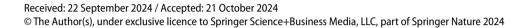
REVIEW



A Comprehensive Review on the Utilization of Biomaterials for Bio-Based Hydrogel in Therapeutic Applications

Maria Akter¹ · Ros Azlinawati Ramli¹



Abstract

A bio-based hydrogel is a complex compound that consists of natural biomaterials and is widely applied for various therapeutic purposes. The modification from traditional biomaterials to reformulated bio-based hydrogels has gained a place at biomedical field due to the growth of therapeutic benefits such as drug delivery, tissue engineering, and regenerative medicine. Moreover, the increasing global demand for bio-based hydrogels has resulted in a worldwide shortage of mass formulations and has raised environmental awareness. By using natural biomaterials instead of synthetic ones, these hydrogels minimize their negative effects on the environment while simultaneously maximizing the successful execution of the product. However, the mechanisms governing degradation and bioactivity in bio-based hydrogels, which dictate drug release profiles, hydrogel stability, and therapeutic effectiveness, are not yet comprehensively understood. Therefore, by analyzing recent progress and ongoing challenges, this review will reveal how advanced bio-based hydrogels are quietly transforming the future of healthcare and offering novel solutions to pressing health problems.

Keywords Biomaterials · Bio-based · Hydrogels · Therapeutics · Polysaccharides

Introduction

Biomaterials are consciously designed substances that have potential in repairing, replacing, or enhancing tissue functions within biological systems. In addition, the fabrication of biomaterials involves two fundamental processes: either from natural resources or through synthetic methodologies [1]. Consequently, they are safe for the body because they don't cause bad reactions and are strong and flexible like the tissues they help or replace. Moreover, various biomaterials, including metals, polysaccharides, ceramics, and proteins, are strategically selected by doctors and scientists based on the specific demands of the therapeutic intervention [2]. In other words, each biomaterial interacts with organismal systems for medical purposes, including diagnostic, therapeutic, or tissue engineering applications [3].

Bio-based hydrogels (BBHs), as naturally derived biomaterials, are characterized by extensively hydrated,

Published online: 12 November 2024

three-dimensional networks, designed to create adaptable, sustainable platforms for diverse therapeutic and biomedical applications. In essence, biomaterials and bio-based hydrogels exhibit a synergistic relationship, since bio-based hydrogels exploit the natural biomaterials' qualities such as biocompatibility, biodegradability, and bioactivity to form matrices that closely align with the human tissue extracellular matrix [4, 5]. A notable trait of bio-based hydrogels is their capacity to self-repair [6]. This feature is particularly advantageous for dynamic conditions where mechanical stress is common, including soft tissue replacement and wound healing [7]. Furthermore, it can be exploited to create advanced drug delivery mechanisms because it is sensitive to changes in pH, temperature, and ionic strength [8]. Additionally, bio-based hydrogels, which are made by natural sources like chitosan, alginate, collagen, cellulose, dextrose, hyaluronic acid, pectin, and agar, have inherent antimicrobial activity, making them ideal for wound dressings and infection control [9–12]. Besides providing therapeutic benefits, bio-based hydrogels work for sustainability by utilizing renewable resources and decreasing the need for nonbiodegradable synthetic materials [13]. As shown in Fig. 1 various biopolymers are summarized with their properties and therapeutic uses. Notably, prominent features



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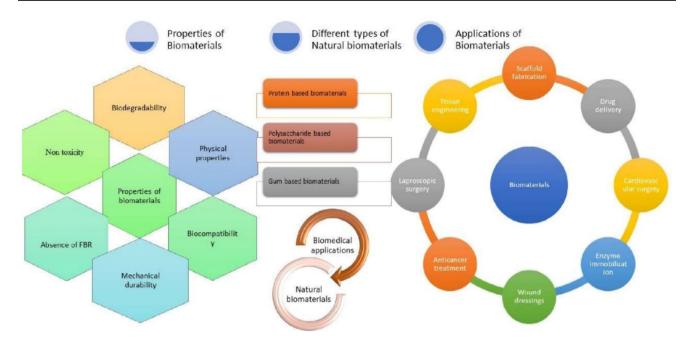


Fig. 1 Properties, types, and applications of biomaterials [14]

of these biomaterials are their capacity for biodegradation, absence of toxic effects, mechanical strength, biocompatibility, beneficial physical characteristics, and reduced risk of foreign body reactions. Thus, applications of biomaterials cover areas like tissue engineering and scaffold fabrication to drug delivery, cardiovascular surgery, enzyme immobilization, wound dressings, cancer treatment, and laparoscopic procedures [14].

