

POLYESTER-BASED BIOCOMPOSITES



Edited by
Senthilkumar Krishnasamy
Chandrasekar Muthukumar
Senthil Muthu Kumar Thiagamani
and Suchart Siengchin



CRC Press
Taylor & Francis Group

Polyester-Based Biocomposites

Polyester-Based Biocomposites highlights the performance of polyester-based biocomposites reinforced with various natural fibers extracted from leaf, stem, fruit bunch, grass and wood material. It also addresses the characteristics of polyester-based biocomposites reinforced with rice husk fillers and various nanoparticles.

This book explores the widespread applications of fiber-reinforced polymer composites in the aerospace sector, automotive parts, construction and building materials, sports equipment and household appliances. Investigating the advantages of natural fibers, such as superior damping characteristics, low density, biodegradability, abundant availability at low cost and non-abrasive to tooling, this book discusses what makes them a cost-effective alternative reinforcement material for composites in certain applications.

This book serves as a useful reference for researchers, graduate students and engineers in the field of polymer composites.

Polyester-Based Biocomposites

Edited by

Senthilkumar Krishnasamy, Chandrasekar
Muthukumar, Senthil Muthu Kumar Thiagamani,
and Suchart Siengchin



CRC Press

Taylor & Francis Group

Boca Raton London New York

CRC Press is an imprint of the
Taylor & Francis Group, an **informa** business

Designed cover image: © Shutterstock

First edition published 2024

by CRC Press

4 Park Square, Milton Park, Abingdon, Oxon, OX14 4RN

and by CRC Press

6000 Broken Sound Parkway NW, Suite 300, Boca Raton, FL 33487-2742

CRC Press is an imprint of Taylor & Francis Group, LLC

© 2024 The right of Senthilkumar Krishnasamy, Chandrasekar Muthukumar, Senthil Muthu Kumar Thiagamani and Suchart Siengchin to be identified as the authors of the editorial material, and of the authors for their individual chapters, has been asserted in accordance with sections 77 and 78 of the Copyright, Designs and Patents Act 1988.

All rights reserved. No part of this book may be reprinted or reproduced or utilised in any form or by any electronic, mechanical, or other means, now known or hereafter invented, including photocopying and recording, or in any information storage or retrieval system, without permission in writing from the publishers.

For permission to photocopy or use material electronically from this work, access www.copyright.com or contact the Copyright Clearance Center, Inc. (CCC), 222 Rosewood Drive, Danvers, MA 01923, 978-750-8400. For works that are not available on CCC please contact mpkbookspermissions@tandf.co.uk

Trademark notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation without intent to infringe.

British Library Cataloguing-in-Publication Data

A catalogue record for this book is available from the British Library

Library of Congress Cataloging-in-Publication Data

Names: Krishnasamy, Senthilkumar, editor. | Muthukumar, Chandrasekar, editor. |

Thiagamani, Senthil Muthu Kumar, editor. | Siengchin, Suchart, editor.

Title: Polyester-based biocomposites / edited by Senthilkumar Krishnasamy, Chandrasekar Muthukumar, Senthil Muthu Kumar Thiagamani and Suchart Siengchin.

Description: First edition. | Abingdon, Oxon; Boca Raton, FL : CRC Press, [2023] |

Includes bibliographical references and index. |

Identifiers: LCCN 2022061059 | ISBN 9781032220468 (hbk) | ISBN 9781032220475 (pbk) |

ISBN 9781003270980 (ebk)

Subjects: LCSH: Polymeric composites. | Fibrous composites—Materials. |

Polyesters. | Thermoplastic composites.

Classification: LCC TA455.P58 P65 2023 | DDC 620.1/923—dc23/eng/20230118

LC record available at <https://lccn.loc.gov/2022061059>

ISBN: 978-1-032-22046-8 (hbk)

ISBN: 978-1-032-22047-5 (pbk)

ISBN: 978-1-003-27098-0 (ebk)

