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A. K. M. Asif Iqbal
Irfan Ahmed *Editors*

Intelligent Manufacturing and Mechatronics

Selected Articles from iM3F 2023, 7–8
August, Pekan, Malaysia

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Preface

The fourth edition forum of the Innovative Manufacturing, Mechatronics and Materials Forum 2023 (iM3F 2023) organized by Universiti Malaysia Pahang Al-Sultan Abdullah through its Faculty of Manufacturing and Mechatronic Engineering Technology was held on 7 and 8 August 2023. The main field focuses on Manufacturing, Mechatronics as well as Materials.

About 95 submissions were received during iM3F 2023 and were reviewed in a single-blind manner, and 48 papers were advocated by the reviewers to be published in this Springer Proceedings of Materials. The editors would like to express their gratitude to all the authors who submitted their papers. The paper published in this proceeding has been thoroughly reviewed by the appointed technical review committee which consists of various experts in the field of materials and manufacturing engineering.

The conference had brought a new outlook on cutting-edge issues shared through keynote speeches by Assoc. Prof. Ir. Dr. Haji Nik Mohd Zuki Nik Mohamed, Prof. Eng Hwa Yap and Prof. Gian Antonio Susto.

Finally, the editors hope that readers find this volume informative as we thank Springer Proceedings in Materials for undertaking this volume publication. We also would like to thank the conference organization staff and the international program committees' members for their hard work.

Pekan, Pahang, Malaysia
November 2022

Radhiyah Abd. Aziz
Zulhelmi Ismail
A. K. M. Asif Iqbal
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Contents

Manufacturing

Friction Welding Analysis: The Impact of Coolant Variation on Hardness and Tensile Strength of ST 37 Carbon Steel and SS 304 Stainless Steel	3
Amri Abdullah, Apang Djafar Shieddique, Dede Ardi Rajab, Choirul Anwar, Ridwan Nurhasan, Sukarman Sukarman, and Khoirudin Khoirudin	
The Implementation of the Single Perturbation Load Approach to Axially-Compressed Stiffened-Stringer Cylinder	13
Mohd Shahrom Ismail, Farhah Nadhirah Nordin, Chi Hieu Le, Ho Quang Nguyen, and Jamaluddin Mahmud	
Enhancing the Energy Efficiency of Heat Exchanger by Using Double Helical Coil in Shell and Tube Heat Exchanger: An Experimental Study	25
K. Hasham, M. W. Muhieldeen, S. Manzoor, and S. G. Solanki	
Effect of Wobbling Loops with Laser Welding Characteristics to the Shear Strength of Cu/Al Lap Joints for Battery Applications	37
M. N. Jamaludin, M. M. Quazi, M. F. M. Yusoff, Mohammadamin Ezazi, and Zawani Ismail	
Power System Generation: Current Trend Towards Sustainable Energy Storage Systems	47
Mohd Najib Razali, Mohd Sabri Mahmud, Syahirah Syazwani Mohd Tarmizi, and Mohd Khairul Nizam Mohd Zuhan	
An Integrated TOPSIS Model with Exponential Intuitionistic Entropy Measure for Multi-Attribute Decision-Making (MADM)	59
Omar Ayasrah, Faiz Mohd Turan, and Sheikh Muhammad Hafiz Fahami	

