

**NANO ENHANCED PHASE CHANGE
MATERIAL PROPERTIES DRIVEN BY
ARTIFICIAL INTELLIGENCE METHOD**

ELNAZ YOUSEFI

MASTER OF SCIENCE

**UNIVERSITI MALAYSIA PAHANG
AL-SULTAN ABDULLAH**



SUPERVISOR'S DECLARATION

I hereby declare that I have checked this thesis and in my opinion, this thesis is adequate in terms of scope and quality for the award of the degree of Master of Science in Mechanical Engineering.

(Supervisor's Signature)

Full Name : DR. FARZAD JALILIANTABAR

Position : Senior lecturer

Date : 5/7/2023

(Co-supervisor's Signature)

Full Name : DR. ABDUL ADAM BIN ABDULLAH

Position : Professor Madaya

Date : 10/7/2023



STUDENT'S DECLARATION

I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang Al-Sultan Abdullah or any other institutions.

(Student's Signature)

Full Name : ELNAZ YOUSEFI

ID Number : MML21006

Date : 2/7/2023

NANO ENHANCED PHASE CHANGE MATERIAL PROPERTIES DRIVEN BY
ARTIFICIAL INTELLIGENCE METHOD

ELNAZ YOUSEFI

Thesis submitted in fulfillment of the requirements
for the award of the degree of
Master of Science

Faculty of Mechanical and Automotive Engineering Technology

UNIVERSITI MALAYSIA PAHANG AL-SULTAN ABDULLAH

JANUARY 2024

ACKNOWLEDGEMENTS

I wish to extend my appreciation to Dr. Farzad Jalilianabar for his guidance, and valuable insights. His role has been pivotal in shaping the trajectory and accomplishments of this research.

I also want to express my deep gratitude to Dr. Abdullah Adam, my co-supervisor, for his valuable contributions and guidance throughout this journey.

A sincere acknowledgment goes to Universiti Malaysia Pahang Al-Sultan Abdullah for their generous financial backing, facilitated by grants RDU200347, PGRS220325, and the Master Research Scheme (MRS). This investment has played a crucial role in the realization and successful completion of this research, underscoring their commitment to advancing academic endeavors.

My heartfelt thanks are extended to Ms. Norshalawati Mat Yusof, an administrative staff member, for her indispensable assistance. Her support and efficiency have contributed to the smooth progress of various aspects of this undertaking.

Special gratitude is reserved for my husband, whose unwavering support, scientific insights, and emotional encouragement have laid this journey's foundation. His patient demeanor and firm belief in my abilities have been an enduring strength throughout this study.

Once again, I extend my gratitude to all those who have played a part in my academic and personal growth. Your constant support has been the cornerstone in reaching this significant milestone.

ABSTRAK

Bahan Pembolehubah Fasa ialah bahan yang berkeupayaan khusus untuk membebaskan atau menyerap tenaga yang mencukupi bagi membekalkan haba untuk kegunaan aplikasi pemanasan ataupun penyejukan. Langkah yang penting dalam penggunaan Bahan Pembolehubah Fasa ini adalah dengan pemilihan bahan yang bersesuaian mengikut ciri-ciri dan aplikasi prospektifnya. Antara kriteria yang perlu diambil kira adalah kadar toksik bahan, kadar pengaliran haba bahan, kestabilan kimia bahan, dan kadar harga bahan. Dikebelakangan ini, terdapat peningkatan dalam penggunaan bahan partikal nano yang digabungkan bersama Bahan Pembolehubah Fasa untuk meningkatkan kadar pengliran haba bahan, terutamanya haba pendam bahan tersebut. Di dalam tesis ini dibahagikan kepada dua bahagian, setiap bahagian membincangkan aspek-aspek berbeza tentang prestasi Bahan Pembolehubah Fasa yang dipertingkatkan. Dibahagian pertama, perbincangan tertumpu kepada penyelidikan terhadap karakteristik haba seperti kadar pengaliran haba, kadar kestabilan haba and haba pendam Bahan Pembolehubah Fasa yang dipertingkatkan dengan kehadiran struktur nano (NePCM) berdasarkan eicosane. Eicosane ($\text{CH}_3(\text{CH}_2)_{18}\text{CH}_3$), yang bersuhu lebur 37°C berfungsi sebagai asas Bahan Pembolehubah Fasa. Partikal nano copper (II) oxide (CuO) pula dipilih sebagai bahan partikal nano untuk meningkatkan kadar pengaliran haba bahan. Beberapa campuran eicosane- CuO pada kadar pecahan jisim sebanyak 0.5, 0.7, dan 1 telah dianalisis untuk penilaian pengaruh kadar pecahan jisim ini terhadap karakteristik Bahan Pembolehubah Fasa. Disamping itu, kadar haba pendam bahan ditentukan dengan menggunakan *Differential Scanning Calorimetry* (DSC). Nilai termofizikal NePCM secara menyeluruh, termasuk kadar pengaliran haba telah dinilai berdasarkan kepada beberapa julat suhu dan kepekatan NePCM. Tambahan lagi, analisis NePCM melibatkan penelitian teliti menggunakan FTIR dan SEM. Sementara itu, dibahagian kedua tesis ini, teknik pembelajaran mesin (ANN) digunakan untuk menentukan beberapa karakteristik NePCM dan juga untuk melatih data yang terkumpul semasa eksperimen. Persepsi Berbilang Lapisan (MLP) digunakan sebagai model ANN, dan dua sifat termofizikal NePCM iaitu haba pendam dan kadar pengaliran haba telah ditentukan dengan menggunakan model ini. Data input masuk bagi model ini adalah kadar suhu, fasa NePCM dan kadar konsentrasi partikal nano dalam campuran. Keputusan analisis termofizikal sampel menunjukkan terdapat peningkatan dalam karakteristik Bahan Pembolehubah Fasa tanpa mengubah sifat kimianya. Pencampuran partikal nano CuO kedalam sampel juga meningkatkan kadar pengaliran haba dan nilai haba pendam bahan. Nilai maksimum haba pendam dan kadar pengaliran haba diperolehi adalah ditingkat tertinggi kepekatan partikal nano (1% wt) iaitu pada 44.03°C dan 0.54 W/mK . Tambahan pula, analisis FT-IR mengesahkan tiada interaksi kimia diantara Bahan Pembolehubah Fasa dan partikal nano CuO . Secara keseluruhannya, penemuan ini telah menggariskan beberapa potensi penggabungan bahan non-organik seperti partikal nano CuO bagi meningkatkan sifat haba Bahan Pembolehubah Fasa untuk kegunaan pelbagai aplikasi. Model yang dibangunkan ini terdiri daripada tiga lapisan utama termasuk lapisan input masuk, lapisan tersembunyi dan lapisan hasil keluaran. Secara amnya, struktur model dibangunkan untuk meramalkan haba pendam dan kadar pengaliran haba masing-masing ialah 10-8-1 dan 10-9-1. Bilangan data ini menunjukkan bilangan neuron dalam lapisan input masuk, lapisan tersembunyi dan lapisan hasil keluaran. Bilangan sampel untuk model kadar pengaliran haba adalah sebanyak 205 dan untuk model haba pendam adalah sebanyak 5408. Sampel-sampel ini telah dibahagikan kepada tiga bahagian termasuk data latihan, data ujian dan data pengesahan (masing-masing 70, 15, dan 15%). Data pengesahan

