

**OPTIMIZATION OF SOLENOID DRIVER AND  
CONTROLLER FOR GASEOUS FUEL  
HIGH-PRESSURE DIRECT INJECTOR USING  
MODEL-BASED APPROACH**

**MOHAMAD HAFIDZUL RAHMAN BIN ALIAS**

**MASTER OF SCIENCE**

**UNIVERSITI MALAYSIA PAHANG**



### **SUPERVISOR'S DECLARATION**

We hereby declare that we have checked this thesis and in our opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Master of Science.

A handwritten signature in black ink, appearing to read 'Dr. Mohd Fadzil Bin Abdul Rahim'. It is positioned above a horizontal line.

(Supervisor's Signature)

Full Name : DR. MOHD FADZIL BIN ABDUL RAHIM

Position : SENIOR LECTURER

Date : 4 APRIL 2022

A handwritten signature in black ink, appearing to read 'Dato' Dr. Rosli Bin Abu Bakar'. It is positioned above a horizontal line.

Full Name : TS. DATO' DR. ROSLI BIN ABU BAKAR

Position : PROFESSOR

Date : 4 APRIL 2022



### **STUDENT'S DECLARATION**

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang or any other institutions.

---



(Student's Signature)

Full Name : MOHAMAD HAFIDZUL RAHMAN BIN ALIAS

ID Number : MMM18002

Date : 4 APRIL 2022

**OPTIMIZATION OF SOLENOID DRIVER AND CONTROLLER FOR  
GASEOUS FUEL HIGH-PRESSURE DIRECT INJECTOR USING  
MODEL-BASED APPROACH**

**MOHAMAD HAFIDZUL RAHMAN BIN ALIAS**

Thesis submitted in fulfillment of the requirements  
for the award of the degree of  
**Master of Science**

Faculty of Mechanical and Automotive Engineering Technology  
**UNIVERSITI MALAYSIA PAHANG**

**APRIL 2022**

## **ACKNOWLEDGEMENTS**

First and foremost, I would like to take this opportunity to express my sincere gratitude to my supervisor, Dr. Mohd Fadzil bin Abdul Rahim, and my co-supervisor, Professor Ts. Dato Dr. Rosli bin Abu Bakar for the continuous support and guidance during my research in Universiti Malaysia Pahang (UMP) for their patience, motivation, enthusiasm, and immense knowledge. They were helpful and generous enough with their time and expertise to evaluate and comment on my research and writing of this thesis. I could not have imagined having a better advisor and mentor for my postgraduate studies.

I wish to express my gratitude to all the staff that was involved in obtaining data for my research, especially the staff from the Automotive Laboratory, Faculty of Mechanical & Automotive Engineering Technology (FTKMA), Universiti Malaysia Pahang (UMP) for their helpful assistance on all testing facilities and spaces as well as making my stay during the period of the study an enjoyable one.

I would also like to thank the Ministry of Higher Education (MOHE) and Universiti Malaysia Pahang (UMP) for providing the funding for the project under grant scheme RDU1703145 and FRGS 2017-1 reference code FRGS/1/2017/TK03/UMP/03/2 number RDU170127.

Last but not least, I would like to thank my family, especially my parents, Alias bin Zainal and Yangti Binti Md. Ali for their devotion, understanding, and supporting me spiritually and financially throughout my life.

## **ABSTRAK**

Kajian ini memfokuskan kepada sistem Suntikan Langsung (DI) yang menggunakan Gas Asli Termampat (CNG) sebagai bahan bakar. Penyuntik Langsung Gasolin (GDI) yang konvensional telah diubah supaya boleh mengaplikasikan bahan bakar berbentuk gas. Salah satu masalah yang timbul ialah kadar turun naik aliran jisim penyuntik yang tidak menentu. Faktor penting yang membawa kepada masalah yang berlaku adalah pemacu dan pengawal penyuntik yang tidak optimal. Oleh itu, tujuan kajian ini ialah untuk mengenal pasti parameter penyuntik yang paling mempengaruhi, membina model penyuntik secara analitikal serta model berdasarkan data, melakukan pengoptimuman penyuntik berdasarkan model dan mengesahkan nilai saranan optimum penyuntik melalui simulasi dan eksperimen. Rig ujian penyuntik secara mandiri juga telah digunakan sebagai cara bereksperimentasi. Kajian parametrik dilakukan dengan menggunakan model penyuntik berprinsipkan Satu Dimensi (1D) yang dibina di dalam MATLAB Simulink. Pemodelan berdasarkan data menggunakan rancangan tahap satu dan model Interpolasi Fungsi Asas Jejari (RBF) telah diguna pakai berasaskan data yang dikumpul dari simulasi penyuntik. Satu kajian pengoptimuman telah dilakukan menggunakan algoritma Persimpangan Batas Biasa (NBI) dari dalam kotak alat MATLAB iaitu Kalibrasi Berasaskan Model (MBC) untuk menghasilkan nilai saranan penyuntik yang optimal. Akhir sekali, kajian ini mengesahkan nilai optimal penyuntik yang telah diperolehi melalui eksperimentasi dan juga simulasi penyuntik. Berdasarkan keputusan yang terhasil, eksperimentasi menunjukkan tren kadar aliran jisim penyuntik yang menyerupai pengiraan teori kecuali pada titik turun naik kadar aliran jisim gas. Parameter penyuntik yang paling berpengaruh adalah diameter muncung penyuntik dengan nilai kepekaan  $1489.71 \text{ g/s/m}$  sementara parameter penyuntik paling tidak mempengaruhi adalah pemalar pegas dengan nilai kepekaan  $0.000083 \text{ g/s/N/m}$ . Pemodelan berdasarkan data telah menghasilkan nilai RMSE 0 serta pengesahan RMSE 0.0249. Hasil simulasi menunjukkan kadar kenaikan aliran jisim sebanyak 15.64% antara pengoptimuman dan garis dasar tatkala hasil eksperimen menunjukkan peningkatan sebanyak 35.79% antara pengoptimuman dan garis dasar. Hasil yang diperoleh dari kajian ini penting untuk meningkatkan keberkesanan strategi kawalan pemacu dan pengawal penyuntik yang didedikasikan khusus untuk penyuntik langsung secara gas.

## ABSTRACT

This study focuses on the Direct Injection (DI) system utilizing Compressed Natural Gas (CNG) as the fuel. A conventional Gasoline Direct Injector (GDI) was converted into a gaseous fuel application. One of the issues that arises is the fluctuation in injector mass flow rate. The crucial factor leading to the occurring problem is a non-optimal injector driver and controller. Thus, the purpose of this study is to identify the most influential parameters of the injector, construct an analytical and data-driven model of the injector, conduct the model-based optimization of the injector and verify the optimal injector setup via simulation and experiment. A standalone injector test rig was used as the experimental setup. A parametric study was conducted using a one-dimensional (1D), first principle injector model builds in MATLAB Simulink. Data-driven modelling using a one-stage plan and an Interpolating Radial Basis Function (RBF) model was generated based on data collected from the injector simulation. An optimization study was conducted using Normal Boundary Intersection (NBI) algorithm in MATLAB Model-Based Calibration (MBC) Toolbox to produce an optimal injector setup. Finally, a verification study was performed using the attained optimal injector setup in both experiment and simulation of the injector. Based on the results, the experimental result shows a similar injector mass flow rate trend compared to the theoretical calculation except for the mass flow rate fluctuation point. The most influential injector parameter is the nozzle diameter with a sensitivity value of 1489.71 g/s/m, while the least significant injector parameter is the spring constant with a sensitivity value of 0.000083 g/s/N/m. Data-driven modelling produced an RMSE of 0 and a validation RMSE of 0.0249. The simulation result of the mass flow rate for baseline versus optimization shows an increment of 15.64% compared to the experimental result for baseline versus optimization, which shows an increase of 35.79%. The results obtained from the study are important to increase the effectiveness of control strategies embedded in the development of a dedicated driver and controller for the gaseous fuel direct injector.