Despite the extensive research on biomaterials for biobased hydrogels in therapeutic settings, there are still important areas that need additional study. Most studies have concentrated on designing new materials and advancing their fundamental features. However, there is insufficient knowledge of how these materials interact with the human body over long durations. Moreover, producing these hydrogels on a large scale and at a reasonable cost for common medical use remains a significant problem. Additionally, not all biomaterials used in hydrogels are fully compatible with the human body. Advanced investigation is necessary to identify materials that are safe and do not produce adverse effects. To address deficiencies in strength and flexibility observed in many bio-based hydrogels, there is a need for more research. Furthermore, to achieve better drug delivery outcomes, it is crucial to refine hydrogels' targeting capabilities. Typically, hydrogels are utilized without the combination of other therapeutic approaches. Incorporating hydrogels into other treatments might boost their performance and deliver more complete patient solutions.

This review offers a comprehensive and accessible summary of recent progress and challenges in bio-based hydrogels for therapeutic uses. By reviewing current studies, this paper showcases how different biomaterials amplify the effectiveness of hydrogels in therapeutic uses. over and above, the review will highlight the challenges and limitations faced by researchers and practitioners, suggesting potential solutions and future directions.

Classification of Biomaterials for BBHs

While not all biomaterials can be used to produce BBHs [5], it is important to note that BBHs are formulated from natural or synthetic polymers, which form a gel structure upon contact with water [15]. In nature, there are numerous materials but only a few biomaterials have active compounds, which are called bioactive compounds. These biomaterials have sourced goods widely that originated from a variety of genesis such as bacteria, minerals, plants, and animals. For illustration, AL-dabbagh, Salman et al., and EL-Ghwas et al. (2022) have pointed out that Acetobacter xylinum is the primary source of cellulose, as opposed to dextran has been derived from Leucistic mesenteries [16, 17].

Naturally, biomaterials are classified into three types, polysaccharides-based, protein-based, and gum-based. This review provides a comprehensive overview of the biomaterials used to produce BBHs for therapeutic applications, according to their types, origin, and active compounds as shown in Table 1 [14, 18].

Besides these natural biomaterials, a new compound existing biomaterial, modified from polysaccharides and



Table 1 Classification of biomaterials for BBHs production into polysaccharide-based, protein-based and gum-based

Type	Biomaterial	Natural resource	Active compounds	Therapeutic properties	Ref
Polysaccharide-based	Cellulose	Bacterial sources (e.g., <i>Acetobacter xylinum</i>) Plant cell walls (e.g., cotton, wood)	β-D-glucose units	Biocompatibility, ability to form a gel, high mechanical Strength	[19–21]
	Chitosan	Shrimp, crabs (Exoskeleton of crustaceans)	N-acetylglucosamine, Glucosamine	Healing capability, antimicrobial and cell proliferation ability, homeostatic agent	[22–24]
	Alginate	Brown seaweed (e.g., Laminaria, Ascophyllum)	Guluronic acid, Mannuronic acid	Anti-inflammatory, gel-forming ability, biocompatibility	[25, 26]
	Dextran	Bacterial fermentation (e.g., Leucon Stoc mesenteroides)	Glucose units (linked by α-1,6 glycosidic bonds)	Immunomodulation due to its high-water solubility, biodegradability, and relative biocompatibility	[16, 27, 28]
	Hyaluronic Acid	Synovial fluid, rooster combs, and bacterial fermentation	D-glucuronic acid, N-acetyl-D-glucosamine	Anti-aging properties due to its ability to retain moisture and enhance tissue repair, joint lubrication, wound healing, anti-inflammatory	[29, 30]
	Collagen	Animal connective tissues (skin, bones, cartilage, tendons	Hydroxyproline, glycine, proline	skin elasticity, regeneration of tissue, healing capability	[31–33]
	Gelatin	Denatured collagen (animal connective tissue)	Proline, hydroxyproline, glycine	Hemostasis, healing capability, drug delivery	[34–36]
Protein- based	Fibrin/fibronectin	Blood plasma (human, animal)	Fibrinogen, Thrombin, Fibronectin	Cell adhesion, tissue repair, healing properties	[37, 38]
	Elastin	Animal connective tissue (skin, arteries)	Trophoblastic, Desmosine, Iso-desmosine	Skin elasticity, tissue repair, vascular health	[39–41]
	Fibroin	Silk (Bombyx mori silkworm)	Alanine, Glycine, Serine	Tissue engineering, drug delivery	[42–44]
	Whey proteins	Milk (bovine)	Beta-lactoglobulin, Alpha-lactalbumin, Immunoglobulins	Antioxidant activity, immune modulation, muscle repair	[45–47]
	Guar Gum	Seeds of guar plants (Cyamopsis tetragonoloba)	Galactomannan	Anti-diabetic, laxative, and cholesterol-lowering effects due to its high fiber content and ability to modulate blood sugar levels	[48, 49]
Gum- based	Gellan Gum	Sphingomonas elodea Fermentation	Glucuronic acid, rhamnose, glucose	Biocompatibility and mechanical strength, stabilizer in drug formulations	[50, 51]
	Gum Arabic	Acacia tree sap (Acacia senegal, Acacia seyal)	Arabinogalactan	Ability to stabilize emulsions and their high biocompatibility, probiotic, anti-inflammatory	[52, 53]
	Carrageenan	Red seaweed (Chondrus crispus)	Sulfated polysaccharides (e.g., kappa, iota, lambda carrageenan)	Anticoagulant, gel-forming properties, antiviral, anticoagulant	[54–56]
	Xanthan Gum	Fermentation of sugars by Xanthomonas campestris	Glucuronic acid, mannose, glucose	Anti-inflammatory properties, Stabilizer in drug formulations	[57, 58]

