

PERFORMANCE INVESTIGATION OF SOLAR
COLLECTOR WITH COTTON-BASED CNC
AND GRAPHENE HYBRID NANO FLUIDS

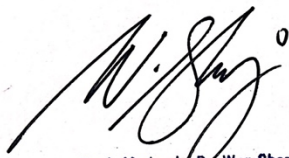
ABU SHADATE FAISAL MAHAMUDE

DOCTOR OF PHILOSOPHY

UNIVERSITI MALAYSIA PAHANG

SUPERVISOR'S DECLARATION

I hereby declare that I have checked this thesis, and, in my opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Doctor of Philosophy.



Prof. Madya Ir. Dr. Wan Sharuzi Wan Harun
PhD, PEng, MEng, CEng MIMechE, PTech
Pensyarah
Fakulti Teknologi Kejuruteraan Mekanikal & Automatif
Universiti Malaysia Pahang
28600, Pekan, Pahang.
Tel : + 6 09 424 6339 Mobile : + 6 019 959 0039
E-mail : sharuzi@ump.edu.my Website : www.ump.edu.my

(Supervisor's Signature)

Full Name : TS. IR. DR. WAN SHARUZI BIN WAN HARUN
Position : ASSOCIATE PROFESSOR
Date : 16/08/2022



(Co-supervisor's Signature)

Full Name : TS. IR. DR. KUMARAN KADIRGAMA
Position : ASSOCIATE PROFESSOR
Date : 16/08/2022



STUDENT'S DECLARATION

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang or any other institutions.

A handwritten signature in black ink, consisting of a large, stylized 'S' followed by a series of loops and a long horizontal stroke extending to the right.

(Student's Signature)

Full Name : ABU SHADATE FAISAL MAHAMUDE

ID Number : PKC19004

Date : 16/08/2022

PERFORMANCE INVESTIGATION OF SOLAR COLLECTOR WITH
COTTON-BASED CNC AND GRAPHENE HYBRID NANO FLUIDS

ABU SHADATE FAISAL MAHAMUDE

Thesis submitted in fulfillment of the requirements
for the award of the degree of
Doctor of Philosophy

Department of Mechanical Engineering, College of Engineering
UNIVERSITI MALAYSIA PAHANG

AUGUST 2022

ACKNOWLEDGEMENTS

It is a great pleasure for me to acknowledge the assistance and contributions of many individuals in making this dissertation a success.

My heartiest gratitude goes to my honourable Main supervisor, Associate Professor Ts Ir. Dr. Wan Sharuzi Wan Harun and Co-SV Associate Prof. Ts Ir. Dr. Kumaran Kadirgama, who has supported and helped me throughout my thesis work with his knowledge and patience. I am very grateful to them and I am truly blessed to work under such kind-hearted, acknowledged, dynamic, and well-known experts in this field.

I would like to thank all the staff and colleges, Assoc. Prof. Dr. Devarajan Ramasamy, Ex Prof. Dr. Deluar(UMP). and my wife Associate Professor Dr. Kaniz Farhana (BUTEX) who have been helped me and inspired me from the beginning to till now in the steps of my research work.

This thesis is dedicated to my parents Md Abdul Ghani Chowdhury and my mother Rehana Parvin, children Faiyaz Mahmud Lamim and Fatiha Farhana Aksa, my father-in-law S. M. Kamal Uddin and Mrs. Mahmuda Banu, and my friends who help me in my thesis work and has been provided mental strength.

ABSTRAK

Penggunaan sumber semula jadi yang cekap seperti kapas buangan semakin penting yang mempunyai setiap kelebihan kewangan dan alam sekitar. Nanozarah ke dalam struktur bendalir terma telah diambil kira secara meluas sebagai teknik yang menjanjikan untuk menghiasi pemindahan haba dan peningkatan kecekapan haba. Matlamat penyelidikan ini menyiasat kesan penggunaan cecair nano hibrid termaju baharu sebagai cecair yang mengalir dalam pengumpul suria plat rata (FPSC) untuk menggantikan cecair berasaskan air tradisional. Kajian ini mencerminkan peluang tenaga boleh diperbaharui. Tindakan penting untuk meningkatkan kecekapan pengumpul solar adalah untuk mereka bentuk semula pengumpul solar plat rata, pengumpulan sisa kapas, penyediaan nano-selulosa daripada kapas sisa berputar. Dengan menghidrolisis asid sulfurik daripada sisa kapas, nanoselulosa telah dicipta. Kedua, graphene berasaskan etilena glikol, CNC, dan cecair nano hibrid telah digunakan untuk menggantikan cecair kerja di dalam tiub pengepala dan tiub riser, kepekatan volum berbeza nano dan cecair nano hibrid dianggap seperti 0.1%, 0.3%, dan 0.5%. Akhirnya, prestasi terma medium pengangkutan baharu ini dalam pengumpul suria plat rata telah disiasat. Penyiasatan ini dibahagikan kepada beberapa fasa, termasuk pengukuran dan penilaian sifat termofizikal yang berbeza bagi graphene, CNC, dan cecair nano hibrid seperti kestabilan, kekonduksian terma, kelikatan, haba tentu, ketumpatan dan pH; pelaksanaan cecair nano dalam pengumpul suria; simulasi berangka berdasarkan reka bentuk eksperimen; pengukuran peratusan peningkatan kecekapan oleh persamaan matematik yang berbeza dan pengoptimuman terakhir proses. Secara keseluruhan, kelikatan pergi ke arah aliran menurun dalam hal suhu. Sisihan kelikatan maksimum ditunjukkan dalam suhu 30°C pada 0.5% CNC nanobendalir berbanding dengan graphene dan cecair nano hibrid dan minimum ialah bendalir asas. Haba tentu graphene 0.1% garisan ke atas graf dan 0.1% CNC hampir bahagian bawah graf. Antara cecair nano hibrid 0.1% memberikan hasil yang tinggi dan pilihan tertinggi pada 80°C. Telah ditunjukkan bahawa ketumpatan cecair nano sentiasa stabil sekitar 1 g/m³. Analisis Terma: Pada cecair nano hibrid 80°C sebanyak 0.3% dan 0.5%, pecahan isipadu mempunyai kekonduksian terma 0.86 Wm⁻¹K⁻¹ dan 0.89 Wm⁻¹K⁻¹ masing-masing. Kekonduksian terma meningkat dari segi suhu dan cecair nano hibrid graphene menyerap lebih banyak haba daripada cecair lain. Bendalir nano Hibrid Graphene 0.3% menunjukkan nombor Nusselt tertinggi di kalangan hibrid pada suhu 30°C, yang menghasilkan kebanyakan perolakan pemindahan haba. Kedudukan tertinggi ialah 0.3% CNC pada suhu 30°C nombor Prandtl yang menggambarkan resapan haba yang lebih cepat. Refleksi cecair nano hibrid yang lebih besar dan boleh dipercayai perolehan tenaga dan peningkatan kecekapan serta titik pilih tertinggi ialah 80°C, kecekapan cecair nano hibrid 0.5% 15.86% dan keuntungan tenaga 128.39. Sebaran berangka parameter yang dipilih domain pengiraan, seperti jenis mesh dan teknik pengiraan, telah dianalisis dan dibandingkan dengan simulasi CFD dalam ANSYS. Akhirnya, kecekapan terma teori bagi pengumpul suria plat rata telah dikira dan dibandingkan dengan penyelidikan lain dan hasilnya mendedahkan bahawa hibrid graphene dan graphene dapat meningkatkan prestasi pengumpul suria plat rata dengan berkesan.

ABSTRACT

Efficient use of natural resources such as waste cotton is getting increasingly essential that have each financial and environmental advantages. Nanoparticles into thermal fluid structures have been extensively taken into consideration as a promising technique to decorate heat transfer and heat efficiency enhancement. The aim of this research investigates the impact of using new advanced hybrid nanofluids as running fluid in a flat plate solar collector (FPSC) to replace the traditional water-primarily based fluid. The study reflects the renewable energy opportunities. The significant action to enhance the efficiency of the solar collector is to redesign the flat plate solar collector, cotton waste collection, nano-cellulose preparation from spinning waste cotton. By hydrolysing sulphuric acid from waste cotton, nanocellulose was created. Secondly, ethylene glycol-based graphene, CNC, and hybrid nanofluids have been used to replace the working fluid inside the header and riser tubes, the different volume concentrations of nano and hybrid nanofluids were considered such as 0.1%, 0.3%, and 0.5%. Finally, the thermal performance of these new transport mediums in flat plate solar collectors has been investigated. This investigation is divided into several phases, including measurement and evaluation of distinct thermo-physical properties of graphene, CNC, and hybrid nanofluids such as stability, thermal conductivity, viscosity, specific heat, density, and pH; implementation of nanofluids in the solar collector; a numerical simulation based on the experimental design; measurement of the efficiency enhancement percentage by different mathematical equation and at last optimization of the process. Overall, the viscosity goes to the downtrend in regards to temperature. The maximum viscosity deviation shows in the temperature 30°C at 0.5% CNC nanofluid compare with graphene and hybrid nanofluids and minimum was base fluid. Specific heat of graphene 0.1% line going top of the graph and 0.1% CNC almost bottom of the graph. Among the hybrid nanofluids 0.1% gave high result and highest pick at 80°C. It has been shown that nanofluid density is always steady around 1 g/m³. Thermal Analysis: At 80°C hybrid nanofluid of 0.3% and 0.5%, volumetric fraction possesses thermal conductivity of 0.86 Wm-1K-1 and 0.89 Wm-1K-1 respectively. Thermal conductivity increases in terms of temperature and graphene hybrid nanofluid absorb more heat than other fluids. 0.3% Graphene Hybrid nanofluids showed highest Nusselt number among the hybrid at temperature 30°C, which created most convection of heat transfer. Highest position was 0.3% CNC at the temperature of 30°C of Prandtl number which illustrated quicker heat diffusion. Hybrid nanofluids reflex more considerable and reliable energy gain and efficiency enhancement and highest pick point was 80°C, 0.5% hybrid nanofluids efficiency 15.86% and energy gain 128.39. CFD simulations in ANSYS were used to analyze and compare the numerical dispersion of the computational domain's selected parameters, such as mesh type and calculation approaches. The results show that graphene and graphene hybrids can significantly boost the performance of flat plate solar collector. The theoretical thermal efficiency of the flat plate solar collector has finally been computed and compared with other study.

TABLE OF CONTENT

DECLARATION	
TITLE PAGE	
ACKNOWLEDGEMENTS	ii
ABSTRAK	iii
ABSTRACT	iv
TABLE OF CONTENT	v
LIST OF TABLES	x
LIST OF FIGURES	xi
LIST OF SYMBOLS	xv
LIST OF ABBREVIATIONS	xvi
LIST OF APPENDICES	xviii
CHAPTER 1 INTRODUCTION	1
1.1 Background	1
1.2 Problem Statement	6
1.3 Research Objectives	7
1.4 Scope of the Study	8
1.5 Significance of the Study	9
1.6 Organization of the Thesis	9
CHAPTER 2 LITERATURE REVIEW	11
2.1 Introduction	11
2.2 Cotton fiber:	11
2.2.1 Cotton Production	12
2.2.2 Cotton Waste in Spinning Mill	13

2.2.3	Application of Waste Cotton	15
2.3	Nanocellulose	16
2.3.1	Nanocellulose From Different Sources:	17
2.3.2	Nano-cellulose from Cotton	19
2.3.3	Characterization of Nano-cellulose:	20
2.4	Hybrid Nanofluid:	21
2.5	Nanofluids Applications	22
2.6	Solar Collector	23
2.6.1	Flat Plate Solar Collector	24
2.6.2	Computational Fluid Dynamics	34
2.7	Preparation Method of Hybrid Nanofluids:	38
2.7.1	Stability of Hybrid Nanofluid:	41
2.7.2	Graphene Nanoparticles:	41
2.7.3	Preparation of Graphene Based Nanofluid	43
2.7.4	Carbon based Nanofluids Applications in Flat Plate Solar Collector:	45
2.8	Thermophysical Properties of Nanofluid and Hybrid Nanofluid	49
2.8.1	Density of Graphene Nanofluid	51
2.8.2	Viscosity of Graphene Nanofluid	51
2.8.3	Specific Heat of Graphene Nanofluid	53
2.8.4	Thermal Conductivity of Graphene Nanofluid	56
2.9	Application Advantages of Graphene/CNC Nanofluids/Hybrid Nanofluid:	61
2.10	Numerical Simulation	63
2.11	Efficiency Enhancement of Solar Collector:	64
2.12	Summary	64

