

UNIVERSITI MALAYSIA PAHANG

BORANG PENGESAHAN STATUS TESIS♦

JUDUL: **MOBILE ROBOT – TRANSMITTER MODULE**

SESI PENGAJIAN: 2007/2008

Saya NG KOK MING (840712-08-6677)
(HURUF BESAR)

mengaku membenarkan tesis (Sarjana Muda/~~Sarjana~~ /~~Doktor Falsafah~~)* ini disimpan di Perpustakaan dengan syarat-syarat kegunaan seperti berikut:

1. Tesis adalah hakmilik Universiti Malaysia Pahang (UMP).
2. Perpustakaan dibenarkan membuat salinan untuk tujuan pengajian sahaja.
3. Perpustakaan dibenarkan membuat salinan tesis ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. **Sila tandakan (√)

SULIT

(Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia seperti yang termaktub di dalam AKTA RAHSIA RASMI 1972)

TERHAD

(Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)

TIDAK TERHAD

Disahkan oleh:

(TANDATANGAN PENULIS)

(TANDATANGAN PENYELIA)

Alamat Tetap:

392, JALAN KOLAM AIR
33000 KUALA KANGSAR
PERAK

En. Nik Mohd Kamil bin Nik Yusoff
(Nama Penyelia)

Tarikh: **19 NOVEMBER 2007**

Tarikh: : **19 NOVEMBER 2007**

- CATATAN:
- * Potong yang tidak berkenaan.
 - ** Jika tesis ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali tempoh tesis ini perlu dikelaskan sebagai atau TERHAD.
 - ♦ Tesis dimaksudkan sebagai tesis bagi Ijazah doktor Falsafah dan Sarjana secara Penyelidikan, atau disertasi bagi pengajian secara kerja kursus dan penyelidikan, atau Laporan Projek Sarjana Muda (PSM).

MOBILE ROBOT – TRANSMITTER MODULE

NG KOK MING

**A thesis submitted in partial fulfillment of the requirement for the degree of
bachelor of electrical engineering (Electronics)**

**Faculty of Electrical & Electronics Engineering
University Malaysia Pahang**

NOVEMBER 2007

“I hereby acknowledge that the scope and quality of this thesis is qualified for the award of the Bachelor Degree of Electrical Engineering (Electronics)”

Signature : _____

Name : NIK MOHD. KAMIL BIN NIK YUSOFF

Date : 19 NOVEMBER 2007

DECLARATION

“All the trademark and copyrights use herein are property of their respective owner. References of information from other sources are quoted accordingly; otherwise the information presented in this report is solely work of the author.”

Signature : _____

Author : NG KOK MING

Date : 14 NOVEMBER 2007

DEDICATION

*Specially dedicated to
My beloved parents, brothers, sisters
and all of my best friends.*

ACKNOWLEDGEMENT

First of all, I would like to thank my project supervisor Mr. Nik Mohd. Kamil Bin Nik Yusoff, who has given me much strong logistic support while implementing the project given. He has always assisted me when I handling my project. Besides, I would like to express my sincere appreciation for his valuable advises, guidance and encouragement. This has aspired me more confident in trying new things.

Secondly, I would like to thank my family members for giving me their loves and supports throughout my four years of studies in UMP Gambang, Pahang.

Special thanks to staff FKKEE, who have given me a great help in accomplishing this project.

At last but not least, I would like to say millions of thanks to all my course mates and those who has lending me their helping hand.

Thank you.

ABSTRACT

In this technology era, robots have become a common device to help human to do several of work especially those dangerous or heavy work that not easily done by human kind. Thus, there must be a communication between the robots and the human. The robots would be able to communicate with the operator through computer. This project is concern on the FM wireless communication between the computers with the robot. It requires to construct a mobile robot from scratch and a parallel port interface board enabling computer communication via the parallel port. The robot can measure the light density and the temperature within it and it also can perform obstacle detection and avoidance. Half-duplex communication is performed to suit the transmitter and receiver modules of the same carrier frequency. Acknowledged and unacknowledged protocol communication is implemented to demonstrate the efficiency in bi-directional PC-Robot communication. As a result, this robot can be implemented as the device to scout the parameter of a hazard area.

ABSTRAK

Pada zaman berteknologi ini, robot merupakan satu peralatan umum yang membantu manusia untuk melaksanakan pelbagai kerja terutamanya kerja-kerja yang merbahaya dan berat di mana kerja-kerja tersebut tidak mudah dilakukan oleh manusia. Oleh itu, komunikasi antara robot dan manusia mesti diwujudkan. Robot-robot ini berupaya berkomunikasi dengan operator melalui komputer. Projek ini, menitikberatkan pembangunan system komunikasi FM tanpa wayar antara komputer peribadi dan robot. Projek ini melibatkan pembinaan robot dan litar antaramuka liang selari komputer peribadi yang menjadi saluran asas komunikasi. Robot ini berupaya untuk memantau keamatan cahaya dan suhu di sekitarnya dan pengesanan dan mengelak objek juga merupakan sebahagian daripada fungsi robot. Komunikasi *half-duplex* dilaksanakan bagi memenuhi penggunaan modul-modul penghantar dan penerima sedia ada, yang mempunyai frekuensi pembawa yang sama. Protokol *acknowledged* dan *unacknowledged* diaplikasikan bagi menunjukkan kecekapan komunikasi dua hala komputer dan robot. Kesimpulannya, robot ini boleh digunakan untuk memantau parameter di kawasan yang merbahaya.

CONTENTS

CHAPTER	TITLE	PAGE
	TITLE PAGE	i
	DECLARATION	ii
	DEDICATION	iv
	ACKNOWLEDGEMENTS	v
	ABSTRACT	vi
	ABSTRAK	vii
	CONTENTS	viii
	LIST OF FIGURES	xi
	LIST OF TABLES	xiii
	LIST OF SYMBOLS	xiv
	LIST OF APPENDICES	xv
1	INTRODUCTION	1
	1.1 Design Objectives	3
	1.2 Thesis Overview	3
2	SYSTEM ARCHITECTURE AND OPERATION	5
	2.1 System Block Diagram	5
	2.2 Controlling the Robot motion	7
	2.3 Odometry	10
	2.4 Obstacle Sensing	12
	2.4.1 Bumper Whiskers	13

	2.4.2 Infra Red Proximity Detector (IRPD)	14
	2.5 Communication Protocol	15
	2.6 Overall Operation	20
3	HARDWARE DESIGN	21
	3.1 Robot System	21
	3.2 MC68HC11 Microcontroller Unit (MCU)	22
	3.2.1 Mode of Operation	23
	3.2.2 Bootstrap Mode Circuit	24
	3.2.3 MC68HC11 E1 Pin Assignments	25
	3.3 Actuator	27
	3.3.1 DC Motor Current Driver	28
	3.4 Sensors	29
	3.4.1 Bumper Switches	29
	3.4.2 Infra Red Proximity Detector (IRPD)	30
	3.4.2.1 The IS1U60 Infrared Detector	31
	3.4.2.2 IRPD Schematic	32
	3.5 Light and Heat Intensity	33
	3.5.1 Light Sensor	33
	3.5.2 Heat Measurement Capabilities	34
	3.6 FM Wireless System Module	35
	3.6.1 Encoder	36
	3.6.2 Decoder	38
	3.6.3 Transmitter Module	40
	3.6.4 Receiver Module	40
	3.6.5 Antenna Design	41
	3.6.6 FM Wireless Application Circuit	42
	3.7 Robot Power Supply	44
4	SOFTWARE IMPLEMENTATION	45
	4.1 MC68HC11 Programming Language	45
	4.1.1 The Robot Main Program	46

	4.1.2 Autonomous Robot Algorithm	50
5	EXPERIMENTAL RESULTS	51
	5.1 Microcontroller Circuit Module	51
	5.2 FM Wireless Module Test	53
	5.2.1 Encoder & Decoder Test	53
	5.2.2 FM Transmitter and Receiver Test	54
	5.3 Infra Red Proximity Detection	55
	5.4 Heat Sensor Sensitivity	56
	5.5 Light Sensor Sensitivity	57
	5.6 Autonomous Obstacle Avoiding Algorithm	58
6	CONCLUSIONS	59
	6.1 Future Improvements	60
	6.1.2 Costing and Commercialization	61
	REFERENCES	62
	APPENDIX A	63
	APPENDIX B	69
	APPENDIX C	75
	APPENDIX D	80

LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
2.1	Block Diagram for Wireless Communication on 68HC11-Base Robot	6
2.2	Pulses with different period	8
2.3	Rotation of the Right and Left DC Motors	9
2.4	Reflection of IR Beam On Black & White Surfaces	10
2.5	Position of Slots during and Effects on the Optical Encoder	11
2.6	Optical Encoder Pin Connections	12
2.7	Appending Header & Trailer to a Byte	16
2.8	Checking Header & Trailer	17
2.9	Acknowledged Slave Device Algorithm	19
3.1	MC68HC11 E Series Block Diagram	23
3.2	MC68HC11 E1 Bootstrap Mode Basic Circuit	24
3.3	TAMIYA Twin Gear Box Configurations	27
3.4	Bi-directional DC Motor Control	28
3.5	Whisker Bumper When Knocking Into Objects	30
3.6	Simple Whiskers Bumper Schematic	30
3.7	Internal Circuit of the IS1U60	31
3.8	IRPD module Schematic	32
3.9	Functional Block Diagram of TSL250R	34
3.10	Pin connection of the LM35	35
3.11	Timing Diagram for HT12E	36
3.12	HT12E Flow of Operation	37
3.13	HT12-D Flow of Operation	39
3.14	HT12D Decoder Timing Diagram	39
3.15	Transmission Module	42

3.16	Reception Module	43
3.17	Power supply Schematic	44
4.1	MC68HC11 Robot Programming Algorithms	49
4.2	Simple Object Detection and Avoidance Algorithm	50
5.1	Microcontroller Main Circuit	52
5.2	Encoder and Decoder Test Circuit	53
5.3	FM Wireless Modules	55
5.4	IR module built on the robot	56
5.5	Schematic of LM35	57
5.6	Schematic of TSL250R	58

LIST OF TABLES

TABLE NO.	TITLE	PAGE
2.1	Combinations of Rotation of Right & Left DC Motors	9
3.1	MC68HC11 E1 Base Robot Pin Assignments	26
3.2	Inputs to L293D and their function	29

LIST OF SYMBOLS

IR	-	Infra Red
IRPD	-	Infra Red Proximity Detector
KHz	-	kilo Hertz
MHz	-	Mega Hertz
$^{\circ}$	-	Degrees
Ω	-	Ohm
λ	-	Wavelength
m	-	meter
cm	-	centimeter
nm	-	nanometer
f	-	Frequency
c	-	Light velocity in free space
A	-	Ampere
mA	-	miliampere
V	-	Volts
DC	-	Direct Current

LIST OF APPENDICES

APPENDIX	TITLE	PAGE
A	Robot Code Listings	63
B	Robot Schematics	69
C	Photos	75
D	Datasheets	80

CHAPTER 1

INTRODUCTION

In the recent years, microcontrollers have taken the place of microprocessors in many electronic control devices. Such big changes are due to the more demanding features of microcontrollers. Before microcontroller exists in the market, boards of microprocessors circuit were the heart of many electronic control devices. However, because the microprocessors circuit required external Read Only Memory (ROM), Electrical Erasable Programmable Read Only Memory (EEPROM), Random Access Memory (RAM), input and output ports, thus the circuit board will be larger. As compare to the microcontroller, the Integrated Circuit (IC) itself has the ability of the whole circuit board of the microprocessor unit. Not only does it has built-in ROM, EEPROM, RAM and input and output ports, there are also other useful features built internally such as timers, analogue to digital converter (ADC), pulse width modulation (PWM), serial port interface, synchronous and asynchronous. All these depend on the version of such microcontroller.

There are various types of microcontroller available nowadays, from various manufacturers, with different functionalities. MC68HC11 from Motorola, PIC, and Basic Stamp are among of the commonly used microcontroller in electronic control devices today. Some applications of microcontroller are controlling the movement of the lift, reading and measuring engine parameters, controlling the stability of

vehicle. Even in the robotic field, microcontroller plays a major role as the brain of the robots. The type of microcontroller used depends on the applications, functionalities and parameters to be controlled. For example, to control a lift, PIC (Peripheral Interface Controller) would be adequate. Similarly, a Basic Stamp would be sufficient to build an obstacle-avoiding robot. On the other hand, a multi-task robot would require a multi-featured MC68HC11.

Robots are commonly utilized in this century for numerous applications in industries, building securities, house monitoring and moon exploration. Such implementation has facilitate the man-kind by reducing risk of life in performing dangerous task such as handling harmful chemicals and attending hazardous process.

Communication is a very important aspect in our life. Present technologies have made it possible to communicate to each other everywhere by means of wired or wireless system. With wireless communication is being widely developed, modern telecommunications are striving towards wireless system. Such application adapting wireless communication includes remote switching, remote data communication such as in wireless Local Area Network (LAN), and telemetry systems and robots communication.

This project aims to implement PC-Robot communication via a wireless link. Autonomous movement of the robot and data telemetry demands it to be monitored by human operator in order to ensure a directed movement of the robot so as to avoid a situation where the robot wanders around and contributes to a waste of time. This project requires knowledge of robotic, wireless and data communication.

1.1 Design Objectives

The objective of this project is to develop an autonomous mobile robot with built-in telemetry systems.

The aim of the autonomous telemetry mobile robot is to scout certain parameter in an unknown environment, to convert readings into digital form and to send the data along with its current location to the PC. At the same time, it detects obstacle and sends this information to the PC for mapping purposes.

In addition to the mapping of robot location, the robot informs the PC the intensity of light and temperature at various areas in the environment.

In order for the robot to scout every inch of the environment, an autonomous navigation scheme or algorithm will be implemented. Wheel encoders are attached to the robot to record its movement. Its location and previous pathway taken are plotted in term of X-axis and Y-axis.

1.2 Thesis Overview

The remaining chapters of this thesis are outlined as follows.

Chapter 2 outlines the architecture used to implement the system. This includes robot autonomous movement algorithm and the communication protocol.

This is important because it provides the basis for the implementation of the project. The architecture of each subcomponent in the system is described as it is implemented in the system.

Chapter 3 provides a description of the robot hardware for this project. It briefly describes the physical structure of the robot.

Chapter 4 describes the software that is the MC68HC11 programming language used to programming the robot. It briefly describes the flow of the software.

Chapter 5 covers various testing of each module used and also the integration of the whole system. This is important to demonstrate modular development of a complex system.

Chapter 6 summarizes the overall project design and its future development.

CHAPTER 2

SYSTEM ARCHITECTURE AND OPERATION

Design and building an autonomous mobile robot requires knowledge of robot mobility taking into account the manoeuvre of the robot, sensing features, obstacle avoiding capabilities, communication protocol and others. This chapter discusses elaborately the system designs that have been implemented in the final system.

2.1 System Block Diagram

Figure 2.1 is a simple block diagram of the system. Basically, there are two parts that need to be designed, the PC as the receiver module and the robot as the transmitter module.

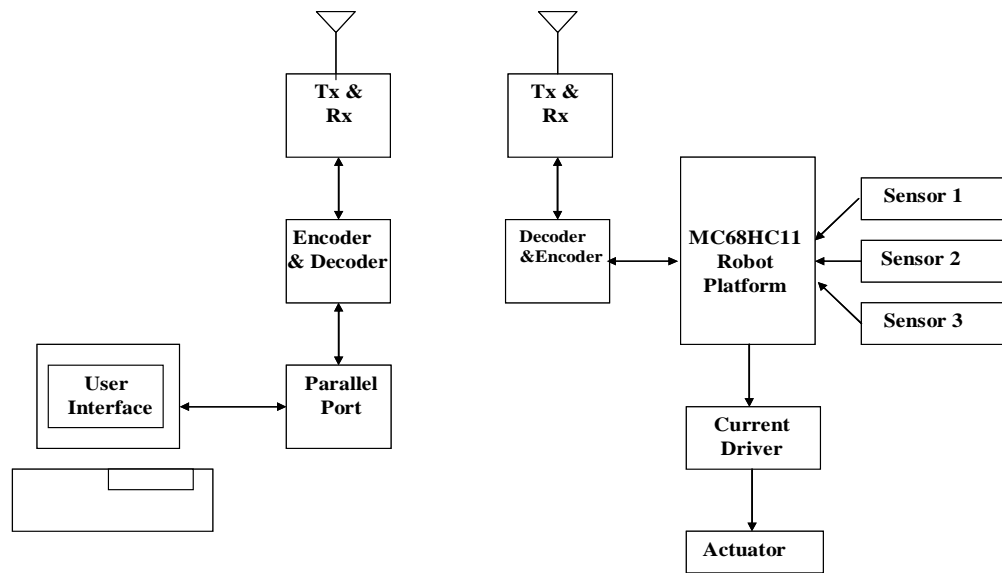


Figure 2.1: Block Diagram for Wireless Communication on MC68HC11-Based Robot

The robot, which is the transmitter module of the whole system, is the module that will be designed in this project. Basically, from the block diagram, this module can be divided into 4 parts, they are FM wireless communication, microcontroller main circuit, sensor system and the actuator.