## **TABLE OF CONTENT**

### **DECLARATION**

### **TITLE PAGE**

<b>ACKNOWLEDGEMENTS</b>	ii
-------------------------	----

<b>ABSTRAK</b>	iii
----------------	-----

<b>ABSTRACT</b>	iv
-----------------	----

<b>TABLE OF CONTENT</b>	v
-------------------------	---

<b>LIST OF TABLES</b>	viii
-----------------------	------

<b>LIST OF FIGURES</b>	ix
------------------------	----

<b>LIST OF SYMBOLS</b>	xi
------------------------	----

<b>LIST OF ABBREVIATIONS</b>	xiv
------------------------------	-----

<b>CHAPTER 1 INTRODUCTION</b>	1
-------------------------------	---

1.1 Background	1
----------------	---

1.2 Problem Statement	3
-----------------------	---

1.3 Research Objective	4
------------------------	---

1.4 Scopes of Research	4
------------------------	---

1.5 Thesis Structure	5
----------------------	---

<b>CHAPTER 2 LITERATURE REVIEW</b>	7
------------------------------------	---

2.1 Introduction	7
------------------	---

2.2 CNG as Fuel	7
-----------------	---

2.3 CNG-DI System	11
-------------------	----

2.4 Injector Types, Construction, Working Principle and Control Strategy	12
--	----

2.4.1 Type of Injector	12
------------------------	----

2.4.2 Construction of Injector	14
--------------------------------	----

2.4.3	Working Principle of Injector	15
2.4.4	Injector Control Strategy	15
2.5	Injector Parameters	16
2.5.1	Injector Influential Parameters	17
2.5.2	Injector Output Parameters	26
2.6	Injector Modelling	33
2.6.2	Data-driven Model	33
2.7	Model-based Optimization	35
2.8	Research Gap	37
<b>CHAPTER 3 METHODOLOGY</b>		<b>39</b>
3.1	Introduction	39
3.2	Research Methodology	39
3.3	Injector Baseline Testing	41
3.3.1	The Testing Procedure	46
3.4	One-Dimensional Modeling	47
3.4.1	The Electromagnetic Model	47
3.4.2	The Mechanical Model	48
3.4.3	The Flow Model	50
3.4.4	Simulation Model Setup	53
3.5	Data-driven Modeling	56
3.5.1	Design of Experiment	56
3.5.2	Data-driven Modeling using MBC Toolbox	56
3.6	Model-based Optimization	57
<b>CHAPTER 4 RESULTS AND DISCUSSION</b>		<b>60</b>

4.1	Introduction	60
4.2	Baseline Experiment	60
4.2.1	Case 1: Effect of Injection Pressure	60
4.2.2	Case 2: Effect of Injection Duration	64
4.3	Sensitivity Analysis	67
4.4	Data-driven Modeling	72
4.5	Model-based Optimization	73
4.5.1	Optimization Verification by Simulation	74
4.5.2	Optimization Verification by Experiment	75
4.5.3	Comparison of Simulation and Experimental Baseline Case	76
4.5.4	Comparison of Simulation and Experimental Optimize Case	77
<b>CHAPTER 5 CONCLUSION</b>		<b>81</b>
5.1	Introduction	81
5.2	Conclusion	81
5.3	Recommendations for future work	83
<b>REFERENCES</b>		<b>84</b>

## REFERENCES

- Abe, M., Maekawa, N., Yasukawa, Y., Ishikawa, T., Namaizawa, Y., & Ehara, H. (2012). Quick Response Fuel Injector for Direct-Injection Gasoline Engines. *Journal of Engineering for Gas Turbines and Power*. <https://doi.org/10.1115/1.4005995>
- Alias, M. H. R., Rahim, M. F. A., & Bakar, R. A. (2020). Single hole direct injector simulation validation and parametric sensitivity study. *IOP Conference Series: Materials Science and Engineering*. <https://doi.org/10.1088/1757-899X/788/1/012063>
- Alias, M. H. R., Rahim, M. F. A., & Bakar, R. A. (2022). Optimization of CNG Direct Injector Parameters Using Model-Based Calibration Framework. *Recent Trends in Mechatronics Towards Industry 4.0. Lecture Notes in Electrical Engineering*, 730. [https://doi.org/10.1007/978-981-33-4597-3\\_83](https://doi.org/10.1007/978-981-33-4597-3_83)
- Alias, M. H. R., Rahim, M. F. A., Rodzi, M. H. M. I., & Bakar, R. A. (2018). Effect of Injection Pressure, Injection Duration, and Injection Frequency on Direct Injector's Mass Flow Rate for Compressed Natural Gas Fuel. *MATEC Web of Conferences*, 225(02008). Retrieved from <https://doi.org/10.1051/matecconf/201822502008>
- Ambrosio, S., & Ferrari, A. (2018). Diesel engines equipped with piezoelectric and solenoid injectors : hydraulic performance of the injectors and comparison of the emissions , noise and fuel consumption. *Applied Energy*, 211(October 2017), 1324–1342. <https://doi.org/10.1016/j.apenergy.2017.11.065>
- Andsaler, A. R., Khalid, A., Abdullah, N. S. A., Sapit, A., & Jaat, N. (2017). The effect of nozzle diameter , injection pressure and ambient temperature on spray characteristics in diesel engine. *Fifteenth Asian Congress of Fluid Mechanics*, 2–9. <https://doi.org/10.1088/1742-6596/755/1/011001>
- Angadi, S. V., Jackson, R. L., Choe, S.-Y., Flowers, G. T., Suhling, J. C., Chang, Y., & Ham, J. (2009). Reliability and life study of hydraulic solenoid valve . Part 1 : A multi-physics finite element model. *Engineering Failure Analysis*, 16(3), 874–887. <https://doi.org/10.1016/j.engfailanal.2008.08.011>
- Antunes, J. M. G. (2010). *The Use Of Hydrogen As A Fuel For Compression Ignition Engines*. Newcastle University.
- Atkinson, C., Allain, M., & Savonen, C. (2005). Model-Based Transient Calibration Optimization for Next Generation Diesel Engines. In *11th Annual Diesel Engine Emissions Reduction (DEER) Conference*.

Atkinson, C., Allain, M., & Zhang, H. (2008). Using Model-Based Rapid Transient Calibration to Reduce Fuel Consumption and Emissions in Diesel Engines. *SAE Technical Paper Series*, 01(1365). <https://doi.org/10.4271/2008-01-1365>

Auzmendi, J. A., & Moffatt, L. (2010). Increasing the reliability of solution exchanges by monitoring solenoid valve actuation. *Journal of Neuroscience Methods*, 185, 280–283. <https://doi.org/10.1016/j.jneumeth.2009.10.002>

Badawy, T., Attar, M. A., Hutchins, P., Xu, H., Venus, J. K., & Cracknell, R. (2018). Investigation of injector coking effects on spray characteristic and engine performance in gasoline direct injection engines. *Applied Energy*, 220, 375–394. <https://doi.org/10.1016/j.apenergy.2018.03.133>

Badawy, T., Attar, M. A., Xu, H., & Ghafourian, A. (2018). Assessment of gasoline direct injector fouling effects on fuel injection , engine performance and emissions. *Applied Energy*, 220, 351–374. <https://doi.org/10.1016/j.apenergy.2018.03.032>

Baratta, M., Kheshtinejad, H., Laurenzano, D., Misul, D., & Brunetti, S. (2015). Modelling aspects of a CNG injection system to predict its behavior under steady state conditions and throughout driving cycle simulations. *Journal of Natural Gas Science and Engineering*, 24, 52–63. <https://doi.org/10.1016/j.jngse.2015.03.010>