CHAPTER 3 METHODOLOGY	66
3.1 Introduction	66
3.2 Methodology frame work	66
3.3 Experimental Procedure:	70
3.4 Materials	72
3.5 Raw Cotton and Waste Cotton:	73
3.6 Pre-treatment Method of Cotton:	76
3.7 Nano-cellulose Preparation:	76
3.8 Graphene Nanoparticles	78
3.9 Ethylene Glycol and hybrid Nanofluids	79
3.10 Preparation Method of Nanofluids and Hybrid-Nanofluids	80
3.11 Characterization of Nanoparticles and fluid:	83
3.11.1 Field-emission Scanning Electron Microscopy	86
3.11.2 X-ray Diffraction	86
3.11.3 Transmission Electron Microscopy	87
3.11.4 Scanning Electron Microscopy	87
3.12 Flat Plate Solar Collector	88
3.13 Measurement of Thermo-Physical Properties	88
3.13.1 Stability Measurement	89
3.13.2 Measurement of Specific Heat	90
3.13.3 Measurement of Thermal Conductivity	92
3.13.4 Measurement of Dynamic Viscosity	94
3.13.5 Density Measurement	97
3.13.6 Measurement of the Potential of Hydrogen (pH)	98
3.14 Nanofluids an Hybrid Application in FPSC:	100
3.15 Numerical Simulation for Fluid Behaviour	104

3.15.1	Geometry	104
3.15.2	Meshing	104
3.15.3	Setup	106
3.15.4	Solution	106
3.15.5	Result	106
3.16	Summary	109
CHAPTER 4 RESULTS AND DISCUSSION		110
4.1	Introduction	110
4.2	Summary of Raw Cotton and Waste Cotton Report	110
4.2.1	Treated Cotton	114
4.3	Characterization:	115
4.3.1	FESEM Images of CNC and Graphene Nanoparticles	115
4.3.2	SEM images of Graphene Nanofluids and CNC Nanofluids	117
4.3.3	TEM Images of CNC Nanoparticles and Nanofluids	118
4.3.4	X-RD Analysis of CNC nanoparticles	118
4.3.5	SEM of Hybrid Nanofluids	119
4.4	Analysis of Thermo-Physical Properties	120
4.4.1	Stability Analysis	120
4.4.2	Dynamic Viscosity Analysis	123
4.4.3	Thermal Conductivity Analysis	125
4.4.4	Specific Heat Analysis	129
4.4.5	Density Analysis	131
4.4.6	Potential of Hydrogen (pH) Analysis	133
4.5	Experimental Result Analysis of Flat Plate Solar Collector	135
4.5.1	Energy Gain and Efficiency of Solar Collector	137

4.5.2	Comparison of Thermal Efficiency	143
4.6	Analysis of Numerical Fluid Behavior	144
4.6.1	Nusselt Number	144
4.6.2	Prandtl Number	150
4.6.3	Heat Transfer Rate	153
4.6.4	Summary	154
CHAPTER 5 CONCLUSION AND RECOMMENDATION		155
5.1	CONCLUSION	155
5.2	Recommendation	156
REFERENCES		158
APPENDICES		188

REFERENCES

- Aberoumand, S., Jafarimoghaddam, A., Moravej, M., Aberoumand, H., & Javaherdeh, K. J. A. T. E. (2016). Experimental study on the rheological behavior of silver-heat transfer oil nanofluid and suggesting two empirical based correlations for thermal conductivity and viscosity of oil based nanofluids. *101*, 362-372.
- Abu-Hamdeh, N. H., Alazwari, M. A., Salilih, E. M., Sajadi, S. M., & Hatamleh, R. I. J. (2021). Efficiency enhancement of a solar collector by examine Graphene-Silica/water mixture: A comprehensive study based on the empirical/numerical results. *Sustainable Energy Technologies Assessments*48, 101604.
- Adamu, I. M., Sidik, N. A. C., & Jamil, M. M. J. J. o. A. R. i. M. S. (2019). Preparation methods and thermal performance of hybrid nanofluids. *56*(1), 1-10.
- Adio, S. A., Sharifpur, M., & Meyer, J. P. (2015). Factors affecting the pH and electrical conductivity of MgO–ethylene glycol nanofluids. *Bulletin of Materials Science*, *38*(5), 1345-1357.
- Afrand, M., Toghraie, D., & Sina, N. J. r. (2016). Experimental study on thermal conductivity of water-based Fe₃O₄ nanofluid: development of a new correlation and modeled by artificial neural network. *International Communications in Heat and Mass Transfe*, *75*, 262-269.
- Agromayor, R., Cabaleiro, D., Pardinias, A. A., Vallejo, J. P., Fernandez-Seara, J., & Lugo, L. J. (2016). Heat transfer performance of functionalized graphene nanoplatelet aqueous nanofluids. *Materials*, *9*(6), 455.
- Ahammed, N., Asirvatham, L. G., Titus, J., Bose, J. R., Wongwises, S. J. I. C. i. H., & Transfer, M. (2016). Measurement of thermal conductivity of graphene–water nanofluid at below and above ambient temperatures. *70*, 66-74. \
- Ahammed, N., Asirvatham, L. G., & Wongwises, S. J. (2016a). Effect of volume concentration and temperature on viscosity and surface tension of graphene–water nanofluid for heat transfer applications. *Journal of Thermal Analysis and Calorimetry*, *123*(2), 1399-1409.
- Ahammed, N., Asirvatham, L. G., & Wongwises, S. J. (2016b). Entropy generation analysis of graphene–alumina hybrid nanofluid in multiport minichannel heat exchanger coupled with thermoelectric cooler. *International Journal of Heat and Mass Transfer*, *103*, 1084-1097.
- Ahmadi, A., Ehyaei, M., Doustgani, A., Assad, M. E. H., Hmida, A., Jamali, D., . . . Razmjoo, A. J. J. o. C. P. (2020). Recent residential applications of low-temperature solar collector. 123549.
- Ahmadi, A., Ehyaei, M., Jamali, D., Despotovic, M., Esmaeilion, F., Abdalisousan, A., & Hani, E. B. J. (2021). Energy, exergy, and economic analyses of integration of heliostat solar receiver to gas and air bottom cycles. *Journal of cleaner production*, *280*, 124322.

- Ahmadi, M. H., Ghazvini, M., Sadeghzadeh, M., Nazari, M. A., Ghalandari, M. J. N.-S., & Nano-Objects. (2019). Utilization of hybrid nanofluids in solar energy applications: a review. *20*, 100386.
- Akram, N., Montazer, E., Kazi, S., Soudagar, M. E. M., Ahmed, W., Zubir, M. N. M., . . . Márquez, F. P. G. J. (2021). Experimental investigations of the performance of a flat-plate solar collector using carbon and metal oxides based nanofluids. *Energy*, *227*, 120452.
- Akram, N., Sadri, R., Kazi, S., Ahmed, S., Zubir, M., Ridha, M., . . . Tong, G. B. J. (2019). An experimental investigation on the performance of a flat-plate solar collector using eco-friendly treated graphene nanoplatelets–water nanofluids. *Journal of Thermal Analysis Calorimetry* *138*(1), 609-621.
- Akram, N., Sadri, R., Kazi, S., Zubir, M. N. M., Ridha, M., Ahmed, W., . . . Calorimetry. (2020). A comprehensive review on nanofluid operated solar flat plate collectors. *139*(2), 1309-1343.
- Al-Rashed, A. A., Ranjbarzadeh, R., Aghakhani, S., Soltanimehr, M., Afrand, M., Nguyen, T. K. J. P. A. S. M., & Applications, i. (2019). Entropy generation of boehmite alumina nanofluid flow through a minichannel heat exchanger considering nanoparticle shape effect. *521*, 724-736.
- Alexander, K., Gajghate, S. S., Katarkar, A. S., Majumder, A., & Bhaumik, S. J. M. T. P. (2020). Role of nanomaterials and surfactants for the preparation of graphene nanofluid: A review.
- Algin, H. M., Turgut, P. J. C., & Materials, B. (2008). Cotton and limestone powder wastes as brick material. *22*(6), 1074-1080.
- Ali, H. M., Babar, H., Shah, T. R., Sajid, M. U., Qasim, M. A., & Javed, S. J. A. S. (2018). Preparation techniques of TiO₂ nanofluids and challenges: a review. *8*(4), 587.
- Altun, S. J. E. E. (2012). Prediction of textile waste profile and recycling opportunities in turkey, *Fibers Text.* *20*, 416-420.
- Arani, A. A. A., Akbari, O. A., Safaei, M. R., Marzban, A., Alrashed, A. A., Ahmadi, G. R., . . . Transfer, M. (2017). Heat transfer improvement of water/single-wall carbon nanotubes (SWCNT) nanofluid in a novel design of a truncated double-layered microchannel heat sink. *113*, 780-795.
- Arikan, E., Abbasoğlu, S., & Gazi, M. (2018). Experimental performance analysis of flat plate solar collectors using different nanofluids. *Sustainability*, *10*(6), 1794.
- Arikan, E., Abbasoğlu, S., & Gazi, M. J. S. (2018). Experimental performance analysis of flat plate solar collectors using different nanofluids. *10*(6), 1794.

- Arunkumar, T., Velraj, R., Denkenberger, D. C., Sathyamurthy, R., Kumar, K. V., & Ahsan, A. J. R. e. (2016). Productivity enhancements of compound parabolic concentrator tubular solar stills. *88*, 391-400.
- Aziz, M., Halim, F. S. A., & Jaafar, J. J. J. t. (2014). Preparation and characterization of graphene membrane electrode assembly. *69*(9).
- Azizi Samir, M. A. S., Alloin, F., & Dufresne, A. J. B. (2005). Review of recent research into cellulosic whiskers, their properties and their application in nanocomposite field. *6*(2), 612-626.
- Azmi, W., Sharma, K., Sarma, P., Mamat, R., & Najafi, G. (2014). Heat transfer and friction factor of water based TiO₂ and SiO₂ nanofluids under turbulent flow in a tube. *International Communications in Heat and Mass Transfer*, *59*, 30-38.
- Baghbanzadeh, M., Rashidi, A., Rashtchian, D., Lotfi, R., & Amrollahi, A. (2012). Synthesis of spherical silica/multiwall carbon nanotubes hybrid nanostructures and investigation of thermal conductivity of related nanofluids. *Thermochimica acta*, *549*, 87-94.
- Bahiraee, M., Heshmatian, S. J. E. C., & Management. (2019). Graphene family nanofluids: a critical review and future research directions. *196*, 1222-1256.
- Bahrami, M., Akbari, M., Karimipour, A., Afrand, M. J. E. T., & Science, F. (2016). An experimental study on rheological behavior of hybrid nanofluids made of iron and copper oxide in a binary mixture of water and ethylene glycol: non-Newtonian behavior. *79*, 231-237.
- Balandin, A., Ghosh, S., Bao, W., Calizo, I., Teweldebrhan, D., Miao, F., & Lau, C. J. a. p. a. (2008). Extremely high thermal conductivity of graphene: experimental study arXiv preprint.
- Balandin, A. A., Ghosh, S., Bao, W., Calizo, I., Teweldebrhan, D., Miao, F., & Lau, C. N. J. N. 1. (2008). Superior thermal conductivity of single-layer graphene. *Nature materials*, *8*(3), 902-907.
- Bandyopadhyay, S., & Chakraborty, S. J. A. P. T. (2018). Thermophoretically driven capillary transport of nanofluid in a microchannel. *29*(4), 964-971.
- Bansal, P., Panwar, A. S., & Bahadur, D. J. T. J. o. P. C. C. (2017). Molecular-level insights into the stability of aqueous graphene oxide dispersions. *121*(18), 9847-9859.
- Basavanna, S., & Shashishekar, K. (2013). CFD analysis of triangular absorber tube of a solar flat plate collector. *International Journal of Mechanical Engineering and Robotics Research*, *2*(1), 19-24.
- Baukal Jr, C. E., Gershtein, V., & Li, X. J. (2000). *Computational fluid dynamics in industrial combustion*: CRC press.