For the FM wireless communication, the transmitter (Tx), receiver (Rx), encoder and decoder will make up the module. This module will be used to perform the operation of data transmission where the process of transmission will be handled by the transmitter and encoder while the process of reception will be handled by the receiver and decoder.

For the microcontroller main circuit, microchip MC68HC11E1 from Motorola is being used. External circuit for clock, reset, power supply and serial

communication is being constructed together with the MC68HC11E1 to be a complete microcontroller main circuit.

The sensors module consists of four types of different sensors that are light sensors, temperature sensor, bumper switches and Infra Red Proximity Detector (IRPD). The light sensors and temperature sensor are used to scout the light and heat intensity respectively while the bumper switches and IRPD are used to detect the obstacle.

The L293D motor driver, TAMIYA gear box, and two DC motors will make up the actuator part. This part is important for the motion of the robot.

2.2 Controlling the Robot Motion

Two bi-directional DC motors are utilized to drive the mobile robot in this project. These motors are configured in such a way that the robot will be able to move forward, reverse and spins right or left on its axis. Controlling DC motors is tricky. If continuous high logic is provided to DC motor, it will drive at maximum speed. This situation is not suitable for the robot as it needs to monitor its surroundings.

To overcome this problem, a constant stream of pulses is generated at a duty cycle of 50% to drive the DC motors. This would allow the motors to move at desired speed. The duty cycle supplies high and low logic alternately at the same interval as shown in figure 2.2.

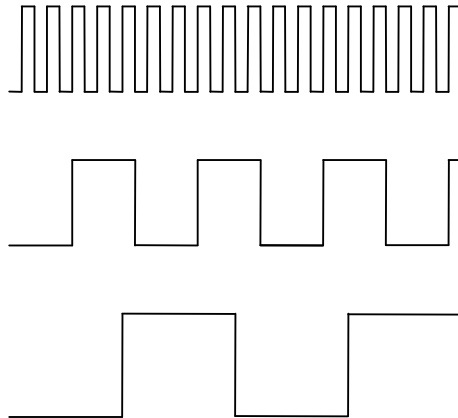


Figure 2.2: Pulses with different period

The period of the pulse is calculated to ensure that each pulse provides torque to move the motors. If the period is small, it would not drive the motor. Similarly, if the period is too long, it would effect in jinking.

Four configurations of motor rotations are defined to move the robot forward, reverse and spin right or left. Table 2.1 shows the configurations to move the robot in four different directions. Figure 2.3 illustrates the four combinations of the rotation of both the DC motors.

Table 2.1: Combinations of Rotation of Right & Left DC Motors

Movement	Left Motor	Right Motor
Forward	CCW	CW
Reverse	CW	CCW
Right	CCW	CCW
Left	CW	CW

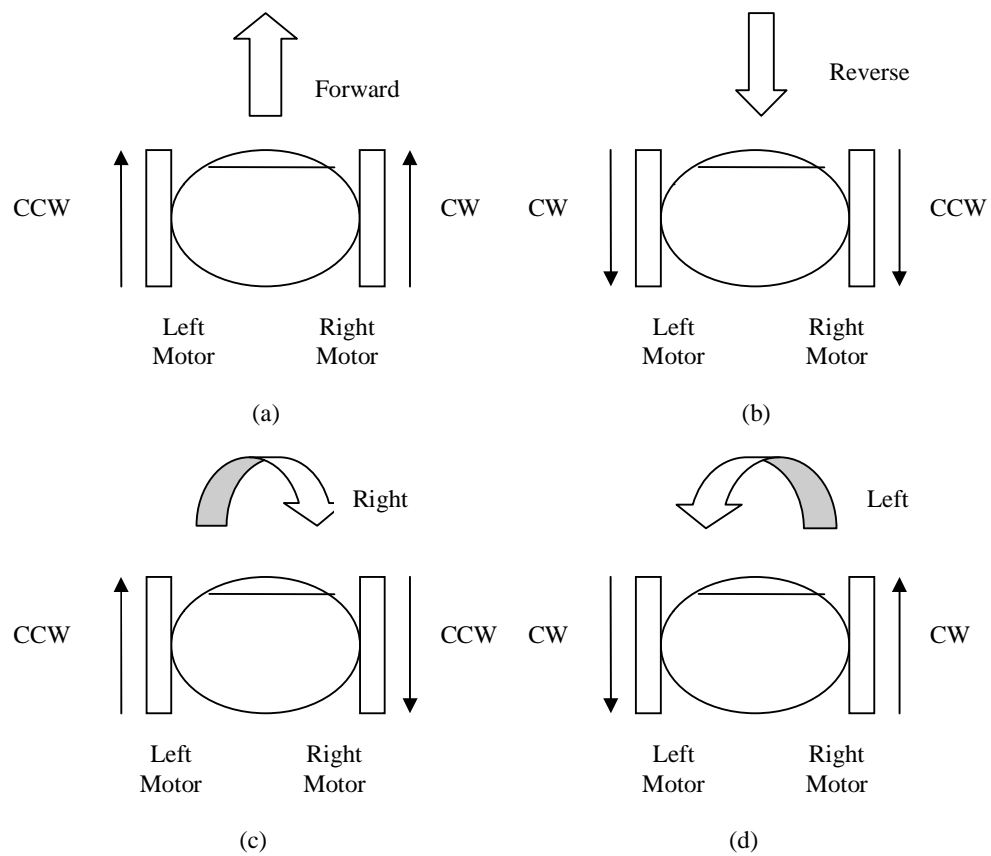


Figure 2.3: Rotation of the Right and Left DC Motors

2.3 ODOMETRY

A common technique used to implement odometry in robot is by using the wheel encoder. There are various kinds of wheel encoders that can be built. However, two popular methods are reading infrared light reflection from a black and white disk and counting light beam cut by a slotted disk [4]. Figure 2.4 shows the operation of the black and white disk.

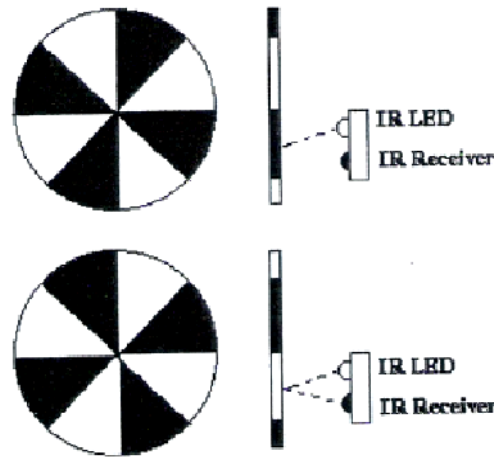


Figure 2.4: Reflection of IR Beam On Black & White Surfaces

An infrared light beam is flashed to the disk. White surface reflects all colors and black absorbs them. When the wheel shaft rotates along with the disk, pulses yielding from the reflection are generated. The microcontroller then reads the logic either high or low, positive or negative edge trigger that take place during the wheel revolution and counts them [4].

Another better method is slotted disk. It makes better than previous wheel encoder in view of the fact that other sources of infrared light might interfere the main source. This might effect in false trigger of the wheel encoder. Sunlight,

consisting of various frequencies of light, is among the interference. Slotted disk consists of tiny several equivalent distanced thin slots allowing a phototransistor to pick up light beam from the source when a slot exposes the source [4]. Figure 2.5 illustrated the operation of the slotted disk.

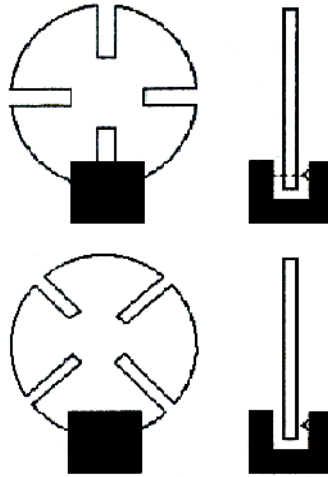


Figure 2.5: Position of Slots during and Effects on the Optical Encoder

Counting wheel revolution does not imply 360 degrees angle rotation as one rotation. One wheel revolution may consist of several rotations at certain degrees dependent on the number of black and white stripes or slots. Figure 2.6 shows the schematic of the optical encoder interface.