menunjukkan tiada lebihan pembelajaran dalam model dan pekali penentuan (nilai R) masing-masing adalah 0.97213 dan 0.99985 untuk kadar pengaliran haba dan kadar haba pendam. Nilai optimum dalam lapisan sembunyi untuk model ANN yang adalah untuk meramalkan kadar pengaliran haba dan haba pendam, menggunakan data eksperimen. Kecekapan model ANN dan penjajarannya dengan data eksperimen telah membuktikan ketepatan ramalannya. Hasil eksperimen telah menunjukkan penambahan bahan nano berpotensi untuk meningkatkan keupayaan Bahan Pembolehubah Fasa serta kecekapan model ANN untuk meramalkan termofizikal NePCM secara tepat.

ABSTRACT

A phase change material (PCM) is a substance that can remarkably release or absorb adequate energy to provide heat or cooling applications. An essential step in using phase change materials is selecting the proper PCM according to its characteristics and prospective application; many items, such as the extent of toxicity, thermal conductivity, chemical stability, and expenses, can be included. Recently, considerable development has occurred in applying the nano-particles (NPs) combined with the PCMs to augment their thermal conductivity, especially in latent heat. This thesis is divided into two main parts, each addressing the performance of enhanced phase change materials (PCMs). The initial section focuses on investigating the thermal characteristics—thermal conductivity, thermal stability, and latent heat—of nanostructure-enhanced phase change materials (NePCM) based on eicosane. Eicosane ($\text{CH}_3(\text{CH}_2)_{18}\text{CH}_3$), with its melting point at 37°C, serves as the fundamental PCM. Copper (II) oxide (CuO) nano-particles (NPs) are chosen as nanoscale enhancers for thermal conductivity. Multiple eicosane-CuO batches with 0.5, 0.7, and 1 mass fractions are analyzed to assess the influence of these fractions on PCM characteristics. Furthermore, determining latent heat values is executed using differential scanning calorimetry (DSC). Comprehensive thermophysical attributes of NePCM suspensions, including thermal conductivity, have been methodically evaluated across various temperatures and NePCM concentrations. Moreover, the characterization of NePCM involves scrutiny through FTIR and SEM techniques. In the latter part of this thesis, machine learning techniques are employed to predict NePCM characteristics and train on data amassed during the experimental process. MLP (multilayer perceptron) is used as the ANN model, and the model predicted two thermophysical properties of the NePCM (latent heat and thermal conductivity). The input of the models was the temperature and phase of the NePCM and concentrations of NPs. The results of the thermophysical analysis of the samples showed improvement in the desirable characteristics of the PCM without changing the chemical properties of the PCM. Remarkably, the introduction of CuO NPs has enhanced the composite's thermal conductivity and latent heat. The maximum latent and thermal conductivity were observed for the highest concentration of NPs (1%wt), which were 44.03 °C and 0.54 W/mK, respectively. Furthermore, FT-IR analysis has confirmed the absence of chemical interactions between the PCM and CuO NPs. Overall, the findings have underscored the potential of incorporating inorganic materials (CuO NPs) to significantly enhance the thermal properties of phase change materials for diverse applications. The developed model consists of three main layers: input, hidden, and output. Generally, the structure of the developed model to predict latent heat and thermal conductivity was 10-8-1 and 10-9-1, respectively. These numbers show the number of neurons in the input, hidden, and output layers. The number of samples for the thermal conductivity model was 205; for the latent heat model, it was 5408. These samples were divided into training, test, and validation data (70, 15, and 15%, respectively). Validation data showed no overlearning in the models, and the coefficient of determination (R-value) was 0.97213 and 0.99985 for thermal conductivity and latent heat models, respectively. The optimum number in the hidden layer for the developed Artificial Neural Network (ANN) model is to predict thermal conductivity and latent heat, drawing from experimental data. The proficiency of the ANN model and its alignment with experimental data have underscored its predictive prowess. The results demonstrate the potential of adding nano-materials to improve PCM capabilities and the ANN model's ability to predict necessary NePCM attributes correctly.