- Beck-Candanedo, S., Roman, M., & Gray, D. G. J. B. (2005). Effect of reaction conditions on the properties and behavior of wood cellulose nanocrystal suspensions. *6*(2), 1048-1054.
- Beltagy, H., Semmar, D., Lehaut, C., & Said, N. J. R. E. (2017). Theoretical and experimental performance analysis of a Fresnel type solar concentrator. *101*, 782-793.
- Bhatia, D., Sharma, A., Malhotra, U. J. I. J. o. F., & Research, T. (2014). Recycled fibers: an overview. *4*(4), 77-82.
- Bing, N., Yang, J., Zhang, Y., Yu, W., Wang, L., & Xie, H. J. (2020). 3D graphene nanofluids with high photothermal conversion and thermal transportation properties. *Sustainable Energy & Fuels*, *4*(3), 1208-1215.
- Bioucas, F., Vieira, S., Lourenço, M., Santos, F., & De Castro, C. N. J. (2018). Performance of heat transfer fluids with nanographene in a pilot solar collector. *Solar Energy*, *172*, 171-176.
- Bisoyi, H. K., Urbas, A. M., & Li, Q. J. (2019). Soft materials driven by photothermal effect and their applications. *Photoactive Functional Soft Materials: Preparation, Properties, and Applications*, 1-44.
- Blazek, J. (2015). Computational fluid dynamics: principles and applications: Butterworth-Heinemann.
- Bobbo, S., Fedele, L., Benetti, A., Colla, L., Fabrizio, M., Pagura, C., & Barison, S. J. (2012). Viscosity of water based SWCNH and TiO₂ nanofluids. *Experimental Thermal and Fluid Science*, *36*, 65-71.
- Bondeson, D., Mathew, A., & Oksman, K. J. C. (2006). Optimization of the isolation of nanocrystals from microcrystalline cellulose by acid hydrolysis. *13*(2), 171.
- Bruggeman, V. D. J. (1935). Berechnung verschiedener physikalischer Konstanten von heterogenen Substanzen. I. Dielektrizitätskonstanten und Leitfähigkeiten der Mischkörper aus isotropen Substanzen. *Annalen der physik*, *416*(7), 636-664.
- Campbell, B. T., Hinze, L., Singh, B. J., & uses. CAB International, O., UK. (2010). Cotton production, processing and uses of cotton raw material. *Industrial crops*, 259-276.
- Cao, X., Wang, Y., Chen, H., Hu, J., & Cui, L. J. C. P. B. E. (2021). Preparation of different morphologies cellulose nanocrystals from waste cotton fibers and its effect on PLLA/PDLA composites films. *217*, 108934.
- Casiraghi, C., Hartschuh, A., Lidorikis, E., Qian, H., Harutyunyan, H., Gokus, T., . . . Ferrari, A. J. (2007). Rayleigh imaging of graphene and graphene layers. *Nano letters*, *7*(9), 2711-2717.

- Chai, S., Yao, J., Liang, J.-D., Chiang, Y.-C., Zhao, Y., Chen, S.-L., & Dai, Y. J. (2021). Heat transfer analysis and thermal performance investigation on an evacuated tube solar collector with inner concentrating by reflective coating. *Solar Energy*, *220*, 175-186.
- Chakraborty, S., Sarkar, I., Ashok, A., Sengupta, I., Pal, S. K., & Chakraborty, S. J. A. T. E. (2018). Thermo-physical properties of Cu-Zn-Al LDH nanofluid and its application in spray cooling. *141*, 339-351.
- Chakraborty, S., Sarkar, I., Behera, D. K., Pal, S. K., & Chakraborty, S. J. P. T. (2017). Experimental investigation on the effect of dispersant addition on thermal and rheological characteristics of TiO₂ nanofluid. *307*, 10-24.
- Chang, C.-P., Wang, I.-C., Hung, K.-J., & Perng, Y.-S. J. T. J. f. S. (2010). Preparation and characterization of nanocrystalline cellulose by acid hydrolysis of cotton linter. *25*(3), 251-264.
- Chapagain, A. K., Hoekstra, A. Y., Savenije, H. H., & Gautam, R. J. E. e. (2006). The water footprint of cotton consumption: An assessment of the impact of worldwide consumption of cotton products on the water resources in the cotton producing countries. *60*(1), 186-203.
- Chen, L., Xie, H., Li, Y., & Yu, W. J. (2008). Nanofluids containing carbon nanotubes treated by mechanochemical reaction. *Thermochimica acta*, *477*(1-2), 21-24.
- Chen, Q., Xu, L., Liang, C., Wang, C., Peng, R., & Liu, Z. J. N. c. (2016). Photothermal therapy with immune-adjuvant nanoparticles together with checkpoint blockade for effective cancer immunotherapy. *7*(1), 1-13.
- Cherian, J., Paulose, J., & Vysakh, P. J. M. T. P. (2018). Harnessing Nature's Hidden Material: Nano-Cellulose. *5*(5), 12609-12614.
- Chiam, H., Azmi, W., Usri, N., Mamat, R., & Adam, N. (2017). Thermal conductivity and viscosity of Al₂O₃ nanofluids for different based ratio of water and ethylene glycol mixture. *Experimental Thermal and Fluid Science*, *81*, 420-429.
- Chopkar, M., Kumar, S., Bhandari, D., Das, P. K., Manna, I. J. M. S., & B, E. (2007). Development and characterization of Al₂Cu and Ag₂Al nanoparticle dispersed water and ethylene glycol based nanofluid. *139*(2-3), 141-148.
- Ciesielski, A., & Samori, P. J. C. S. R. (2014). Graphene via sonication assisted liquid-phase exfoliation. *43*(1), 381-398.
- Clas, S.-D., Dalton, C. R., & Hancock, B. C. J. P. s. (1999). Differential scanning calorimetry: applications in drug development. *Pharmaceutical Science & Technology Today*, *2*(8), 311-320.
- Cruz-Peragon, F., Palomar, J., Casanova, P., Dorado, M., & Manzano-Agugliaro, F. (2012). Characterization of solar flat plate collectors. *Renewable and Sustainable Energy Reviews*, *16*(3), 1709-1720.

- Daukiya, L., Mattioli, C., Aubel, D., Hajjar-Garreau, S., Vonau, F., Denys, E., . . . Bocquet, M.-L. J. A. n. (2017). Covalent functionalization by cycloaddition reactions of pristine defect-free graphene. *ACS nano*, *11*(1), 627-634.
- Davis, R. (1986). The effective thermal conductivity of a composite material with spherical inclusions. *International Journal of Thermophysics*, *7*(3), 609-620.
- Dehkordi, R. A., Esfe, M. H., & Afrand, M. J. A. T. E. (2017). Effects of functionalized single walled carbon nanotubes on thermal performance of antifreeze: an experimental study on thermal conductivity. *120*, 358-366.
- Delfani, S., Karami, M., & Akhavan-Behabadi, M. (2016). Performance characteristics of a residential-type direct absorption solar collector using MWCNT nanofluid. *Renewable Energy*, *87*, 754-764.
- Demetzos, C. J. (2008). Differential scanning calorimetry (DSC): a tool to study the thermal behavior of lipid bilayers and liposomal stability. *Journal of liposome research*, *18*(3), 159-173.
- Devendiran, D. K., Amirtham, V. A. J. R., & Reviews, S. E. (2016). A review on preparation, characterization, properties and applications of nanofluids. *60*, 21-40.
- Duarte, L. O., Silva, M. B. d., Silva Marques, M. A. d., Contin, B., & Baruque-Ramos, J. (2021). Brazilian Organic Cotton Network: Sustainable Driver for the Textile and Clothing Sector. In *Sustainable Fashion and Textiles in Latin America* (pp. 279-326): Springer.
- Eichhorn, S., Baillie, C., Zafeiropoulos, N., Mwaikambo, L., Ansell, M., Dufresne, A., . . . Groom, L. J. J. o. m. S. (2001). Current international research into cellulosic fibres and composites. *36*(9), 2107-2131.
- Eichhorn, S. J., Dufresne, A., Aranguren, M., Marcovich, N., Capadona, J., Rowan, S. J., . . . Renneckar, S. J. J. o. m. s. (2010). Current international research into cellulose nanofibres and nanocomposites. *45*(1), 1-33.
- Ekrami, E., Dadashian, F., Soleimani, M. J. F., & Polymers. (2014). Waste cotton fibers based activated carbon: Optimization of process and product characterization. *15*(9), 1855-1864.
- El Mogahzy, Y. (1998). *Cotton blending: How the EFS system can help in producing optimum yarn quality*. Paper presented at the Proc. 10th Annual Engineered Fiber Selection System Conf.
- Elazzouzi-Hafraoui, S., Nishiyama, Y., Putaux, J.-L., Heux, L., Dubreuil, F., & Rochas, C. J. B. (2007). The shape and size distribution of crystalline nanoparticles prepared by acid hydrolysis of native cellulose. *9*(1), 57-65.

- Elcioglu, E. B., Genc, A. M., Karadeniz, Z. H., Ezan, M. A., Turgut, A. J. E. C., & Management. (2020). Nanofluid figure-of-merits to assess thermal efficiency of a flat plate solar collector. *204*, 112292.
- Eltaweel, M., & Abdel-Rehim, A. A. (2019). Energy and exergy analysis of a thermosiphon and forced-circulation flat-plate solar collector using MWCNT/Water nanofluid. *Case Studies in Thermal Engineering, 14*, 100416.
- Eltaweel, M., Abdel-Rehim, A. A., & Attia, A. A. (2021). A comparison between flat-plate and evacuated tube solar collectors in terms of energy and exergy analysis by using nanofluid. *Applied Thermal Engineering, 186*, 116516.
- Eltaweel, M., & Abdel-Rehim, A. A. J. (2019). Energy and exergy analysis of a thermosiphon and forced-circulation flat-plate solar collector using MWCNT/Water nanofluid. *Case Studies in Thermal Engineering, 14*, 100416.
- Eltaweel, M., & Abdel-Rehim, A. A. J. C. S. i. T. E. (2019). Energy and exergy analysis of a thermosiphon and forced-circulation flat-plate solar collector using MWCNT/Water nanofluid. *14*, 100416.
- Ertaş, M., Acemioğlu, B., Alma, M. H., & Usta, M. J. J. o. H. M. (2010). Removal of methylene blue from aqueous solution using cotton stalk, cotton waste and cotton dust. *183*(1-3), 421-427.
- Esfahani, M. A., & Toghraie, D. (2017). Experimental investigation for developing a new model for the thermal conductivity of silica/water-ethylene glycol (40%–60%) nanofluid at different temperatures and solid volume fractions. *Journal of Molecular Liquids, 232*, 105-112.
- Esfahani, M. R., Languri, E. M., & Nunna, M. R. J. (2016). Effect of particle size and viscosity on thermal conductivity enhancement of graphene oxide nanofluid. *International Communications in Heat and Mass Transfer, 76*, 308-315.
- Esfè, M. H., Afrand, M. J. J. o. T. A., & Calorimetry. (2019). An updated review on the nanofluids characteristics. *138*(6), 4091-4101.
- Esfè, M. H., Arani, A. A. A., Badi, R. S., Rejvani, M. J. J. o. T. A., & Calorimetry. (2018). ANN modeling, cost performance and sensitivity analyzing of thermal conductivity of DWCNT–SiO₂/EG hybrid nanofluid for higher heat transfer. *131*(3), 2381-2393.
- Esfè, M. H., Arani, A. A. A., Rezaie, M., Yan, W.-M., & Karimipour, A. (2015). Experimental determination of thermal conductivity and dynamic viscosity of Ag–MgO/water hybrid nanofluid. *International Communications in Heat and Mass Transfer, 66*, 189-195.
- Esfè, M. H., Rejvani, M., Karimpour, R., Arani, A. A. A. J. J. o. T. A., & Calorimetry. (2017). Estimation of thermal conductivity of ethylene glycol-based nanofluid with hybrid suspensions of SWCNT–Al₂O₃ nanoparticles by correlation and ANN methods using experimental data. *128*(3), 1359-1371.

- Esmaeili, E., Rounaghi, S. A., Gruner, W., & Eckert, J. J. A. P. T. (2019). The preparation of surfactant-free highly dispersed ethylene glycol-based aluminum nitride-carbon nanofluids for heat transfer application. *30*(10), 2032-2041.
- Estellé, P., Cabaleiro, D., Żyła, G., Lugo, L., Murshed, S. S. J. R., & Reviews, S. E. (2018). Current trends in surface tension and wetting behavior of nanofluids. *Renewable and Sustainable Energy Reviews*, *94*, 931-944.
- Fan, L.-Z., Chen, T.-T., Song, W.-L., Li, X., & Zhang, S. J. S. r. (2015). High nitrogen-containing cotton derived 3D porous carbon frameworks for high-performance supercapacitors. *5*(1), 1-11.
- Farajzadeh, E., Movahed, S., & Hosseini, R. (2018). Experimental and numerical investigations on the effect of Al₂O₃/TiO₂H₂O nanofluids on thermal efficiency of the flat plate solar collector. *Renewable Energy*, *118*, 122-130.
- Farhana, K., Kadirgama, K., Mohammed, H. A., Ramasamy, D., Samykano, M., & Saidur, R. J. (2021). Analysis of efficiency enhancement of flat plate solar collector using crystal nano-cellulose (CNC) nanofluids. *Sustainable Energy Technologies and Assessments*, *45*, 101049.
- Farhana, K., Kadirgama, K., Mohammed, H. A., Ramasamy, D., Samykano, M., Saidur, R. J. S. E. T., & Assessments. (2021). Analysis of efficiency enhancement of flat plate solar collector using crystal nano-cellulose (CNC) nanofluids. *45*, 101049.
- Farhana, K., Kadirgama, K., & Noor, M. (2021). Analysis of Non-dimensional Numbers of Fluid Flowing Inside Tubes of Flat Plate Solar Collector. In *Advances in Mechatronics, Manufacturing, and Mechanical Engineering* (pp. 121-131): Springer.
- Farhana, K., Kadirgama, K., Rahman, M., Ramasamy, D., Noor, M., Najafi, G., . . . Nano-Objects. (2019). Improvement in the performance of solar collectors with nanofluids—A state-of-the-art review. *18*, 100276.
- Farhana, K., Kadirgama, K., Ramasamy, D., Samykano, M., & Najafi, G. J. J. o. A. R. i. M. S. (2020). Experimental Studies on Thermo-Physical Properties of Nanocellulose–Aqueous Ethylene Glycol Nanofluids. *Journal of Advanced Research in Materials Science*, *69*(1), 1-15.
- Farhana, K., Mahamude, A., Kadirgama, K., Rahman, M., Noor, M., & Ramasamy, D. (2019). *Internal energy analysis with nanofluids in header and riser tube of flat plate solar collector by CFD modelling*. Paper presented at the IOP Conference Series: Materials Science and Engineering.
- Farhana, K., & Mahamude, A. J. J. o. E. A. M. (2020). Experimental Analysis of pH of Nanofluids in Different Conditions. *Journal of Engineered Advanced Material Applications*, *1*(1), 1-5.