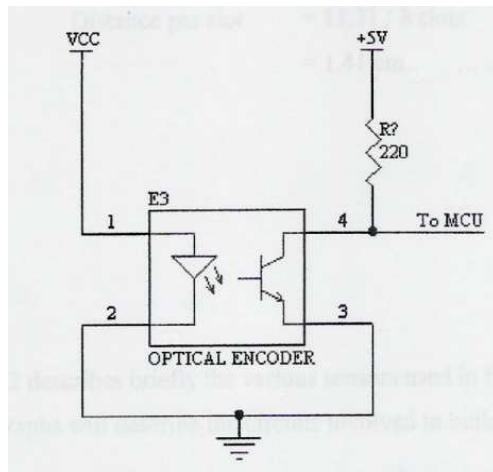


Figure 2.6: Optical Encoder Pin Connections

The optical encoder works together with the slotted disk to count the wheel rotation. Note that from the figure 2.6, the supply for the light emitter and the receiver comes from different source. This is to avoid the emitter from draining the current of the receiver so that the possibility of wheel encoder to malfunction can be avoided.

2.4 Obstacle Sensing

In order to build a robot, one has to mimic the behavior of living things such as the ants. Therefore the most criteria is to control the motion of the robot, that is to sense its surroundings in order to decide on its consequent pathway.

A range of sensors can be applied to recognize one or many object of interest. Such sensors are camera where it can do image recognition. However, pattern

recognition is not the main focus in this project, but it can be implemented when improvising the robot at a higher level. Sensors are frequently applied in robot to avoid obstacles. At a higher level mapping obstacles could also be informative as implemented in this project. Other sensors include radar, sonar, and bumper switches and infrared obstacle detection, which will be discussed elaborately.

2.4.1 Bumper Whiskers

Bumpers are the most simple obstacle sensor that can be built only with a few lengths of thin wire and micro switches. The wire is assembled to the micro switches and bent in such a way that it extends a few inches out of the robot platform. This is to prevent the robot bumping into objects before realizing that the micro switch has been pushed. Since the purpose of the bumper switches is to inform the robot the proper movement for the next wheel revolution, it is important that there are at least two of them in front of the robot. Each sensor is attached on the left and right side of the robot to detect the presence of object on the perspective side.

When object is detected on left, that is when the left micro switch is pushed, the robot will spin to the right. Similarly, if an object is detected by the robot on the right side, the microcontroller sends signals to turn the robot to the left. Thus a simple obstacle-avoiding algorithm is implemented.

2.4.2 Infra Red Proximity Detector (IRPD)

Infra red proximity detector (IRPD) is another detector that can be used to operate as robot sensor. Unlike the previous detector, IRPD is based on light reflection. Since the Infra red light is not within the visible light spectrum, it does not obey all the same properties as visible light [5]. Infrared can pass through certain types of plastics, colors and some other materials. It reflects off most objects. Even variables such as texture and reflectivity affect its reliability. There are 2 types of infra red, that is near infra red, that operates at 800 to 1000nm, and the far infra red light that is normally used in security systems or night vision goggles and operates from 2000 to 10000nm.

This type of sensor is called a proximity detector, because it can only detect an obstacle which is within range of distance. An IRPD works by illuminating in front of the robot with infra red light. When the light is reflected by an obstacle in front of the robot, the infra red detector will register that light as an obstacle.

Since there are other sources of infra red light, the frequency of infra red light used is generated between 35 kHz to 40 kHz. This is because there are very few sources of infra red lights at these frequencies resulting in less possibilities of interference. The infra red light modulated at certain frequencies normally work in pair with a detector equipped with a band pass filter with the same centre frequency.

The advantage of using IRPD is that it makes possible for the robot to detect an object without bumping into it. However, the IRPD may not be able to detect object with black surfaces.

In designing the IRPD, one might place two pairs of infrared LED and infrared detectors, which is each pair on each side of the robot for monitoring

purposes. Normally in this arrangement, both the left and right infrared LED always activated. Infra red light spreads out of the LED in many directions flooding the front of the robot. In this situation, both the detector receives infrared light. To overcome this problem, instead of always turning on both infrared LED, either one is turned on when checking the corresponding side of the robot for objects. This will also help to saving the power supply and possible to detect both infrared LED's reflection signal by using only one infrared detector. In other words, not only that the microcontroller had to assign one input pins for the infrared detectors, the microcontroller must also spare two output pins to control both the infrared LED.

2.5 Communication Protocol

In general, the lower nibble is transmitted and it is followed by the higher nibble. Nevertheless, there should be a mechanism to distinguish between both nibbles in order to retrieve a byte as it is transmitted.

For this project, the robot and PC communicate bi-directionally as both are able to send and receive data. Due to cost and time limitation, two pairs of transmitter and receiver module are applied in order to provide a half duplex communication. Since both transmitter modules are operating at the same frequency carrier, it allows only one transmitter to transmit at one time. If both of them are transmitting simultaneously, data will be corrupted due to data collision.

In order to overcome the collision problem and identify nibbles, a simple non-standardized communication protocol is implemented. Header or trailer is used to distinguish the higher nibble from the lower nibble.

Figure 2.7 shows how a header or trailer can be appended to a byte before transmitting. The size of the header or trailer is 4 bits length. If header is implemented, receiver will scan for the header before reading the low nibble followed by the higher nibble. If received nibble matches a specified header, the following nibbles are saved as a byte in a variable. Otherwise, the nibble will be discarded and the following nibble repeats the same process. Figure 2.8 illustrates this process.

