

# Enhanced Heat Transfer Efficiency through Formulation and Rheo-Thermal Analysis of Palm Oil-Based CNP/SiO<sub>2</sub> Binary Nanofluid

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The present work addresses the shortcomings of heat transfer fluid behavior by emphasizing solutions for improved stability, enhanced thermal properties, and environmental sustainability. The study introduces an innovative hybrid nanofluid combining silicon dioxide (SiO<sub>2</sub>) and cellulose nanoparticles (CNP) into analytical-grade Palm oil, adopting a two-step methodology. This endeavor represents a significant advancement in exploring SiO<sub>2</sub>-CNP-Palm oil hybrid nanofluids, positioning them as promising candidates for advanced heat transfer media. Physical characterization analysis confirms the successful integration of SiO<sub>2</sub> and CNP into analytical-grade Palm oil. The nanosuspensions of CNP-Palm oil, SiO<sub>2</sub>-Palm oil, and SiO<sub>2</sub>/CNP-Palm oil are prepared at varying volume concentrations. All nanosuspensions demonstrated good stability after ultrasonication, as evidenced by optical performance and sedimentation studies, which endure for up to 60 d. Fourier transform infrared (FT-IR) analysis further substantiates the chemical stability, revealing no emergence of peaks associated with the diffusion of nano-additives. The thermogravimetric analysis (TGA) also affirms superior thermal stability in all nanosuspensions compared to base fluids. Rheological studies indicate that Palm oil exhibits Newtonian behavior. The nanofluid containing 0.1 w/v% SiO<sub>2</sub>/CNP nanoparticles exhibits a significant enhancement in thermal conductivity, showcasing an impressive 81.11% improvement. In addition, the nanofluid demonstrates an increase in viscosity with higher nanoparticle concentrations and decreased viscosity with rising temperatures.

developed a novel formulation known as nanofluids. This innovative formulation enhances the heat transport efficiency and flow characteristics for various applications.<sup>[1]</sup> A nanofluid is a stable mixture comprising mono or hybrid nanomaterials dispersed in a base liquid. Its extensive advancement is attributed to its capacity to boost the thermal conduction of diverse fluids, facilitating advanced applications in thermal instruments and cooling technologies.

A noteworthy trend in this scientific exploration is the consideration of using vegetable oil as a base transfer fluid.<sup>[2]</sup> Petroleum mineral oil from non-renewable energy resources and fossil fuel oil are of concern to nature due to their non-biodegradable behavior. As a result, scientists have shifted their focus to biodegradable and renewable substitutes. Because of its numerous benefits, plant-based oils are being explored as alternatives to mineral-based oils in various research endeavors.<sup>[3,4]</sup> Palm oil is acknowledged as the most widely used plant oil globally. It is a favourable replacement for mineral oils.<sup>[5]</sup> The possibility of producing biofuel from Palm oil has further improved production in the last 10 years.<sup>[6]</sup> Furthermore, in


oil-based lubricants, combining various nanoparticles with Palm oil-based has shown a significant decrease in wear and coefficient of friction than are presently available due to enhanced thermal behavior of base fluids.<sup>[7-10]</sup>

## 1. Introduction

In the early decades, a growing focus has been on improving heat transfer performance. In response to this, researchers have

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