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Materials Today: Proceedings xxx (xxxx) xxx

Contents lists available at ScienceDirect

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### Materials Today: Proceedings

journal homepage: www.elsevier.com/locate/matpr

## Effect of amino acids in the stability study of hydrolase enzymes produced via solid-state fermentation using empty fruit bunch and palm oil mill sludge

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#### 10 ARTICLE INFO ABSTRACT 23 13 Article history Solid-state fermentation (SSF) is an alternative treatment for valorizing agro-waste, as well as broadening 24 14 Available online xxxx their potential uses in the production of industrial enzymes. This study aims to investigate an addition of 25 amino acids affecting the stability of hydrolases enzymes produced from SSF. The SSF was carried out for 26 15 Keywords: 27 nine days with and without the addition of amino acids as a booster. About 16–57 % increased yield in the 16 Amino acid hydrolytic enzymes were obtained in the SSF with amino acids when compared to the SSF without. The 28 17 Amylase yields of the enzymes remained high in the SSF with amino acids over the wide range of temperature and 29 18 Protease 30 pH. Hence, the addition of amino acids enhanced the stability and enzymes yield. 19 Cellulase Copyright © 2023 Elsevier Ltd. All rights reserved. 31 20 Solid-state fermentation Selection and peer-review under responsibility of the scientific committee of the 6th International Con-32 21 Agro-waste ference of Chemical Engineering & Industrial Biotechnology (ICCEIB 2022). 33 34

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#### 1. Introduction

38 The agricultural sector plays an important role and contributes 39 significantly to global economic growth, especially in Malaysia. As 40 a result of this activity, considerable agricultural biomass waste is 41 produced. It was reported that there was only 27 % of the total 42 quantity of waste generated is employed as fuel for drying timber, brick making, curing tobacco leaves, drying rubber sheets and 43 44 manufacturing products such as particleboard and fiberboard [1]. 45 The rest is considered agricultural waste that is being disposed of or discarded by burning, dumping or unplanned landfilling. The 46 47 most widely used edible oil in the world is palm oil, which is uti-48 lized in a variety of consumer goods. The production of palm oil 49 in Malaysia ranks second in the world, after Indonesia. Malaysia's 50 palm oil mills in Malaysia produced 2.4 million tons of empty fruit bunch (EFB) every year, with just a small portion of it utilized as 51 52 fuel for electricity and steam generation and most of them dis-53 carded [2]. EFB and palm oil mills sludge also become the breeding 54 ground for pests and diseases that cause organisms in the environ-55 ment [3]. By using EFB and palm oil mill sludge (POMS) as substrates in solid-state fermentation (SSF), the negative 56 57 environmental impacts caused by their disposal can be reduced.

https://doi.org/10.1016/j.matpr.2023.05.576

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Selection and peer-review under responsibility of the scientific committee of the 6th International Conference of Chemical Engineering & Industrial Biotechnology (ICCEIB 2022).

The idea of turning agro-waste into useful enzymes is commercially attractive and involves further research. The particular reason is enzymes are biological catalysts produced by living cells and are useful in synthesis and degradative processes. Solid residues from agricultural industries such as EFB and POMS are a potential source of important substances and can be used in the chemical, food, pharmaceutical and textile industries. Currently, the potential of utilizing agro-waste for industrial enzymes production, especially hydrolase enzymes such as amylase, protease and cellulase has become a major focus for researchers [4]. Recently, amylase enzyme has received widespread attention due to its economic and technological significance [5]. Amylase is an enzyme that breaks down starch molecules into glucose-based smaller polymers. It is very vital in the field of biotechnology, especially in the food industry, textile and paper industry, pharmaceutical industry and alcoholic compounds production. Amylases from microorganisms are more stable than those from animals and plants because they have a wider range of industrial applications. The main advantages of using microbes to make amylases are their inexpensive cost of total production and their simplicity in manipulation to manufacture enzymes with the required features.

Proteases are an industrial group that accounts for over 60 % of global enzyme output [6]. Proteases aid, mature, or destroy distinct protein sets in response to developmental signals or environmental changes. Most proteases use alkaline proteases as detergent addi-

Please cite this article as: F.H. Zainuddin, K.M.T. Ling, N.H. Abdul Mutallib et al., Effect of amino acids in the stability study of hydrolase enzymes produced via solid-state fermentation using empty fruit bunch and palm oil mill sludge, Materials Today: Proceedings, https://doi.org/10.1016/j.matpr.2023.05.576

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