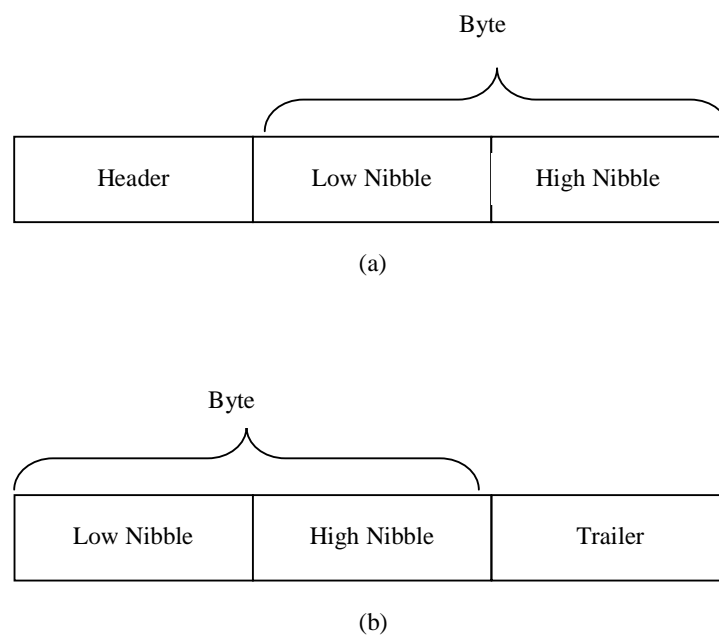


Figure 2.7: Appending Header & Trailer to a Byte

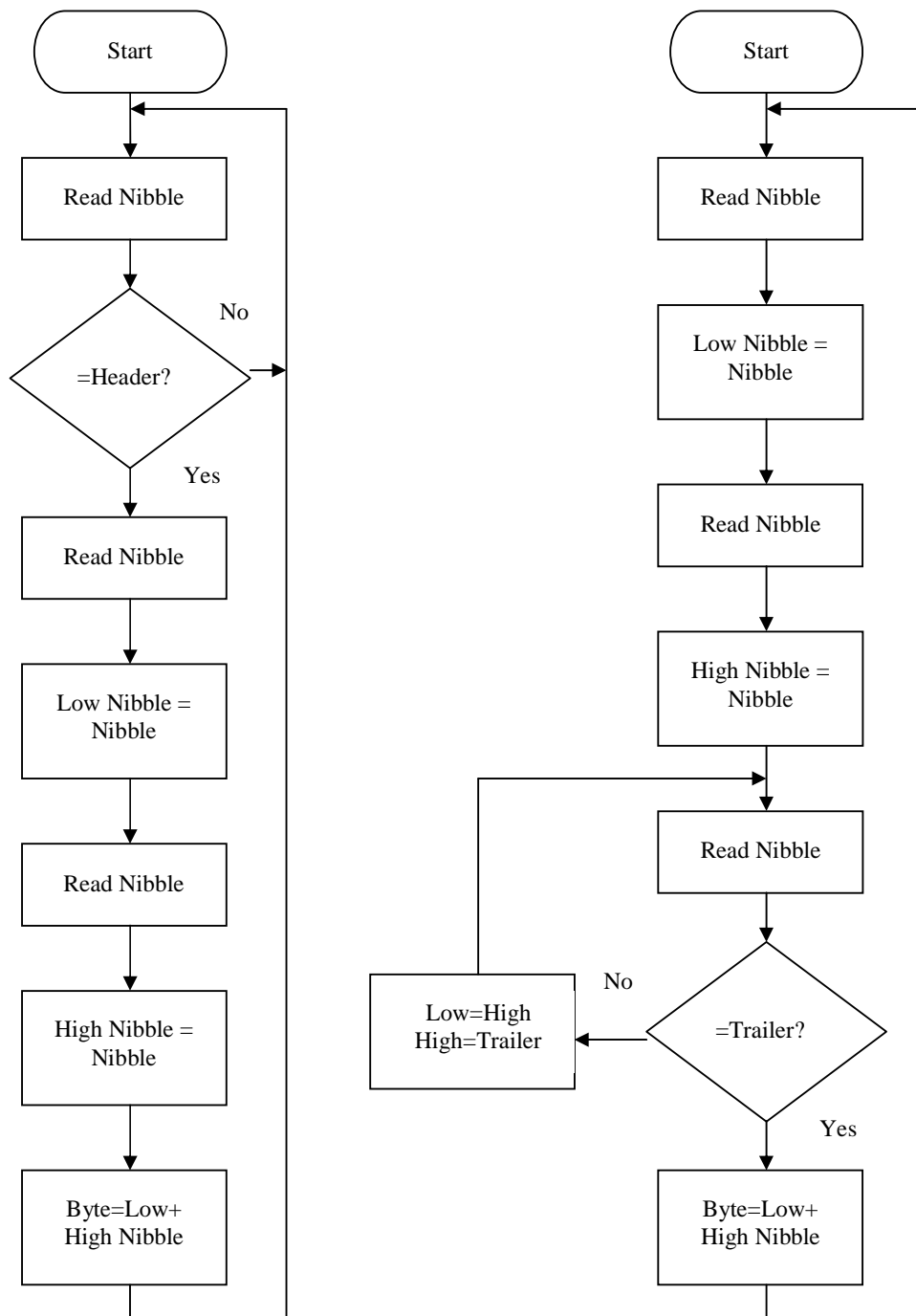


Figure 2.8: Checking Header & Trailer

On the contrary, if the trailer technique is implemented, the first nibble received is saved as the low nibble, and the second is considered as the higher nibble. The third nibble will be compared to the trailer. If they match, the high and low nibble will be combined to form a byte. Otherwise, the previous low nibble will be saved as the low nibble, and the third nibble received is saved as the high nibble. The consequent nibble accepted will be compared to the trailer again and this procedure is repeated until the trailer matches a specified figure.

Establishing a half-duplex communication is a more complex task than implementing a full-duplex. Either side of the system must be assigned as master or slave. Normally, the master device initiates the transmission by sending data. The slave waits until the master terminates transmission before it can respond to the master device. Generally the master device gives command or request for data. A valid transmission mechanism is implemented to recognize the terminating transmission of the master device.

Delay between each transfer of the data of the master device is important to ensure correct data is received. This is to prevent both master and slave device transmits at the same instance. The amount of delay applied is determined by several tests carried out.

There are two type of protocol communication that is unacknowledged and acknowledged. Each one has its own advantages and drawbacks. Normally, for short blocks of data, the unacknowledged protocol is preferred. It is fast thus the real-time data are updated at its best performance. However the protocols are unable to recover lost data. Also it only works best if the data transferred is a single real-time data. In this protocol, the master device only receives data that are transmitted continuously by the slave device. This can be drawn from the previous Figure 2.8.

For transferring several data in blocks, it is most appropriate if the receiver could recognize which data belongs to which variable. To apply this, the acknowledged protocol is used. For example if the master device sends request data number 2, then the slave will reply data 2 along with a header or trailer number 2. This way, the master device would be able to ensure that the data it receives is the data it requests. In this mode, the master device would also be able to detect data lost or damaged and retrieve it again. Figure 2.9 demonstrates the flow of the acknowledged communication protocol for the slave device.

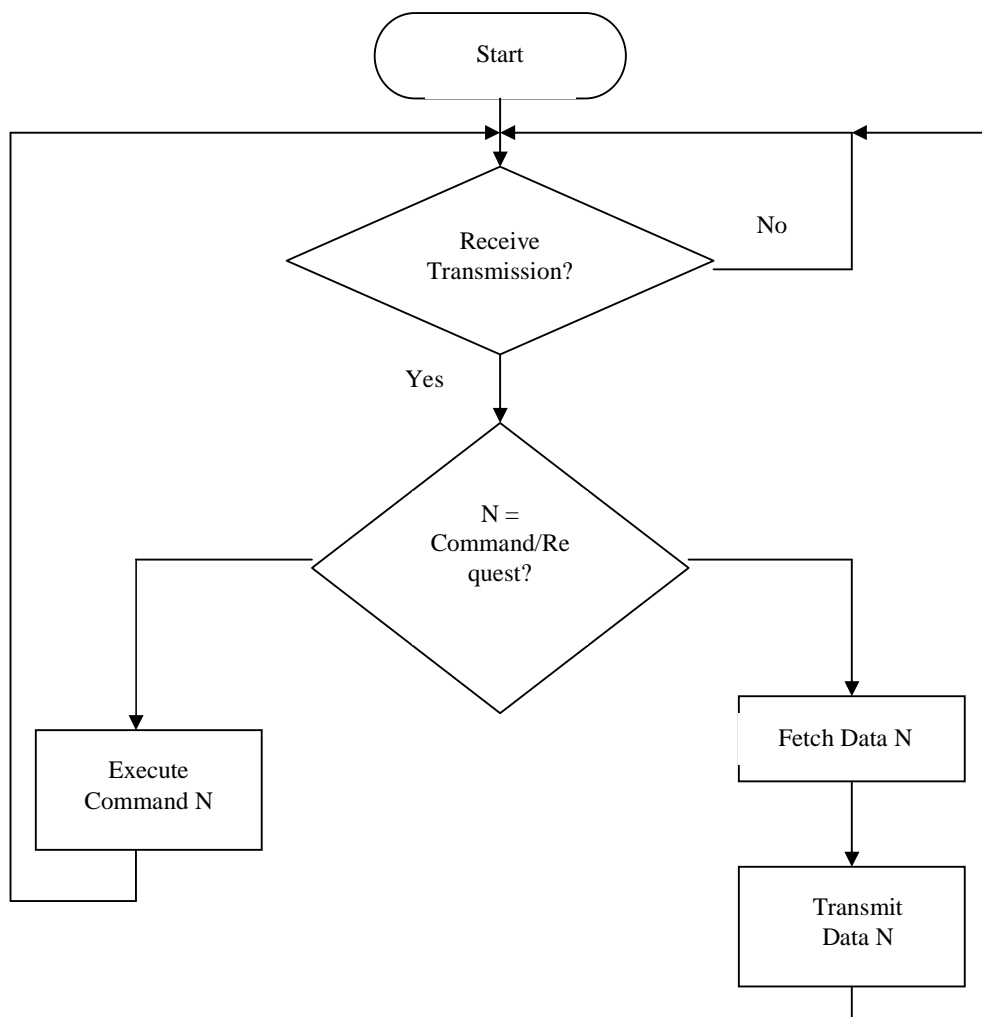


Figure 2.9: Acknowledged Slave Device Algorithm

2.6 Overall Operation

This project, as a whole, demonstrates the importance of PC-Robot communication. Implementing wireless communication is a complex task and depends on the hardware architecture applied to achieve the objectives of this project. Due to the limitations confronted, the following algorithm is best applied to ensure the aims of this project are attained.

In this project, the PC plays the role of the master device while the robot is the slave. Therefore the robot waits for the transmission from the PC to decide its proper action either it be command or request data. When the robot receives data, it translates and performs as it is programmed. As an initial stage, the PC has to send data to inform the robot to operate either in autonomous or manual control.

In autonomous mode, the robot runs the autonomous algorithm that is defined in Chapter 4. For each motion, the robot will read the IRPD and transmits both the IRPD and bumper data making up two bytes. In this case, the PC waits for data transmitted by the robot. This mode demonstrates the implementation of unacknowledged protocol communication explained earlier and this is the most suitable protocol to be applied in view of the fact that only two bytes of data are being transferred.

On the other hand, the manual mode of operation implements the acknowledged protocol communication. The robot remains in its static position until the PC sends command or request data. Upon receiving command data, the robot moves as it is commanded. When the robot recognizes the request data transmission, it fetches the data corresponding to the request data and transmits them together back to the PC.