Enhancing MIG Weld Bead Geometry in Hot Rolled Carbon Steel Through Response Surface Methods Optimization	71
Junita Mohd Said and Faiz Mohd Turan	
Current and Future Challenges of Hybrid Electrochemical-Mechanical Machining Process for Micro- and Nano-Manufacturing	81
Ahmad Shahir Jamaludin, Mohd Nizar Mhd Razali, Nurul Nadia Nor Hamran, Mohd Zairulnizam Mohd Zawawi, and Mohd Amran Md Ali	
Application of Activity-Based Costing and Time-Driven Activity-Based Costing for Kitchen Cabin	91
Intan Noralisya Mohd Yusoff, Mohd Yazid Abu, Sri Nur Areena Mohd Zaini, Wan Zuki Azman Wan Muhamad, Faizir Ramlie, Nolia Harudin, and Emelia Sari	
Optimization of Surface Roughness on Duplex Stainless Steel in Dry Milling	103
Nurul Hidayah Razak and Mohammad Rizal Md Ali	
Ultrasonic Shot Peening Advancements and Their Impact on Alloys Microstructure Behavior: A Concise Review	113
Aina Najwa Azmi, Muhammad Syamim Mazlan, and Mohamad Rusydi Mohamad Yasin	
Current Developments and Future Prospects in Vehicle Tire Technologies: A Review	125
Ahmad Noor Syukri Zainal Abidin, Ahmad Shahir Jamaludin, Abdul Nasir, Amirul Hakim Sufian, and Ainur Munira Rosli	
Experimental of Hot Machining for Stainless Steel 316L Cutting Process	135
Nur Cholis, M. A. H. Yusoff, Syh K. Lim, and Ahmad R. Yusoff	
Enhancing Operational Excellence of Wood and Furniture Manufacturing Industry in Malaysia: The Role of Lean Culture as a Generative Mechanism	145
Mohamad Zamir Haszainul, Azim Azuan Osman, Khairunnisa Abdul Aziz, Syed Radzi Rahamaddulla, and Ahmad Nazif Noor Kamar	
The Effects of Nitrogen-Purged Thermal Debinding and Post-sintering Parameters on Metal Injection Moulded Pulverised Aluminium Alloy Swarf Binded with 100 Vol% of Palm Stearin	161
Sarah B. Yusoff, N. H. Mohamad Nor, H. Husain, and J. B. Saedon	

Hybrid Machining: A Review on Recent Progress	173
N. N. Nor Hamran, J. A. Ghani, R. Ramli, and W. M. F. Wan Mahmood	
Sustainable Manufacturing Practices in the Sports Industry: A Review of Biodegradable Polymers for Sports Equipment	187
Mohd Nizar Mhd Razali, Nurul Hasya Md Kamil, Ainur Munira Rosli, Amirul Hakim Sufian, and Teo Chong Yaw	
Orthogonal Cutting Performance of Vegetable-Based Lubricants via Minimum Quantity Lubrication Technique on AISI 316L	199
Amiril Sahab Abdul Sani, Zubaidah Zamri, Shahandzir Baharom, Mugilan Ganesan, and Norfazillah Talib	
Prediction of Real Contact Area on Curvature Region in Hot Stamping Process of AA7075 Aluminium Sheet	211
Muhammad Amir Iqbal Jefry, Mohamad Farid Mohamad Sharif, Wahaizad Safiei, and Suraya Sulaiman	
Formulation of Grease for Industrial Applications	221
Mohd Najib Razali, Nasreldeen Ishag Obi, A. R. Muhammad Haziq, A. Azharul Aiman, M. S. Muhammad Arif Zakaria, and Najmuddin Mohd Ramli	
Materials	
Effects of pH on Grain Size and Structure of ZnO Nanoparticle Synthesized via Sol–Gel Method for Enhanced Thermoelectric Materials	233
Suraya Sulaiman, Tuan Muhammad Tuan Zahrin, Nadhrah Md Yatim, Mohd Faizul Mohd Sabri, and Mohamad Farid Mohamad Sharif	
Effect of Different Shape ZnO Nanoparticles on the Thermal Conductivity of ZnO Nanofluids	243
Tengku Nur Azza Tengku Ahmad Faizal, Radhiyah Abd Aziz, and Suraya Sulaiman	
Carbon Nanotube-Reinforced Polymer Composites for Biomedical Applications	255
Mohd Nizar Mhd Razali, Nurul Najwa Ruzlan, and Amirul Hakim Sufian	
Utilization of Coal Bottom Ash as Lightweight Aggregate in Concrete Production: A Review	265
Mohammad I. Al Biajawi, Rahimah Embong, Adli Hilmi Azmi, and Norasyikin Ismail	
Role of Nanomaterials in Improving Pozzolanic Properties of Blended Cement: A Review	275
Haneen Abdel-Jabbar, Rahimah Embong, and Mohammad I. AlBiajawi	