Baratta, M., Misul, D., Xu, J., Peletto, C., Preuhs, J., & Salemi, P. (2017). Development of a High Performance Natural Gas Engine with Direct Gas Injection and Variable Valve Actuation. *SAE International*. <https://doi.org/10.4271/2017-24-0152>

Baratta, M., & Rapetto, N. (2014). Fluid-dynamic and numerical aspects in the simulation of direct CNG injection in spark-ignition engines. *Computers & Fluids*, 103, 215–233. <https://doi.org/https://doi.org/10.1016/j.compfluid.2014.07.028>

Baratta, M., & Rapetto, N. (2015). Mixture formation analysis in a direct-injection NG SI engine under different injection timings. *Fuel*, 159, 675–688. <https://doi.org/https://doi.org/10.1016/j.fuel.2015.07.027>

Baratta, M., Rapetto, N., Spessa, E., Fuerhapter, A., & Philipp, H. (2012). Numerical and Experimental Analysis of Mixture Formation and Performance in a Direct Injection CNG Engine. *SAE International*. <https://doi.org/10.4271/2012-01-0401>

Barroso, P. M., Dominguez, J., Sr, M. P., & Ribas, X. (2014). Performance and Emissions of a HD Diesel Engine Converted for Alternative Fuel Use. *SAE Technical Papers*, 01(2685). <https://doi.org/10.4271/2014-01-2685>.Copyright

Beccari, S., Pipitone, E., Cammalleri, M., & Genchi, G. (2014). Model-based optimization of injection strategies for SI engine gas injectors. *Journal of Mechanical Science and Technology*, 28(8), 3311–3323. <https://doi.org/10.1007/s12206-014-0742-x>

- Bertram, C., Rezaei, R., Tilch, B., & Horrick, P. Van. (2014). Development of An Euro VI Engine Using Model-Based Calibration. *MTZ Worldwide*, 75(10), 4–9.
- Boja, D., Becker, M., Flaemig-vetter, T., & Kraemer, S. (2006). *Tool Based Automated ECU Controller Optimization. IFAC Proceedings Volumes* (Vol. 39). IFAC. <https://doi.org/10.3182/20060912-3-DE-2911.00135>
- Boretti, A. A., & Watson, H. C. (2009a). Development of a Direct Injection high flexibility Cng/Lpg Spark Ignition engine. *SAE Technical Papers*, 4970. <https://doi.org/10.4271/2009-01-1969>
- Boretti, A. A., & Watson, H. C. (2009b). Development of a Direct Injection High Flexibility Cng / Lpg Spark Ignition Engine. *SAE International*.
- Brahma, I., & Chi, J. N. (2012a). Development of a model-based transient calibration process for diesel engine electronic control module tables-Part 1: Data requirements, processing, and analysis. *International Journal of Engine Research*, 13(1), 77–96. <https://doi.org/10.1177/1468087411424376>
- Brahma, I., & Chi, J. N. (2012b). Development of a model-based transient calibration process for diesel engine electronic control module tables - Part 2: Modelling and optimization. *International Journal of Engine Research*, 13(2), 147–168. <https://doi.org/10.1177/1468087411424377>
- Cameretti, M. C., Landolfi, E., Tesone, T., & Caraceni, A. (2019). Virtual Calibration Method for Diesel Engine by Software in The Loop Techniques. *International Journal of Automotive and Mechanical Engineering*, 16(3), 6940–6957.
- Cammalleri, M., Pipitone, E., Beccari, S., & Genchi, G. (2013). A mathematical model for the prediction of the injected mass diagram of a S.I. engine gas injector. *Journal of Mechanical Science and Technology*, 27(11), 3253–3265. <https://doi.org/10.1007/s12206-013-0848-6>
- Cathcart, G., Houston, R., & Ahern, S. (2004). The Potential of Gasoline Direct Injection for Small Displacement 4-Stroke Motorcycle Applications. *SAE International*, 32(98).
- Chala, G T, Aziz, A. R. A., & Hagos, F. Y. (2017). Combined Effect of Boost Pressure and Injection Timing on The Performance and Combustion of CNG in a DI Spark Ignition Engine. *International Journal of Automotive Technology*, 18(1), 85–96. <https://doi.org/10.1007/s12239>
- Chala, Girma T, Aziz, A. R. A., & Hagos, F. Y. (2018). Natural Gas Engine Technologies: Challenges and Energy Sustainability Issue. *Energies*, 11(2934). <https://doi.org/10.3390/en11112934>

Channappagoudra, M., Ramesh, K., & Manavendra, G. (2020). Effect of injection timing on modi fi ed direct injection diesel engine performance operated with dairy scum biodiesel and Bio-CNG. *Renewable Energy*, 147, 1019–1032.  
<https://doi.org/10.1016/j.renene.2019.09.070>

Chen, H., He, J., & Zhong, X. (2018). Engine combustion and emission fuelled with natural gas : A review. *Journal of the Energy Institute*, 1–14.  
<https://doi.org/10.1016/j.joei.2018.06.005>

Chen, W., Pan, J., Fan, B., Liu, Y., & Peter, O. (2017). Effect of injection strategy on fuel-air mixing and combustion process in a direct injection diesel rotary engine ( DI-DRE ). *Energy Conversion and Management*, 154(October), 68–80.  
<https://doi.org/10.1016/j.enconman.2017.10.048>

Cheng, Q., Zhang, Z., & Xie, N. (2015a). Power losses analysis of the gasoline direct injector within different driven strategies. *Applied Thermal Engineering*.  
<https://doi.org/10.1016/j.applthermaleng.2015.08.053>

Cheng, Q., Zhang, Z., & Xie, N. (2015b). Power losses and dynamic response analysis of ultra-high speed solenoid injector within different driven strategies. *Applied Thermal Engineering*, 91, 611–621. <https://doi.org/10.1016/j.applthermaleng.2015.08.053>

Chincholkar, S. P., & Suryawanshi, J. G. (2016). Gasoline Direct Injection : An Efficient Technology. *Energy Procedia*, 90(December 2015), 666–672.  
<https://doi.org/10.1016/j.egypro.2016.11.235>

Chitsaz, I., Hassan, M., Asghar, A., & Hajialimohammadi, A. (2013). Experimental and numerical investigation on the jet characteristics of spark ignition direct injection gaseous injector. *Applied Energy*, 105, 8–16. <https://doi.org/10.1016/j.apenergy.2012.11.023>

Chiu, A. S. K. (2010). *The Development Of A Piezoelectric Fuel Injector For Diesel Engine*. Ryerson University.

Cho, H. M., & He, B.-Q. (2007). Spark ignition natural gas engines — A review. *Energy Conversion and Management*, 48, 608–618.  
<https://doi.org/10.1016/j.enconman.2006.05.023>

Choi, M., Lee, S., & Park, S. (2015). Numerical and experimental study of gaseous fuel injection for CNG direct injection. *Fuel*, 140, 693–700.  
<https://doi.org/https://doi.org/10.1016/j.fuel.2014.10.018>

Choi, M., Song, J., & Park, S. (2016). Modeling of the fuel injection and combustion process in a CNG direct injection engine. *Fuel*, 179, 168–178.  
<https://doi.org/https://doi.org/10.1016/j.fuel.2016.03.099>

Chung, M., Kim, J., Kim, S., Sung, G., & Lee, J. (2015). Effects of hydraulic flow and spray characteristics on diesel combustion in CR direct-injection engine with indirect acting Piezo injector. *Journal of Mechanical Science and Technology*, 29(6), 2517–2528. <https://doi.org/10.1007/s12206-015-0547-6>

Chunming, H. U., Shengzhi, H. O. U., Zhangsong, Z., Bin, L. I. U., Na, L. I. U., Yong, Y. U., & Xijuan, S. (2011). Mixture Preparation and Combustion of CNG Low-Pressure Compound Direct Injection Spark-Ignited Engines. *Transactions of Tianjin University*, 17(6), 411–417. <https://doi.org/10.1007/s12209>

Corti, E., Cavina, N., Cerfolini, A., Forte, C., Mancini, G., Moro, D., ... Ravaglioli, V. (2014). Transient Spark Advance calibration approach. *Energy Procedia*, 45, 967–976. <https://doi.org/10.1016/j.egypro.2014.01.102>

Cvetkovic, D., Cosic, I., & Subic, A. (2008). Improved performance of the electromagnetic fuel injector solenoid actuator using a modelling approach. *International Journal of Applied Electromagnetics and Mechanics*, 27, 251–273.