CHAPTER 3

HARDWARE DESIGN

3.1 Robot System

Robots require a microprocessor to calculate logical and arithmetic operations. In addition, several input and output ports must be attached to the robot to read parameters from the surrounding for pre-programmed task. For these reasons, microcontroller is the best solution for this task. There are various microcontrollers that can be found with various features. However, for this particular robot, the microcontroller must be able to control a two DC motor via pulse generation, scan various sensors. In addition, the microcontroller can transmit and receive data to and from the PC via a FM wireless link.

3.2 MC68HC11 Microcontroller Unit (MCU)

An MC68HC11 would be able to do various task. For MC68HC11E1 version, it has 512 bytes of EEPROM and RAM while the ROM is disabled. This is a 8-bit microcontroller that have 5 ports that are Port A, Port B, Port C, Port D and Port E.[3] Several of features are built-in in the MC68HC11E1 that contain:

- M68HC11 CPU
- Power Saving STOP and WAIT Modes
- Low-Voltage Devices Available (3.0 – 5.5 Vdc or 2.7 – 5.5 Vdc)
- 512 Bytes of On-Chip RAM, Data Retained During Standby
- 512 Bytes of On-Chip EEPROM with Block Protect for Security
- Asynchronous Nonreturn to Zero (NRZ) Serial Communications Interface (SCI)
- Synchronous Serial Peripheral Interface (SPI)
- 4-Channel 8-Bit Analog-to-Digital (A/D) Converter
- 16-Bit Timer System
 - Three Input Capture (IC) Channels
 - Four Output Compare (OC) Channels
 - One Additional Channel, Selectable as Fourth IC or Fifth OC
- 8-Bit Pulse Accumulator
- Real-Time Interrupt Circuit
- Computer Operating Properly (COP) Watchdog System
- 38 General-Purpose Input/Output (I/O) Pins
 - 16 Bidirectional I/O Pins
 - 11 Input-Only Pins.
 - 11 Output-Only Pins.

Figure 3.1 illustrates the architecture of the MC68HC11E Series port functionality.

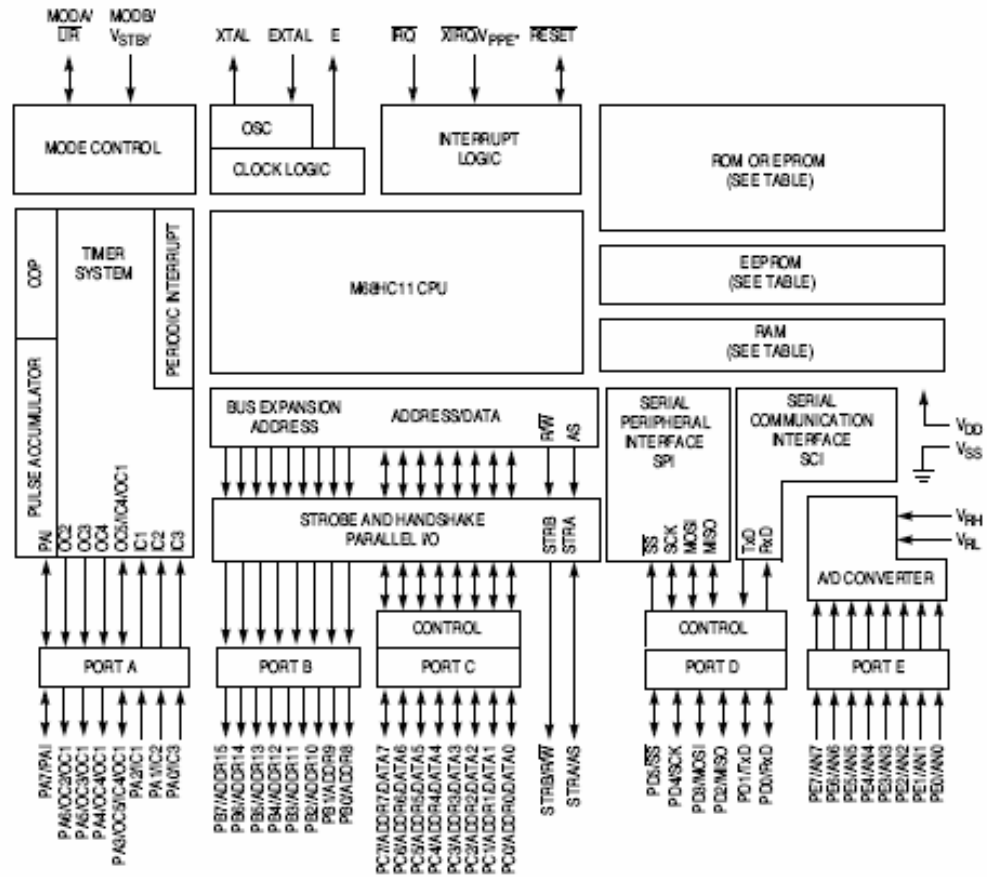


Figure 3.1: MC68HC11 E Series Block Diagram

3.2.1 Mode of Operation

There are four mode of operation available for the MC68HC11E1 that they are Bootstrap, Single Chip, Special Test and Expanded. Bootstrap mode allow the user to download programs into the built-in EEPROM of 512bytes, Single Chip will download the program into the built-in EPROM which is bigger size than EEPROM, Single Test is the special option for MOTOROLA company to test the functionality of the microcontroller unit and the last option, Expanded allow user to use extra memory and input/output port [3]. In this project, Bootstrap mode is being used due to the factor of size, cost, and the weight of the robot. Tying both pins MODA and

Note that when loading the programs into the MCU EEPROM, the Load mode should be chosen by letting the pin RxD and TxD without short both of them. To execute the program addressed at \$B600 in the bootstrap mode, the RxD pin of the MCU must receive a break value, \$00 from the TxD pin by shorting both of them together. In this case, this is called Run mode.

3.2.3 MC68HC11 E1 Pin Assignments

The robot has three main functions. One of these functions is to perform as an actuator to control the motion of the robot. The other functions are the sensors, consisting of the whiskers bumper and IRPD for obstacle detection, and the light and heat intensity sensor. There are also the data handling function to receive and transmit data in nibbles with the PC.

For each specific function, specific ports are assigned to suit the requirements. Table 3.1 describes in detail the MCU pin assignments for every function of the robot.

Table 3.1: MC68HC11 E1 Base Robot Pin Assignments

	Function	Pin Assignment	I/O
Actuator	On/off Motors, Speed Control	PA5, PA6	Output
	Directional Control	PB0...PB3	Output
Sensors	Bumper Right Bumper Left	PA0 PA1	Input
	IR Reflection Signal	PA2 PA3	Input Output
	IR LED RIGHT IR LED LEFT	PA4	Output
	LDR Right LDR Left	PE0 PE1	ADC Input
	Temperature Sensor	PE2	ADC Input
	Data Management	Data Enable Data Out	PD4 PC4...PC7
Valid Transmission Data In		PA7 PC0...PC3	Input
Indicator	LED Indicator Right	PD2	Output
	LED Indicator Left	PD3	
	LED Indicator Light	PB4...PB7	

As can be seen from the table, all the I/O ports of the MCU are utilized. This shows that the MC68HC11E1 has served well the requirements to build a multi-functional robot with the capability of obstacle detection and avoidance, sensor reading, and wireless communication. The schematic and hardware design for each function of the robot will be depicted in the following sub-topics.

3.3 Actuator

As expressed in chapter 2 of this thesis, two DC motors control the robot. However, DC motors alone would not be sufficient to trigger the robot in motion. Moreover, attaching the wheel directly to the shaft of the motors would be rotating the wheels too fast. For a more stabilize rotation, the TAMIYA Gear Box is used.

There are various types of gearbox available, however the Twin Gear Box Set is the most suitable to control a mobile robot. The Twin Gear Box can be configured in three ways to define the speed, gear ratio and the position of the shaft. The 58:1 gear ratio is not suitable as it is very fast and does not exert enough power to move the whole system including the batteries. Type C is the best choice and even though it is slow, the gear ratio applies more force to put the wheel in rotation. Figure 3.3 illustrates the three different configuration of the Twin Gear Box.