- Fink, H., & Walenta, E. J. P. (1994). x-ray diffraction investigations of cellulose supramolekular structure at processing.
- Gao, Y., Xi, Y., Zhenzhong, Y., Sasmito, A. P., Mujumdar, A. S., & Wang, L. J. T. S. (2019). Experimental investigation of specific heat of aqueous graphene oxide Al₂O₃ hybrid nanofluid. (00), 381-381.
- Gaos, Y. S., Yulianto, M., Juarsa, M., Nurrohman, Marzuki, E., Yuliaji, D., & Budiono, K. (2017). *The performance of solar collector CPC (compound parabolic concentrator) type with three pipes covered by glass tubes*. Paper presented at the AIP Conference Proceedings.
- Garcia, R. P., del Rio Oliveira, S., & Scalon, V. L. J. S. E. (2019). Thermal efficiency experimental evaluation of solar flat plate collectors when introducing convective barriers. *182*, 278-285.
- Gardner, K., & Blackwell, J. J. B. O. R. o. B. (1974). The structure of native cellulose. *13*(10), 1975-2001.
- Gaspar, D., Fernandes, S., De Oliveira, A. G., Fernandes, J., Grey, P., Pontes, R., . . . Fortunato, E. (2014). Nanocrystalline cellulose applied simultaneously as the gate dielectric and the substrate in flexible field effect transistors. *Nanotechnology*, *25*(9), 094008.
- Gertzos, K., Pnevmatikakis, S., & Caouris, Y. (2008). Experimental and numerical study of heat transfer phenomena, inside a flat-plate integrated collector storage solar water heater (ICSSWH), with indirect heat withdrawal. *Energy Conversion and Management*, *49*(11), 3104-3115.
- Ghaderian, J., Sidik, N. A. C., Kasaeian, A., Ghaderian, S., Okhovat, A., Pakzadeh, A., . . . Yahya, W. J. (2017). Performance of copper oxide/distilled water nanofluid in evacuated tube solar collector (ETSC) water heater with internal coil under thermosyphon system circulations. *Applied Thermal Engineering*, *121*, 520-536.
- Gharat, P. V., Bhalekar, S. S., Dalvi, V. H., Panse, S. V., Deshmukh, S. P., & Joshi, J. B. J. (2021). Chronological development of innovations in reflector systems of parabolic trough solar collector (PTC)-A review. *Renewable Renewable Sustainable Energy Reviews*, *145*, 111002.
- Ghozatloo, A., Rashidi, A., & Shariaty-Niassar, M. J. (2014). Convective heat transfer enhancement of graphene nanofluids in shell and tube heat exchanger. *Experimental Thermal and Fluid Science*, *53*, 136-141.
- Gilani, H. A., & Hoseinzadeh, S. J. (2021). Techno-economic study of compound parabolic collector in solar water heating system in the northern hemisphere. *Applied Thermal Engineering*, *190*, 116756.
- Gorji, T. B., & Ranjbar, A. (2016). A numerical and experimental investigation on the performance of a low-flux direct absorption solar collector (DASC) using graphite, magnetite and silver nanofluids. *Solar Energy*, *135*, 493-505.

- Gorjian, S., Ebadi, H., Calise, F., Shukla, A., Ingraio, C. J. E. C., & Management. (2020). A review on recent advancements in performance enhancement techniques for low-temperature solar collectors. *222*, 113246.
- Goudarzi, K., Nejati, F., Shojaeizadeh, E., & Yousef-abad, S. A. (2015). Experimental study on the effect of pH variation of nanofluids on the thermal efficiency of a solar collector with helical tube. *Experimental Thermal and Fluid Science*, *60*, 20-27.
- Graveson, I., & English, R. (2016). Low energy method for the preparation of non-derivatized nanocellulose. In: Google Patents.
- Gulzar, O., Qayoum, A., & Gupta, R. (2019). Experimental study on stability and rheological behaviour of hybrid Al₂O₃-TiO₂ Therminol-55 nanofluids for concentrating solar collectors. *Powder Technology*, *352*, 436-444.
- Gumus, S., Ozcan, H., Ozbey, M., & Topaloglu, B. J. F. (2016). Aluminum oxide and copper oxide nanodiesel fuel properties and usage in a compression ignition engine. *163*, 80-87.
- Gunjo, D. G., Mahanta, P., & Robi, P. (2016). CFD and experimental investigation of flat plate solar water heating system under steady state condition. *Renewable Energy*.
- Gunjo, D. G., Mahanta, P., & Robi, P. (2017). CFD and experimental investigation of flat plate solar water heating system under steady state condition. *Renewable Energy*, *106*, 24-36.
- Gupta, M., Singh, V., Kumar, S., Kumar, S., Dilbaghi, N., & Said, Z. J. J. o. c. p. (2018). Up to date review on the synthesis and thermophysical properties of hybrid nanofluids. *190*, 169-192.
- Halimi, M. T., Hassen, M. B., Sakli, F. J. R., Conservation, & Recycling. (2008). Cotton waste recycling: Quantitative and qualitative assessment. *52(5)*, 785-791.
- Hamilton, R. L., & Crosser, O. J. (1962). Thermal conductivity of heterogeneous two-component systems. *Industrial & Engineering chemistry fundamentals*, *1(3)*, 187-191.
- Hanley, S. J., Revol, J.-F., Godbout, L., & Gray, D. G. J. C. (1997). Atomic force microscopy and transmission electron microscopy of cellulose from *Micrasterias denticulata*; evidence for a chiral helical microfibril twist. *4(3)*, 209.
- Harandi, S. S., Karimipour, A., Afrand, M., Akbari, M., D'Orazio, A. J. I. C. i. H., & Transfer, M. (2016). An experimental study on thermal conductivity of F-MWCNTs-Fe₃O₄/EG hybrid nanofluid: effects of temperature and concentration. *76*, 171-177.
- Hasan, M., Ullah, I., Zulfiqar, H., Naeem, K., Iqbal, A., Gul, H., . . . Mahmood, N. J. (2018). Biological entities as chemical reactors for synthesis of nanomaterials:

- Progress, challenges and future perspective. *Materials Today Chemistry*, 8, 13-28.
- Hasani, H., Tabatabaei, S. A. J. F., & Europe, T. i. E. (2011). Optimizing spinning variables to reduce the hairiness of rotor yarns produced from waste fibres collected from the ginning process. *19(3)*, 21-25.
- Hashin, Z., & Shtrikman, S. J. (1962). A variational approach to the theory of the effective magnetic permeability of multiphase materials. *Journal of applied Physics*, 33(10), 3125-3131.
- Hassan, M. L., Hassan, E. A., & Oksman, K. N. J. J. o. M. S. (2011). Effect of pretreatment of bagasse fibers on the properties of chitosan/microfibrillated cellulose nanocomposites. *46(6)*, 1732-1740.
- Hasselmann, D., & Johnson, L. F. J. (1987). Effective thermal conductivity of composites with interfacial thermal barrier resistance. *Journal of composite materials*, 21(6), 508-515.
- Hawwash, A., Rahman, A. K. A., Nada, S., & Ookawara, S. J. (2018). Numerical investigation and experimental verification of performance enhancement of flat plate solar collector using nanofluids. *Applied Thermal Engineering*, 130, 363-374.
- Henein, S. M., & Abdel-Rehim, A. A. (2022). The performance response of a heat pipe evacuated tube solar collector using MgO/MWCNT hybrid nanofluid as a working fluid. *Case Studies in Thermal Engineering*, 33, 101957.
- Hequet, E., Abidi, N., & Gannaway, J. R. (2007). *Relationship between HVI, AFIS, and yarn tensile properties*. Paper presented at the World cotton research conference-4. Sept.
- Hongjuan, H. J. J. o. I., & Quarantine. (2010). Evaluation of the Uncertainty In Measurement of the Strength and Micronaire of USTER~□HVI 1000 High-Capacity Fiber Tester. (6), 12.
- Hosseinzadeh, M., Salari, A., Sardarabadi, M., & Passandideh-Fard, M. J. (2018). Optimization and parametric analysis of a nanofluid based photovoltaic thermal system: 3D numerical model with experimental validation. *Energy Conversion Management*, 160, 93-108.
- Hu, Y., He, Y., Zhang, Z., Wen, D. J. S. E. M., & Cells, S. (2019). Enhanced heat capacity of binary nitrate eutectic salt-silica nanofluid for solar energy storage. *192*, 94-102.
- Huang, J., Chen, Z., Du, Z., Xu, X., Zhang, Z., & Fang, X. J. T. A. (2020). A highly stable hydroxylated graphene/ethylene glycol-water nanofluid with excellent extinction property at a low loading for direct absorption solar collectors. *684*, 178487.

- Huang, J., Wang, X., Long, Q., Wen, X., Zhou, Y., & Li, L. (2009). *Influence of pH on the stability characteristics of nanofluids*. Paper presented at the Photonics and Optoelectronics, 2009. SOPO 2009. Symposium on.
- Huang, W. C., Tsai, P. J., & Chen, Y. C. J. S. (2009). Multifunctional Fe₃O₄@ Au nanoeggs as photothermal agents for selective killing of nosocomial and antibiotic-resistant bacteria. *5*(1), 51-56.
- Huang, Y. Y., & Terentjev, E. M. J. (2012). Dispersion of carbon nanotubes: mixing, sonication, stabilization, and composite properties. *Polymers*, *4*(1), 275-295.
- Huq, T., Ong, H. C., Chew, B. T., Leong, K. Y., & Newaz, K. S. (2022). Review on aqueous graphene nanoplatelet Nanofluids: Preparation, Stability, thermophysical Properties, and applications in heat exchangers and solar thermal collectors. *Applied Thermal Engineering*, 118342.
- Hussein, O. A., Habib, K., Muhsan, A. S., Saidur, R., Alawi, O. A., & Ibrahim, T. K. J. S. E. (2020). Thermal performance enhancement of a flat plate solar collector using hybrid nanofluid. *204*, 208-222.
- Ibrahim, M., Abidi, A., Algehyne, E. A., Saeed, T., Cheraghian, G., & Sharifpur, M. (2022). Improvement of the energy and exergy efficiencies of the parabolic solar collector equipped with a twisted turbulator using SWCNT-Cu/water two-phase hybrid nanofluid. *Sustainable Energy Technologies and Assessments*, *49*, 101705.
- IISD. (2016). Cotton-growing regions of the world. Distribution of cotton production in the top 15 producing countries in 2016.
- Ikkala, O., Ras, R. H., Houbenov, N., Ruokolainen, J., Pääkkö, M., Laine, J., . . . Ten Brinke, G. J. F. d. (2009). Solid state nanofibers based on self-assemblies: from cleaving from self-assemblies to multilevel hierarchical constructs. *143*, 95-107.
- Ilyas, S. U., Pendyala, R., Marneni, N. J., & Technology. (2014). Preparation, sedimentation, and agglomeration of nanofluids. *Chemical Engineering*, *37*(12), 2011-2021.
- International Trade Centre. (2005). Cotton Exporter's guide.
- Isci, A., & Demirer, G. J. R. e. (2007). Biogas production potential from cotton wastes. *32*(5), 750-757.
- Isogai, A. J. J. o. w. s. (2013). Wood nanocelluloses: fundamentals and applications as new bio-based nanomaterials. *59*(6), 449-459.
- Jamei, M., Ahmadianfar, I., Olumegbon, I. A., Asadi, A., Karbasi, M., Said, Z., . . . Meyer, J. P. (2021). On the specific heat capacity estimation of metal oxide-based nanofluid for energy perspective—A comprehensive assessment of data analysis techniques. *International Communications in Heat and Mass Transfer*, *123*, 105217.