DOI: 10.1201/9781003270980

Typeset in Times

by codeMantra

Dedication

Dedicated to my family members

S. Krishnasamy

K. Malliga

K. Rajesh

Contents

Preface.....	ix
Editors.....	xi
Contributors	xiii
Chapter 1 Polyester Resins and Their Use as Matrix Material in Polymer Composites: An Overview	1
<i>Saurabh Tayde, Ajinkya Satdive, Bhagwan Toksha, and Aniruddha Chatterjee</i>	
Chapter 2 Pineapple Fibre-Reinforced Polyester Composites	25
<i>Shiji Mathew Abraham</i>	
Chapter 3 Jute Fibre-Reinforced Polyester Composites.....	45
<i>M. Ramesh, D. Balaji, and L. Rajeshkumar</i>	
Chapter 4 Bamboo Fiber-Reinforced Polyester Composites.....	67
<i>Dheeraj Kumar, Nadeem Faisal, Ranjan Kumar Mitra, and Apurba Layek</i>	
Chapter 5 Banana Fibre-Reinforced Polyester Composites.....	83
<i>Abhishek Biswal R., Divyashree J. S., Dharini V., Periyar Selvam S., and Sadiku Emmanuel R.</i>	
Chapter 6 A Review on Palm Fibre-Reinforced Polyester Composites.....	99
<i>Mohd Nor Faiz Norrrahim, Muhammad Syukri Mohamad Misenan, Nurjahirah Janudin, Nur Sharmila Sharip, Mohd Azwan Jenol, Syed Umar Faruq Syed Najmuddin, Siti Shazra Shazleen, Norizan Mohd Nurazzi, R. A. Ilyas, and M. R. M. Asyraf</i>	
Chapter 7 Coir Fiber–Polyester Composites	121
<i>Carlo Santulli</i>	
Chapter 8 Wood Fiber-Reinforced Polyester Composite	137
<i>Anthony Chidi Ezika, Emmanuel Rotimi Sadiku, Suprakas Sinha Ray, Henry Chukwuka Oyeoka, Martin Emeka Ibenta, and Victor Ugochukwu Okpechi</i>	

Chapter 9	Polyester-Based Composites Reinforced with Rice Husk Fillers.....	161
	<i>Vishnupriya Subramaniyan, Periyar Selvam Sellamuthu, and Emmanuel Rotimi Sadiku</i>	
Chapter 10	Polyester-Based Bio-Nanocomposites	183
	<i>Siby Isac, Ishwariya A., Dharini V., Periyar Selvam S., and Emmanuel Rotimi Sadiku</i>	
Chapter 11	Hybrid Polyester and Bio-Polyester Composites.....	201
	<i>Siti Noor Hidayah Mustapha and Rohani Mustapha</i>	
Chapter 12	Natural Fiber/Polyester-Based Hybrid Composites.....	215
	<i>Sabarish Radoor, Aswathy Jayakumar, Jyothi Mannekote Shivanna, Jasila Karayil, Jaewoo Lee, Jyotishkumar Parameswaranpillai, and Suchart Siengchin</i>	
Chapter 13	Polyester-Based Bio-Composites for Marine Applications.....	231
	<i>Govindaraju Boopalakrishnan, Michael Johni Rexliene, Rajkumar Praveen, Viswanathan Balaji, Aravind Dhandapani, and Jayavel Sridhar</i>	
Chapter 14	Polyester-Based Biocomposites for Building and Construction Applications.....	253
	<i>Saurabh Tayde, Ajinkya Satdive, Bhagwan Toksha, Aniruddha Chatterjee, and Shravanti Joshi</i>	
Chapter 15	Polyester-Based Biocomposites for Food Packaging Applications ..	269
	<i>Ana Luiza Machado Terra, Ana Claudia Araujo de Almeida, Bruna da Silva Vaz, Jorge Alberto Vieira Costa, Michele Greque de Moraes, and Juliana Botelho Moreira</i>	
Chapter 16	An Experimental and Numerical Investigation of Bio-Based Polyurethane Foam for Acoustical Applications.....	285
	<i>Durgam Muralidharan Nivedhitha, Subramanian Jeyanthi, Selvaraj Vinoth Kumar, and Amol Manoj</i>	
Index		309

Preface

Fiber-reinforced polymer composites with thermoset matrices such as epoxy, polyester, vinyl ester and bismaleimide resins have been used in widespread applications in the aerospace sector, automotive parts, construction and building materials, sports equipment and household appliances. Natural fiber-based polyester composites have inferior thermal, physico-chemical and mechanical properties over the conventional synthetic fiber-reinforced polyester composites and is considered a potential substitute in applications requiring moderate strength and stiffness. Natural fibers have advantages such as superior damping characteristics, low density, biodegradability, abundant availability at low cost and non-abrasive to tooling, which makes them a cost-effective alternative reinforcement material for composites in certain applications.