A Comparative Study of Conventional and Hybrid Nanofluids Performance in Machining Processes	287
Norasilah Karumdin, Ahmad Shahir Jamaludin, Mohamad Rusydi Mohamad Yasin, Nurul Nadia Nor Hamran, and Mohd Amran Md Ali	
Influences of Various Particle Sizes of Coal Bottom Ash as Supplementary Cementitious Material on the Pozzolanic Properties	297
Mohammad I. Al Biajawi, Rahimah Embong, Andri Kusbiantoro, and Haneen Abd Aljabbar	
Optimizing DC Alloy Properties: Impact of T6 Heat Treatment at High Solution Temperatures on β-AlFeSi Phase Transformation	309
Mohamad Rusydi Mohamad Yasin, Muhammad Syamim Mazlan, and Nurul Nadia Nor Hamran	
Fracture Behaviour of Zirconia-Reinforced Lithium Silicate Glass–Ceramic Composite	319
Afifah Z. Juri, Animesh K. Basak, and Ling Yin	
Characterisation of the Physico-Chemical Properties of Emulsion Polymerised Poly(N-isopropylacrylamide)	327
Ernest Hsin Nam Yong, Kim Yeow Tshai, Ai Bao Chai, Siew Shee Lim, Ing Kong, and Eng Hwa Yap	
Synergistic Effect of Electrolyte and Electrode in Nickel Cadmium Aging Battery Performances	339
Mohd Najib Razali, Mohd Sabri Mahmud, Syahirah Syazwani Mohd Tarmizi, and Mohd Khairul Nizam Mohd Zuhan	
Behaviour of Palm Oil Fuel Ash (POFA) as Partial Material Replacement in Oil Palm Shell (OPS) Reinforced Concrete Beam	351
Sharifah Syed Mohsin, Mohd Asmawi Md Desa, Khairunisa Muthusamy, Nur Farhayu Ariffin, Fadzil Mat Yahaya, and Saffuan Wan Ahmad	
Crash Performance of Automotive Bio-Composite Crash Box Using Finite Element Analysis	361
S. Y. Soh, C. S. Hassan, M. F. M. Nazer, A. R. Abd Hamid, L. J. Yu, N. F. Abdullah, N. Abdul Aziz, and R. A. Ilyas	
The Tribological Performance of Nano-Activated Carbon as Solid Additives in Modified Calophyllum Inophyllum Based-Metalworking Fluid	375
Zubaidah Zamri, Amiril Sahab Abdul Sani, Radhiyah Abd Aziz, Ainaa Mardhiah Sabri, and Norfazillah Talib	


Formulation of NSF H2 Food-Grade Grease from Vegetable-Base Oils	385
Mohd Najib Razali, Nur Syahirah Juhari, Nur Kholis Zulkifli, Najmuddin Mohd Ramli, and Mohd Khairul Nizam Mohd Zuhan	
Multiple Exciton Generation in MoS₂ Nanostructures: A Density Functional Theory Study	397
Nur Hidayati Ain Natasha Makimin, Saifful Kamaluddin Muzakir, Nur Farha Shaafi, Muhammad Zamzuri Abdul Kadir, and Ruziana Mohamed	
Relationship Between Strength Development and Porosity of Epoxy-Based Mortar	407
Nur Farhayu Ariffin, Sharifah Maszura Syed Mohsin, Khairunisa Muthusamy, Fadzil Mat Yahaya, and Saffuan Wan Ahmad	
Modification of Cement Brick's Properties Using Recyclable Paper Egg Tray	417
S. Surol, M. Y. Chow, A. R. Abd Hamid, D. Syamsunur, J. L. Ng, H. Jusoh, H. K. Lehl, N. F. Abdullah, E. E. Hussin, and N. I. F. Md Noh	
Performance Test of Emulsifiers for Bitumen Emulsion Mixture	429
Mohd Najib Razali, Hana Syakirah Md Hadun, Abdurahman Hamid Nour, Najmuddin Mohd Ramli, and Mohd Khairul Nizam Mohd Zuhan	
Tensile Properties and Potential Applications of <i>Leucaena</i>-Silicone Biocomposite	441
Muhammad Hamizan Hidzer, Abdul Hakim Abdullah, Wan Mohd Nazri Wan Abdul Rahman, Fazlina Ahmat Ruslan, and Jamaluddin Mahmud	
Enhancing Water-Based Mud Properties with Sodium Lignosulfonate Polymer and Silicon Dioxide Nanoparticles: A Study on Interfacial Tension and Aging Behavior	451
Norida Ridzuan, Chung King Ling, and Ahmad Syahmi Tajarazhar	
Effect of Heat Treatment on Hardness and Microstructure of Titanium Alloy (Ti6Al4V) via Laser Powder Bed Fusion (LPBF)	469
Farhana Mohd Foudzi, Abu Bakar Sulong, Norhamidi Muhamad, Nabilah Afiqah Mohd Radzuan, Intan Fadhlina Mohamed, Fathin Iliana Jamhari, Minhalina Ahmad Buhairi, Ngoi Hui Lin, Lai Yu Hung, Chun Chuan Chia, and Kim Seah Tan	