Deshmukh, A. Y., Falkenstein, T., Pitsh, H., Khosravi, M., Bebber, D. Van, & Klaas, M. (2018). Numerical Investigation of Direct Gas Injection in an Optical Internal Combustion Engine, 1–27. <https://doi.org/10.4271/2018-01-0171>.Abstract

Douailler, B., Ravet, F., Delpech, V., Soleri, D., Reveille, B., & Kumar, R. (2011). Direct injection of CNG on high compression ratio spark ignition engine: Numerical and experimental investigation. *SAE 2011 World Congress and Exhibition*, 2011-01-09. <https://doi.org/10.4271/2011-01-0923>

Duronio, F., Vita, A. De, Allocca, L., & Anatone, M. (2020). Gasoline direct injection engines – A review of latest technologies and trends . Part 1 : Spray breakup process. *Fuel*, 265(December 2019), 116948. <https://doi.org/10.1016/j.fuel.2019.116948>

Duronio, F., Vita, A. De, Montanaro, A., & Villante, C. (2020). Gasoline direct injection engines – A review of latest technologies and trends . Part 2. *Fuel*, 265(July 2019), 116947. <https://doi.org/10.1016/j.fuel.2019.116947>

Erfan, I., Chitsaz, I., Ziabasharagh, M., Hajalimohammadi, A., & Fleck, B. (2015). Injection characteristics of gaseous jet injected by a single-hole nozzle direct injector. *Fuel*, 160, 24–34. <https://doi.org/https://doi.org/10.1016/j.fuel.2015.07.037>

Erfan, I., Hajalimohammadi, A., Chitsaz, I., Ziabasharagh, M., & Martinuzzi, R. J. (2017). Influence of chamber pressure on CNG jet characteristics of a multi-hole high pressure injector. *Fuel*, 197, 186–193. <https://doi.org/10.1016/j.fuel.2017.02.018>

Everett, R. V. (2011). *An Improved Model-Based Methodology for Calibration of an Alternative Fueled Engine*. The Ohio State University.

Fan, B., Pan, J., Yang, W., Pan, Z., Bani, S., Chen, W., & He, R. (2017). Combined effect of injection timing and injection angle on mixture formation and combustion process in a direct injection ( DI ) natural gas rotary engine. *Energy*, 128, 519–530.  
<https://doi.org/10.1016/j.energy.2017.04.052>

Farzaneh-Gord, M., Rahbari, H. R., & Deymi-Dashtebayaz, M. (2014). Effects of Natural Gas Compositions on CNG Fast Filling Process for Buffer Storage System, 69(2), 319–330.  
<https://doi.org/10.2516/ogst/2012010>

Ferrari, A., Paolicelli, F., & Pizzo, P. (2015). The new-generation of solenoid injectors equipped with pressure-balanced pilot valves for energy saving and dynamic response improvement. *Applied Energy*, 151, 367–376.  
<https://doi.org/10.1016/j.apenergy.2015.03.074>

Firmansyah, & Aziz, A. R. A. (2011). Thermodynamic Analysis of CNG DI Engine Operating with Different Spray Angle. *IEEE*, 375–380.

Ge, H., Shi, Y., Reitz, R. D., Wickman, D. D., & Willems, W. (2009). Optimization of a HSDI Diesel Engine for Passenger Cars Using a Multi-Objective Genetic Algorithm and Multi-Dimensional Modeling, 2(1), 691–713.

Gogolev, I. M., & Wallace, J. S. (2017). Study of Assisted Compression Ignition in a Direct Injected Natural Gas Engine. *Journal of Engineering for Gas Turbines and Power*, 139(122802), 1–12. <https://doi.org/10.1115/1.4036968>

Gogolev, I. M., & Wallace, J. S. (2018). Performance and emissions of a compression-ignition direct-injected natural gas engine with shielded glow plug ignition assist. *Energy Conversion and Management*, 164, 70–82.  
<https://doi.org/10.1016/j.enconman.2018.02.071>

Golzari, R. (2018). *Experimental Study of The Impact of Port and Direct Fuel Injection Strategies on The Efficiency, Performance and Emissions of a Downsized GDI Engine*. Brunel University.

Grahn, M. (2013). *Model-Based Diesel Engine Management System Optimization A Strategy for Transient Engine Operation*. Chalmers University of Technology.

Guerrier, M., & Cawsey, P. (2004). The Development of Model Based Methodologies for Gasoline IC Engine. *SAE Technical Paper Series*, 01(1466).

Gutjahr, T., Kruse, T., & Huber, T. (2017). Advanced Modeling and Optimization For Virtual Calibration of Internal Combustion Engines. In *2017 Ground VehicleSystems Engineering and Technology Symposium (GVSETS)*.

- Ha, J. Y., Park, J. S., & Kang, J. H. (2010). Effects of The Throttle Opening Ratio and The Injection Timing of CNG on The Combustion Characteristics of a DI Engine. *International Journal of Automotive Technology*, 11(1), 11–17. <https://doi.org/10.1007/s12239>
- Hajialimohammadi, A., Edgington-mitchell, D., Honnery, D., Montazerin, N., Abdullah, A., & Agha, M. (2016). Ultra high speed investigation of gaseous jet injected by a single-hole injector and proposing of an analytical method for pressure loss prediction during transient injection. *Fuel*, 184, 100–109. <https://doi.org/10.1016/j.fuel.2016.06.112>
- Hajialimohammadi, A., Honnery, D., Abdullah, A., & Agha, M. (2013). Time resolved characteristics of gaseous jet injected by a group-hole nozzle. *Fuel*, 113, 497–505. <https://doi.org/10.1016/j.fuel.2013.05.050>
- Hamzehloo, A., & Aleiferis, P. (2013). Computational Study of Hydrogen Direct Injection for Internal Combustion Engines. *SAE International*, 1(2524). <https://doi.org/10.4271/2013-01-2524>
- Hao, H., Liu, Z., Zhao, F., & Li, W. (2016). Natural gas as vehicle fuel in China: A review. *Renewable and Sustainable Energy Reviews*, 62, 521–533.
- Hardie, C., Tait, H., Craig, S., Chase, J. G., Smith, B. W., & Harris, G. (2002). Automated tuning of an engine management unit for an automotive engine. *Proceedings of the Institution of Mechanical Engineers, Part D: Journal of Automobile Engineering*, 216(10), 841–849. <https://doi.org/10.1177/095440700221600107>
- Hessel, R. P., & Reitz, R. D. (2002). Diesel Engine Injection Rate-Shape Optimization Using Genetic Algorithms and Multi- Dimensional Modeling for a Range of Operating Modes, 1–5.
- Ho, T., & Karri, V. (2011a). Hydrogen powered car : Two-stage modelling system. *International Journal of Hydrogen Energy*, 36(16), 10065–10079. <https://doi.org/10.1016/j.ijhydene.2011.05.020>
- Ho, T., & Karri, V. (2011b). Optimising multi-objective control methodology of a hydrogen powered car. *International Journal of Hydrogen Energy*, 36(10), 6269–6280. <https://doi.org/10.1016/j.ijhydene.2011.02.041>
- Horesh, L., Kessel, T. van, Conn, A., Kormaksson, M., & Saliu, O. (2016). Towards a First- Principles Data-Driven Symbiosis. *Optimization and Uncertainty Quantification in Energy and Industrial Applications*.
- Huang, D., Ding, H., Wang, Z., & Huang, R. (2011). Design of Drive Circuit for GDI Injector. *IEEE*, 6–9.