TABLE OF CONTENT

DECLARATION

TITLE PAGE

ACKNOWLEDGEMENTS	iii
-------------------------	------------

ABSTRAK	iv
----------------	-----------

ABSTRACT	vi
-----------------	-----------

TABLE OF CONTENT	vii
-------------------------	------------

LIST OF TABLES	x
-----------------------	----------

LIST OF FIGURES	xi
------------------------	-----------

LIST OF SYMBOLS	xiii
------------------------	-------------

LIST OF ABBREVIATIONS	xiv
------------------------------	------------

LIST OF APPENDICES	xvi
---------------------------	------------

CHAPTER 1 INTRODUCTION	17
-------------------------------	-----------

1.1 Background	17
----------------	----

1.2 Problem statement	19
-----------------------	----

1.3 Research objective	20
------------------------	----

1.4 Research scope	20
--------------------	----

1.5 Outline	21
-------------	----

CHAPTER 2 LITERATURE REVIEW	22
------------------------------------	-----------

2.1 Introduction	22
------------------	----

2.2 Review of studies on PCM and its application	22
--	----

2.3 Influence of NPs addition to PCM on thermal conductivity	25
--	----

2.4 Influence of NPs addition to PCM on thermal stability	28
---	----

2.5 Maxwell model	29
-------------------	----

2.6 Summary of NePCM preparation	30
----------------------------------	----

2.7	Characterization	31
2.7.1	Topography and composition of the samples	31
2.7.2	Spectroscopic analysis	32
2.7.3	Measurement of thermal conductivity	32
2.7.4	Measurement of thermal stability	34
2.7.5	Measurement of latent heat	36
2.8	Artificial intelligence	37
2.9	Summary	40
CHAPTER 3 METHODOLOGY		46
3.1	Introduction	46
3.2	Preparation of NePCM	48
3.3	Recognizing the topography and composition of the sample	50
3.4	Spectroscopy analysis	51
3.5	Experimental details of C-Therm	52
3.6	Evaluation of the weight changes of samples	53
3.7	Determining alterations in structural properties of a specimens	53
3.8	Development of AI model	54
CHAPTER 4 RESULT AND DISCUSSION		59
4.1	Introduction	59
4.2	Materials and procedures	59
4.3	SEM	59
4.4	C-Therm analysis	64
4.5	TGA analyzer	66
4.6	DSC analyzer	68
4.7	FT-IR analyzer	70

4.8	AI model	72
CHAPTER 5 CONCLUSION		84
5.1	Introduction	84
5.2	Conclusions	84
5.3	Future recommendations	85
REFERENCES		86
APPENDICES		95

LIST OF TABLES

Table 2.1	The summary of parameters for the TGA test	36
Table 2.2	Overview of the preparation process and instrumentation employed in the investigation of NePCM composites	41
Table 2.3	The techniques and tools employed for studying the properties of the NePCM	43
Table 2.4	Different models based on machine learning techniques to estimate the thermal conductivity	45
Table 4.1	Details the DSC analyzer results	70
Table 4.2	Comparative analysis of thermal conductivity prediction networks with varying layers and transfer functions	73
Table 4.3	R-values for thermal conductivity of ANN model	74
Table 4.4	R-values for the latent heat of the ANN model	77
Table 4.5	Different values of the maximum R-value (two layers) for the ANN models of latent heat	78
Table 4.6	Different values of the maximum R-value (three layers) for the ANN models of latent heat	79

LIST OF FIGURES

Figure 1.1	PCMs diverse classification	18
Figure 2.1	Evaluation of the performance differences between PCMs	23
Figure 2.2	Effect of adding different nano-materials to PCM on thermal conductivity, latent heat, and phase change temperature	26
Figure 2.3	Photography of eicosane wax	31
Figure 3.1	Flowchart of the current thesis	47
Figure 3.2	NePCM based on eicosane samples in liquid phase with varying mass fractions (0.5wt%, 0.7wt%, and 1wt%) of CuO NPs	49
Figure 3.3	Photography of hot plate magnetic stirrer	49
Figure 3.4	Scanning Electron Microscope	50
Figure 3.5	Photography of sputter coater	51
Figure 3.6	Fourier Transform Infrared Spectrophotometer	52
Figure 3.7	C-Therm device	52
Figure 3.8	Photography of TGA instrument	53
Figure 3.9	Differential Scanning Calorimetry	54
Figure 3.10	Diagram of the ANN model	55
Figure 4.1	SEM image of pure eicosane	60
Figure 4.2	SEM photography of CuO NPs	61
Figure 4.3	SEM image of 0.5wt% NePCM	61
Figure 4.4	SEM photography of 0.7wt% NePCM	62
Figure 4.5	The EDX element mapping of eicosane	63
Figure 4.6	The EDX element mapping of 0.7wt% of CuO NPs in eicosane	64
Figure 4.7	Thermal conductivity of PCM and different weight percent of NePCM	65
Figure 4.8	TGA thermographs for eicosane in pure form, 0.5, 0.7, and 10w% NePCM	67
Figure 4.9	DSC thermograms of PCM and different weight percent of NePCM	69
Figure 4.10	The FTIR spectra of pure eicosane and 0.5wt% of NePCM	71
Figure 4.11	Single layer block diagram in ANN model	72
Figure 4.12	R- values in the thermal conductivity model	75
Figure 4.13	Training-performance of the thermal conductivity ANN model	76
Figure 4.14	Training-state of the thermal conductivity ANN model	77
Figure 4.15	R- values in the thermal conductivity model	80
Figure 4.16	Training-performance of the latent heat ANN model	81

Figure 4.17	Training-state of the thermal conductivity ANN model	82
Figure 4.18	Validation of the ANN model (thermal conductivity)	83