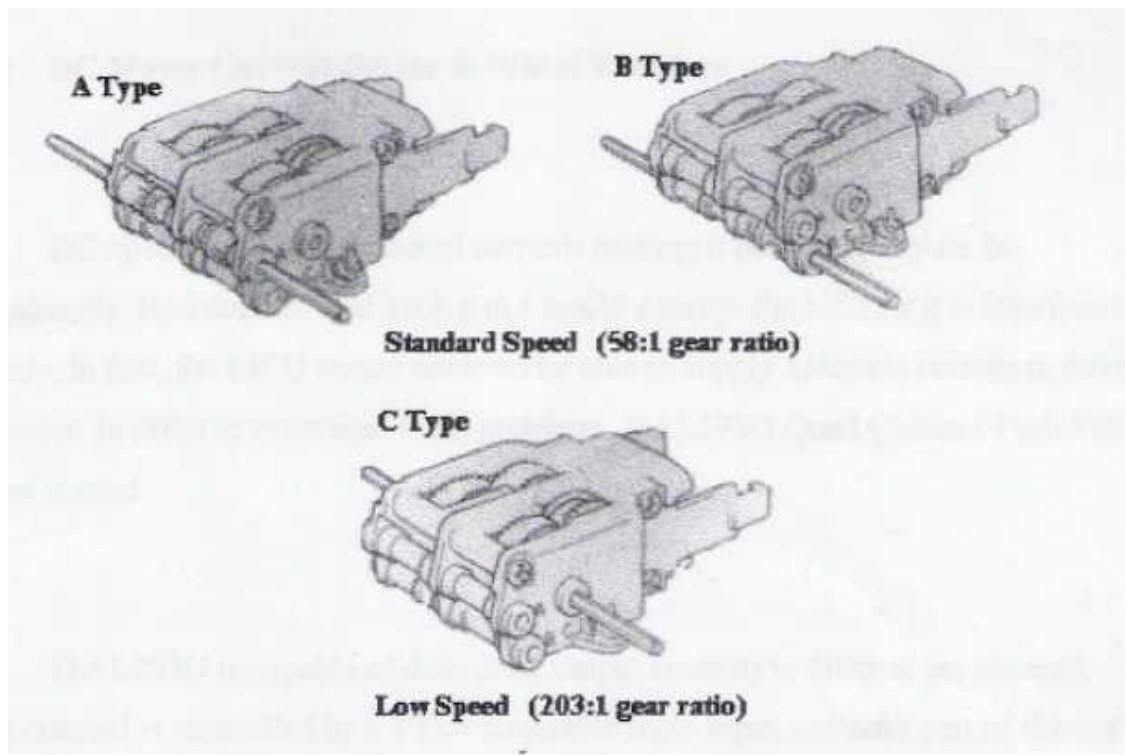


Figure 3.3: TAMIYA Twin Gear Box Configurations

This gearbox equips with two 4.5 Volts DC motors. This allows each wheel to be controlled separately. The wheel used is the TAMIYA Truck Tire Set that fits the shaft well with strong rubber tyre grip.

3.3.1 DC Motor Current Driver

To drive the DC motor, a motor driver IC called L293D Quad Channel Push-Pull Driver is used because of the current of the MCU would not be enough to drive the motor and the feedback electromagnetic force (e.m.f) of the motor would damage the MCU if the motor is directly connected to the MCU. The L293D is capable of delivering output currents to 600mA per channel. Each channel is controlled by a TTL-compatible logic input and each pair of drivers is equipped with an inhibit input which turns off all four transistors. A separate supply input is provided for the logic so that it may be run off a lower voltage to reduce dissipation. Normally the L293D includes the output clamping diodes within the IC for complete interfacing with inductive loads so that the problem with the feedback e.m.f can be solved. Thus, there is no need extra diode to construct the H-bridge diode. Figure 3.4 and table 3.2 shows the bi-directional DC motor control.

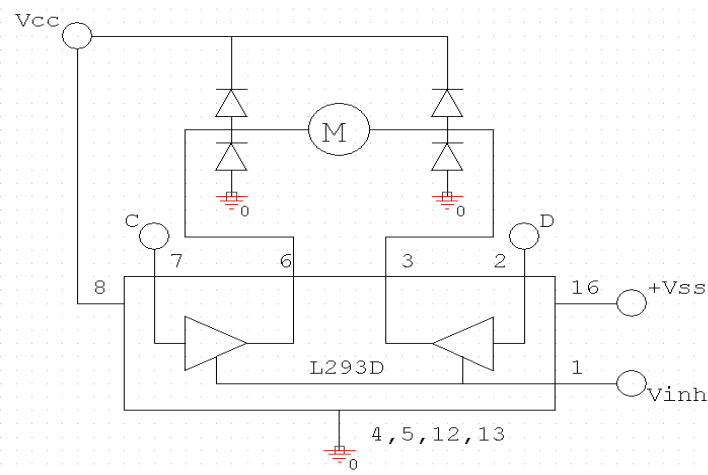


Figure 3.4: Bi-directional DC Motor Control

Table 3.2: Inputs to L293D and their function

INPUTS		FUNCTION
$V_{INH} = H$	$C = H; D = L$	Turn Right
	$C = L; D = H$	Turn Left
	$C = D$	Free Motor Stop
$V_{INH} = L$	$C = X; D = X$	Free Running Motor Stop

L = LOW, H = HIGH, X = Don't Care

3.4 Sensors

Chapter 2 describes briefly the various sensors used in the mobile robot. The following paragraphs will describe the circuits involved in building the robot's sensors.

3.4.1 Bumper Switches

Figure 3.5 is a simple circuit design of whisker bumper. It consists of micro switch and a single core thin wire. A metallic piece of bendable strip is used to tie the tip of the micro switch to the single core wire. Referring to the figure, the wire is bent to detect object on the sides of the robot. Figure 3.5(b) shows that the switch is pressed when object makes a contact to the wire. The circuit sends logic HIGH when the switch is pressed as illustrated in Figure 3.6.

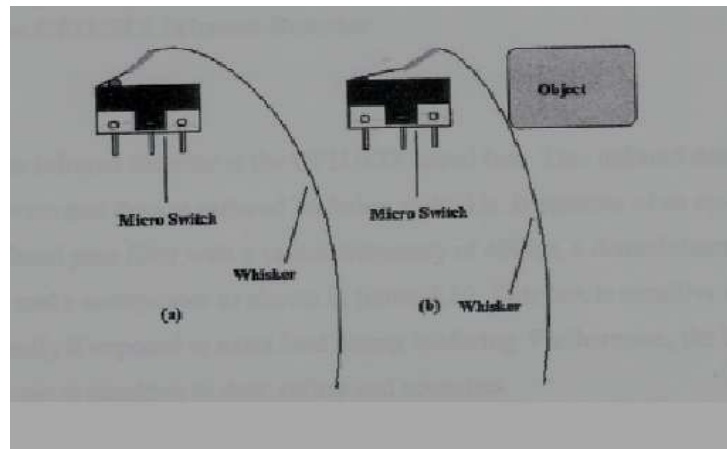


Figure 3.5: Whisker Bumper When Knocking Into Objects

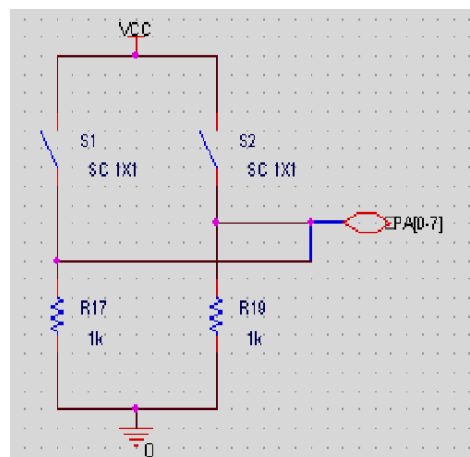


Figure 3.6: Simple Whiskers Bumper Schematic.

3.4.2 Infra Red Proximity Detector Module (IRPD)

The IRPD consist of two parts, which are the IS1U60 infrared detector and the 555 timer infra red circuit.

3.4.2.1 The IS1U60 Infrared Detector

The infrared detector is the IS1U60 module manufactured by SHARP. This infrared detector is a special device that detects infrared emission at 38 kHz. It consists of an op-amp, limiter, a band pass filter with a centre frequency of 38 kHz, a demodulator, integrator and a comparator as shown in figure 3.7 [5]. This module is sensitive and would damage easily if exposed to extra heat during soldering. Furthermore, the light detecting unit is sensitive to dust, refuse and scratches.