This book highlights the performance of polyester-based biocomposites reinforced with various natural fibers and is organized in the following ways: Chapters 1–8 focus on the characterization of polyester-based biocomposites reinforced with natural fibers extracted from leaf, stem, fruit bunch, grass and wood material. Chapters 9–12 address the characteristics of polyester-based biocomposites reinforced with rice husk fillers, various nanoparticles and two or more natural fibers, respectively. Chapters 13–16 highlight the suitability of the polyester-based biocomposites in various applications.

Each chapter of this book has been written by experts with publications. It is our pleasure to have worked with authors who are established researchers in the field of biocomposites and we express our gratitude to the publisher and their staff members associated with this book support. The content in this book could be of help to undergraduate and postgraduate students, research scholars, academic researchers, professionals and scientists looking for fundamental knowledge on the characterization of polyester-based biocomposites, latest research trends and the suitability of such composites in various applications.

Editors

Dr. Senthilkumar Krishnasamy is an Associate Professor at the PSG Institute of Technology and Applied Research, Tamil Nadu, India. He graduated with a Bachelor's in Mechanical Engineering from Anna University, Chennai, India, in 2005. He then chose to continue his Master's in CAD/CAM from Anna University, Tirunelveli, India, in 2009. He obtained his PhD from the Department of Mechanical Engineering, Kalasalingam University in 2016. He then worked in the Department of Mechanical Engineering, Kalasalingam Academy of Research and Education (KARE), India, from 2010 (January) to 2018 (October). He completed his post-doctoral fellowship at Universiti Putra Malaysia, Serdang, Selangor, Malaysia, and KMUTNB under the research topics of "Experimental investigations on mechanical, morphological, thermal and structural properties of kenaf fibre/mat epoxy composites" and "Sisal composites and fabrication of eco-friendly hybrid green composites on tribological properties in a medium-scale application," respectively. His area of research interests includes the modification and treatment of natural fibers, nano-composites, 3D printing and hybrid-reinforced polymer composites. He has published research papers in international journals, book chapters, and conferences in the field of natural fiber composites

Dr. Chandrasekar Muthukumar is presently working as an Associate Professor at the Department of Aeronautical Engineering, Hindustan Institute of Technology & Science, Chennai, India. He graduated with a Bachelor's in Aeronautical Engineering from Kumaraguru College of Technology, Coimbatore, India. He obtained his Master's in Aerospace Engineering from Nanyang Technological University-TUM ASIA, Singapore. He earned his PhD in Aerospace Engineering from Universiti Putra Malaysia (UPM), Malaysia. His PhD was funded through a research grant from the Ministry of Education, Malaysia. During his association with the UPM, he obtained internal research fund of 16,000 and 20,000 MYR from the University. He has five years of teaching and academic research experience. His field of expertise includes fibre metal laminate (FML), natural fibers, biocomposites, aging and their characterization. His publications are based on the fabrication and characterization techniques of biocomposites, aging studies in biocomposites and creep analysis of biocomposites. He has authored and co-authored 32 research articles in SCI Journals, 24 book chapters and 5 articles in the conference proceedings. He is currently co-editing six books which are to be published by CRC Press, Wiley, Springer and Elsevier. *Natural Fiber-Reinforced Composites: Thermal Properties and Applications* has been submitted to Wiley and is under production. He is a peer reviewer for *Journal of Composite Materials*, *Polymer Composites*, *Materials Research Express* and *Journal of Natural Fibers*.

Dr. Senthil Muthu Kumar Thiagamani is working as an Associate Professor in the Department of Mechanical Engineering at Kalasalingam Academy of Research and Education (KARE), Tamil Nadu, India. He received his Diploma in Mechanical