REFERENCES

- Ahmadi, M. H., Baghban, A., Sadeghzadeh, M., Hadipoor, M., & Ghazvini, M. (2020). Evolving connectionist approaches to compute thermal conductivity of TiO₂/water nanofluid. *Physica A: Statistical Mechanics its Applications*, 540, 122489.
- Al-Waeli, A. H. A., Sopian, K., Chaichan, M. T., Kazem, H. A., Ibrahim, A., Mat, S., & Ruslan, M. H. (2017). Evaluation of the nanofluid and nano-PCM based photovoltaic thermal (PVT) system: An experimental study. *Energy Conversion and Management*, 151, 693-708. <https://doi.org/10.1016/j.enconman.2017.09.032>
- Aminian, A. (2016). Predicting the effective thermal conductivity of nanofluids for intensification of heat transfer using artificial neural network. *Powder Technology*, 301, 288-309. <https://doi.org/10.1016/j.powtec.2016.05.040>
- Ansu, A. K., Sharma, R. K., Hagos, F. Y., Tripathi, D., & Tyagi, V. V. (2021). Improved thermal energy storage behavior of polyethylene glycol-based NEOPCM containing aluminum oxide nanoparticles for solar thermal applications. *Journal of Thermal Analysis and Calorimetry*, 143(3), 1881-1892. <https://doi.org/10.1007/s10973-020-09976-2>
- Aristide, H. C., Christophe, A., Armand, D. A., Malahimi, A., & Antoine, V. (2015). Measurement of Thermal Effusivity and Thermal Conductivityat Various Water Content for Two Tropical Wood Species. *Procedia Engineering*, 127, 48-55. <https://doi.org/10.1016/j.proeng.2015.11.328>
- Arumugam, V., Mishra, R., Militky, J., Kremenakova, D., Salacova, J., Venkatraman, M., & Subramanian, V. R. (2016). Effect of 3-dimensional knitted spacer fabric characteristics on its thermal and compression properties. *Fibres Textiles*, 23, 22-30.
- Assael, M. J., Antoniadis, K. D., & Wakeham, W. A. (2010a). Historical Evolution of the Transient Hot-Wire Technique. *International Journal of Thermophysics*, 31(6), 1051-1072. <https://doi.org/10.1007/s10765-010-0814-9>
- Assael, M. J., Antoniadis, K. D., & Wakeham, W. A. (2010b). Historical evolution of the transient hot-wire technique. *International Journal of Thermophysics*, 31, 1051-1072. <https://doi.org/10.1007/s10765-010-0814-9>
- Babapoor, A., & Karimi, G. (2015). Thermal properties measurement and heat storage analysis of paraffinnanoparticles composites phase change material: Comparison and optimization. *Applied Thermal Engineering*, 90, 945-951. <https://doi.org/10.1016/j.applthermaleng.2015.07.083>
- Borham, B., & Olson, F. (1973). Estimation of activation energies from differential thermal analysis curves. *Thermochimica Acta*, 6(4), 345-351. [https://doi.org/10.1016/0040-6031\(73\)87001-7](https://doi.org/10.1016/0040-6031(73)87001-7)
- Carslaw, H. S., & Jaeger, J. C. (1947). Conduction of heat in solids. *Physics Today*. <https://doi.org/10.1063/1.3057871>
- Chen, C., Zuo, Y., Ye, W., Li, X., Deng, Z., & Ong, S. P. (2020a). A critical review of machine

learning of energy materials. *Advanced Energy Materials*, 10(8), 1903242.
<https://doi.org/10.1002/aenm.201903242>

Chen, G., Shi, T., Zhang, X., Cheng, F., Wu, X., Leng, G., . . . Huang, Z. J. P. (2020b). Polyacrylonitrile/polyethylene glycol phase-change material fibres prepared with hybrid polymer blends and nano-SiC fillers via centrifugal spinning. *Polymer*, 186, 122012. <https://doi.org/10.1016/j.polymer.2019.122012>

Chiang, C.-M., & Kung, H. (2007). Catalytic Activation of C–H and C–F Bonds in Alkyl Groups Adsorbed on Copper Surfaces: α -and β -Elimination Pathways. In *Studies in surface science and catalysis* (Vol. 172, pp. 97-102): Elsevier.

Colak, A. B. (2021). Experimental study for thermal conductivity of water-based zirconium oxide nanofluid: developing optimal artificial neural network and proposing new correlation. *International Journal of Energy Research*, 45(2), 2912-2930.
<https://doi.org/10.1002/er.5988>

Du, R., Li, W., Xiong, T., Yang, X., Wang, Y., & Shah, K. W. (2019). Numerical investigation on the melting of nanoparticle-enhanced PCM in latent heat energy storage unit with spiral coil heat exchanger. *Building Simulation*, 12(5), 869-879.
<https://doi.org/10.1007/s12273-019-0527-3>

Fan, L.-W., Zhu, Z.-Q., Zeng, Y., Lu, Q., & Yu, Z.-T. (2014). Heat transfer during melting of graphene-based composite phase change materials heated from below. *International Journal of Heat and Mass Transfer*, 79, 94-104.
<https://doi.org/10.1016/j.ijheatmasstransfer.2014.08.001>

Fan, L., & Khodadadi, J. (2012). An experimental investigation of enhanced thermal conductivity and expedited unidirectional freezing of cyclohexane-based nanoparticle suspensions utilized as nano-enhanced phase change materials (NePCM). *International Journal of Thermal Sciences*, 62, 120-126.
<https://doi.org/10.1016/j.ijthermalsci.2011.11.005>

Fang, X., Fan, L.-W., Ding, Q., Wang, X., Yao, X.-L., Hou, J.-F., . . . Cen, K.-F. (2013a). Increased Thermal Conductivity of Eicosane-Based Composite Phase Change Materials in the Presence of Graphene Nanoplatelets. *Energy & Fuels*, 27(7), 4041-4047.
<https://doi.org/10.1021/ef400702a>

Fang, X., Fan, L.-W., Ding, Q., Wang, X., Yao, X.-L., Hou, J.-F., . . . Cen, K.-F. (2013b). Increased thermal conductivity of eicosane-based composite phase change materials in the presence of graphene nanoplatelets. *Energy Fuels*, 27(7), 4041-4047.
<https://doi.org/10.1021/ef400702a>

Feng, X., Zheng, S., Ren, D., He, X., Wang, L., Cui, H., . . . Ouyang, M. (2019). Investigating the thermal runaway mechanisms of lithium-ion batteries based on thermal analysis database. *Applied Energy*, 246, 53-64. <https://doi.org/10.1016/j.apenergy.2019.04.009>

Fikri, M. A., Pandey, A. K., Samykano, M., Kadirkama, K., George, M., Saidur, R., . . . Tyagi, V. V. (2022). Thermal conductivity, reliability, and stability assessment of phase change material (PCM) doped with functionalized multi-wall carbon nanotubes (FMWCNTs). *Journal of Energy Storage*, 50, 104676.
<https://doi.org/10.1016/j.est.2022.104676>