Huang, Y., Hong, G., & Huang, R. (2016). Effect of injection timing on mixture formation and combustion in an ethanol direct injection plus gasoline port injection ( EDI þ GPI ) engine. *Energy*, 111, 92–103. <https://doi.org/10.1016/j.energy.2016.05.109>

Huang, Z., Shiga, S., Ueda, T., Nakamura, H., Ishima, T., Obokata, T., ... Kono, M. (2003). Correlation of ignitability with injection timing for direct injection combustion fuelled with compressed natural gas and gasoline, 217, 499–506.

Hung, N. B., & Lim, O. T. (2019). A simulation and experimental study on the operating characteristics of a solenoid gas injector, 11(1), 1–14. <https://doi.org/10.1177/1687814018817421>

Husted, H. L., Karl, G., Schilling, S., & Weber, C. (2014). Direct Injection of CNG for Driving Performance with Low CO<sub>2</sub>. *23rd Aachen Colloquium Automobile and Engine Technology*, (2), 829–850.

Isermann, R., & Sequenz, H. (2016). Model-based development of combustion-engine control and optimal calibration for driving cycles : general procedure and application. *IFAC-PapersOnLine*, 49(11), 633–640. <https://doi.org/10.1016/j.ifacol.2016.08.092>

Jankowski, A., Sandel, A., Seczyk, J., & Sieminska-Jankowska, B. (2002). Some Problems of Improvement of Fuel Efficiency and Emissions in Internal Combustion Engines. *Journal of KONES Internal Combustion Engines*, (1), 333–356.

Jiang, C., Parker, M. C., Helie, J., Spencer, A., Garner, C. P., & Wigley, G. (2019). Impact of gasoline direct injection fuel injector hole geometry on spray characteristics under fl ash boiling and ambient conditions. *Fuel*, 241, 71–82. <https://doi.org/10.1016/j.fuel.2018.11.143>

Jiang, S., Nutter, D., & Gullitti, A. (2012). Implementation of Model-Based Calibration for a Gasoline Engine. *SAE International*, 01(0722). <https://doi.org/10.4271/2012-01-0722>

Jorach, R. W., Bercher, P., Meissonnier, G., & Milovanovic, N. (2011). Common Rail System from Delphi with Solenoid Valves and Single Plunger Pump, 38–43. <https://doi.org/10.1365/s40112-012-0020-1>

Kalam, M. A., & Masjuki, H. H. (2011). An experimental investigation of high performance natural gas engine with direct injection. *Energy*, 36(5), 3563–3571. <https://doi.org/https://doi.org/10.1016/j.energy.2011.03.066>

Kar, T., & Agarwal, A. K. (2015). Development of a single cylinder CNG direct injection engine and its performance, emissions and combustion characteristics. *International Journal of Oil, Gas and Coal Technology*, 10(2), 204–220. <https://doi.org/10.1504/IJOGCT.2015.070839>

- Keskinen, K., Kaario, O., Nuutinen, M., Vuorinen, V., Künsch, Z., Ola, L., & Larmi, M. (2016). Mixture formation in a direct injection gas engine : Numerical study on nozzle type , injection pressure and injection timing effects. *Energy*, 94, 542–556. <https://doi.org/10.1016/j.energy.2015.09.121>
- Khan, muhammad I., Yasmin, T., & Shakoor, A. (2015). Technical overview of compressed natural gas ( CNG ) as a transportation fuel. *Renewable and Sustainable Energy Reviews*, 51, 785–797. <https://doi.org/10.1016/j.rser.2015.06.053>
- Kim, J. G., & Lee, C. H. (2016). An experimental study of the driving of a solenoid type diesel common rail injector using microprocessors, 8(5), 2346–2354. <https://doi.org/10.21817/ijet/2016/v8i5/160805046>
- Kumar, A., Kumar, A., Banerjee, N., Mohan, N., & B., A. (2016). Study of the Injector Drive Circuit for a high pressure GDI Injector. *2016 International Conference on Recent Advances and Innovations in Engineering (ICRAIE)*, 1–6. <https://doi.org/10.1109/ICRAIE.2016.7939562>
- Kumar, S., Pai, P. S., & Rao, B. R. S. (2012). Radial-Basis-Function-Network-Based Prediction of Performance and Emission Characteristics in a Bio Diesel Engine Run on WCO Ester, 2012. <https://doi.org/10.1155/2012/610487>
- Kurniawan, Wendy H, Abdullah, S., Nopiah, Z. M., & Sopian, K. (2007). The Application of Artificial Neural Network in Predicting and Optimizing Power and Emissions in a Compressed Natural Gas Direct Injection Engine, (724), 776–790.
- Kurniawan, Wendy Hardyono, & Abdullah, S. (2008). Numerical analysis of the combustion process in a four-stroke compressed natural gas engine with direct injection system, 22, 1937–1944. <https://doi.org/10.1007/s12206-008-0737-6>
- Lather, R. S., & Das, L. M. (2019). Performance and emission assessment of a multi- cylinder S . I engine using CNG & HCNG as fuels. *International Journal of Hydrogen Energy*, 44(38), 21181–21192. <https://doi.org/10.1016/j.ijhydene.2019.03.137>
- Lee, B. (2005). *Methodology for rapid static and dynamic model-based engine calibration and optimization*. The Ohio State University.
- Lee, S. H., Howlett, R., & Walters, S. D. (2004). Engine Fuel Injection Control using Fuzzy Logic.
- Lee, S., Kim, C., Lee, S., Lee, J., & Kim, J. (2020). Diesel injector nozzle optimization for high CNG substitution in a dual-fuel heavy-duty diesel engine. *Fuel*, 262(July 2019), 116607. <https://doi.org/10.1016/j.fuel.2019.116607>

- Lee, Y., & Lee, C. H. (2018). Development of Diesel Piezo Injector Driver Using Microcontrollers. *Journal of Engineering and Applied Sciences*, 13(18), 4860–4865.
- Lei, Y., Liu, J., Qiu, T., Li, Y., Wang, Y., Wan, B., & Liu, X. (2019). Gas jet flow characteristic of high-pressure methane pulsed injection of single-hole cylindrical nozzle. *Fuel*, 257(August), 116081. <https://doi.org/10.1016/j.fuel.2019.116081>
- Li, X., Wang, S., Zhang, Y., & Xiong, Q. (2010). Methodology for Model-Based Calibration on 4jb1 High-Pressure Common-Rail Diesel Engine. <https://doi.org/10.1109/ETCS.2010.546>
- Lino, P., & Maione, G. (2016). Accurate dynamic modeling of an electronically controlled CNG injection system. *IFAC-PapersOnLine*, 49(11), 490–496. <https://doi.org/10.1016/j.ifacol.2016.08.072>
- Lino, P., Maione, G., Kapetina, M. n., & Rapaic, M. R. (2015). Parameter estimation in non-linear models of pressure dynamics in CNG injection systems. *IEEE Transactions on Industry Applications*, 987(1), 4799–7800.
- Lino, P., Maione, G., & Saponaro, F. (2015). Fractional-Order Modeling of High-Pressure Fluid-Dynamic Flows: An Automotive Application. *IFAC-PapersOnLine*, 48(1), 382–387. <https://doi.org/10.1016/j.ifacol.2015.05.093>
- Lippert, A. M., Tahry, S. H. El, Huebler, M. S., Parrish, S. E., Inoue, H., Nakama, T., & Abe, T. (2004). Development and Optimization of a Small- Displacement Spark-Ignition Direct-Injection Engine – Stratified Operation, 1(33).
- Liu, E., & Su, W. (2019). Study on Effects of Common Rail Injector Drive Circuitry with Different Freewheeling Circuits on Control Performance and Cycle-by-Cycle Variations. *Energies*, 12(564). <https://doi.org/10.3390/en12030564>
- Liu, Y., Hwang, S. I., Yeom, J. K., & Chung, S. S. (2014). Experimental Study On The Spray and Combustion Characteristics of SIDI CNG. *International Journal of Automotive Technology*, 15(3), 353–359. <https://doi.org/10.1007/s12239-014-0037-3>
- Liu, Yu, Yeom, J., & Chung, S. (2013). A study of spray development and combustion propagation processes of spark-ignited direct injection (SIDI) compressed natural gas (CNG). *Mathematical and Computer Modelling*, 57(1), 228–244. <https://doi.org/https://doi.org/10.1016/j.mcm.2011.06.035>
- Liu, Yu, Yeom, J. K., & Chung, S. S. (2012). An experimental study on the effects of impingement-walls on the spray and combustion characteristics of SIDI CNG. *Journal of Mechanical Science and Technology*, 26(8), 2239–2246. <https://doi.org/10.1007/s12206-012-0604-3>