gum-based biomaterials has been explored, named after Oligo-alginate which has significant biological properties and therapeutical potentiality like antitumor, anticoagulant, antihypertensive, antidiabetic, neurogenerative, and antiallergic properties, immunomodulatory, antimicrobial, and antioxidant. Moreover, it can fight neurodegenerative diseases (e.g., Alzheimer's disease). That's why it has achieved substantial attention in the field of pharma [59, 60]. Furthermore, Exopolysaccharides (EPSs) which are isolated from microorganisms from extreme niches like hot springs, cold waters, halophilic environments, and salt marshes, have antitumor and antioxidant properties, nutraceuticals usage, cosmetics, and insecticide application [61, 62].

Characteristics of Biomaterials for BBHs

Biomaterials are natural composites utilized in the formulation of BBHs that have some principal characteristics that recommend them as a promising catalyst for diverse therapeutic oriented. Figure 2 simplifies the characteristics of biomaterials to produce BBHs.

Biocompatibility

Biomaterials have been utilized as vectors in biocompatible drug delivery systems that conduct directly with biological tissues and develop any organ, tissue, or body function. Although advanced biomaterials can give instant filling effects and stimulate tissue regeneration, they can avoid

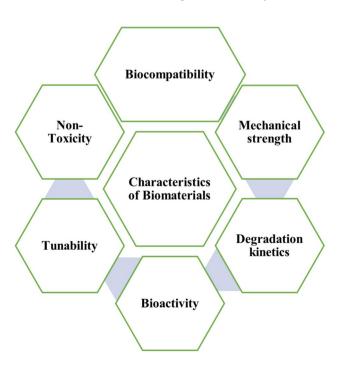


Fig. 2 The characteristic of biomaterials for BBHs production



additional damage to the donor site, while minimizing the risk of prosthetic rejection and long-term infection. For example, Gelatin, chitosan, calcium phosphate, alginate, and xanthan gum, all-natural polymers are used to formulate diverse delivery systems. However, the transition of advanced biomaterials into clinical is experiencing great difficulties. In-depth and long-term research is crucial to explore the interaction between biomaterials and host tissues, the biocompatibility, safety, and biodegradability of implanted biomaterials [63, 64].

Mechanical Strength

The mechanical strength of BBHs mainly depends on the breaking of bonds and unfolding of proteins under light. That's why this is a crucial application in the biomedical field. Like, for wound dressing or injectable preparation, soft hydrogel is perfect. On the other hand, for tissue engineering, rigid hydrogel is utilized as scaffolds. Scientists have explored some strategies to enhance mechanical strength for instance using double-network frameworks, dynamic crosslinking strategies, and integrating reinforcing fibers [65, 66].

Degradation Kinetics

Degradation kinetics is the term that means the biomaterial that is taken into the body for medical purposes and how much time it will take to break. It is a fully biological process inside the body where the biomaterials are broken gradually. The advantages of these properties are mainly utilized in tissue engineering, improved cell integration, developed resorbable devices, and controlled-release drug as it is designed to degrade into non-toxic by-products that can be safely absorbed or excreted by the body temporarily. However, the material's chemical composition, molecular structure, and environmental conditions such as pH and temperature are capable of influencing the degradation rate [67, 68].