- Gao, J., Zheng, R., Ohtani, H., Zhu, D., & Chen, G. (2009). Experimental investigation of heat conduction mechanisms in nanofluids. Clue on clustering. *Nano letters*, 9(12), 4128-4132. <https://doi.org/10.1021/nl902358m>
- Gharagozloo, P. E., Eaton, J. K., & Goodson, K. E. (2008). Diffusion, aggregation, and the thermal conductivity of nanofluids. *Applied Physics Letters*, 93(10), 103110. <https://doi.org/10.1063/1.2977868>
- Harikrishnan, S., Deenadhyalan, M., & Kalaiselvam, S. (2014). Experimental investigation of solidification and melting characteristics of composite PCMs for building heating application. *Energy Conversion and Management*, 86, 864-872. <https://doi.org/10.1016/j.enconman.2014.06.042>
- Harikrishnan, S., & Kalaiselvam, S. (2012). Preparation and thermal characteristics of CuO–oleic acid nanofluids as a phase change material. *Thermochimica Acta*, 533, 46-55. <https://doi.org/10.1016/j.tca.2012.01.018>
- Harish, S., Ishikawa, K., Chiashi, S., Shiomi, J., & Maruyama, S. (2013). Anomalous thermal conduction characteristics of phase change composites with single-walled carbon nanotube inclusions. *The Journal of Physical Chemistry C*, 117(29), 15409-15413. <https://doi.org/10.1021/jp4046512>
- Harris, A., Kazachenko, S., Bateman, R., Nickerson, J., & Emanuel, M. (2014). Measuring the thermal conductivity of heat transfer fluids via the modified transient plane source (MTPS). *Journal of Thermal Analysis and Calorimetry*, 116(3), 1309-1314. <https://doi.org/10.1007/s10973-014-3811-6>
- Ho, C. J., Chang, P.-C., Yan, W.-M., & Amani, M. (2018). Microencapsulated n-eicosane PCM suspensions: Thermophysical properties measurement and modeling. *International Journal of Heat and Mass Transfer*, 125, 792-800. <https://doi.org/10.1016/j.ijheatmasstransfer.2018.04.147>
- Ho, C. J., & Gao, J. Y. (2013). An experimental study on melting heat transfer of paraffin dispersed with Al₂O₃ nanoparticles in a vertical enclosure. *International Journal of Heat and Mass Transfer*, 62, 2-8. <https://doi.org/10.1016/j.ijheatmasstransfer.2013.02.065>
- Hofman, M., Pasieczna, S., Wachowski, L., & Ryczkowski, J. (2006). Speciation of functional groups formed on the surface of carbonaceous materials modified by NO. Paper presented at the *Journal de Physique IV (Proceedings)*.
- Huggins, R. A., & Huggins, R. A. (2016). Energy storage: fundamentals, materials and applications: Springer.
- Ighalo, J. O., Igwegbe, C. A., & Adeniyi, A. G. (2022). Multi-layer perceptron artificial neural network (MLP-ANN) prediction of biomass higher heating value (HHV) using combined biomass proximate and ultimate analysis data. *Modeling Earth Systems and Environment*, 8(3), 3177-3191. <https://doi.org/10.1007/s40808-021-01276-4>
- Inkson, B. J. (2016). 2 - Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) for materials characterization. In G. Hübschen, I. Altpeter, R. Tschuncky, & H.-G. Herrmann (Eds.), *Materials Characterization Using Nondestructive Evaluation (NDE) Methods* (pp. 17-43): Woodhead Publishing.

- Irwan, M., Azwadi, C., Asako, Y., & Ghaderian, J. (2020). Review on numerical simulations for nano-enhanced phase change material (NEPCM) phase change process. *Journal of Thermal Analysis Calorimetry*, 141(2), 669-684. <https://doi.org/10.1007/s10973-019-09038-2>
- Jalilianabar, F., Ghobadian, B., Najafi, G., & Yusaf, T. (2018). Artificial neural network modeling and sensitivity analysis of performance and emissions in a compression ignition engine using biodiesel fuel. *Energies*, 11(9), 2410. <https://doi.org/10.3390/en11092410>
- Jamei, M., Olumegbon, I. A., Karbasi, M., Ahmadianfar, I., Asadi, A., & Mosharaf-Dehkordi, M. (2021). On the thermal conductivity assessment of oil-based hybrid nanofluids using extended kalman filter integrated with feed-forward neural network. *International Journal of Heat Mass Transfer*, 172, 121159. <https://doi.org/10.1016/j.ijheatmasstransfer.2021.121159>
- Jesumathy, S., Udayakumar, M., & Suresh, S. (2012). Experimental study of enhanced heat transfer by addition of CuO nanoparticle. *Heat and Mass Transfer*, 48(6), 965-978. <https://doi.org/10.1007/s00231-011-0945-y>
- Junbo Hou, M. Y., Deyu Wang, Junliang Zhang. (2020). Fundamentals and Challenges of Lithium Ion Batteries at Temperatures between -40 and 60 °C. *Advanced Energy Materials*. <https://doi.org/10.1002/aenm.201904152>
- K P, V., S, S., B, P., Venugopal, A., & C Nair, S. (2017). Pentaerythritol with alumina nano additives for thermal energy storage applications. *Journal of Energy Storage*, 13, 359-377. <https://doi.org/10.1016/j.est.2017.08.002>
- Karunamurthy, K., Murugumohankumar, K., & Suresh, S. (2012). Use of CuO nano-material for the improvement of thermal conductivity and performance of low temperature energy storage system of solar pond. *Digest Journal of Nanomaterials and Biostructures*, 7(4), 1833-1841.
- Khodadadi, J., & Hosseinizadeh, S. (2007). Nanoparticle-enhanced phase change materials (NEPCM) with great potential for improved thermal energy storage. *International communications in heat and mass transfer*, 34(5), 534-543. <https://doi.org/10.1016/j.icheatmasstransfer.2007.02.005>
- Kohlmeyer, R. R., Horrocks, G. A., Blake, A. J., Yu, Z., Maruyama, B., Huang, H., & Durstock, M. F. (2019). Pushing the thermal limits of Li-ion batteries. *Nano Energy*, 64, 103927. <https://doi.org/10.1016/j.nanoen.2019.103927>
- Kubat, M. (1999). Neural networks: a comprehensive foundation by Simon Haykin, Macmillan, 1994, ISBN 0-02-352781-7. *The Knowledge Engineering Review*, 13(4), 409-412. <https://doi.org/10.1017/S0269888998214044>
- LeCun, Y., Bottou, L., Bengio, Y., & Haffner, P. (1998). Gradient-based learning applied to document recognition. *Proceedings of the IEEE*, 86(11), 2278-2324. 10.1109/5.726791
- Legerská, J., Ondrušová, D., & Krmela, J. (2020). Evaluation of thermal insulation properties and dynamic moisture transfer of knitted fabrics. Paper presented at the IOP Conference Series: Materials Science and Engineering.