Lu, H., Deng, J., Hu, Z., Wu, Z., & Li, L. (2014). Impact of Control Methods on Dynamic Characteristic of High Speed Solenoid Injectors. *SAE International*, 7(3).  
<https://doi.org/10.4271/2014-01-1445>

Mahato, C. (2010). *Lean Burn and Stratified Combustion Strategies for Small Utility Engines*. The University of Alabama.

Majczak, A., Barański, G., Sochaczewski, R., & Siadkowska, K. (2017). Cng Injector Research for Dual Fuel Engine. *Advances in Science and Technology Research Journal*, 11(1), 212–219. <https://doi.org/10.12913/22998624/68458>

Martins, F. P., & Souza, F. J. De. (2018). Mixture Formation Analysis in a Direct Injection Spark Ignition ( DISI ) Engine.

Matsumoto, S., Date, K., Taguchi, T., & Herrmann, O. E. (2013). The New Denso Common Rail Diesel Solenoid Injector, 24–29.

Mazlan, S. K. (2017). *Study of Direct Injection and Pre-Chamber Application in Light Duty Gaseous Fuel Engines*. RMIT University.

Misul, D. A., Baratta, M., & Kheshtinejad, H. (2014). Fluid-Dynamic Modeling and Advanced Control Strategies for a Gaseous-Fuel Injection System. <https://doi.org/10.4271/2014-01-1096>.Copyright

*Model-Based Calibration Toolbox Model Browser User's Guide*. (2004) (Version 2). The MathWorks, Inc.

Mohamad, T. I. (2009). Compressed natural gas direct injection ( spark plug fuel injector ). *Natural Gas*, 289–308.

Mohammadi, A., Manzie, C., & Nesic, D. (2014). Online optimization of spark advance in alternative fueled engines using extremum seeking control, 29, 201–211.  
<https://doi.org/10.1016/j.conengprac.2014.02.008>

Mohan, B., Yang, W., Yu, W., Tay, K. L., & Chou, S. K. (2015). Numerical investigation on the effects of injection rate shaping on combustion and emission characteristics of biodiesel fueled CI engine q. *Applied Energy*, 160, 737–745.  
<https://doi.org/10.1016/j.apenergy.2015.08.034>

Mohd, M., Ali, M. S., Salim, M. A., Bakar, R. A., Fudhail, A. M., Hassan, M. Z., & S, A. M. M. (2015). Performance analysis of a spark ignition engine using compressed natural gas ( CNG ) as fuel. *Energy Procedia*, 68, 355–362.  
<https://doi.org/10.1016/j.egypro.2015.03.266>

Moon, S. (2018). Potential of direct-injection for the improvement of homogeneous-charge combustion in spark-ignition natural gas engines. *Applied Thermal Engineering*, 136(January), 41–48. <https://doi.org/10.1016/j.aplthermaleng.2018.01.068>

Morton, T., Connors, R., Maloney, P., & Sampson, D. (2002). Model-Based Optimal Calibration of a Dual Independent Variable-Timing Engine.

Movahednejad, E., Ommi, F., & Nekofar, K. (2013). Experimental Study of Injection Characteristics of a Multi-hole port injector on various Fuel Injection pressures and Temperatures, 01116, 1–5.

Mutschler, K., Dwivedi, S., Kartmann, S., Bammesberger, S., Koltay, P., Zengerle, R., & Tanguy, L. (2014). Mechatronics Multi physics network simulation of a solenoid dispensing valve. *Mechatronics*, 24(3), 209–221.  
<https://doi.org/10.1016/j.mechatronics.2014.02.005>

Mutumba, A., Cheeseman, K., Clarke, H., & Wen, D. (2018). Design and development of a direct injection system for cryogenic engines. *Cryogenics*, 91(January), 77–86.  
<https://doi.org/10.1016/j.cryogenics.2017.12.009>

Nguyen, K., Nguyen, V., Hoang-dinh, L., & Nguyen, T. (2019). Performance and emission characteristics of a port fuel injected , spark ignition engine fueled by compressed natural gas. *Sustainable Energy Technologies and Assessments*, 31(October 2018), 383–389.  
<https://doi.org/10.1016/j.seta.2018.12.018>

Nikzadfar, K., & Shamekhi, A. H. (2019). Investigating a new model-based calibration procedure for optimizing the emissions and performance of a turbocharged diesel engine. *Fuel*, 242(August 2017), 455–469. <https://doi.org/10.1016/j.fuel.2019.01.072>

Ninish, S., Vaidyanathan, A., & Nandakumar, K. (2018). Spray Characteristics of Liquid-Liquid Pintle. *Experimental Thermal and Fluid Science*.  
<https://doi.org/10.1016/j.expthermflusci.2018.03.033>

Park, S., Kim, Y., Woo, S., & Lee, K. (2017). Optimization and calibration strategy using design of experiment for a diesel engine, 123, 917–928.

Payri, R., Bracho, G., Gimeno, J., & Bautista, A. (2018). Rate of injection modelling for gasoline direct injectors. *Energy Conversion and Management*, 166(May), 424–432.  
<https://doi.org/10.1016/j.enconman.2018.04.041>

Pipitone, E., Beccari, S., Cammalleri, M., & Genchi, G. (2014). Experimental Model-Based Linearization of a S . I . Engine Gas Injector Flow Chart, 60, 694–708.  
<https://doi.org/10.5545/sv-jme.2013.1321>

Pipitone, E., Cagnes, F., & Beccari, A. (2008). Performance Prevision of a Turbocharged Natural Gas Fuelled S.I. Engine. <https://doi.org/10.4271/2008-36-0058>

Postrioti, L., Cavicchi, A., Paolino, D., Guido, C., Parotto, M., & Di, R. (2016). An experimental and numerical analysis of pressure pulsation effects of a Gasoline Direct Injection system. *FUEL*, 173, 8–28. <https://doi.org/10.1016/j.fuel.2016.01.012>

Prucka, R. G. (2008). *An Experimental Characterization of a High Degree of Freedom Spark-Ignition Engine to Achieve Optimized Ignition Timing Control*. The University of Michigan.

Quintana, S. H., Castaño-mesa, E. S., Marín, S., Bedoya, I. D., Zapata, J. F., Quintana, S. H., ... Quintana, S. H. (2018). Measurement and control of natural gas mass flow in a dual-fuel engine operating at partial load through sonic nozzles. *Flow Measurement and Instrumentation*. <https://doi.org/10.1016/j.flowmeasinst.2018.12.003>

Rajagopalan, S. S. V. (2008). *Model Based Control Design and Rapid Calibration For Air To Fuel Ratio Control of Stoichiometric Engines*. The Ohio State University.

Rakshit, S. (2012). *High Speed Flow Simulation in Fuel Injector Nozzles*. University of Massachusetts Amherst.