Effect of Curing Regimes Towards Carbonation Resistance of Green Lightweight Aggregate Concrete Containing POFA as Partial Cement Replacement	479
Nur Azzimah Zamri, Khairunisa Muthusamy, Mohd Hanafi Hashim, Hamizah Mokhtar, and Muhammad Nazrin Akmal Ahmad Zawawi	
Advancements in 1D Nanostructure-Enhanced Carbon/carbon Composites for Aerospace Structures	487
Ahmad Shahir Jamaludin, Ainur Munira Rosli, Mohd Zairulnizam Mohd Zawawi, Ismayuzri Ishak, and Roshaliza Hamidon	
The Potential of Nanomaterials for Improving Tire Rolling Resistance	497
Mohd Nizar Mhd Razali, Ahmad Noor Syukri Zainal Abidin, Mohamad Rusydi Mohamad Yasin, Amirul Hakim Sufian, and Nurul Nadia Nor Hamran	
Effect of Doping Nickel/Cobalt Ions on Structural, Optical, Morphological and Photocatalytic Efficiency of Zinc Oxide	509
Ain Nor Annisa Hussin, Nurul Fatihah Norapandi, Nurjannah Salim, and Nurul Huda Abu Bakar	
Properties of Kenaf Fibre Filled with Natural Rubber/ Thermoplastic Polyurethane Composites	521
Nur Amirah Ayuni Jamaludin, Nurjannah Salim, Nurul Huda Abu Bakar, and Rasidi Roslan	
State-of-the-Art Developments and Perspectives on Multifunctional Magnetic Soft Composites (MMSCs)	533
Ahmad Shahir Jamaludin, Nurul Najwa, Mohd Zairulnizam Mohd Zawawi, Ahmad Rosli Abdul Manaf, and Roshaliza Hamidon	

[Home](#) > [Intelligent Manufacturing and Mechatronics](#) > Conference paper

Hybrid Machining: A Review on Recent Progress

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Abstract

Hybrid manufacturing, a pioneering concept in modern industry, combines various manufacturing methods to achieve unparalleled performance and versatility. By seamlessly integrating diverse technologies, it overcomes limitations of individual techniques while leveraging their strengths. This review explores recent progress in hybrid manufacturing, including trends, performance outcomes, and challenges. Notably, there is a substantial trend towards combining traditional and additive manufacturing (59%). Processes like WAAM, LMD, SLM, FFF, and FDM gain traction, especially for materials like ferrous metals, non-ferrous metals, and composites. Performance outcomes are substantial. WAAM improves part performance, geometry control, efficiency, surface quality, and environmental impact. LMD integration enhances feature addition, stability, precision, and resource efficiency. SLM combined with subtractive methods enhances surface quality, mechanical properties, and intricate part feasibility. FFF combined with subtractive techniques addresses anisotropy, surface roughness, and geometric accuracy.

Laser-assisted methods like LOMM and LAM enhance material removal, surface quality, and machining efficiency. Vibration-assisted techniques boost material removal rate, surface quality, and overall machining performance. However, challenges in hybrid machining are evident across multiple categories, including workpiece materials, machine tool development, process understanding, monitoring systems, heat affected zones, equipment costs, productivity, environmental impact, qualification procedures, and technology transfer. Overcoming these challenges requires interdisciplinary collaboration, innovative solutions, and technological advancements. Effectively addressed, hybrid machining has the potential to revolutionize manufacturing, significantly improving efficiency, precision, and sustainability.

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