Bioactivity

To promote healing and integration, by supporting cell adhesion, proliferation, and differentiation, biomaterials that interact with the biological system of the body are known as bioactive materials. For example, collagen or chitosan have latent potential because of their ability to interact with cells, thereby promoting tissue regeneration. However, facilitating cellular interactions is always dependent on surface characteristics, mechanical properties, and the material's inherent capabilities. Therefore, researchers have been working to understand and optimize these properties to explore better therapeutic applications [69].

Tunability

The use of knowledge-based tools to manipulate the properties of biomaterials according to the desired direction is defined as tunability [70]. For example, to respond to environmental stimuli, making them suitable for drug delivery and tissue engineering, hydrogel can be modified and engineered in living tissue. Moreover, precise control over drug release profiles, enhancing the efficacy of therapeutic agents, another class of tunable biomaterials, polyurethanes are utilized. Additionally, sequence-controlled synthetic polymers can improve biomaterials that can reproduce natural biopolymers, developing their functionality in medical applications. In regenerative medicine and other biomedical fields, the characteristics of biomaterials are significantly important [71, 72].

Non-Toxicity

BBHs are biocompatible and do not generate toxic substances, as they are manufactured from natural sources. For example, in drug delivery systems, wound healing applications, tissue engineering scaffolds, and ophthalmic applications, BBHs are used to ensure that no harmful by-products are introduced to the body during degradation. This reduces the risk of adverse side effects and ensures patient safety [73, 74].

Therapeutic Advances in BBHs

BBHs which are made from biomaterials as key players in modern medicine, offering promising therapeutic possibilities. These flexible materials, consisting of water-absorbing polymer networks, are particularly well-suited for drug delivery, tissue engineering, regenerative medicine, and diagnostic applications [75, 76].

Drug Delivery

New progress in BBHs has facilitated the development of complex drug delivery systems. For targeted action and controlled release, scientists are working day to night. However, injectable hydrogels with temperature sensitivity ensure precise drug delivery, enhancing therapeutic effectiveness while minimizing side effects. A good example of this is a heat-sensitive gel with curcumin particles that are used to treat cancer as it helps to release drugs slowly and steadily over time [77, 78]. To further illustrate, the researcher's Xu, Qi et al. (2021) and Deng, Yang et al. (2023), have mentioned that bio-based hydrogel which contains active 3D peptides has strong efficacy in curing long-term inflammation and cancer more accurately and precisely [79, 80].

This is the result of the hard work of the scientists. Even, Drug delivery is greatly improved by bioactive molecules and nanoparticles provide superior treatment options for chronic diseases and cancer [81].

Wound Healing and Tissue Regeneration

BBHs have seen remarkable progress, making notable contributions to wound management and tissue repair. The latest methods use hydrogels combined with growth factors, stem cells, or antimicrobial substances to promote faster healing and lower infection rates. Better mechanical and biological features in hydrogels support tissue repair in severe wounds and critical-sized bone defects.

For instance, Bai, Kyu-Cheol, et al. (2020) and Chen, Tong et al. (2021) demonstrated that hydrogel which contains mesenchymal stem cells (MSCs) can speed up healing in diabetic mice. Even it can assist in formatting blood vessels and producing collagen which also makes BBHs-(MSCs) stronger to give better performance for stubborn wound treatment [82, 83].

Despite this, the researcher's Wang, Pan, et al. (2020) and Fasiku, Omolo et al. (2021) have identified the synergistic effect of silver nanoparticles within a chitosan-based hydrogel that has the efficacy not only to boost antibacterial and fibroblast proliferation but also accelerating the process of wound closure and reducing inflammation. By developing the potentiality and utilization of bio-based hydrogel, intricate wound vulnerability to infections can be effectively managed [84, 85].

Moreover, new 3D bioprinting technologies have allowed the fabrication of hydrogel scaffolds that effectively replicate the natural extracellular matrix, promoting better integration and regeneration of damaged tissues [86, 87]

Hydrogels for Osteoarthritis and Cartilage Repair

In treating osteoarthritis and repairing cartilage, bio-based hydrogels show hopeful results. Current research is focusing on developing hydrogels with viscoelastic properties like cartilage to improve joint repair applications. To boost regenerative performance, these hydrogels usually contain chondrocyte cells or elements from cartilage matrices [88, 89].