- Jeffrey, D. J. J. (1973). Conduction through a random suspension of spheres. *Proceedings of the Royal Society of London. A. Mathematical And Physical Sciences*, 335(1602), 355-367.
- Jia-Fei, Z., Zhong-Yang, L., Ming-Jiang, N., & Ke-Fa, C. (2009). Dependence of nanofluid viscosity on particle size and pH value. *Chinese Physics Letters*, 26(6), 066202.
- Jiang, F., & Hsieh, Y.-L. J. C. P. (2013). Chemically and mechanically isolated nanocellulose and their self-assembled structures. 95(1), 32-40.
- Jobair, H. K., Abdullah, O. I., & Atyia, Z. (2018). *Feasibility Study of a Solar Flat Plate Collector for Domestic and Commercial Applications under Iraq Climate*. Paper presented at the Journal of Physics: Conference Series.
- Johnson, D. W., Dobson, B. P., Coleman, K. S. J. C. O. i. C., & Science, I. (2015). A manufacturing perspective on graphene dispersions. 20(5-6), 367-382.
- Jonoobi, M., Oladi, R., Davoudpour, Y., Oksman, K., Dufresne, A., Hamzeh, Y., & Davoodi, R. J. (2015). Different preparation methods and properties of nanostructured cellulose from various natural resources and residues: a review. *Cellulose*, 22(2), 935-969.
- Kalia, S., Dufresne, A., Cherian, B. M., Kaith, B., Avérous, L., Njuguna, J., & Nassiopoulos, E. J. I. J. o. P. S. (2011). Cellulose-based bio-and nanocomposites: a review. 2011.
- Kalogirou, S. A. (2013). *Solar energy engineering: processes and systems*: Academic Press.
- Karthikeyan, N., Philip, J., Raj, B. J. M. C., & Physics. (2008). Effect of clustering on the thermal conductivity of nanofluids. 109(1), 50-55.
- Khadi, B., Santhy, V., & Yadav, M. (2010). Cotton: an introduction. In *Cotton* (pp. 1-14): Springer.
- Khaleduzzaman, S., Soheli, M., Saidur, R., & Selvaraj, J. J. P. e. (2015). Stability of Al₂O₃-water nanofluid for electronics cooling system. 105, 406-411.
- Khdher, A. M., Sidik, N. A. C., Hamzah, W. A. W., & Mamat, R. J. (2016). An experimental determination of thermal conductivity and electrical conductivity of bio glycol based Al₂O₃ nanofluids and development of new correlation. *International Communications in Heat and Mass Transfer*, 73, 75-83.
- Khetib, Y., Alzaed, A., Tahmasebi, A., Sharifpur, M., & Cheraghian, G. (2022). Influence of using innovative turbulators on the exergy and energy efficacy of flat plate solar collector with DWCNTs-TiO₂/water nanofluid. *Sustainable Energy Technologies and Assessments*, 51, 101855.

- Khodabandeh, E., Safaei, M. R., Akbari, S., Akbari, O. A., & Alrashed, A. A. J. R. E. (2018). Application of nanofluid to improve the thermal performance of horizontal spiral coil utilized in solar ponds: geometric study. *122*, 1-16.
- Khodadadi, H., Aghakhani, S., Majd, H., Kalbasi, R., Wongwises, S., Afrand, M. J. I. J. o. H., & Transfer, M. (2018). A comprehensive review on rheological behavior of mono and hybrid nanofluids: effective parameters and predictive correlations. *127*, 997-1012.
- Kim, H., Ham, J., Park, C., & Cho, H. J. (2016). Theoretical investigation of the efficiency of a U-tube solar collector using various nanofluids. *Energy*, *94*, 497-507.
- Kim, H. J., Choi, S. M., Green, S., Tompsett, G. A., Lee, S. H., Huber, G. W., & Kim, W. B. (2011). Highly active and stable PtRuSn/C catalyst for electrooxidations of ethylene glycol and glycerol. *Applied Catalysis B: Environmental*, *101*(3-4), 366-375.
- Kim, J.-H., Shim, B. S., Kim, H. S., Lee, Y.-J., Min, S.-K., Jang, D., . . . Technology, M.-G. (2015). Review of nanocellulose for sustainable future materials. *2*(2), 197-213.
- Kim, J.-W., Galanzha, E. I., Shashkov, E. V., Moon, H.-M., & Zharov, V. P. J. N. n. (2009). Golden carbon nanotubes as multimodal photoacoustic and photothermal high-contrast molecular agents. *4*(10), 688-694.
- Koca, H. D., Doganay, S., Turgut, A., Tavman, I. H., Saidur, R., Mahbulul, I. M. J. R., & Reviews, S. E. (2018). Effect of particle size on the viscosity of nanofluids: a review. *82*, 1664-1674.
- Korada, V. S., & Hamid, N. H. (2017). *Engineering Applications of Nanotechnology: From Energy to Drug Delivery*: Springer.
- Kuila, T., Bose, S., Mishra, A. K., Khanra, P., Kim, N. H., & Lee, J. H. J. P. i. M. S. (2012). Chemical functionalization of graphene and its applications. *Progress in Materials Science*, *57*(7), 1061-1105.
- Kumar, A., Negi, Y. S., Choudhary, V., & Bhardwaj, N. K. (2014). Characterization of cellulose nanocrystals produced by acid-hydrolysis from sugarcane bagasse as agro-waste. *Journal of Materials Physics and Chemistry*, *2*(1), 1-8.
- Kumar, A., Tiwari, A. K., & Said, Z. J. (2021). A comprehensive review analysis on advances of evacuated tube solar collector using nanofluids and PCM. *Sustainable Energy Technologies Assessments*, *47*, 101417.
- Lavoine, N., Desloges, I., Dufresne, A., & Bras, J. J. C. p. (2012). Microfibrillated cellulose—Its barrier properties and applications in cellulosic materials: A review. *90*(2), 735-764.

- Lee, J.-H., Lee, S.-H., Choi, C., Jang, S., & Choi, S. J. (2011). A review of thermal conductivity data, mechanisms and models for nanofluids. *International journal of micro-nano scale transport*.
- Leifeld, F. J. R. T. P. W. (1996). Cotton waste reclamation. 107-119.
- Li, H., Ha, C.-S., & Kim, I. J. N. r. l. (2009). Fabrication of carbon nanotube/SiO₂ and carbon nanotube/SiO₂/Ag nanoparticles hybrids by using plasma treatment. *4*(11), 1384-1388.
- Li, L., Dubowsky, S. J. M., & theory, m. (2011). A new design approach for solar concentrating parabolic dish based on optimized flexible petals. *46*(10), 1536-1548.
- Li, X., Xu, E., Ma, L., Song, S., & Xu, L. J. R. E. (2019). Modeling and dynamic simulation of a steam generation system for a parabolic trough solar power plant. *132*, 998-1017.
- Li, X., Xu, G., Peng, G., Yang, N., Yu, W., & Deng, C. J. A. T. E. (2019). Efficiency enhancement on the solar steam generation by wick materials with wrapped graphene nanoparticles. *161*, 114195.
- Li, X., Zhu, D., Wang, X., Wang, N., Gao, J., & Li, H. (2008). Thermal conductivity enhancement dependent pH and chemical surfactant for Cu-H₂O nanofluids. *Thermochimica Acta*, *469*(1), 98-103.
- Li, X., Zou, C., & Transfer, M. (2016). Thermo-physical properties of water and ethylene glycol mixture based SiC nanofluids: An experimental investigation. *International Journal of Heat and Mass Transfer*, *101*, 412-417.
- Li, Z., Lei, H., Kan, A., Xie, H., & Yu, W. J. E. (2020). Photothermal applications based on graphene and its derivatives: A state-of-the-art review. 119262.
- Lim, J. Y., How, B. S., Rhee, G., Hwangbo, S., & Yoo, C. K. J. A. E. (2020). Transitioning of localized renewable energy system towards sustainable hydrogen development planning: P-graph approach. *263*, 114635.
- Lin, J., Yu, L., Tian, F., Zhao, N., Li, X., Bian, F., & Wang, J. J. C. p. (2014). Cellulose nanofibrils aerogels generated from jute fibers. *109*, 35-43.
- Liu, J., Wang, F., Zhang, L., Fang, X., & Zhang, Z. J. (2014). Thermodynamic properties and thermal stability of ionic liquid-based nanofluids containing graphene as advanced heat transfer fluids for medium-to-high-temperature applications. *Renewable energy*, *63*, 519-523.
- Lu, Z., Fan, L., Zheng, H., Lu, Q., Liao, Y., & Huang, B. J. B. t. (2013). Preparation, characterization and optimization of nanocellulose whiskers by simultaneously ultrasonic wave and microwave assisted. *146*, 82-88.

- Maddah, H., Aghayari, R., Mirzaee, M., Ahmadi, M. H., Sadeghzadeh, M., Chamkha, A. J. J. I. C. i. H., & Transfer, M. (2018). Factorial experimental design for the thermal performance of a double pipe heat exchanger using Al₂O₃-TiO₂ hybrid nanofluid. *97*, 92-102.
- Mahamude, A. S. F., Harun, W. S. W., Kadirgama, K., Farhana, K., & Ramasamy, D. (2021). *Numerical Studies of Graphene Hybrid Nanofluids in Flat Plate Solar Collector*. Paper presented at the 2021 International Congress of Advanced Technology and Engineering (ICOTEN).
- Mahamude, A. S. F., Harun, W. S. W., Kadirgama, K., Farhana, K., Ramasamy, D., Samyalingam, L., & Aslfattahi, N. J. (2021). Thermal performance of nanomaterial in solar collector: State-of-play for graphene. *Journal of Energy Storage*, *42*, 103022.
- Mahbubul, I., Khan, M. M. A., Ibrahim, N. I., Ali, H. M., Al-Sulaiman, F. A., & Saidur, R. (2018). Carbon nanotube nanofluid in enhancing the efficiency of evacuated tube solar collector. *Renewable Energy*, *121*, 36-44.
- Mahdi, J. M., Lohrasbi, S., Ganji, D. D., Nsofor, E. C. J. E. c., & management. (2019). Simultaneous energy storage and recovery in the triplex-tube heat exchanger with PCM, copper fins and Al₂O₃ nanoparticles. *180*, 949-961.
- Masuda, H., Ebata, A., & Teramae, K. (1993). Alteration of thermal conductivity and viscosity of liquid by dispersing ultra-fine particles. Dispersion of Al₂O₃, SiO₂ and TiO₂ ultra-fine particles. *Journal: NETSU BUSSEI*.
- Mehrali, M., Sadeghinezhad, E., Latibari, S. T., Kazi, S. N., Mehrali, M., Zubir, M. N. B. M., & Metselaar, H. S. C. J. (2014). Investigation of thermal conductivity and rheological properties of nanofluids containing graphene nanoplatelets. *Nanoscale research letters*, *9*(1), 1-12.
- Mehrali, M., Sadeghinezhad, E., Latibari, S. T., Mehrali, M., Togun, H., Zubir, M., . . . Metselaar, H. S. C. J. (2014). Preparation, characterization, viscosity, and thermal conductivity of nitrogen-doped graphene aqueous nanofluids. *Journal of materials science*, *49*(20), 7156-7171.
- Mei, S., Qi, C., Luo, T., Zhai, X., Yan, Y. J. I. J. o. H., & Transfer, M. (2019). Effects of magnetic field on thermo-hydraulic performance of Fe₃O₄-water nanofluids in a corrugated tube. *128*, 24-45.
- Meibodi, S. S., Kianifar, A., Niazmand, H., Mahian, O., & Wongwises, S. (2015). Experimental investigation on the thermal efficiency and performance characteristics of a flat plate solar collector using SiO₂/EG-water nanofluids. *International Communications in Heat and Mass Transfer*, *65*, 71-75.
- Meng, L. (2021). Computer based Numerical Simulation and Experimental Study on Coarse Slime Separation in Water Medium Fluidized Bed. Paper presented at the Journal of Physics: Conference Series.

