

**DEVELOPMENT OF SOLAR ASSISTED
MEMBRANE DISTILLATION SYSTEM USING
SOLAR THERMAL COLLECTOR**

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ABSTRAK

Peningkatan permintaan air bersih dan pencemaran alam sekitar telah membawa kepada peningkatan penggunaan tenaga boleh diperbaharui untuk sistem penyahgaraman air laut. Satu teknologi penyahgaraman air laut yang berkembang pesat ialah penyulingan bermembran berkuasa solar (SPMD), dimana boleh menangani kekurangan air bersih tanpa meningkatkan kos elektrik. Walau bagaimanapun, teknologi terkini tidak mengkaji prestasi terma sistem SPMD tersebut dan hanya menggunakan pengumpul terma suria komersial (STC) sepanjang eksperimen. Objektif kajian ini adalah untuk menilai prestasi sistem SAMD buatan sendiri untuk aplikasi air laut dari segi prestasi pemisahan dan kelestarian tenaga di bawah keadaan cuaca Malaysia. Dalam kerja ini, sistem Pengumpul Terma Suria Plat Rata (FPSC) telah direka untuk mendapatkan prestasi haba yang tinggi dengan mengubah diameter tiub ($D = 3/4\text{-inci}$ dan $3/8\text{-inci}$), jarak paip ($S = 18.5\text{ cm}$ dan 27.0 cm) dan kadar aliran jisim masuk ($0.01 - 0.05\text{ kg/s}$). Selepas memilih reka bentuk FPSC yang terbaik, sistem itu kemudiannya dipadankan bersama sistem penyulingan bermembran secara langsung (DCMD) untuk kajian air laut. FPSC tersebut berfungsi sebagai pemanas bagi larutan suapan yang terdiri daripada air laut simulasi dan air laut sebenar bagi penilaian dalaman sebelum diuji di bawah cahaya matahari secara langsung. 2.5% berat natrium klorida (NaCl) telah digunakan sebagai air laut simulasi mewakili air laut standard. Dalam kajian ini, membran-membran yang sudah kotor juga dianalisis untuk kecenderungan penskalaan menggunakan mikroskop elektron pengimbas (SEM) dengan sinar-X penyebaran tenaga (EDX). Bagi bahagian reka bentuk, dapat diperhatikan bahawa pengumpul paip dengan diameter tiub $3/4\text{-inci}$ memperoleh prestasi haba dan kecekapan pengumpul yang lebih baik berbanding dengan diameter tiub $3/8\text{-inci}$, yang telah mencatatkan kenaikan sebanyak 3.5% dan 9.4%, masing-masing. Sementara itu, jarak paip sebanyak 18.5 cm mendapat prestasi haba dan kecekapan pengumpul 4.3% dan 12.6% lebih tinggi masing- masing berbanding jarak paip 27 cm . Dari segi kadar aliran jisim masuk, kadar aliran jisim optimum ialah 0.03 kg/s dengan keamatian sinaran antara 250 hingga 1050 W/m^2 . Reka bentuk terbaik berdasarkan tiga parameter tersebut kemudiannya digunakan dan digandingkan dengan sistem DCMD untuk analisis dalaman dan luaran menggunakan air laut. Untuk penilaian luar, sistem SAMD telah dianalisis di bawah cuaca cerah dan mendung. Fluks resapan maksimum apabila sistem dikendalikan di bawah cahaya matahari langsung ialah $4.35\text{ kg/m}^2\text{j}$. Berkenaan dengan penolakan garam, penolakan 99.9% telah dicapai dalam semua eksperimen dan resapan tersebut dibandingkan dengan air minuman standard. Walaupun kualiti resapan akhir adalah setanding dengan air minuman, beberapa kekotoran telah dikesan semasa analisis SEM-EDX. Dapat disimpulkan bahawa sistem SAMD yang dihasilkan boleh menjadi pilihan teknologi hijau dalam penyahgaraman air laut kerana ia hanya memerlukan minimum elektrik daripada grid kuasa.