Breakthroughs in injectable hydrogel technologies and in situ gelation methods are facilitating minimally invasive solutions for cartilage repair, presenting new hope for patients with joint conditions. For example, Bordbar, Li et al. (2024) mentioned in their research journal that a bioactive glass and collagen-based hydrogel can faster expression of cartilage genes and facilities for cartilage repair in osteoarthritis models which indicates probable future clinical therapy of collagen-based hydrogel for joint issues [90].



Cancer Therapy and Diagnostic

In cancer care and diagnosis, advances in BBHs are contributing to improvements. Recent developments in hydrogels include targeting ligands that enhance the precision of chemotherapy delivery, reducing collateral damage to healthy tissues [91–93]. Hydrogels designed for diagnostics allow for live monitoring of cancer biomarkers, facilitating both early detection and tailored treatment strategies. A notable instance of this is that Peng, Liang et al. (2024) engineered a hydrogel with ligands that can create chemotherapy drugs in tumors, having the capacity to minimize the possible side effects and enrich the therapeutic outcomes of doxorubicin in breast cancer treatment [94]. In parallel, the most advanced bio-based hydrogel biosensor is being demonstrated by Aranda Palomer, Relvas et al. and Nishat, Hossain et al. 2022 whose services can identify circulating tumor DNA (ctDNA) in real-time, permitting non-invasive malignant growth structure observation and enabling immediate action and individualized treatment plans in the management of lung cancer [95, 96].

Neural Tissue Engineering

BBHs are showing considerable advancements in neural tissue engineering, showing promise for the treatment of neurological injuries and disorders. Recent progress in hydrogels that aid in neuronal growth and repair by offering

an environment that encourages neural cell attachment and proliferation. The use of electrically conductive hydrogels with growth factors to support nerve repair and functional recovery in neurodegenerative and spinal cord injury contexts [97, 98].

In another respect, Chen, Xia et al. (2023) investigated that promoting the repair of peripheral nerves, the biobased hydrogel can be engineered by the effects of integrating graphene oxide, by boosting their electrical conductivity. According to the study's findings, modification leads to more effective neuron regeneration, a higher degree of function recovery, and less development of tissue scarring as compared to hydrogels missing conductivity [99].

Moreover, Li, Xu et al. (2024) formulated a novel hydrogel formulation that incorporates BDNF (brain-derived neurotrophic factor) and neurological growth factor (NGF), which stimulates the proliferation and development of neural cells at the wounded site and speed up nerve healing after spinal cord fractures. The formulation is relatively simple to implement [100].

The latest developments in BBHs are changing how we treat different medical problems from delivering medicine to fixing nerve damage. These advancements in BBHs indicate their potential to deliver innovative, non-invasive, and highly effective treatments, that can enhance outcomes for patients with challenging conditions. Table 2 summarizes the biomaterials utilized in BBHs and their therapeutic applications, from treating wounds to addressing cancer.

Table 2 Advance therapeutic application of BBHs

Therapeutic field	Biomaterials	Therapeutic activity	Ref
Wound care	Alginate, chitosan, collagen, hyaluronic acid	Create a moist environment, help cell migration, and repair wound healing	[101–105]
Drug delivery, pharmaceutical	Alginate, gelatin, dextran, pectin	Empowering drug efficacy and affinity, minimize side effects, encapsulate the drug, release them in control manner	[106–108]
Tissue engineering, implants	Collagen, gelatin, hyaluronic acid, fibrin	Assisting cell growth and tissue for genesis regenerative medicine	[109–112]
Ophthalmic	Hyaluronic Acid, chitosan, collagen	used to treat a variety of ocular disorders and are also utilized for drug administration to the eye	[113, 114]
Orthopedic	Hydroxyapatite, collagen, chitosan	Enhances the integration of newly formed bone tissue and is used in bone regeneration and repair	[114–118]
Cardiovascular	Alginate, collagen, hyaluronic Acid, Fibrin	Heart tissue engineering scaffolds that are utilized for cardiac tissue repair	[119–122]
Dermatological	Hyaluronic acid, collagen	To enhance skin moisture and attractiveness, hydrogels are utilized in fillers and skin care products	[123, 124]
Nerve Regeneration	Collagen, chitosan, hyaluronic acid	In nerve growth and regeneration, hydrogels offer a favorable environment	[125, 126]
Gastrointestinal	Pectin, chitosan, alginate	The gastrointestinal system can be specifically targeted for medication delivery with hydrogels	[127–129]
Cancer	Alginate, chitosan, gelatin	Anticancer medications can be delivered by hydrogels straight to the tumor site, enhancing targeted and lowering systemic toxicity	[130–132]



Sustainability and Environmental Impact

Current biomedical research highly values the sustainability and environmentally friendly biomaterials in BBHs is a top priority [133]. Polysaccharides (such as alginate, and chitosan) and proteins (such as gelatin, and collagen) from renewable resources, offer distinct advantages over synthetic materials [134]. Being biodegradable, these materials decompose over time, which reduces environmental harm and waste disposal worries [135].