- Meyabadi, T. F., Dadashian, F. J. F., & Polymers. (2012). Optimization of enzymatic hydrolysis of waste cotton fibers for nanoparticles production using response surface methodology. *13*(3), 313-321.
- Moghadam, A. J., Farzane-Gord, M., Sajadi, M., & Hoseyn-Zadeh, M. (2014). Effects of CuO/water nanofluid on the efficiency of a flat-plate solar collector. *Experimental Thermal and Fluid Science*, *58*, 9-14.
- Moghadassi, A., Ghomi, E., & Parvizian, F. J. I. J. o. T. S. (2015). A numerical study of water based Al₂O₃ and Al₂O₃-Cu hybrid nanofluid effect on forced convective heat transfer. *92*, 50-57.
- Moghaddam, M. B., Goharshadi, E. K., Entezari, M. H., & Nancarrow, P. J. (2013). Preparation, characterization, and rheological properties of graphene-glycerol nanofluids. *Chemical engineering journal*, *231*, 365-372.
- Mostafazade Abolmaali, A., & Afshin, H. (2019). Development of Nusselt number and friction factor correlations for the shell side of spiral-wound heat exchangers. *International Journal of Thermal Sciences*, *139*, 105-117.
doi:10.1016/j.ijthermalsci.2019.01.038
- Natividade, P. S. G., de Moraes Moura, G., Avallone, E., Bandarra Filho, E. P., Gelamo, R. V., & Gonçalves, J. C. d. S. I. (2019). Experimental analysis applied to an evacuated tube solar collector equipped with parabolic concentrator using multilayer graphene-based nanofluids. *Renewable Energy*, *138*, 152-160.
- Nechyporchuk, O., Belgacem, M. N., Bras, J. J. I. C., & Products. (2016). Production of cellulose nanofibrils: A review of recent advances. *93*, 2-25.
- Nikkam, N., Saleemi, M., Haghighi, E. B., Ghanbarpour, M., Khodabandeh, R., Muhammed, M., . . . Toprak, M. S. (2014). Fabrication, characterization and thermophysical property evaluation of SiC nanofluids for heat transfer applications. *Nano-Micro Letters*, *6*(2), 178-189.
- Novoselov, K. S., Geim, A. K., Morozov, S. V., Jiang, D., Zhang, Y., Dubonos, S. V., . . . Firsov, A. A. J. (2004). Electric field effect in atomically thin carbon films. *Science*, *306*(5696), 666-669.
- Olabi, A., Elsaid, K., Rabaia, M. K. H., Askalany, A. A., & Abdelkareem, M. A. (2020). Waste heat-driven desalination systems: Perspective. *Energy*, *209*, 118373.
- Orasugh, J. T., Saha, N. R., Rana, D., Sarkar, G., Mollick, M. M. R., Chattoapadhyay, A., . . . Chattopadhyay, D. J. p. (2018). Jute cellulose fibrils/hydroxypropylmethylcellulose nanocomposite: a novel material with potential for application in packaging and transdermal drug delivery system. *Industrial crops*, *112*, 633-643.
- Orosz, M., & Dickes, R. (2017). Solar thermal powered organic rankine cycles. In *Organic Rankine Cycle (ORC) Power Systems* (pp. 569-612): Elsevier.

- Oun, A. A., & Rhim, J.-W. J. M. L. (2016). Characterization of nanocelluloses isolated from Ushar (*Calotropis procera*) seed fiber: Effect of isolation method. *168*, 146-150.
- Pandi, N., Sonawane, S. H., & Kishore, K. A. J. (2021). Synthesis of cellulose nanocrystals (CNCs) from cotton using ultrasound-assisted acid hydrolysis. *Ultrasonics sonochemistry*, *70*, 105353.
- Pang, W., Cui, Y., Zhang, Q., Wilson, G. J., Yan, H. J. R., & Reviews, S. E. (2020). A comparative analysis on performances of flat plate photovoltaic/thermal collectors in view of operating media, structural designs, and climate conditions. *119*, 109599.
- Papadimitratos, A., Sobhansarbandi, S., Pozdin, V., Zakhidov, A., & Hassanipour, F. J. S. E. (2016). Evacuated tube solar collectors integrated with phase change materials. *129*, 10-19.
- Papageorgiou, D. G., Kinloch, I. A., & Young, R. J. J. P. i. M. S. (2017). Mechanical properties of graphene and graphene-based nanocomposites. *90*, 75-127.
- Park, S. S., & Kim, N. J. J. (2014). Influence of the oxidation treatment and the average particle diameter of graphene for thermal conductivity enhancement. *Journal of Industrial and Engineering Chemistry*, *20*(4), 1911-1915.
- Parsian, A., & Akbari, M. J. J. o. T. A. (2018). New experimental correlation for the thermal conductivity of ethylene glycol containing Al₂O₃-Cu hybrid nanoparticles. *Journal of Thermal Analysis and Calorimetry*, *131*(2), 1605-1613.
- Patankar, S. V. (2018). Numerical heat transfer and fluid flow: CRC press.
- Patel, A. N., Collignon, M. G., O'Connell, M. A., Hung, W. O., McKelvey, K., Macpherson, J. V., & Unwin, P. R. J. (2012). A new view of electrochemistry at highly oriented pyrolytic graphite. *Journal of the American Chemical Society*, *134*(49), 20117-20130.
- Patel, C. M., Chakraborty, M., & Murthy, Z. J. U. s. (2014). Preparation of fenofibrate nanoparticles by combined stirred media milling and ultrasonication method. *21*(3), 1100-1107.
- Patel, H. E., Sundararajan, T., & Das, S. K. J. (2010). An experimental investigation into the thermal conductivity enhancement in oxide and metallic nanofluids. *Journal of Nanoparticle Research*, *12*(3), 1015-1031.
- Pavía, M., Alajami, K., Estellé, P., Desforges, A., Vigolo, B. J. A. i. C., & Science, I. (2021). A critical review on thermal conductivity enhancement of graphene-based nanofluids. 102452.

- Peng, B. L., Dhar, N., Liu, H., & Tam, K. J. T. C. J. o. C. E. (2011). Chemistry and applications of nanocrystalline cellulose and its derivatives: a nanotechnology perspective. *89*(5), 1191-1206.
- Pullawan, T., Wilkinson, A., Eichhorn, S. J. C. S., & Technology. (2010). Discrimination of matrix–fibre interactions in all-cellulose nanocomposites. *70*(16), 2325-2330.
- Purusothaman, A. J. A. P. T. (2018). Investigation of natural convection heat transfer performance of the QFN-PCB electronic module by using nanofluid for power electronics cooling applications. *29*(4), 996-1004.
- Qi, C., Liu, M., Tang, J. J. E. C., & Management. (2019). Influence of triangle tube structure with twisted tape on the thermo-hydraulic performance of nanofluids in heat-exchange system based on thermal and exergy efficiency. *192*, 243-268.
- Raju, B. H. S., Nath, D., & Pati, S. (2018). Effect of Prandtl number on thermo-fluidic transport characteristics for mixed convection past a sphere. *International Communications in Heat and Mass Transfer*, *98*, 191-199.
- Rance, G. A., Marsh, D. H., Bourne, S. J., Reade, T. J., & Khlobystov, A. N. (2010). van der Waals interactions between nanotubes and nanoparticles for controlled assembly of composite nanostructures. *ACS Nano*, *4*(8), 4920-4928.
- Ranjbarzadeh, R., Karimipour, A., Afrand, M., Isfahani, A. H. M., & Shirnesan, A. J. A. T. E. (2017). Empirical analysis of heat transfer and friction factor of water/graphene oxide nanofluid flow in turbulent regime through an isothermal pipe. *126*, 538-547.
- Ranjith, P., & Karim, A. A. (2016). A comparative study on the experimental and computational analysis of solar flat plate collector using an alternate working fluid. *Procedia Technology*, *24*, 546-553.
- Rasheed, A., Khalid, M., Rashmi, W., Gupta, T., Chan, A. J. R., & Reviews, S. E. (2016). Graphene based nanofluids and nanolubricants–Review of recent developments. *63*, 346-362.
- Rassamakin, B., Khairnasov, S., Zaripov, V., Rassamakin, A., & Alforova, O. J. S. E. (2013). Aluminum heat pipes applied in solar collectors. *94*, 145-154.
- Ratanakamnuan, U., Atong, D., & Aht-Ong, D. J. C. P. (2012). Cellulose esters from waste cotton fabric via conventional and microwave heating. *87*(1), 84-94.
- Reynolds, O. (1883). XXIX. An experimental investigation of the circumstances which determine whether the motion of water shall be direct or sinuous, and of the law of resistance in parallel channels. *Philosophical Transactions of the Royal Society of London*, *174*, 935-982.
- Roberts, R. L. (1996). *Two Worlds of Cotton: Colonialism and the regional economy in the French Soudan, 1800-1946*: Stanford University Press.

- Roca, L., de la Calle, A., & Yebra, L. J. J. A. e. (2013). Heliostat-field gain-scheduling control applied to a two-step solar hydrogen production plant. *103*, 298-305.
- Rodríguez-Laguna, M. d. R., Castro-Alvarez, A., Sledzinska, M., Maire, J., Costanzo, F., Ensing, B., . . . Gómez-Romero, P. J. N. (2018). Mechanisms behind the enhancement of thermal properties of graphene nanofluids. *10(32)*, 15402-15409.
- Ruan, Y.-L., Llewellyn, D. J., & Furbank, R. T. J. T. P. C. (2003). Suppression of sucrose synthase gene expression represses cotton fiber cell initiation, elongation, and seed development. *15(4)*, 952-964.
- Rungasamy, A., Craig, K., & Meyer, J. J. (2021). A review of linear Fresnel primary optical design methodologies. *Solar Energy*, *224*, 833-854.
- Saastamoinen, P., Mattinen, M.-L., Hippi, U., Nousiainen, P., Sipilä, J., Lille, M., . . . Pere, J. J. B. (2012). Laccase aided modification of nanofibrillated cellulose with dodecyl gallate. *7(4)*, 5749-5770.
- Sadeghinezhad, E., Mehrali, M., Rosen, M. A., Akhiani, A. R., Latibari, S. T., Mehrali, M., & Metselaar, H. S. C. J. A. T. E. (2016). Experimental investigation of the effect of graphene nanofluids on heat pipe thermal performance. *100*, 775-787.
- Sadeghinezhad, E., Mehrali, M., Saidur, R., Mehrali, M., Latibari, S. T., Akhiani, A. R., . . . Management. (2016a). A comprehensive review on graphene nanofluids: recent research, development and applications. *Energy Conversion and Management*, *111*, 466-487.
- Sadeghinezhad, E., Mehrali, M., Saidur, R., Mehrali, M., Latibari, S. T., Akhiani, A. R., . . . Management. (2016b). A comprehensive review on graphene nanofluids: recent research, development and applications. *111*, 466-487.
- Sadeghinezhad, E., Togun, H., Mehrali, M., Nejad, P. S., Latibari, S. T., Abdulrazzaq, T., . . . Metselaar, H. S. C. J. (2015). An experimental and numerical investigation of heat transfer enhancement for graphene nanoplatelets nanofluids in turbulent flow conditions. *International Journal of Heat and Mass Transfer*, *81*, 41-51.
- Sadripour, S. (2017). First and second laws analysis and optimization of a solar absorber; using insulator mixers and MWCNTs nanoparticles. *Global Journal of Research In Engineering*.
- Safari, M., Ghamari, M., & Nasiritosi, A. (2003). *Intake manifold optimization by using 3-D CFD analysis* (0148-7191). Retrieved from
- Said, Z., Alim, M. A., & Janajreh, I. (2015). *Exergy efficiency analysis of a flat plate solar collector using graphene based nanofluid*. Paper presented at the IOP conference series: materials science and engineering.

