

**COMPARISON STUDIES BETWEEN
PRESSURE-CONTROLLED PUMP WITH
CONVENTIONAL PUMP FOR DOMESTIC
APPLICATION**

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I hereby declare that the work in this thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at Universiti Malaysia Pahang Al-Sultan Abdullah or any other institutions.

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ABSTRAK

Sumber dan infrastruktur yang mengagihkan air ke kediaman dirujuk sebagai bekalan air domestik. Mengepam adalah cara penting untuk mendapatkan air daripada pelbagai sumber di mana graviti sahaja tidak mencukupi kerana geografi dan aras sampingan. Pam yang banyak terdapat di pasaran untuk kegunaan kediaman kebanyakannya adalah pam empar. Pam jenis ini mempunyai reka bentuk yang ringkas dan murah. Motor pam air empar domestik secara konvensional berfungsi pada kelajuan sekata dan memberikan hasil yang sekata. Walau bagaimanapun, pam berkelajuan sekata tidak mudah untuk menangani perubahan keperluan aliran air dan menyebabkan kehilangan tenaga dan kehilangan air yang berlebihan. Pelbagai kaedah penjimatan tenaga dalam aplikasi pengepaman telah diaplikasikan oleh beberapa kumpulan penyelidik, seperti talian pintasan, kawalan pendikit, pam selari dan kawalan pembolehubah kelajuan. Oleh itu, penyelidikan ini dimulakan untuk mengkaji pam kawalan tekanan pembolehubah kelajuan. Penyelidikan ini bertujuan untuk mengkaji dan membandingkan prestasi pam kelajuan tetap dan kelajuan berubah dari segi ciri prestasi seperti tekanan air, kadar alir dan kelajuan pam. Selain itu, kajian ini juga bertujuan untuk menganalisis penjimatan kos tenaga yang ditawarkan oleh pam air pembolehubah kelajuan. Dalam penyelidikan ini, satu teknik yang sesuai telah dicadangkan untuk menukar pam kelajuan tetap kepada pam pembolehubah kelajuan dengan menambah Pemacu Pembolahan Frekuensi (VFD) pada motor pam konvensional untuk mengawal kelajuan pam agar sepadan dengan permintaan beban air. Sebuah pelantar ujian yang ringkas dan murah telah direka bentuk sebagai gambaran pengagihan air untuk kegunaan domestik seperti aplikasi untuk rumah satu tingkat. Kaedah ini kemudiannya disahkan secara eksperimen untuk mengesahkan prestasi pam dan penjimatan tenaga antara pam air konvensional dan pam air pembolehubah kelajuan. Bukaan injap yang separuh terbuka dan terbuka penuh juga telah diuji untuk melihat variasi kadar aliran isipadu dan perbezaan tekanan. Untuk pam pembolehubah kelajuan yang dikawal tekanan, untuk mengekalkan tekanan di dalam paip kepada 20.68 kPa, kelajuan dikawal dengan melaraskan frekuensi. Hasilnya menunjukkan bahawa pam pembolehubah kelajuan adalah pilihan yang sesuai untuk memadankan beban yang diperlukan dengan itu menjimatkan tenaga dan penggunaan kuasa dan juga meningkatkan ciri ekonomi motor elektrik. Jadi, kesimpulannya bahawa tenaga kurang digunakan apabila motor berjalan pada kelajuan yang lebih rendah. Pembukaan injap mempengaruhi kadar aliran isipadu pam, tekanan, dan tenaga pam. Semakin kecil pembukaan injap, semakin sedikit kadar aliran isipadu yang dicapai, yang menyebabkan pengurangan kegunaan tenaga. Manakala, hasil untuk tekanan paip adalah disebaliknya. Pada masa pembukaan injap berkurangan, tekanan pam akan meningkat. Untuk pam pembolehubah kelajuan kawalan tekanan, bukaan terkecil injap boleh menjimatkan tenaga kira-kira 92% berbanding pam air konvensional.

ABSTRACT

The source and infrastructure that distributes water to residences are referred to as the domestic water supply. Pumping is an important way for obtaining water from various resources where gravity alone is insufficient due to geography and side levels. Centrifugal pumps are the most common type of pumps used in residential applications. This kind of pump is affordable and simple in design. Domestic centrifugal water pumps motor conventionally works at constant speed and provide a constant output. However, constant speed pumps are not easily able to deal with changing demands in water flows which will yield excessive energy losses and water losses. Various methods of energy saving in pumping applications have been applied by several groups of researchers, such as bypass lines, throttle control, parallel pumps, and variable speed control. Therefore, this research was commenced to study pressure-controlled variable speed pumps. This research aimed to study and compare the performance of constant speed and variable speed pumps in terms of performance characteristics like water pressure, flow rate, and pump speed. Moreover, this research also aimed to analyze energy cost saving offered by the variable speed water pump. In this research, a suitable technique was proposed to change the constant speed pump to a variable speed pump by adding Variable Frequency Drive (VFD) to the conventional pump's motor to control the speed of the pump to match the water load demand. A simple and inexpensive test rig was designed and fabricated to represent water distribution for domestic use for example single-storey home application. The method is then experimentally validated to verify the pump performance and energy saving between conventional and variable speed water pumps. The valve opening which is half open and full open also was tested to see the variation of volume flowrate and pressure difference. For the pressure-controlled variable speed pump, to maintain the pressure inside the pipe to 20.68 kPa, the speed was controlled by adjusting the frequency. The results demonstrated that variable-speed pumps are the best option for matching the required loads, saving energy and water while also increasing the economic features of electrical motors. So, we conclude that less energy is applied when the motor runs at lower speeds. Pump energy, pressure, and volume flow rate are all influenced by the valve opening. A lower volume flow rate is achieved with a smaller valve opening, which reduces energy consumption where inversely correlated to pipe pressure. Pump pressure will rise by the time the valve opening is decreasing. The smallest opening of the valve for a pressure-controlled variable speed pump can reduce energy consumption by about 92% in comparison to a conventional water pump.

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