Roepke, K. (2014). Design of Experiments for Engine Calibration. *Journal of The Society of Instrument and Control Engineers*, 53(4), 322–327.

Sakawaki, A., Kaji, H., Yamamoto, M., & Sakoda, S. (2009). Real-time Engine Control Parameters Optimization Method for Small Diesel Engine by Multi Objective Genetic Algorithm, 2(1).

Sankesh, D., Edsell, J., Mazlan, S., & Lappas, P. (2017). Comparative study between early and late injection in a natural-gas fuelled spark-ignited direct-injection engine. *Energy Procedia*, 110(December 2016), 275–280. <https://doi.org/10.1016/j.egypro.2017.03.139>

Sankesh, D., & Lappas, P. (2017). Natural-Gas Direct-Injection for Spark-Ignition Engines - A Review on Late-Injection Studies. <https://doi.org/10.4271/2017-26-0067>.Copyright

Sankesh, D., & Lappas, P. (2019). An experimental and numerical study of natural gas jets for direct injection internal combustion engines. *Fuel*. <https://doi.org/10.1016/j.fuel.2019.116745>

Sankesh, D., Petersen, P., & Lappas, P. (2018). Flow characteristics of natural-gas from an outward-opening nozzle for direct injection engines. *Fuel*, 218(December 2017), 188–202. <https://doi.org/10.1016/j.fuel.2018.01.009>

Satkoski, C. A., Shaver, G. M., More, R., Meckl, P., & Memering, D. (2009). *Dynamic Modeling of a Piezoelectric Actuated Fuel Injector*. *IFAC Proceedings Volumes* (Vol. 42). IFAC. <https://doi.org/10.3182/20091130-3-FR-4008.00031>

Schimpf, P. H. (2013). A Detailed Explanation of Solenoid Force. *International Journal on Recent Trends in Engineering and Technology*, 8(2). <https://doi.org/10.1.IJRTET.8.2. 25>

Schlosser, A., Kinoo, B., Salber, W., Werner, S., & Ademes, N. (2007). Modern Powertrain Development with Model-Based Methods, 68.

Seboldt, D., Lejsek, D., & Bargende, M. (2016). Injection strategies for low HC raw emissions in SI engines with CNG direct injection. *Automotive and Engine Technology*, 1(1), 81–91. <https://doi.org/10.1007/s41104-016-0002-4>

Seboldt, D., Lejsek, D., Wentsch, M., Chiodi, M., & Bargende, M. (2016). Numerical and Experimental Studies on Mixture Formation with an Outward-Opening Nozzle in a SI Engine with CNG-DI. <https://doi.org/10.4271/2016-01-0801>.Copyright

Semin, & Bakar, R. A. (2008). A Technical Review of Compressed Natural Gas as an Alternative Fuel for Internal Combustion Engines, 1(4), 302–311.

Semin, Cahyono, B., Amiadji, & Bakar, R. A. (2015). Air-fuel mixing and fuel flow velocity modeling of multi holes injector nozzle on CNG marine engine. *Procedia Earth and Planetary Science*, 14, 101–109. <https://doi.org/10.1016/j.proeps.2015.07.090>

Semin, Ismail, A. R., & Bakar, R. A. (2009). Diesel Engine Convert to Port Injection CNG Engine Using Gaseous Injector Nozzle Multi Holes Geometries Improvement : A Review, 2(2), 268–278.

Sen, A. K., Zheng, J., & Huang, Z. (2011). Dynamics of cycle-to-cycle variations in a natural gas direct-injection spark-ignition engine. *Applied Energy*, 88(7), 2324–2334. <https://doi.org/10.1016/j.apenergy.2011.01.009>

Sequenz, H., & Isermann, R. (2011). Emission Model Structures for an Implementation on Engine Control Units. *IFAC Proceedings Volumes*, 44(1), 11851–11856. <https://doi.org/10.3182/20110828-6-IT-1002.03131>

Sequenz, H., Mrosek, M., & Isermann, R. (2010). A Global-Local Emissioin-Model For NOx and Soot Emissions of Turbocharged CR-Diesel Engines. In *ASME 2010 Dynamic Systems and Control Conference* (pp. 1–8).

Serras-pereira, J., Aleiferis, P., Richardson, D., & Wallace, S. (2007). Spray Development in a Direct-Injection Spark-Ignition Engine. *SAE Technical Paper Series*, 1(2712).

Sevik, J. (2017). *Impact of Natural Gas Direct Injection on Thermal Efficiency in a Spark Ignition Engine*. Michigan Technological University.

Shamsudeen, A., Abdullah, S., Ariffin, A. K., Rasani, M. R. M., & Ali, Y. (2014). Design and Simulation of a Cylinder Head Structure For a Compressed Natural Gas Direct Injection Engine. *International Journal of Automotive and Mechanical Engineering*, 9, 1620–1629. <https://doi.org/http://dx.doi.org/10.15282/ijame.9.2013.12.0134>

Sharafi, J., Moase, W. H., & Manzie, C. (2018). Multiplexed extremum seeking for calibration of spark timing in a CNG-fuelled engine. *Control Engineering Practice*, 72(October 2017), 42–52. <https://doi.org/10.1016/j.conengprac.2017.11.005>

Shinde, T. B. (2012). Experimental investigation on effect of combustion chamber geometry and port fuel injection system for CNG engine, 2(7), 49–54.

Shrivastava, N., & Khan, Z. M. (2017). Application of Soft Computing in the Field of Internal Combustion Engines : A Review. *Archives of Computational Methods in Engineering*, 0(0), 0. <https://doi.org/10.1007/s11831-017-9212-9>

Singh, E., Morganti, K., & Dibble, R. (2019). Dual-fuel operation of gasoline and natural gas in a turbocharged engine. *Fuel*, 237(May 2018), 694–706. <https://doi.org/10.1016/j.fuel.2018.09.158>

Sohrabiasl, I., Gorji-bandpy, M., Hajialimohammadi, A., & Mirsalim, M. A. (2017). Effect of open cell metal porous media on evolution of high pressure diesel fuel spray. *Fuel*, 206, 133–144. <https://doi.org/10.1016/j.fuel.2017.06.007>

Solomatine, D. P., & Ostfeld, A. (2008). Data-driven modelling : some past experiences and new approaches, 3–22. <https://doi.org/10.2166/hydro.2008.015>

Song, J., Choi, M., Kim, D., & Park, S. (2017). Combustion Characteristics of Methane Direct Injection Engine Under Various Injection Timings and Injection Pressures. *Journal of Engineering for Gas Turbines and Power*, 139(8). <https://doi.org/10.1115/1.4035817>

Song, J., Choi, M., & Park, S. (2017). Comparisons of the volumetric efficiency and combustion characteristics between CNG-DI and CNG-PFI engines. *Applied Thermal Engineering*, 121, 595–603. <https://doi.org/https://doi.org/10.1016/j.applthermaleng.2017.04.110>

Storey, J. M., Lewis, S., Szybist, J., Thomas, J., Barone, T., Eibl, M., ... Kaul, B. (2014). Novel Characterization of GDI Engine Exhaust for Gasoline and Mid- Level Gasoline-Alcohol Blends. <https://doi.org/10.4271/2014-01-1606>

Sun, Z., Li, G., Wang, L., Wang, W., Gao, Q., & Wang, J. (2016). Effects of structure

parameters on the static electromagnetic characteristics of solenoid valve for an electronic unit pump. *Energy Conversion and Management*, 113, 119–130.  
<https://doi.org/10.1016/j.enconman.2016.01.031>

Taha, Z., Rahim, M. F. A., & Mamat, R. (2017). Injection characteristics study of high-pressure direct injector for Compressed Natural Gas (CNG) using experimental and analytical method. *IOP Conference Series: Materials Science and Engineering*, 257(1), 12057.