ABSTRACT

The increase in freshwater demand and environmental pollution is leading to an increase in the use of renewable energy for the seawater desalination system. One fast-growing seawater desalination technology is solar assisted membrane distillation (SAMD), which can address the shortage of fresh water without increasing the cost of electricity. However, the present technology did not study the thermal performance of the SAMD system and simply used the commercial solar thermal collector (STC) during the experiments. The objective of this study is to evaluate the performance of in-house made SAMD system for seawater application in terms of the separation performance and energy sustainability under the Malaysian weather condition. In this work, Flat Plate Solar Thermal Collector (FPSC) system was designed to obtain the high thermal performance by varying the tube diameter ($D = 3/4\text{-inch}$ and $3/8\text{-inch}$), pipe spacing ($S = 18.5\text{ cm}$ and 27.0 cm) and inlet mass flow rates ($0.01 - 0.05\text{ kg/s}$). After choosing the best FPSC design, the system was then integrated into the direct contact membrane distillation system (DCMD) for sea water testing. The FPSC functions as a preheating of the simulated and actual seawater feed solution for indoor assessment before testing under direct sunlight. 2.5 wt.\% of sodium chloride (NaCl) was used as the simulated seawater represents the standard seawater. In this work, fouled membranes were also analyzed for the scaling tendency using scanning electron microscopy (SEM) with energy dispersive X-Ray (EDX). For the design part, it can be observed that the pipe collector with tube diameter of $3/4\text{-inch}$ obtained better thermal performance and collector efficiency as compared to the $3/8\text{-inch}$ tube diameter, which recorded of 3.5% and 9.4% increment, respectively. Meanwhile, 18.5 cm pipe spacing was 4.3% and 12.6% higher in thermal performance and collector efficiency, respectively, compared to 27 cm pipe spacing. In term of inlet mass flow rate, the optimum mass flow rate is 0.03 kg/s with a radiation intensity ranging from 250 to 1050 W/m^2 . The best design based on the three parameters was then used and coupled with the DCMD system for indoor and outdoor analysis using seawater. For the outdoor evaluation, the SAMD system was analyzed under sunny and cloudy weather. The maximum permeate flux when the system was operated under direct sunlight is $4.35\text{ kg/m}^2\text{h}$. With respect to the salt rejection, 99.9% rejection was achieved in all experiments and the permeate was compared to standard drinking water. Although the final permeate quality is comparable to that of drinking water, some impurities were detected during the SEM-EDX analysis. It can be concluded that the manufactured SAMD system can be a green technology option in seawater desalination because it requires only a minimum electricity from the power grid.