One notable environmental advantage of BBHs is their lower carbon emissions [136]. Compared to synthetic polymers, these biomaterials are produced with reduced energy consumption and lower greenhouse gas emissions [137]. By using agricultural by-products and waste materials as raw materials, can enhance sustainability by transforming waste into beneficial biomedical applications, promoting circular economy principles. In addition, these hydrogels decompose into harmless, eco-friendly substances, minimizing environmental impact [138, 139].

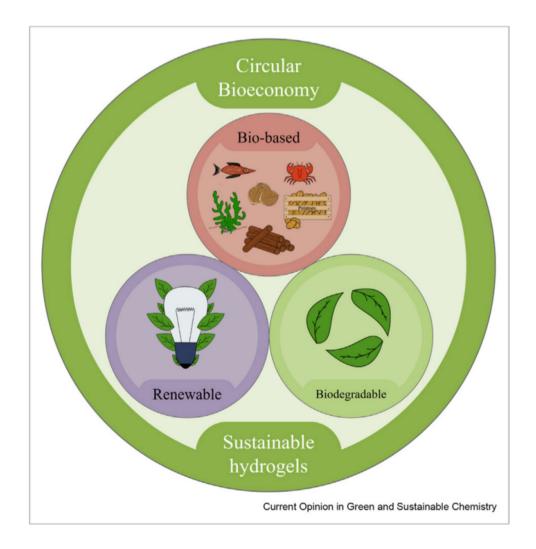
Fig. 3 The reuse and recycling of lignocellulosic biomass, supporting the circular bioeconomy [15]

This approach would also enhance the reuse and recycling of lignocellulosic biomass, supporting the circular bioeconomy as illustrated in Fig. 3 [15]. In the medical realm, where materials are generally discarded after a single use, this issue is particularly pertinent. The natural degradation capability without harmful releases is in line with green chemistry standards and furthers sustainable development [140, 141].

Ultimately, the use of biomaterials in bio-based hydrogels advances therapeutic solutions while fostering environmental sustainability. By emphasizing the use of renewable resources and biodegradability, these materials offer a promising route to environmentally friendly biomedical solutions.

Challenges of BBHs Formulation

BBHs, while offering great promise, they face a range of specific obstacles that affect their growth and practical application. The challenges in formulating and performing with natural raw materials arise from their variability and the





complex requirements for crosslinking and functionalization. Besides, the constraints on functionalization and scalability issues add complexity to move these lab innovations into practical, widespread use. The challenges are mechanical inability, biocompatibility and immunogenicity, controlled drug release, long-term stability, environmental, cost, and ethical concerns.

Mechanical Inability

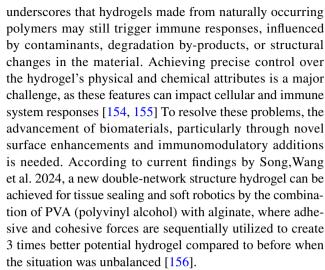
Compared to synthetic materials, biomaterials are less robust and stable. Alginate and chitosan have experienced mechanical inferiority because of brittleness, weak hydrogen bonds and affected on the environment. Due to this limitation, their structural integration is vulnerable, and they are unfit for advanced therapeutic application [142, 143]. Another example is gelatin which is relatively fragile and affected by temperature [144]. Moreover, not only physical factor but also chemical factors weak crosslinking networks makes them unfit to give the best performance in the medical field [145]. Addressing mechanical issues generally involves refining the hydrogel formulation or including supplementary materials to tackle mechanical problems [146].

However, Gao, Peng et al. (2021) and Ma, Liu, et al. (2022) have explored that by synthesizing synthetic polymers, such as poly (ethylene glycol) (PEG) or poly (vinyl alcohol) (PVA), with natural ones, or by using crosslinking agents, the mechanical appearance of bio-based hydrogels can be dramatically developed. For example, With the interfacing of alginate and PEG, the stronger stretcher hydrogel can be formulated. That capacity assists them more effectively in situations where the load requires physical support [146, 147].