- Li, H., Zhuang, Y., Feng, J.-C., & Huang, S.-M. (2023). Experimental study on the solidification and melting performances of magnetic NEPCMs composites with optimized filling metal foam in a uniform magnetic field. *Solar Energy*, 263, 111927. <https://doi.org/10.1016/j.solener.2023.111927>
- Liao, X., Ma, C., Peng, X., Garg, A., Bao, N., & Storage. (2019). Temperature distribution optimization of an air-cooling lithium-ion battery pack in electric vehicles based on the response surface method. *J Journal of Electrochemical Energy Conversion Storage*, 16(4), 041002. <https://doi.org/10.1115/1.4042922>
- Liu, C., Deng, X., Liu, J., Peng, T., Yang, S., & Zheng, Z. (2020). Dynamic response of saddle membrane structure under hail impact. *Engineering Structures*, 214, 110597. <https://doi.org/10.1016/j.engstruct.2020.110597>
- Luo, J., Zou, D., Wang, Y., Wang, S., & Huang, L. (2022). Battery thermal management systems (BTMs) based on phase change material (PCM): A comprehensive review. *Chemical Engineering Journal*, 430, 132741. <https://doi.org/10.1016/j.cej.2021.132741>
- Maleki, A., Haghghi, A., Irandoost Shahrestani, M., & Abdelmalek, Z. (2021). Applying different types of artificial neural network for modeling thermal conductivity of nanofluids containing silica particles. *Journal of Thermal Analysis Calorimetry*, 144(4), 1613-1622. <https://doi.org/10.1007/s10973-020-09541-x>
- Manoj Kumar, P., Mylsamy, K., Prakash, K. B., Nithish, M., & Anandkumar, R. (2021). Investigating thermal properties of Nanoparticle Dispersed Paraffin (NDP) as phase change material for thermal energy storage. *Materials Today: Proceedings*, 45, 745-750. <https://doi.org/10.1016/j.matpr.2020.02.800>
- Martín, M., Villalba, A., Inés Fernández, A., & Barreneche, C. (2019). Development of new nano-enhanced phase change materials (NEPCM) to improve energy efficiency in buildings: Lab-scale characterization. *Energy and Buildings*, 192, 75-83. <https://doi.org/10.1016/j.enbuild.2019.03.029>
- Maxwell, J. C. (1873). A treatise on electricity and magnetism (Vol. 1): Clarendon press.
- Mehling, H., & Cabeza, L. F. (2007). Phase change materials and their basic properties. Paper presented at the Thermal energy storage for sustainable energy consumption: fundamentals, case studies and design.
- Mehrabi, M., Latibari, S. T., Mehrabi, M., Indra Mahlia, T. M., Cornelis Metselaar, H. S., Naghavi, M. S., . . . Akhiani, A. R. (2013). Preparation and characterization of palmitic acid/graphene nanoplatelets composite with remarkable thermal conductivity as a novel shape-stabilized phase change material. *Applied Thermal Engineering*, 61(2), 633-640. <https://doi.org/10.1016/j.applthermaleng.2013.08.035>
- Michael Joseph Stalin, P., Naresh, Y., Vamsi, T., Harivarma, K., Vigneswara Rao, G., & Nagarjuna, J. (2022). Characterization of candle making wax (CMW) using CuO nanoparticles for enhancing thermal storage capability. *Materials Today: Proceedings*, 50, 1243-1247. <https://doi.org/10.1016/j.matpr.2021.08.131>
- Mohamed, N. H., Soliman, F. S., El Maghraby, H., & Moustfa, Y. M. (2017). Thermal conductivity enhancement of treated petroleum waxes, as phase change material, by α nano alumina: Energy storage. *Renewable and Sustainable Energy Reviews*, 70, 1052-

1058. <https://doi.org/10.1016/j.rser.2016.12.009>

Mohammed, A., & Abdullah, A. (2018). Scanning electron microscopy (SEM): A review. Paper presented at the Proceedings of the 2018 International Conference on Hydraulics and Pneumatics—HERVEX, Băile Govora, Romania.

Moradikazerouni, A., Hajizadeh, A., Safaei, M. R., Afrand, M., Yarmand, H., & Zulkifli, N. W. B. M. (2019). Assessment of thermal conductivity enhancement of nano-antifreeze containing single-walled carbon nanotubes: Optimal artificial neural network and curve-fitting. *Physica A: Statistical Mechanics its Applications*, 521, 138-145. <https://doi.org/10.1016/j.physa.2019.01.051>

Nabil, M., & Khodadadi, J. M. (2013). Experimental determination of temperature-dependent thermal conductivity of solid eicosane-based nanostructure-enhanced phase change materials. *International Journal of Heat and Mass Transfer*, 67, 301-310. <https://doi.org/10.1016/j.ijheatmasstransfer.2013.08.010>

Nematpour Keshteli, A., & Sheikholeslami, M. (2019). Nanoparticle enhanced PCM applications for intensification of thermal performance in building: A review. *Journal of Molecular Liquids*, 274, 516-533. <https://doi.org/10.1016/j.molliq.2018.10.151>