Tay, K. L., Yang, W., Zhao, F., Yu, W., & Mohan, B. (2017). Effects of triangular and ramp injection rate-shapes on the performance and emissions of a kerosene-diesel fueled direct injection compression ignition engine : A numerical study. *Applied Thermal Engineering*, 110, 1401–1410. <https://doi.org/10.1016/j.applthermaleng.2016.09.072>

Ticlavilca, A. M., & Torres, A. (2011). Data Driven Models and Machine Learning (ML) Approach in Water Resources Systems.

Tsai, W.-C., & Zhan, T.-S. (2018). An Experimental Characterization for Injection Quantity of a High-pressure Injector in GDI Engines, 8(36). <https://doi.org/10.3390/jlpea8040036>

Tsai, W. C., & Yu, P. C. (2011). Design of the Electrical Drive for the High-Pressure GDI Injector in a 500cc Motorbike Engine. *International Journal of Engineering and Industries*, 2(1), 70–83. <https://doi.org/10.4156/ijei.vol2.issue1.9>

Tsai, W., Wu, Z., Yu, P., & Chang, S. (2011). Design of Electrical Driving Circuits for a High-pressure Fuel Injector and Control of Fuel Injection Quantities by using the Polynomial Curve Fitting Method, 2(2), 60–73.

Tsai, W., & Yu, P. (2011). Design of the Electrical Drive for the High-Pressure GDI Injector in a 500cc Motorbike Engine, 2(1). <https://doi.org/10.4156/ijei.vol2.issue1.9>

Visconti, P., Ventura, V., Carlucci, A. P., & Strafella, L. (2016). Driving electronic board with adjustable piloting signal parameters for characterization of Common Rail diesel injectors with pure Biodiesel. *IEEE*.

Wallner, T., Matthias, N. S., & Scarcelli, R. (2012). Influence of Injection Strategy in a High-Efficiency Hydrogen Direct Injection Engine, 5(1).

Wang, D. E., & Watson, H. C. (2000). Direct Injection Compressed Natural Gas Combustion and Visualisation, 1.

Wang, L., Li, G., Xu, C., Xi, X., Wu, X., & Sun, S. (2016). Effect of characteristic parameters on the magnetic properties of solenoid valve for high-pressure common rail diesel engine. *Energy Conversion and Management*, 127, 656–666.  
<https://doi.org/10.1016/j.enconman.2016.09.057>

Wang, Q., Yang, F., Yang, Q., Chen, J., & Guan, H. (2011). Experimental analysis of new high-speed powerful digital solenoid valves. *Energy Conversion and Management*, 52(5), 2309–2313. <https://doi.org/10.1016/j.enconman.2010.12.032>

Wang, T., Zhang, X., Zhang, J., & Hou, X. (2017). Numerical analysis of the influence of the fuel injection timing and ignition position in a direct-injection natural gas engine. *Energy Conversion and Management*, 149, 748–759. <https://doi.org/10.1016/j.enconman.2017.03.004>

Wang, Yan-jun, Wang, J., Shuai, S., Lei, X., & An, X. (2005). Study of Injection Strategies of Two-stage Gasoline Direct Injection (TSGDI) Combustion System, 1(107).

Wang, Yue-yun. (2015). Model Based Calibration: A Case Study for Calibrating Control Systems for Downsized Boosted Engines. *Focus on Dynamic Systems & Control*, 19–21.

Whitaker, P., Shen, Y., Agarwal, A., Byrd, K., & Co, F. M. (2010). Development of the Combustion System for a Flexible Fuel Turbocharged Direct Injection Engine, 3(1), 326–354.

White, T. R., & Milton, B. E. (2008). Shock wave calibration of under-expanded natural gas fuel jets, 353–364. <https://doi.org/10.1007/s00193-008-0158-6>

Xiong, X., & Lee, K. J. (2020). Data-driven modeling to optimize the injection well placement for waterflooding in heterogeneous reservoirs applying artificial neural networks and reducing, (May). <https://doi.org/10.1177/0144598720927470>

Xu, H., Wang, C., Ma, X., Sarangi, A. K., Weall, A., & Krueger-venus, J. (2015). Fuel injector deposits in direct-injection spark-ignition engines. *Progress in Energy and Combustion Science*, 50, 63–80. <https://doi.org/10.1016/j.pecs.2015.02.002>

Xue, G., Zhang, P., Li, X., He, Z., Wang, H., Li, Y., ... Li, B. (2018). A review of giant magnetostrictive injector (GMI). *Sensors & Actuators: A. Physical*, 2(1). <https://doi.org/https://doi.org/10.1016/j.sna.2018.02.001>

Yadollahi, B., & Boroomand, M. (2013). The effect of combustion chamber geometry on injection and mixture preparation in a CNG direct injection SI engine. *Fuel*, 107, 52–62. <https://doi.org/10.1016/j.fuel.2013.01.004>

Yao, X., Zhang, Z., Kong, X., & Yin, C. (2018). Dynamic Response Analysis and Structure Optimization of GDI Injector based on Mathematical Model. *International Journal of Reliability, Quality and Safety Engineering*, 25(2), 1–19. <https://doi.org/10.1142/S0218539318500080>

Yu, J., Vuorinen, V., Hillamo, H., Sarjovaara, T., Kaario, O., & Larmi, M. (2012). An

Experimental Study on High Pressure Pulsed Jets for DI Gas Engine Using Planar Laser-Induced Fluorescence. <https://doi.org/10.4271/2012-01-1655>

Yu, X., Liu, Z., Wang, Z., & Dou, H. (2013). Optimize Combustion of Compressed Natural Gas Engine by Improving In-Cylinder Flows. *International Journal of Automotive Technology*, 14(4), 539–549. <https://doi.org/10.1007/s12239-013-0058-3>

Zeng, K., Huang, Z., Liu, B., Liu, L., Jiang, D., Ren, Y., & Wang, J. (2006). Combustion characteristics of a direct-injection natural gas engine under various fuel injection timings, 26(x), 806–813. <https://doi.org/10.1016/j.aplthermaleng.2005.10.011>

Zeng, K., Lv, S., Liu, B., Ma, F., & Huang, Z. (2006). Development and Calibration on an Electronic Control System of CNG Engine, (January). <https://doi.org/10.1109/ICVES.2006.371583>

Zeng, Q., Liu, B., Shi, X., Zhang, C., & Hu, J. (2018). Model Based Calibration for Improving Fuel Economy. *THERMAL SCIENCE*, 22(3), 1259–1270.

Zhang, X., Palazzolo, A., Kweon, C., Thomas, E., Tucker, R., & Kascak, A. (2014a). Direct Fuel Injector Power Drive System Optimization, (Cidi). <https://doi.org/10.4271/2014-01-1442>

Zhang, X., Palazzolo, A., Kweon, C., Thomas, E., Tucker, R., & Kascak, A. (2014b). Direct Fuel Injector Temporal Measurements, (October). <https://doi.org/10.4271/2014-01-1444>.

Zhao, J., Wang, M., Wang, Z., Grekhov, L., Qiu, T., & Ma, X. (2017). Different boost voltage effects on the dynamic response and energy losses of high-speed solenoid valves. *Applied Thermal Engineering*, 123, 1494–1503. <https://doi.org/10.1016/j.aplthermaleng.2017.05.117>

Zhao, J., Yue, P., Grekhov, L., & Ma, X. (2018). Hold current effects on the power losses of high-speed solenoid valve for common-rail injector. *Applied Thermal Engineering*, 128, 1579–1587. <https://doi.org/10.1016/j.aplthermaleng.2017.09.123>

Zhou, D., Lin, K., Tu, Y., Li, J., Yang, W., & Zhao, D. (2018). A numerical investigation on the injection timing of boot injection rate- shapes in a kerosene-diesel engine with a clustered dynamic adaptive chemistry method ☆. *Applied Energy*, 220(December 2017), 117–126. <https://doi.org/10.1016/j.apenergy.2018.03.055>