Additionally, bio-based hydrogels containing cellulose nanocrystals (CNC) can maintain their mechanical durability, confirming the creation of stability and sturdiness. In this way, the hydrogel is synthesized and able to maintain more resistance to mechanical stress [148]. Furthermore, to improve mechanical integrity, Cross-linkers like calcium ions (for alginate) and genipin (for chitosan) have been used to reinforce hydrogels [149, 150] However, it is observed that modern advancements in hydrogel have been explored to meet the needs of more complex medical applications, like tissue repair and drug transport [151].

Biocompatibility and Immunogenicity

Bio-based hydrogels are typically biocompatible, yet they might still cause immunogenic reactions or other adverse biological outcomes [152]. Even with cutting-edge biomaterials, unpredictable interactions between advanced biomaterials and biological systems can sometimes lead to inflammation or immune reactions [153]. Recent research



New approaches for in vitro and in vivo testing are being formulated to improve the assessment of hydrogel biocompatibility, aiming to lower the risk of adverse reactions and enhance safety for clinical applications. A formulation has been mentioned by Li, Zhang, et al. (2023), where the combination of immunosuppressive drugs, for example, dexamethasone contained in the hydrogel structure effectively controlled to the inflammatory reactivity in real-time studies [157]. Additionally, Canciani, Semeraro et al. (2023) demonstrated that finding out the immunogenicity in the hydrogel, a sophisticated in vitro testing technique has been followed as safe patient treatment is the main purpose [158].

Controlled Drug Release

The drug made from biomaterials is influenced by multiple factors, including the hydrogel composition, crosslinking density, and environmental conditions (e.g., pH, temperature). For instance, chitosan-based hydrogels are swell at low pH, which, in turn, can change the rate of drug release. Moreover, imbalanced degradation is another challenge of controlled-release drugs. Consequently, the degradation rate sometimes does not align with the expected drug release profile, resulting in either early release or inadequate dosage throughout the duration. Furthermore, biological interactions, enzymatic processes, and tissue responses are critical factors that play a key role in shaping drug release profiles from hydrogels post-implantation [159]. For instance, Mallakpour, Nikkhoo, et al. (2022) prepared a hydrogel that encompasses metal-organic frameworks (MOFs) within polyethylene glycol (PEG) gels, which works as carriers for chemotherapy medications and provides accurate drug release when enzymes in cancer tissues are reacted, thereby effective cancer therapy has been facilitated [160].

Furthermore, a special type of hydrogel which is used for the treatment of diabetes, has been demonstrated by the researcher Huang, Yu et al. (2021). This hydrogel contains



a mixture of phenylboronic acid and chitosan which triggers swelling based on sugar concentration, it has great potential to generate insulin in response to blood sugar levels. Dynamic and customized diabetes counseling has been achieved from the phenylboronic acid and chitosan-based hydrogel [161]. Moreover, Singh, Tripathi, et al. (2023) developed a hydrogel system that is a mixture of silk fibroin and magnetic nanoparticles, which can enable distance drug release management via an outside magnetic field, that can work for non-invasive adjustments to drug delivery with precision, particularly needed for inflammation and cancer in the targeted zone [162].

In addition, Chen, Jiang et.al (2024) have presented a particular type of hydrogel which is made by betamethasone with hyaluronic acid (HA). It helps to relieve sciatica as it has sustained release capability over a period on the affected area of the human body [163].

Long-Term Stability

As bio-based hydrogels are mechanically weaker, excessive biodegradation rate, they also must face significant challenges in maintaining long-term stability and structural integrity compared to synthetic hydrogels. The interaction between the functional groups of carbon materials can potentially disrupt water transport. In a recent experiment, coating corn seeds with a potato-starch-based hydrogel showed only a slight increase in water absorption, and no substantial difference in plant growth compared to uncoated seeds [164, 165].

In the research study of Saberianpour, Melotto et al. (2024), it was claimed that interactions between functional groups in carbon materials can capacity to block water movement, and they explored that hydrogel dressings like Aquacel® can effectively capture moisture and be structurally sound for several days, in such way, healing and limiting degradation have acquired [166].

Likewise, Ghandforoushan, Golafshan et al. (2022) have pointed out that adding fibrin with injectable hydrogel can continue to execute lasting stability in physical conditions which can release the drug gradually over a longer period. This injectable hydrogel is significantly appreciated for cardiovascular disease, regenerative medicine, and neural tissue engineering [167].