TABLE OF CONTENT

DECLARATION

TITLE PAGE

ACKNOWLEDGEMENTS	ii
-------------------------	----

ABSTRAK	iii
----------------	-----

ABSTRACT	iv
-----------------	----

TABLE OF CONTENT	v
-------------------------	---

LIST OF TABLES	viii
-----------------------	------

LIST OF FIGURES	ix
------------------------	----

LIST OF SYMBOLS	xi
------------------------	----

LIST OF ABBREVIATIONS	xii
------------------------------	-----

CHAPTER 1 INTRODUCTION	1
-------------------------------	---

1.1 Background of Research	1
-------------------------------	---

1.2 Problem Statement	3
--------------------------	---

1.3 Research Objectives	5
----------------------------	---

1.4 Scopes of Research	6
---------------------------	---

CHAPTER 2 LITERATURE REVIEW	7
------------------------------------	---

2.1 Introduction	7
---------------------	---

2.2 Desalination Technologies	7
----------------------------------	---

2.2.1 Renewable Energy in Desalination	9
---	---

2.2.2 Solar Desalination	11
-----------------------------	----

2.3 Solar Powered Membrane Distillation System	17
---	----

2.3.1 System Characterization of SPMD System	19
---	----

2.3.2 Development of SPMD System	31
-------------------------------------	----

2.4 Solar Thermal Collector	35
--------------------------------	----

2.4.1	Collector Classification	35
2.4.2	Design Modification	45
2.5	Summary of Literature Review	47
CHAPTER 3 METHODOLOGY		48
3.1	Introduction	48
3.2	Serpentine-shaped FPSC System	48
3.2.1	Fabrication and Experimental Analysis of the Laboratory-scale FPSC System	48
3.2.2	Mathematical Formulation for Thermal Performance FPSC	52
3.3	Integration of FPSC to MD System	52
3.4	Outdoor Setup SAMD System	55
3.5	Experimental Analysis SAMD System	56
3.6	Specific Thermal Energy Consumption (STEC) and Gained Output Ratio (GOR)	58
CHAPTER 4 RESULTS AND DISCUSSION		60
4.1	Introduction	60
4.2	Fabrication of Serpentine-shaped Flat Plate Solar Collector	60
4.3	Thermal Performance of Serpentine-shaped Flat Plate Solar Collector System	61
4.3.1	Effect of Different Serpentine-shaped Design	61
4.3.2	Effect of Different Flow Rate Respect to Different Solar Radiation	65
4.4	Compatibility Evaluation of SAMD Under Preheat Thermal Performance	66
4.5	Outdoor Evaluation	71
4.5.1	Solar Radiation Observation	71
4.5.2	STEC and GOR Analysis	82

4.5.3	Permeate Flux with respect to outlet collector temperature	83
4.5.4	Seawater and Drinking Water Analysis	86
4.5.5	Membrane Analysis	88
CHAPTER 5 CONCLUSION		91
5.1	Introduction	91
5.2	Conclusions	91
5.3	Recommendations for the Future Work	92
REFERENCES		93
APPENDICES		103
Appendix A	: Lab Scale Solar Assisted Membrane Distillation System	104
Appendix B	: List of Publications and Conferences	107

LIST OF TABLES

Table 2.1	Types of Renewable Energy with description	10
Table 2.2	Advantages and limitations of direct solar desalination systems	13
Table 2.3	Advantages and limitations of indirect conventional non-membrane based desalination systems	15
Table 2.4	Advantages and limitations of indirect non-conventional non-membrane based desalination systems	16
Table 2.5	General characteristics of some constructed open loop SPMD system	24
Table 2.6	General characteristics of some constructed two loop SPMD system	27
Table 2.7	Summary of studies related to directly integrated SPMD systems	30
Table 2.8	List of EC framework project related to solar driven MD modules	34
Table 2.9	Properties of selective working fluid	43
Table 3.1	Nomenclature of the schematic flow diagram of the SPMD system	55
Table 4.1	Data comparison for five days operation using feed seawater	81
Table 4.2	Permeate water analysis	87
Table 4.3	Elemental analysis of PVDF-0.5% bentonite membrane	90

LIST OF FIGURES

Figure 2.1	Types of Desalination Technologies	8
Figure 2.2	Types of Solar Desalination	12
Figure 2.3	(a) Solar assisted (hybrid system) and (b) stand-alone desalination system	18
Figure 2.4	Two different system configuration: (a) open loop SPMD system and (b) closed loop SPMD system	21
Figure 2.5	A different design between the conventional and directly integrated SPMD system	22
Figure 2.6	Timeline in the development of SPMD	31
Figure 2.7	Typical FPSCs for solar water-heating application; (a) cross-section view and (b) outdoor application	36
Figure 2.8	The sketch of the computational domain and mesh division of the absorber	38
Figure 2.9	Components of the evacuated	39
Figure 2.10	The differences in solar intensity in a different area	40
Figure 2.11	3D model integration of evacuated tube and CPC reflector	41
Figure 2.12	Component of HPSCs	43
Figure 2.13	Advancement by adding fins to the condenser	44
Figure 3.1	Overall Research Flow	50
Figure 3.2	Schematic diagram of the FPSC system	51
Figure 3.3	Schematic flow diagram of the SPMD system	54
Figure 4.1	Absorber collector with glass placed on top	61
Figure 4.2	Effect of different tube diameter on outlet collector temperature and collector efficiency	63
Figure 4.3	Effect of different pipe spacing to outlet collector temperature and collector efficiency.	64
Figure 4.4	Relationship between collector efficiency and temperature difference	65
Figure 4.5	Effect of different mass flow rate concerning the radiation intensity	66
Figure 4.6	Permeate flux and average temperature of different feed water: (a) distilled water, (b) Simulated seawater (35g of NaCl mixed with 1000mL of deionized water), and (c) seawater	70
Figure 4.7	Comparative permeate flux of feed solution between distilled water, simulated seawater (NaCl) and seawater	71
Figure 4.8	Hourly variation on first operation of local irradiation, outlet collector temperature and hot inlet of SPMD system for both distilled water and seawater	73