Engineering from the Directorate of Technical Education, Tamil Nadu, India, in 2004; obtained his B E in Mechanical Engineering from Anna University, Chennai, India, in 2007 and MTech in Automotive Engineering from Vellore Institute of Technology, Vellore, India, in 2009. He earned his PhD in Mechanical Engineering (specialized in Biocomposites) from KARE in 2018. He has also completed his post-doctoral research from the Materials and Production Engineering Department at The Sirindhorn International Thai-German Graduate School of Engineering (TGGS), KMUTNB, Thailand. He started his academic career as an Assistant Professor in Mechanical Engineering at KARE in 2010. He has 11 years of teaching and research experience. He is also a visiting researcher at KMUTNB, Thailand. He is a member of international societies such as the Society of Automotive Engineers and the International Association of Advanced Materials. His research interests include biodegradable polymer composites and characterization. He has authored several articles in peer-reviewed international journals, book chapters and conference proceedings. He has also published edited books in the theme of biocomposites. He is also serving as a reviewer for various journals such as *Journal of Industrial Textiles*, *Journal of Polymers and the Environment*, *SN Applied Sciences*, *Mechanics of Composite Materials* and *International Journal of Polymer Science*.

Prof. Dr.-Ing. habil. Suchart Siengchin is President of King Mongkut's University of Technology North Bangkok (KMUTNB), Thailand. He received his Dipl.-Ing. in Mechanical Engineering from the University of Applied Sciences Giessen/Friedberg, Hessen, Germany, in 1999; MSc in Polymer Technology from the University of Applied Sciences Aalen, Baden-Wuerttemberg, Germany, in 2002; MSc in Material Science at the Erlangen-Nürnberg University, Bayern, Germany, in 2004; Doctor of Philosophy in Engineering (Dr.-Ing.) from Institute for Composite Materials, University of Kaiserslautern, Rheinland-Pfalz, Germany, in 2008 and postdoctoral research from the Kaiserslautern University and School of Materials Engineering, Purdue University, USA. In 2016 he received his habilitation degree at the Chemnitz University in Sachsen, Germany. He worked as a Lecturer for the Production and Material Engineering Department at The Sirindhorn International Thai-German Graduate School of Engineering (TGGS), KMUTNB. He has been a full Professor at KMUTNB and became the President of KMUTNB. He won the Outstanding Researcher Award in 2010, 2012 and 2013 at KMUTNB. His research interests include polymer processing and composite material. He is the editor-in-chief of *KMUTNB International Journal of Applied Science and Technology* and the author of more than 150 peer-reviewed journal articles. He has presented his research in more than 39 international and national conferences in materials science and engineering topics.

Contributors

Shiji Mathew Abraham

School of Biosciences
Mahatma Gandhi University
Kottayam, India

MRM Asyraf

Engineering Design Research Group
(EDRG), School of Mechanical
Engineering, Faculty of Engineering
Universiti Teknologi Malaysia
Johor, Malaysia
And
Centre for Advanced Composite
Materials (CACM)
Universiti Teknologi Malaysia
Johor, Malaysia

D. Balaji

Department of Mechanical Engineering
KPR Institute of Engineering and
Technology
Coimbatore, Tamil Nadu, India

Viswanathan Balaji

Department of Biotechnology (DDE)
Madurai Kamaraj University
Madurai, India

Abhishek Biswal R

Department of Food Process
Engineering, Postharvest
Technology Research Lab, School of
Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Govindaraju Boopalakrishnan

Department of Biotechnology (DDE)
Madurai Kamaraj University
Madurai, India

Aniruddha Chatterjee

Centre for Advanced Materials
Research and Technology,
Plastic and Polymer Engineering
Department
Maharashtra Institute of Technology
Aurangabad, India

Jorge Alberto Vieira Costa

College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Bruna da Silva Vaz

College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Ana Claudia Araujo de Almeida

College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Michele Greque de Moraes

College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Aravind Dhandapani

University Science Instrumentation
Centre
Madurai Kamaraj University
Madurai, India

Dharini V

Department of Food Process
Engineering, Postharvest
Technology Research Lab, School of
Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Divyashree J S

Department of Food Process
Engineering, Postharvest
Technology Research Lab, School of
Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Anthony Chidi Ezika

Department of Chemical, Metallurgical
and Materials Engineering,
Faculty of Engineering and the
Built Environment, Institute of
NanoEngineering Research (INER),
Tshwane University of Technology
Pretoria, South Africa
And
Department of Polymer and Textile
Engineering, Faculty of Engineering
Nnamdi Azikiwe University
Awka, Nigeria
And
DST-CSIR National Center for
Nanostructured Industrial Research
Pretoria, South Africa