- Said, Z., Hachicha, A. A., Aberoumand, S., Yousef, B. A., Sayed, E. T., & Bellos, E. (2021). Recent advances on nanofluids for low to medium temperature solar collectors: energy, exergy, economic analysis and environmental impact. *Progress in energy and combustion science*, *84*, 100898.
- Said, Z., Sabiha, M., Saidur, R., Hepbasli, A., Rahim, N., Mekhilef, S., & Ward, T. (2015). Performance enhancement of a flat plate solar collector using titanium dioxide nanofluid and polyethylene glycol dispersant. *Journal of Cleaner Production*, *92*, 343-353.
- Said, Z., Sajid, M., Alim, M., Saidur, R., & Rahim, N. (2013). Experimental investigation of the thermophysical properties of Al₂O₃-nanofluid and its effect on a flat plate solar collector. *International Communications in Heat and Mass Transfer*, *48*, 99-107.
- Said, Z., Sharma, P., Elavarasan, R. M., Tiwari, A. K., & Rathod, M. K. (2022). Exploring the specific heat capacity of water-based hybrid nanofluids for solar energy applications: A comparative evaluation of modern ensemble machine learning techniques. *Journal of Energy Storage*, *54*, 105230.
- Said, Z., Sharma, P., Sundar, L. S., Afzal, A., & Li, C. (2021). Synthesis, stability, thermophysical properties and AI approach for predictive modelling of Fe₃O₄ Coated MWCNT Hybrid Nanofluids. *Journal of Molecular Liquids*, *340*, 117291.
- Saidur, R., Leong, K., Mohammed, H. A. J. R., & reviews, s. e. (2011). A review on applications and challenges of nanofluids. *15*(3), 1646-1668.
- Sakhaei, S. A., Valipour, M. S. J. R., & Reviews, S. E. (2019). Performance enhancement analysis of the flat plate collectors: a comprehensive review. *102*, 186-204.
- Samylingam, L., Anamalai, K., Kadirgama, K., Samykano, M., Ramasamy, D., Noor, M., . . . Sidik, N. A. C. (2018). Thermal analysis of cellulose nanocrystal-ethylene glycol nanofluid coolant. *International Journal of Heat and Mass Transfer*, *127*, 173-181.
- Samylingam, L., Anamalai, K., Kadirgama, K., Samykano, M., Ramasamy, D., Noor, M., . . . Transfer, M. (2018). Thermal analysis of cellulose nanocrystal-ethylene glycol nanofluid coolant. *127*, 173-181.
- Samylingam, L., Aslfattahi, N., Saidur, R., Yahya, S. M., Afzal, A., Arifutzzaman, A., . . . Cells, S. (2020). Thermal and energy performance improvement of hybrid PV/T system by using olein palm oil with MXene as a new class of heat transfer fluid. *218*, 110754.
- Sandhya, M., Ramasamy, D., Kadirgama, K., Harun, W., & Saidur, R. (2021). Experimental study on properties of hybrid stable & surfactant-free nanofluids GNPs/CNCs (Graphene nanoplatelets/cellulose nanocrystal) in water/ethylene

- glycol mixture for heat transfer application. *Journal of Molecular Liquids*, 118019.
- Sandhya, M., Ramasamy, D., Sudhakar, K., Kadirgama, K., & Harun, W. J. U. s. (2021). Ultrasonication an intensifying tool for preparation of stable nanofluids and study the time influence on distinct properties of graphene nanofluids—A systematic overview. *Ultrasonics sonochemistry*, 73.
- Sandhya, M., Ramasamy, D., Sudhakar, K., Kadirgama, K., Samykano, M., Harun, W., . . . Mazlan, M. J. (2021). A systematic review on graphene-based nanofluids application in renewable energy systems: Preparation, characterization, and thermophysical properties. *Sustainable Energy Technologies and Assessments*, 44, 101058.
- Sang, M., Shin, J., Kim, K., & Yu, K. J. J. (2019). Electronic and thermal properties of graphene and recent advances in graphene based electronics applications. *Nanomaterials*, 9(3), 374.
- Sani, E., Papi, N., Mercatelli, L., & Żyła, G. J. R. E. (2018). Graphite/diamond ethylene glycol-nanofluids for solar energy applications. 126, 692-698.
- Sarafraz, M. M., Safaei, M. R., Tian, Z., Goodarzi, M., Bandarra Filho, E. P., & Arjomandi, M. (2019). Thermal assessment of nano-particulate graphene-water/ethylene glycol (WEG 60: 40) nano-suspension in a compact heat exchanger. *Energies*, 12(10), 1929.
- Sarkar, J., Ghosh, P., Adil, A. J. R., & Reviews, S. E. (2015). A review on hybrid nanofluids: recent research, development and applications. 43, 164-177.
- Sarsam, W. S., Kazi, S., & Badarudin, A. J. S. E. (2015). A review of studies on using nanofluids in flat-plate solar collectors. 122, 1245-1265.
- Sastry, N. V., Bhunia, A., Sundararajan, T., & Das, S. K. J. N. (2008). Predicting the effective thermal conductivity of carbon nanotube based nanofluids. 19(5), 055704.
- Schiel, W., & Keck, T. (2021). Parabolic dish concentrating solar power systems. In *Concentrating Solar Power Technology* (pp. 311-355): Elsevier.
- Sedaghat, F., & Yousefi, F. J. J. o. M. L. (2019). Synthesizes, characterization, measurements and modeling thermal conductivity and viscosity of graphene quantum dots nanofluids. 278, 299-308.
- Selmi, M., Al-Khawaja, M. J., & Marafia, A. (2008). Validation of CFD simulation for flat plate solar energy collector. *Renewable Energy*, 33(3), 383-387.
- Selvam, C., Balaji, T., Lal, D. M., Harish, S. J. E. T., & Science, F. (2017). Convective heat transfer coefficient and pressure drop of water-ethylene glycol mixture with graphene nanoplatelets. 80, 67-76.

- Selvam, C., Lal, D. M., & Harish, S. J. A. T. E. (2017). Enhanced heat transfer performance of an automobile radiator with graphene based suspensions. *123*, 50-60.
- Selvam, C., Lal, D. M., Harish, S. J. J. o. T. A., & Calorimetry. (2017). Thermal conductivity and specific heat capacity of water–ethylene glycol mixture-based nanofluids with graphene nanoplatelets. *129(2)*, 947-955.
- Selvam, C., Raja, R. S., Lal, D. M., Harish, S. J. I. J. o. H., & Transfer, M. (2017). Overall heat transfer coefficient improvement of an automobile radiator with graphene based suspensions. *115*, 580-588.
- Shah, T. R., & Ali, H. M. J. S. e. (2019). Applications of hybrid nanofluids in solar energy, practical limitations and challenges: a critical review. *183*, 173-203.
- Shahabi-Ghahafarrokhi, I., Khodaiyan, F., Mousavi, M., Yousefi, H. J. F., & Polymers. (2015). Preparation and characterization of nanocellulose from beer industrial residues using acid hydrolysis/ultrasound. *16(3)*, 529-536.
- Shankar, S., & Rhim, J.-W. J. C. p. (2016). Preparation of nanocellulose from micro-crystalline cellulose: The effect on the performance and properties of agar-based composite films. *135*, 18-26.
- Shao, J., Xie, H., Huang, H., Li, Z., Sun, Z., Xu, Y., . . . Zhang, H. J. N. c. (2016). Biodegradable black phosphorus-based nanospheres for in vivo photothermal cancer therapy. *7(1)*, 1-13.
- Shao, X., Chen, Y., Mo, S., Cheng, Z., & Yin, T. J. E. P. (2015). Dispersion stability of TiO₂-H₂O nanofluids containing mixed nanotubes and nanosheets. *75*, 2049-2054.
- Sharafeldin, M. A., Gróf, G., & Mahian, O. J. E. (2017). Experimental study on the performance of a flat-plate collector using WO₃/Water nanofluids. *141*, 2436-2444.
- Sharma, S., & Gupta, S. M. (2016). Preparation and evaluation of stable nanofluids for heat transfer application: a review. *Experimental Thermal and Fluid Science*, *79*, 202-212.
- Sheykhloou, H., Jafarmadar, S., & Khalilarya, S. J. (2021). Design and parametric study of a novel solar-driven trigeneration application utilizing a heliostat field with thermal energy storage. *International Journal of Energy Research*.
- Shojaeizadeh, E., Veysi, F., Yousefi, T., & Davodi, F. (2014). An experimental investigation on the efficiency of a flat-plate solar collector with binary working fluid: A case study of propylene glycol (PG)–water. *Experimental Thermal and Fluid Science*, *53*, 218-226.

- Shutaywi, M., & Shah, Z. J. (2021). Mathematical Modeling and numerical simulation for nanofluid flow with entropy optimization. *Case Studies in Thermal Engineering*, 26, 101198.
- Sidik, N. A. C., Adamu, I. M., Jamil, M. M., Kefayati, G., Mamat, R., Najafi, G. J. I. C. i. H., & Transfer, M. (2016). Recent progress on hybrid nanofluids in heat transfer applications: a comprehensive review. 78, 68-79.
- Sidik, N. A. C., Jamil, M. M., Japar, W. M. A. A., Adamu, I. M. J. R., & Reviews, S. E. (2017). A review on preparation methods, stability and applications of hybrid nanofluids. 80, 1112-1122.
- Siqueira, G., Bras, J., & Dufresne, A. J. P. (2010). Cellulosic bionanocomposites: a review of preparation, properties and applications. 2(4), 728-765.
- Staikos, T., Heath, R., Haworth, B., & Rahimifard, S. (2006). *End-of-life management of shoes and the role of biodegradable materials*. Paper presented at the Proceedings of 13th CIRP International Conference on Life Cycle Engineering.
- Statista. (2019a). Cotton production by country worldwide in 2018/2019(in 1,000 metric tons).
- Statista. (2019b). Leading cotton importing countries in 2017/2018 (in 1,000 metric tones). Retrieved from <https://www.statista.com/statistics/191896/>
- Struckmann, F. (2008). Analysis of a flat-plate solar collector (Report no. 2008MVK160). *Heat and Mass Transport*.
- Su, S., & Chen, J. J. I. T. o. I. E. (2014). Simulation investigation of high-efficiency solar thermoelectric generators with inhomogeneously doped nanomaterials. 62(6), 3569-3575.
- Subramani, J., Nagarajan, P., Subramaniyan, C., & Anbuselvan, N. J. (2021). Performance studies on solar parabolic dish collector using conical cavity receiver for community heating applications. *Materials Today: Proceedings*, 45, 1862-1866.
- Subramanian, R. S., Kumaresan, G., Ajith, R., Sabarivasan, U., Gowthamaan, K., & Anudeep, S. J. (2021). Performance analysis of modified solar still integrated with flat plate collector. *Materials Today: Proceedings*, 45, 1382-1387.
- Suganthi, K., & Rajan, K. (2017). Metal oxide nanofluids: Review of formulation, thermo-physical properties, mechanisms, and heat transfer performance. *Renewable and Sustainable Energy Reviews*, 76, 226-255.
- Sundar, L. S., Kirubeil, A., Punnaiah, V., Singh, M. K., & Sousa, A. C. (2018). Effectiveness analysis of solar flat plate collector with Al₂O₃ water nanofluids and with longitudinal strip inserts. *International Journal of Heat and Mass Transfer*, 127, 422-435.

- Sundar, L. S., Mesfin, S., Said, Z., Singh, M. K., Punnaiah, V., & Sousa, A. C. (2021). Energy, economic, environmental and heat transfer analysis of a solar flat-plate collector with pH-treated Fe₃O₄/water nanofluid. *International Journal of Energy for a Clean Environment*, 22(6).
- Sundar, L. S., Misganaw, A., Singh, M. K., Sousa, A. C., Ali, H. M. J. J. o. T. A., & Calorimetry. (2020). Efficiency analysis of thermosiphon solar flat plate collector with low mass concentrations of ND–Co₃O₄ hybrid nanofluids: an experimental study. 1-14.
- Suresh, S., Venkataraj, K., Selvakumar, P., & Chandrasekar, M. (2011). Synthesis of Al₂O₃–Cu/water hybrid nanofluids using two step method and its thermo physical properties. *Colloids and Surfaces A: Physicochemical and Engineering Aspects*, 388(1), 41-48.
- Szabo, T., Maroni, P., & Szilagyi, I. J. (2020). Size-dependent aggregation of graphene oxide. *Carbon*, 160, 145-155.
- Tang, R., Cheng, Y., Wu, M., Li, Z., Yu, Y. J. E. C., & Management. (2010). Experimental and modeling studies on thermosiphon domestic solar water heaters with flat-plate collectors at clear nights. *51*(12), 2548-2556.
- Tangsadthakun, C., Kanokpanont, S., Sanchavanakit, N., Banaprasert, T., & Damrongsakkul, S. (2017). Properties of collagen/chitosan scaffolds for skin tissue engineering. *Journal of Metals, Materials and Minerals*, 16(1).
- Tembhare, S. P., Barai, D. P., & Bhanvase, B. A. (2022). Performance evaluation of nanofluids in solar thermal and solar photovoltaic systems: A comprehensive review. *Renewable and sustainable energy reviews*, 153, 111738.
- Tiwari, A. K., Kumar, V., Said, Z., & Paliwal, H. J. (2021). A review on the application of hybrid nanofluids for parabolic trough collector: Recent progress and outlook. *Journal of Cleaner Production*, 126031.
- Toh, S. Y., Loh, K. S., Kamarudin, S. K., & Daud, W. R. W. J. (2014). Graphene production via electrochemical reduction of graphene oxide: synthesis and characterisation. *Chemical Engineering Journal*, 251, 422-434.
- Townsend, T., & Sette, J. (2016). Natural fibres and the world economy. In *Natural fibres: advances in science and technology towards industrial applications* (pp. 381-390): Springer.
- Tullius, T. K., & Bayazitoglu, Y. J. N. H. T., Part B: Fundamentals. (2016). Analysis of a hybrid nanofluid exposed to radiation. *69*(4), 271-286.
- Tyagi, H., Phelan, P., & Prasher, R. J. J. o. s. e. e. (2009). Predicted efficiency of a low-temperature nanofluid-based direct absorption solar collector. *131*(4).