Noori, M. M., Khonakdar, H. A., Azizi, H., Ghaffari, M., Arjmand, M., & Jafari, S. H. (2019). Paraffin/CuO nanocomposites as phase change materials: Effect of surface modification of CuO. *Polymer Composites*, 40(11), 4362-4370. <https://doi.org/10.1002/pc.25298>

Nourani, M., Hamdami, N., Keramat, J., Moheb, A., & Shahedi, M. (2016). Thermal behavior of paraffin-nano-Al₂O₃ stabilized by sodium stearoyl lactylate as a stable phase change material with high thermal conductivity. *Renewable energy*, 88, 474-482. <https://doi.org/10.1016/j.renene.2015.11.043>

Pahamli, Y., Hosseini, M., Ranjbar, A., & Bahrampoury, R. (2017). Effect of nanoparticle dispersion and inclination angle on melting of PCM in a shell and tube heat exchanger. *Journal of the Taiwan Institute of Chemical Engineers*, 81, 316-334. <https://doi.org/10.1016/j.jtice.2017.09.044>

Parashar, N., Aslfattahi, N., Yahya, S. M., & Saidur, R. (2021). ANN modeling of thermal conductivity and viscosity of MXene-based aqueous ionanofluid. *International Journal of Thermophysics*, 42(2), 1-24. <https://doi.org/10.1007/s10765-020-02779-5>

Patil, S., Kataria, C., Kumar, A., & Kumar, A. (2023). Effect of segregation and advection governed heterogeneous distribution of nanoparticles on NEPCM discharging behavior. *Journal of Energy Storage*, 57, 106230. <https://doi.org/10.1016/j.est.2022.106230>

Peng, H., Wang, J., Zhang, X., Ma, J., Shen, T., Li, S., & Dong, B. (2021). A review on synthesis, characterization and application of nanoencapsulated phase change materials for thermal energy storage systems. *Applied Thermal Engineering*, 185, 116326. <https://doi.org/10.1016/j.applthermaleng.2020.116326>

Prado, J. I., & Lugo, L. (2020). Enhancing the Thermal Performance of a Stearate Phase Change Material with Graphene Nanoplatelets and MgO Nanoparticles. *ACS Applied Materials & Interfaces*, 12(35), 39108-39117. <https://doi.org/10.1021/acsami.0c09643>

Praveen, B., & Suresh, S. (2018). Experimental study on heat transfer performance of neopentyl

glycol/CuO composite solid-solid PCM in TES based heat sink. Engineering Science and Technology, an International Journal, 21(5), 1086-1094.
<https://doi.org/10.1016/j.jestch.2018.07.010>

Qaderi, A., & Veysi, F. (2023). Modelling and optimisation of a battery thermal management system with nano encapsulated phase change material slurry for 18650 Li-ion batteries. Thermal Science and Engineering Progress, 37, 101552.
<https://doi.org/10.1016/j.tsep.2022.101552>

Ramezanizadeh, M., & Alhuyi Nazari, M. (2019). Modeling thermal conductivity of Ag/water nanofluid by applying a mathematical correlation and artificial neural network. International Journal of Low-Carbon Technologies, 14(4), 468-474.
<https://doi.org/10.1093/ijlct/ctz030>

Rehman, M., Sharif, M., & Raza, M. (2014). Image compression: A survey. Research Journal of Applied Sciences, Engineering Technology, 7(4), 656-672.

Rostami, S., Kalbasi, R., Sina, N., & Goldanlou, A. S. (2021). Forecasting the thermal conductivity of a nanofluid using artificial neural networks. Journal of Thermal Analysis Calorimetry, 145(4), 2095-2104. <https://doi.org/10.1007/s10973-020-10183-2>

Rumelhart, D. E., Hinton, G. E., & Williams, R. (1986). Learning representations by back-propagating errors. Nature, 323(6088), 533-536. <https://doi.org/10.1038/323533a0>

Sarafoji, P., Mariappan, V., Anish, R., Karthikeyan, K., & Kalidoss, P. (2022). Characterization and thermal properties of Lauryl alcohol – Capric acid with CuO and TiO₂ nanoparticles as phase change material for cold storage system. Materials Letters, 316, 132052. <https://doi.org/10.1016/j.matlet.2022.132052>

Saydam, V., & Duan, X. (2019). Dispersing different nanoparticles in paraffin wax as enhanced phase change materials. Journal of Thermal Analysis and Calorimetry, 135(2), 1135-1144. <https://doi.org/10.1007/s10973-018-7484-4>

Schick, C. (2009). Differential scanning calorimetry (DSC) of semicrystalline polymers. Analytical and Bioanalytical Chemistry, 395(6), 1589-1611.
<https://doi.org/10.1007/s00216-009-3169-y>

Sharma, A., Tyagi, V. V., Chen, C. R., & Buddhi, D. (2009). Review on thermal energy storage with phase change materials and applications. Renewable and Sustainable Energy Reviews, 13(2), 318-345. <https://doi.org/10.1016/j.rser.2007.10.005>

Sharma, S., Micheli, L., Chang, W., Tahir, A. A., Reddy, K. S., & Mallick, T. K. (2017). Nano-enhanced Phase Change Material for thermal management of BICPV. Applied Energy, 208, 719-733. <https://doi.org/10.1016/j.apenergy.2017.09.076>

Srinivasan, S., Diallo, M. S., Saha, S. K., Abass, O. A., Sharma, A., & Balasubramanian, G. (2017). Effect of temperature and graphite particle fillers on thermal conductivity and viscosity of phase change material n-eicosane. International Journal of Heat Mass Transfer, 114, 318-323. <https://doi.org/10.1016/j.ijheatmasstransfer.2017.06.081>

Sundaram, P., Kalaisselvane, A., Sathishkumar, A., GaneshKumar, P., Kim, S. C., & Prabakaran, R. (2023). Synthesis, stability, and heat transfer behavior of water and graphene nanoplatelet-based nanofluid for cool thermal storage applications. Journal of