Nadeem Faisal

Mechanical Engineering
Central Institute of Petrochemicals
Engineering & Technology (CIPET),
CIPET: CSTS – Balasore
Balasore, India

Martin Emeka Ibenta

Department of Polymer and Textile
Engineering, Faculty of Engineering
Nnamdi Azikiwe University
Awka, Nigeria

R A Ilyas

School of Chemical and Energy
Engineering, Faculty of Engineering
Universiti Teknologi Malaysia
Johor, Malaysia

Siby Isac

Department of Food Process
Engineering, Postharvest Research
Lab, School of Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Ishwariya. A

Department of Food Process
Engineering, Postharvest Research
Lab, School of Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Nurjahirah Janudin

Research Centre for Chemical Defence
Universiti Pertahanan Nasional
Malaysia
Kuala Lumpur, Malaysia

Aswathy Jayakumar

Materials and Production Engineering,
The Sirindhorn International
Thai-German Graduate School of
Engineering (TGGS)
King Mongkut's University of
Technology
Bangkok, Thailand
And

Department of Food and Nutrition
BioNanocomposite Research Center
Kyung Hee University
Seoul, Republic of Korea

Mohd Azwan Jenol

Department of Bioprocess Technology,
Faculty of Biotechnology and
Biomolecular Sciences
Universiti Putra Malaysia
Selangor, Malaysia

Subramanian Jeyanthi

School of Mechanical Engineering
Vellore Institute of Technology
Chennai, India

Shravanti Joshi

Functional Materials Laboratory,
Department of Mechanical
Engineering
Marathwada Institute of Technology
Aurangabad, India

Jasila Karayil

Department of Applied Science
Government Engineering College,
West Hill
Kerala, India

Dheeraj Kumar

National Institute of Technology
Durgapur
West Bengal, India

Selvaraj Vinoth Kumar

School of Mechanical Engineering
Vellore Institute of Technology
Chennai, India

Apurba Layek

National Institute of Technology
Durgapur
West Bengal, India

Jaewoo Lee

Department of Polymer-Nano Science
and Technology
Jeonbuk National University
Jeonju-si, Korea
And
Department of Bionanotechnology and
Bioconvergence Engineering
Jeonbuk National University
Jeonju-si, Korea

Amol Manoj

School of Mechanical Engineering
Vellore Institute of Technology
Chennai, India

Muhammad Syukri Mohamad Misenan

Department of Chemistry, College of
Arts and Science
Yildiz Technical University
Istanbul, Turkey

Ranjan Kumar Mitra

National Institute of Technology
Durgapur
West Bengal, India

Juliana Botelho Moreira

College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Rohani Mustapha

School of Ocean Engineering
Technology and Informatics
Universiti Malaysia
Kuala Terengganu, Malaysia

Siti Noor Hidayah Mustapha
Industrial Sciences and Technology
Universiti Malaysia Pahang
Lebuhraya Tun Razak
Gambang, Malaysia

Syed Umar Faruq Syed Najmuddin

Faculty of Science and Natural
Resources
Universiti Malaysia Sabah
Sabah, Malaysia

Durgam Muralidharan Nivedhitha

School of Mechanical Engineering
Vellore Institute of Technology
Chennai, India

Mohd Nor Faiz Norrrahim

Research Centre for Chemical Defence
Universiti Pertahanan Nasional
Malaysia
Kuala Lumpur, Malaysia

Norizan Mohd Nurazzi

Department of Chemistry and Biology,
Centre for Defence Foundation
Studies
Universiti Sains Malaysia
Kuala Lumpur, Malaysia

Victor Ugochukwu Okpechi

Department of Polymer and Textile
Engineering, Faculty of Engineering
Nnamdi Azikiwe University
Awka, Nigeria

Henry Chukwuka Oyeoka

Department of Polymer and Textile
Engineering, Faculty of Engineering
Nnamdi Azikiwe University
Awka, Nigeria

Jyotishkumar Parameswaranpillai

Department of Science
Alliance University
Bengaluru, India

Rajkumar Praveen

Department of Biotechnology (DDE),
Madurai Kamaraj University
Madurai, India

Sabarish Radoor

Materials and Production Engineering,
The Sirindhorn International
Thai-German Graduate School of
Engineering (TGGS)
King Mongkut's University of
Technology
Bangkok, Thailand
And
Department of Polymer-Nano Science
and Technology
Jeonbuk National University
Baekje-daero
Jeonju, Republic of Korea