Environmental, Cost, and Ethical Concerns

Obtaining natural polymers for bio-based hydrogels may raise environmental, financial, and ethical issues. Overharvesting and non-renewable energy usage in production can negate the eco-friendly benefits of bio-based hydrogels, highlighting the importance of sustainable sourcing. Due to the substantial costs of acquiring and processing natural polymers, bio-based hydrogels less cost-effective than synthetic options, hindering their broader use across industries [168, 169].

By way of example, Zhang, Zhou, et al. (2023) have emphasized the use of polymers that come from agricultural waste, that can be modified in the manufacturing of hydrogels. It lessens environmental issues by allowing ethical awareness which is associated with overharvesting [170]. Moreover, Kumar, Kumar, et al. (2023) have explained that hydrogel can be designed based on biowaste materials whose formulation costs are also much cheaper in comparison with synthetic and most importantly can be fruitfully used for industrial applications [171].

However, these hydrogels' formulation faces specific challenges, such as mechanical strength, degradation, and stability concerns. Addressing these challenges is critical for enhancing the therapeutic capabilities of bio-based hydrogels. Table 3 outlines the various biomaterials for BBHs, along with their types and formulation limitations.

The discussed challenges are pertinent and current, mirroring the continuous progress and focus on the field

Table 3 Formulation limitations for BBHs

Biomaterials	Formulation limitation	Ref
Alginate	Fast degradation, weak mechanical strength, sensitive gelation rate	[172, 173]
Chitosan	A high molecular weight substance can exhibit varying degrees of cytotoxicity, biodegradation, and Solubility Issues	[174, 175]
Hyaluronic Acid	Viscosity control, stability, cost issue	[176, 177]
Collagen	Mechanical strength, variability, ethical and cost concerns	[178, 179]
Gelatin	Thermal sensitivity, excessive crosslinking, degradation	[180, 181]
Fibrin	Varied due to a few factors, such as the presence of thrombin and fibrinogen, resulting in different gel characteristics, degradation	[182, 183]
Pectin	Source variability, crosslinking issues, degradation	[184, 185]
Dextran	Complex synthesis, limited mechanical Strength, biodegradability	[186, 187]
Hydroxyapatite	Poor solubility, brittleness, processing challenges	[188, 189]



of bio-based hydrogel research. Mirroring the continuous progress and focus on the field of bio-based hydrogel research. Long-standing challenges such as biocompatibility and mechanical strength are now joined by newer research focuses on advanced production techniques, economic considerations, and detailed evaluations of environmental impacts.

Conclusion and Future Prospects

In summary, bio-based hydrogels have shown possibilities as viable options for several therapeutic uses, including drug delivery, tissue engineering, and wound healing. They have been extremely desirable for clinical use due to their characteristics, especially their integration with host tissue, adjustable physical characteristics, controlled dosing capabilities, and biocompatibility. Bio-based hydrogels can have their properties tailored to specific applications through a combination of chemical and physical crosslinking techniques used in their synthesis. Even with these noteworthy developments, there are still a lot of obstacles to be solved, including sterilization problems, restricted drug loading, and uncertainty about long-term performance.

In the future, overcoming the obstacles related to biobased hydrogels will facilitate their broader implementation in medical environments. The development of innovative sterilization methods, the improvement of pharmaceutical loading capacities, and the prediction of long-term performance should be the main goals of research. Additionally, investigating new synthesis techniques and material compatibility will make it possible to create bio-based hydrogels with improved characteristics and functions. To speed up the advancement of bio-based hydrogel technological advances from bench to bedside and ultimately improve patient outcomes and healthcare advancements, a collaborative effort among researchers, medical professionals, and industry stakeholders is imperative.

Acknowledgments The authors would like to thank the Ministry of Higher Education Malaysia for providing financial support under Fundamental Research Grant Scheme (FRGS/1/2023/STG04/UMP/02/1) and Universiti Malaysia Pahang Al-Sultan Abdullah (RDU230137).

Data Availability The data that support the findings of this study are not available as no datasets were analyzed during the current study.

Declarations

Conflicts of interest The authors declare that there is no conflict of interest.

Research Involving Human & Animal Participants On behalf of authors, corresponding author confirmed that there is no human participants and/or animals were conducted in this study.



Informed Consent This review paper did not include any new studies involving human participants; therefore, informed consent was not required. The analysis and summary presented are based on findings from previously published research.

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