Energy Storage, 64, 107219. <https://doi.org/10.1016/j.est.2023.107219>

Suresh Kumar, K. R., Dinesh, R., Ameelia Roseline, A., & Kalaiselvam, S. (2017). Performance analysis of heat pipe aided NEPCM heat sink for transient electronic cooling. *Microelectronics Reliability*, 73, 1-13. <https://doi.org/10.1016/j.microrel.2017.04.006>

Teng, T.-P., & Yu, C.-C. (2012). Characteristics of phase-change materials containing oxide nano-additives for thermal storage. *Nanoscale Research Letters*, 7(1), 611. <https://doi.org/10.1186/1556-276X-7-611>

Umair, M. M., Zhang, Y., Iqbal, K., Zhang, S., & Tang, B. (2019). Novel strategies and supporting materials applied to shape-stabilize organic phase change materials for thermal energy storage—A review. *Applied Energy*, 235, 846-873. <https://doi.org/10.1016/j.apenergy.2018.11.017>

Upadhyay, V. V., & Singhal, S. (2023). A review of current developments in the use of materials with latent heat phase changes for the storage of thermal energy. *Materials Today: Proceedings*. <https://doi.org/10.1016/j.matpr.2023.02.187>

Vajjha, R. S., Das, D. K., & Namburu, P. K. (2010). Numerical study of fluid dynamic and heat transfer performance of Al₂O₃ and CuO nanofluids in the flat tubes of a radiator. *International Journal of Heat fluid flow*, 31(4), 613-621. <https://doi.org/10.1016/j.ijheatfluidflow.2010.02.016>

Venkataraman, M., Mishra, R., & Militky, J. (2017). Comparative analysis of high performance thermal insulation materials. *Text. Eng. Fash. Technol*, 2(3), 401-409.

Venkitaraj, K. P., & Suresh, S. (2019). Effects of Al₂O₃, CuO and TiO₂ nanoparticles son thermal, phase transition and crystallization properties of solid-solid phase change material. *Mechanics of Materials*, 128, 64-88. <https://doi.org/10.1016/j.mechmat.2018.10.004>

Vyazovkin, S., Clawson, J. S., & Wight, C. A. (2001). Thermal dissociation kinetics of solid and liquid ammonium nitrate. *Chemistry of materials*, 13(3), 960-966. <https://doi.org/10.1021/cm000708c>

Wang, H., Zhang, H., Cheng, Y., Feng, K., Li, X., & Zhang, H. (2018). All-NASICON LVP-LTP aqueous lithium ion battery with excellent stability and low-temperature performance. *Electrochimica Acta*, 278, 279-289. <https://doi.org/10.1016/j.electacta.2018.05.047>

Wang, Q., Yang, L., & Song, J. (2023). Preparation, thermal conductivity, and applications of nano-enhanced phase change materials (NEPCMs) in solar heat collection: A review. *Journal of Energy Storage*, 63, 107047. <https://doi.org/10.1016/j.est.2023.107047>

Wang, X., Yan, X., Gao, N., & Chen, G. (2020). Prediction of thermal conductivity of various nanofluids with ethylene glycol using artificial neural network. *Journal of Thermal Science*, 29(6), 1504-1512. <https://doi.org/10.1007/s11630-019-1158-9>

Weinstein, R. D., Kopec, T. C., Fleischer, A. S., D'Addio, E., & Bessel, C. A. (2008). The experimental exploration of embedding phase change materials with graphite nanofibers for the thermal management of electronics. *Journal of Heat Transfer*, 130(4).

<https://doi.org/10.1115/1.2818764>

- Wu, S. Y., Wang, H., Xiao, S., & Zhu, D. S. (2012). An investigation of melting/freezing characteristics of nanoparticle-enhanced phase change materials. *Journal of Thermal Analysis and Calorimetry*, 110(3), 1127-1131. <https://doi.org/10.1007/s10973-011-2080-x>
- Wudil, Y. S. (2023). Ensemble learning-based investigation of thermal conductivity of Bi₂Te_{2.7}Se_{0.3}-based thermoelectric clean energy materials. *Results in Engineering*, 18, 101203. <https://doi.org/10.1016/j.rineng.2023.101203>
- Wunderlich, B. (2012). *Thermal analysis*: Elsevier.
- Xiong, T., Zheng, L., & Shah, K. W. (2020). Nano-enhanced phase change materials (NePCMs): A review of numerical simulations. *Applied Thermal Engineering*, 178, 115492. <https://doi.org/10.1016/j.aplthermaleng.2020.115492>
- Yang, L., Huang, J.-n., & Zhou, F. (2020). Thermophysical properties and applications of nano-enhanced PCMs: An update review. *Energy Conversion and Management*, 214, 112876. <https://doi.org/10.1016/j.enconman.2020.112876>
- Yang, Y., Luo, J., Song, G., Liu, Y., & Tang, G. (2014). The experimental exploration of nano-Si₃N₄/paraffin on thermal behavior of phase change materials. *Thermochimica Acta*, 597, 101-106. <https://doi.org/10.1016/j.tca.2014.10.014>
- Zhang, X., Wen, R., Huang, Z., Tang, C., Huang, Y., Liu, Y., . . . Xu, Y. (2017). Enhancement of thermal conductivity by the introduction of carbon nanotubes as a filler in paraffin/expanded perlite form-stable phase-change materials. *Energy Buildings*, 149, 463-470. <https://doi.org/10.1016/j.tca.2014.10.014>
- Zhang, X., Zhou, X., Lin, M., & Sun, J. (2018). Shufflenet: An extremely efficient convolutional neural network for mobile devices. Paper presented at the Proceedings of the IEEE conference on computer vision and pattern recognition.
- Zhou, H., Zhou, F., Xu, L., Kong, J., & Qingxin Yang. (2019). Thermal performance of cylindrical Lithium-ion battery thermal management system based on air distribution pipe. *International Journal of Heat and Mass Transfer*, 131, 984-998. <https://doi.org/10.1016/j.ijheatmasstransfer.2018.11.116>