L. Rajeshkumar

Department of Mechanical Engineering
KPR Institute of Engineering and
Technology
Coimbatore, Tamil Nadu, India

M. Ramesh

Department of Mechanical Engineering
KIT-Kalaighnarkaranidhi Institute of
Technology
Coimbatore, India

Suprakas Sinha Ray

DST-CSIR National Center for
Nanostructured Industrial Research
Pretoria, South Africa
And
Department of Applied Chemistry
University of Johannesburg
Johannesburg, South Africa

Michael Johni Rexliene

Department of Biotechnology (DDE)
Madurai Kamaraj University
Madurai, India

Emmanuel Rotimi Sadiku

Department of Chemical, Metallurgical
and Materials Engineering,
Faculty of Engineering and the
Built Environment, Institute of
NanoEngineering Research (INER)
Tshwane University of Technology
Pretoria, South Africa

Carlo Santulli

Geology Division, School of Science
and Technology
Università di Camerino
Camerino, Italy

Ajinkya Satdive

Centre for Advanced Materials
Research and Technology,
Plastic and Polymer Engineering
Department
Maharashtra Institute of Technology
Aurangabad, India

Periyar Selvam Sellamuthu

Department of Food Process
Engineering, Postharvest
Technology Research Lab, School of
Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Nur Sharmila Sharip

Research and Development Department
Nextgreen Pulp & Paper Sdn Bhd
Kuala Lumpur, Malaysia

Siti Shazra Shazleen

Department of Bioprocess Technology,
Faculty of Biotechnology and
Biomolecular Sciences
Universiti Putra Malaysia
Selangor, Malaysia

Jyothi Mannekote Shivanna

Department of Chemistry
AMC Engineering College
Bengaluru, India

Suchart Siengchin

Materials and Production Engineering,
The Sirindhorn International
Thai-German Graduate School of
Engineering (TGS)
King Mongkut's University of
Technology
Bangkok, Thailand
And
Institute of Plant and Wood Chemistry
Technische Universität Dresden
Tharandt, Germany

Jayavel Sridhar

Department of Biotechnology (DDE)
Madurai Kamaraj University
Madurai, India

Vishnupriya Subramaniyan

Department of Biotechnology, School of
Bioengineering
SRM Institute of Science and
Technology
Chennai, India

Saurabh Tayde

Centre for Advanced Materials
Research and Technology,
Plastic and Polymer Engineering
Department
Maharashtra Institute of Technology
Aurangabad, India

Ana Luiza Machado Terra

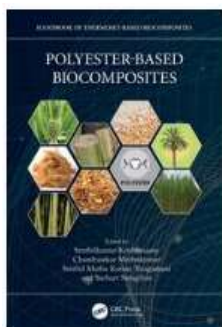
College of Chemistry and Food
Engineering
Federal University of Rio Grande
Rio Grande, Brazil

Bhagwan Toksha

Centre for Advanced Materials
Research and Technology,
Plastic and Polymer Engineering
Department
Maharashtra Institute of Technology
Aurangabad, India



Taylor & Francis Group
an informa business



Chapter

Hybrid Polyester and Bio-Polyester Composites

By *Siti Noor Hidayah Mustapha, Rohani Mustapha*

Book [Polyester-Based Biocomposites](#)

Edition	1st Edition
First Published	2023
Imprint	CRC Press
Pages	13
eBook ISBN	9781003270980



Share

ABSTRACT

This chapter explains the theory and concept of hybrid polyester and bio-polyester composites. The concept, parameters, and performances of multiple continuous and non-continuous systems in polyester composite are well explained in order to improve the properties of current polyester products. Multiple current hybridization approaches are discussed, including the use of multiple synthetic and bio-reinforcing fibers and fillers. In addition, the synthesis of bio-polyester through bacteria fermentation of sugars or lipid and poly(alkylene dicarboxylates) or by partial blending of synthetic polyester with vegetable oil is also discussed, along with its hybridization and applications. The interactions between the continuous and non-continuous, and between all the hybrid entities contained in the composite to allow optimum performance of polyester composite are also highlighted in this chapter. In conclusion, hybridization is the best method that could enhance the properties of polyester and bio-polyester composite to meet the high technology demand in future.