Figure 4.9	Hourly variations on second operation of local irradiation, outlet collector temperature and hot inlet of SPMD system for both distilled water and seawater	76
Figure 4.10	Hourly variations on third operation of local irradiation, outlet collector temperature and hot inlet of SPMD system for both distilled water and seawater	77
Figure 4.11	Hourly variations on fourth operation of local irradiation, outlet collector temperature and hot inlet of SPMD system for both distilled water and seawater	78
Figure 4.12	Hourly variations on fifth operation of local irradiation, outlet collector temperature and hot inlet of SPMD system for both distilled water and seawater	79
Figure 4.13	STEC Analysis with respect to the permeate flux	83
Figure 4.14	GOR Analysis at afternoon until evening period	83
Figure 4.15	Hourly variations of outlet collector temperature and permeate flux with local time from first until fifth sets of operation	86
Figure 4.16	SEM micrograph of PVDF-0.5% bentonite hollow fiber membrane (a) before test and (b) after test; (i) partial cross-section and (ii) outer surface	89
Figure 4.17	EDX quantitative analysis of PVDF-0.5% bentonite membrane (a) before test and (b) after test	90

LIST OF SYMBOLS

C	Celsius
CO ₂	Carbon dioxide
NaCl	Sodium Chloride
LPM	Litre Per Minute

LIST OF ABBREVIATIONS

AD	Adsorption Desalination
AGMD	Air Gap Membrane Distillation
AR	Anti-Reflective
CPC	Compound Parabolic Concentrator
DC	Direct Current
DCMD	Direct Contact Membrane Distillation
ED	Electro Dialysis
EDX	Energy Dispersive X-ray
EST	Evacuated Solar Tubes
ETHPSC	Evacuated Tube Heat Pipe Solar Collector
ETSC	Evacuated Tube Solar Collector
FD	Freeze Desalination
FPHPSC	Flat Plate Heat Pipe Solar Collector
FPSC	Flat Plate Solar Collector
GOR	Gain Output Ratio
HDH	Humidifier and Dehumidifier
HPSC	Heat Pipe Solar Collector
ITC	Instituto Technologico de Canarias
LCD	Liquid Crystal Display
MD	Membrane Distillation
MED	Multi-Effect Distillation
MSF	Multistage Flash
MVC	Mechanical Vapour Compression
PCM	Phase Change Material
PE	Polyethelene
PGMD	Permeate Gap Membrane Distillation
PHP	Pulsating Heat Pipe
PP	Polypropylene
PTC	Parabolic Trough Collector
PTPE	Polytetrafluoroethylene
PTSC	Parabolic Trough Solar Collector

PV	Photovoltaic
PVDF	Polyvinylidene Fluoride
PV/T-PCM	Photovoltaic and Thermal with Phase Change Material
RE	Renewable Energy
RO	Reverse Osmosis
SAMD	Solar Assisted Membrane Distillation
SEM	Scanning Electron Microscopy
SPMD	Solar Powered Membrane Distillation
STC	Solar Thermal Collector
TRR	Thermal Recovery Ratio
TSD	Total Dissolved Salts
TVC	Thermal Vapour Compression
VC	Vapour Compression
VMD	Vacuum Membrane Distillation
WRC	World Radiation Centre

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