to enter world market.

# **ENVIRONMENTAL IMPACT**

- Low carbon footprint.
- low human toxicity.
- High biodegradability.



**MOE (MPa** 

METH	<b>ODO</b>	LOGY

Formulation of bio- adhesive	Wt. of NR latex (g)	Wt. of cross-linked rice starch (g)	рН	Temperature
Α	5	15	11	90°C
В	10	10	11	90°C
С	15	5	11	90°C





Wood veneer

Spreading of glue to veneer





Plyboard

Hot press at 124°C and pressure of 3.5 MPa

#### **RESULTS**



#### **MARKETABILITY & COMMERCIALIZATION**

- Wood based panels and furniture industries.
- Food packaging, paper industry and construction.



#### COST ANALYSIS

	Urea Formaldehyde	Bio-adhesive (Rice starch		
	(UF)	+ Rubber latex)		
Price / kg	4.70*	4.20**		
(RM)				
Price of	37.60	33.60		
Adhesive / m <sup>3</sup>				
board				
Price		10.6% cheaper		
variation				

(\*) Price listed is subject to change upon world market price and excluding transportation or shipping rate.

(\*\*) Price is subject to change upon suppliers' rate.

#### **COLLABORATION**

- MIECO Chipboard Sdn Bhd, Malaysia 📊
- Robin Resources Sdn Bhd, Malaysia 🔃





#### **PUBLICATION**

- Natural Rubber Latex (NRL) and rice starch as an alternative binder in wood composite industry, 10(17):101-106 (2016).
- Synthesis and characterization of medium density fiber board by using mixture of • natural rubber latex and starch as an adhesive (2014). DOI:10.1007/s13196-014-0124-0
- Novel natural rubber latex/lignin-based bio-adhesive: synthesis and its application • on medium density fiber-board, 28: 283–290(2019).