- Ummartyotin, S., Juntaro, J., Sain, M., Manuspiya, H. J. I. C., & Products. (2012). Development of transparent bacterial cellulose nanocomposite film as substrate for flexible organic light emitting diode (OLED) display. *35*(1), 92-97.
- Ütebay, B., Çelik, P., & Çay, A. J. J. o. C. P. (2019). Effects of cotton textile waste properties on recycled fibre quality.
- Vajjha, R., Das, D., & Mahagaonkar, B. (2009). Density measurement of different nanofluids and their comparison with theory. *Petroleum Science and Technology*, *27*(6), 612-624.
- Vakili-Nezhaad, G., & Dorany, A. J. (2012). Effect of single-walled carbon nanotube on the viscosity of lubricants. *Energy Procedia*, *14*, 512-517.
- Vakili, M., Hosseinalipour, S., Delfani, S., Khosrojerdi, S., & Karami, M. J. (2016). Experimental investigation of graphene nanoplatelets nanofluid-based volumetric solar collector for domestic hot water systems. *Solar Energy*, *131*, 119-130.
- Valentini, L., Cardinali, M., Fortunati, E., Torre, L., & Kenny, J. M. J. M. L. (2013). A novel method to prepare conductive nanocrystalline cellulose/graphene oxide composite films. *105*, 4-7.
- Vaseashta, A., & Kavaz, D. (2020). Novel Magnetic Nano Silica Synthesis Using Barley Husk Waste for Removing Petroleum from Polluted Water for Environmental Sustainability. *Sustainability*, *12*(24), 10646.
- Vengadesan, E., & Senthil, R. J. S. E. (2020). A review on recent development of thermal performance enhancement methods of flat plate solar water heater. *206*, 935-961.
- Verma, S. K., Sharma, K., Gupta, N. K., Soni, P., & Upadhyay, N. J. E. (2020). Performance comparison of innovative spiral shaped solar collector design with conventional flat plate solar collector. *194*, 116853.
- Verma, S. K., Tiwari, A. K., & Chauhan, D. S. (2017). Experimental evaluation of flat plate solar collector using nanofluids. *Energy Conversion and Management*, *134*, 103-115.
- Verma, S. K., Tiwari, A. K., Tiwari, S., & Chauhan, D. S. J. S. E. (2018). Performance analysis of hybrid nanofluids in flat plate solar collector as an advanced working fluid. *167*, 231-241.
- Versteeg, H., & Malalasekera, W. (1995). An introduction to computational fluid dynamics: the finite volume method approach. *Harlow, England: Longman Scientific and Technical*.
- Versteeg, H. K., & Malalasekera, W. (2007). An introduction to computational fluid dynamics: the finite volume method: Pearson Education.

- Villar, N. M., López, J. C., Muñoz, F. D., García, E. R., & Andrés, A. C. (2009). Numerical 3-D heat flux simulations on flat plate solar collectors. *Solar Energy*, 83(7), 1086-1092.
- Vincely, D. A., & Natarajan, E. J. E. c. (2016). Experimental investigation of the solar FPC performance using graphene oxide nanofluid under forced circulation. *Energy Conversion and Management*, 117, 1-11.
- Wahab, A., Khan, M. A. Z., & Hassan, A. J. J. o. C. P. (2020). Impact of graphene nanofluid and phase change material on hybrid photovoltaic thermal system: Exergy analysis. 277, 123370.
- Wanassi, B., Azzouz, B., Hassen, M. B. J. I. c., & products. (2016). Value-added waste cotton yarn: Optimization of recycling process and spinning of reclaimed fibers. 87, 27-32.
- Wang, D., Mo, Z., Liu, Y., Ren, Y., & Fan, J. (2022). Thermal performance analysis of large-scale flat plate solar collectors and regional applicability in China. *Energy*, 238, 121931.
- Wang, G., Qi, C., Liu, M., Li, C., Yan, Y., Liang, L. J. E. C., & Management. (2019). Effect of corrugation pitch on thermo-hydraulic performance of nanofluids in corrugated tubes of heat exchanger system based on exergy efficiency. 186, 51-65.
- Wang, X.-j., Li, X., & Yang, S. J. (2009). Influence of pH and SDBS on the stability and thermal conductivity of nanofluids. *Energy Fuels*23(5), 2684-2689.
- Wang, Y. (2006). *Recycling in textiles*: Woodhead publishing.
- Wang, Y., Al-Saaidi, H. A. I., Kong, M., & Alvarado, J. L. J. (2018). Thermophysical performance of graphene based aqueous nanofluids. *International Journal of Heat Mass Transfer*, 119, 408-417.
- Wang, Y., Wei, X., Li, J., Wang, Q., Wang, F., Kong, L. J. J. o. M. S., & Engineering, C. (2013). Homogeneous isolation of nanocellulose from cotton cellulose by high pressure homogenization. 1(05), 49.
- Wang, Z., Wu, Z., Han, F., Wadsö, L., & Sundén, B. J. (2018). Experimental comparative evaluation of a graphene nanofluid coolant in miniature plate heat exchanger. *International Journal of Thermal Sciences*, 130, 148-156.
- Wang, Z., Wu, Z., Han, F., Wadsö, L., & Sundén, B. J. I. J. o. T. S. (2018). Experimental comparative evaluation of a graphene nanofluid coolant in miniature plate heat exchanger. 130, 148-156.
- Wasp, E. J., Kenny, J. P., & Gandhi, R. L. (1979). Solid-liquid flow slurry pipeline transportation.

- Wegier, A., Alavez, V., & Piñero, D. (2016). Cotton: traditional and modern uses. In *Ethnobotany of Mexico* (pp. 439-456): Springer.
- Wei, B., Zou, C., Yuan, X., & Li, X. (2017). Thermo-physical property evaluation of diathermic oil based hybrid nanofluids for heat transfer applications. *International Journal of Heat and Mass Transfer*, *107*, 281-287.
- Wong, K.-F., & Bhshkar, T. (2006). *Transport properties of alumina nanofluids*. Paper presented at the ASME International Mechanical Engineering Congress and Exposition.
- WU, Y.-t., & LIU, J.-y. J. A. G. S. (2004). Noncellulosic Polysaccharides Biosynthesis in Cotton Fiber Developing [J]. *3*.
- Xian-Ju, W., & Xin-Fang, L. (2009). Influence of pH on nanofluids' viscosity and thermal conductivity. *Chinese Physics Letters*, *26*(5), 056601.
- Xie, H., Wang, J., Xi, T., Liu, Y., Ai, F., & Wu, Q. (2002). Thermal conductivity enhancement of suspensions containing nanosized alumina particles. *Journal of Applied Physics*, *91*(7), 4568-4572.
- Xuan, Y., Roetzel, W. J. I. J. o. h., & transfer, M. (2000). Conceptions for heat transfer correlation of nanofluids. *43*(19), 3701-3707.
- Yang, J., Jia, Y., Bing, N., Wang, L., Xie, H., & Yu, W. J. A. T. E. (2019). Reduced graphene oxide and zirconium carbide co-modified melamine sponge/paraffin wax composites as new form-stable phase change materials for photothermal energy conversion and storage. *163*, 114412.
- Yang, L., Chen, X., Xu, M., & Du, K. J. A. A. (2016). Roles of surfactants and particle shape in the enhanced thermal conductivity of TiO₂ nanofluids. *6*(9), 095104.
- Yang, L., Ji, W., Zhang, Z., & Jin, X. (2019). Thermal conductivity enhancement of water by adding graphene nano-sheets: consideration of particle loading and temperature effects. *International Communications in Heat and Mass Transfer*, *109*, 104353.
- Yang, L., Xu, X., Jiang, W., & Du, K. J. A. A. (2017). A new thermal conductivity model for nanorod-based nanofluids. *Applied Thermal Engineering*, *114*, 287-299.
- Yang, L., & Xu, X. J. (2017). A renovated Hamilton–Crosser model for the effective thermal conductivity of CNTs nanofluids. *International Communications in Heat and Mass Transfer*, *81*, 42-50.
- Yarmand, H., Gharekhani, S., Shirazi, S. F. S., Goodarzi, M., Amiri, A., Sarsam, W. S., . . . Transfer, M. (2016). Study of synthesis, stability and thermo-physical properties of graphene nanoplatelet/platinum hybrid nanofluid. *77*, 15-21.

- Yin, W., Yu, J., Lv, F., Yan, L., Zheng, L. R., Gu, Z., & Zhao, Y. J. A. n. (2016). Functionalized nano-MoS₂ with peroxidase catalytic and near-infrared photothermal activities for safe and synergetic wound antibacterial applications. *10*(12), 11000-11011.
- Yousef, S., Tatariants, M., Tichonovas, M., Sarwar, Z., Jonuškienė, I., Kliucininkas, L. J. R., Conservation, & Recycling. (2019). A new strategy for using textile waste as a sustainable source of recovered cotton. *145*, 359-369.
- Yousefi, T., Shojaeizadeh, E., Veysi, F., & Zinadini, S. (2012). An experimental investigation on the effect of pH variation of MWCNT–H₂O nanofluid on the efficiency of a flat-plate solar collector. *Solar Energy*, *86*(2), 771-779.
- Yousefi, T., Shojaeizadeh, E., Veysi, F., & Zinadini, S. J. (2012). An experimental investigation on the effect of pH variation of MWCNT–H₂O nanofluid on the efficiency of a flat-plate solar collector. *Solar Energy*, *86*(2), 771-779.
- Yousefi, T., Veisy, F., Shojaeizadeh, E., & Zinadini, S. (2012). An experimental investigation on the effect of MWCNT-H₂O nanofluid on the efficiency of flat-plate solar collectors. *Experimental Thermal and Fluid Science*, *39*, 207-212.
- Yu, H., Hermann, S., Schulz, S. E., Gessner, T., Dong, Z., & Li, W. J. (2012). Optimizing sonication parameters for dispersion of single-walled carbon nanotubes. *Chemical Physics*, *408*, 11-16.
- Yue, H., Zhao, Y., Ma, X., & Gong, J. J. C. S. R. (2012). Ethylene glycol: properties, synthesis, and applications. *41*(11), 4218-4244.
- Zainal, S., Tan, C., Sian, C., & Siang, T. J. J. o. A. R. i. A. M. (2016). ANSYS simulation for Ag/HEG hybrid nanofluid in turbulent circular pipe. *23*(1), 20-35.
- Zhang, H., Wang, K., Wang, L., Xie, H., & Yu, W. J. S. E. (2020). Mesoporous CuO with full spectrum absorption for photothermal conversion in direct absorption solar collectors. *201*, 628-637.
- Zhang, H., Wang, S., Lin, Y., Feng, M., & Wu, Q. J. (2017). Stability, thermal conductivity, and rheological properties of controlled reduced graphene oxide dispersed nanofluids. *Applied Thermal Engineering*, *119*, 132-139.
- Zhang, H., Zhai, C., Gao, H., Fu, N., & Zhu, M. (2019). High Efficient Ethylene Glycol Electrocatalytic Oxidation Based on Bimetallic PtNi on 2D Molybdenum Disulfide/Reduced Graphene Oxide Nanosheets. *Journal of colloid and interface science*.
- Zhang, W., He, W., & Jing, X. J. (2010). Preparation of a stable graphene dispersion with high concentration by ultrasound. *The Journal of Physical Chemistry*, *114*(32), 10368-10373.
- Zhao, F., Guo, Y., Zhou, X., Shi, W., & Yu, G. J. N. R. M. (2020). Materials for solar-powered water evaporation. *5*(5), 388-401.

- Zhu, H., Zhang, C., Tang, Y., Wang, J., & Ren, B. (2007). Preparation and thermal conductivity of suspensions of graphite nanoparticles. *Carbon (New York, NY)*, 45(1), 226-228.
- Zhu, H., Zhang, C., Tang, Y., Wang, J., & Ren, B. J. (2007). Preparation and thermal conductivity of suspensions of graphite nanoparticles. *Carbon*, 45(1), 226-228.
- Zhu, T., Liang, C., Meng, Z., Sun, G., Meng, Z., Guo, S., & Zhang, R. J. B. p. b. (2017). CottonFGD: an integrated functional genomics database for cotton. *17(1)*, 1-9.
- Zhu, Y., Murali, S., Cai, W., Li, X., Suk, J. W., Potts, J. R., & Ruoff, R. S. J. A. m. (2010). Graphene and graphene oxide: synthesis, properties, and applications. *22(35)*, 3906-3924.
- Zimmermann, T., Pöhler, E., & Geiger, T. J. A. e. m. (2004). Cellulose fibrils for polymer reinforcement. *6(9)*, 754-761.
- Ziyadanogullari, N. B., Yucel, H., & Yildiz, C. (2018). Thermal performance enhancement of flat-plate solar collectors by means of three different nanofluids. *Thermal Science and Engineering Progress*, 8, 55-65.