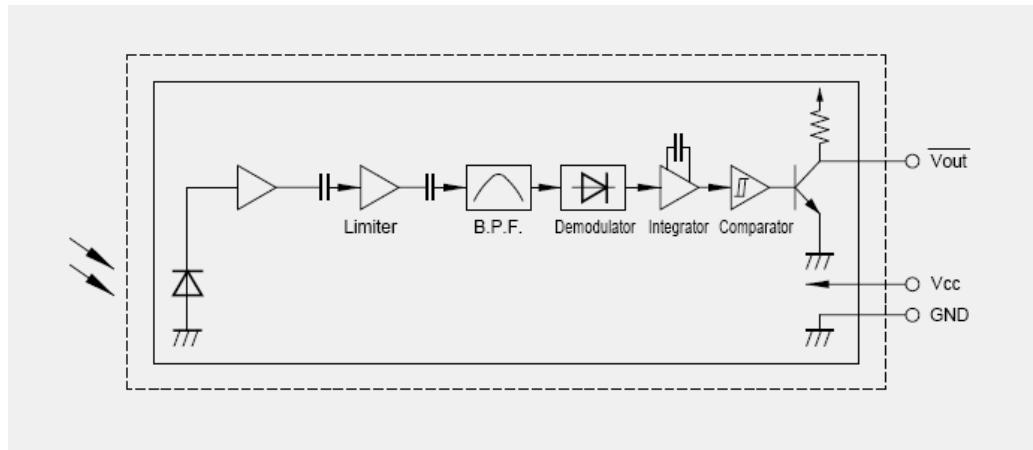


Figure 3.7: Internal Circuit of the IS1U60.

As shown in the figure, the output pin of the IS1U60 is an active LOW. The advantage of using the IS1U60 is the ability to reject noisy light signals. When it is used to detect infrared reflections, its maximum detection distance is 8 inches with the detection range is cover 30° left and right. Direct line of sight of the infrared light source could make it up to 5 meters.

3.4.2.2 IRPD Schematic

The circuit of IRPD module is depicted in figure 3.8. It consists of two 555 Timer IC to generate the transmitted signal.

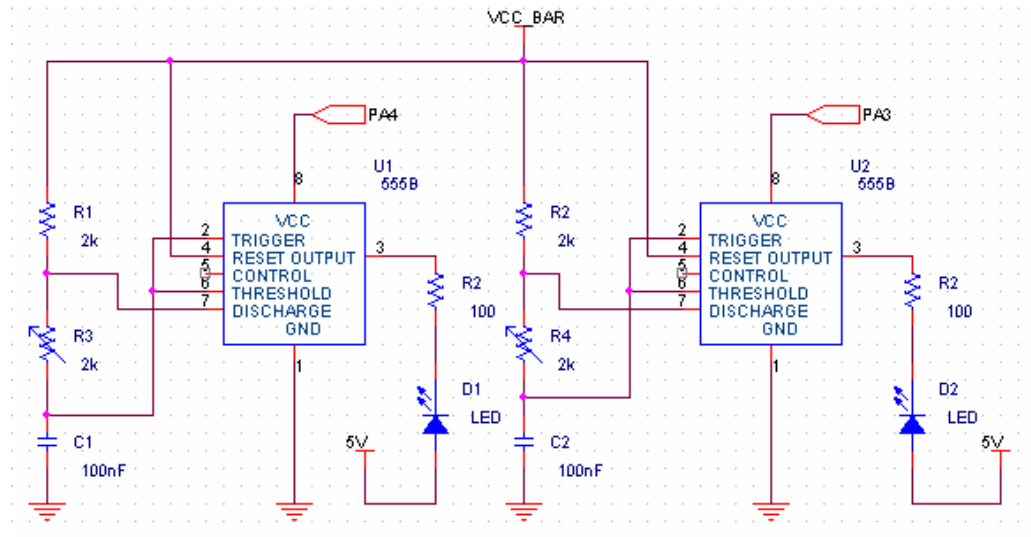


Figure 3.8: IRPD module Schematic

This circuit uses two 555 Timer IC to generate square wave with frequency of 38 kHz to drive on both the IR LED. The potential meter is used to adjust the frequency of the square wave so that the desired frequency can be met. The voltage supply of both the 555 Timer IC is controlled by the MC68HC11E1. This is to save the power so that it will on only when the robot needs to use to perform obstacle avoidance. The connection of the IR LED, the output of the 555 Timer is connected to the cathode of the IR LED. The anode will be connected to the 5 volts power supply. This is because the output signal from 555 Timer is not capable to drive the IR LED for a long distance. By switching the connection of the IR LED, as shown in figure 3.8, the IR LED now can be driven up to few meters without using external transistor to amplify. The R2 register is used to control the current that flow through the IR LED so that it will not be overloaded. The desired distance of the reflection of the IR LED also can be controlled [5]. Both the IR LED also needed to be

covered with PVC tube so that it can be focused on certain point and also prevent leakage IR signal from side to the IS1U60 IR receiver.

3.5 Light and Heat Intensity

Not only the robot is used to avoid obstacle, it is also used to read light and heat intensities. The purpose of this function is to sense the analogue parameter of its surroundings. Both of this analogue value is converted to digital value by the internal 8-bit ADC feature of the MCU.

3.5.1 Light Sensor

For the light sensor, the TSL250R, Light-to-Voltage Optical Sensor is used. There are two sensors attached to the system, each for measuring light on the right of the robot and the other on the left. Both of them are isolated from each other in a way that when one is shined by a source of light, the other will get only its shadow. This arrangement is useful in a way that the robot might be able to use this concept to spin itself towards one source of light.

The TSL250R combining a photodiode and a transimpedance amplifier (feedback resistor = 16 MW) on a single monolithic IC. Output voltage is directly proportional to the light intensity (irradiance) on the photodiode. These devices have improved amplifier offset-voltage stability and low power consumption and are supplied in a 3-lead clear plastic side looker package with an integral lens [6]. Figure 3.9 shows the functional block diagram of the TSL250R.

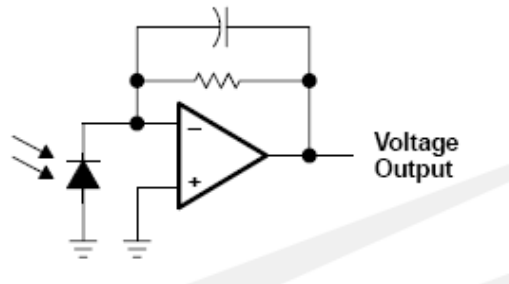


Figure 3.9: Functional Block Diagram of TSL250R.

When the light floods the TSL250R, the output will be reached up to 3.3volts depending on the intensity of the light while if there are no light floods on it, the minimum of dark voltage is 0volts. The irradiance responsivity is about 135 mV/($\mu\text{W}/\text{cm}^2$). This means that for each increasing of 1 $\mu\text{W}/\text{cm}^2$ of light intensity, the output voltage will increasing 135mV and vice versa.

3.5.2 Heat Measurement Capabilities

As for the heat measuring, the LM35 temperature sensor is used. The LM35 series are precision integrated-circuit temperature sensors, whose output voltage is linearly proportional to the Celsius (Centigrade) temperature. The LM35 thus has an advantage over linear temperature sensors calibrated in $^{\circ}$ Kelvin, as the user is not required to subtract a large constant voltage from its output to obtain convenient Centigrade scaling. The LM35 does not require any external calibration or trimming to provide typical accuracies of $\pm 1/4^{\circ}\text{C}$ at room temperature and $\pm 3/4^{\circ}\text{C}$ over a full -55 to $+150^{\circ}\text{C}$ temperature range. Low cost is assured by trimming and calibration at the wafer level. The LM35's low output impedance, linear output, and precise inherent calibration make interfacing to readout or control circuitry easy [6]. It can

be used with single power supplies, or with plus and minus supplies. As it draws only 60 μA from its supply, it has very low self-heating, less than 0.1°C in still air. Its sensitivity is $+10.0\text{ mV}/^\circ\text{C}$. Figure 3.10 shows the pin connection of the LM35.

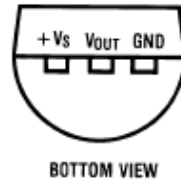


Figure 3.10: Pin connection of the LM35

Because of the sensitivity of LM35 is small, thus a program is needed to manipulate the data of the ADC that it convert from the output of LM35 before the data is being displayed on the seven segment.

3.6 FM Wireless System Modules

This FM wireless system module consists of four components that are encoder, decoder, transmitter and receiver. In order to transmit data to a specific receiver, both the encoder and decoder must have the same address. Since both the robot and PC have encoders and decoders, addressing is important to distinguish the PC-Robot link from the Robot-PC link. This phenomenon is overcome by implementing a half-duplex transmission since the carrier of both sets is operating at the same frequency of 433MHz. Following are the description of each component for this project.

3.6.1 Encoder

The encoder implemented in this project is the HT12E from HOLTEK. This encoder has 8-bit address and 4-bit data pins.

The encoder is used to send 4-bit data along with address bits appended to it in order to define to which receiver would receive the data. This encoder is chosen, due to its ability to encode 12 bit data. The preset address and current data will be encoded and sent together once the transmit enable pin is triggered low.

Other features includes that it operates on low power, CMOS technology that provides high noise immunity, low standby current, built-in oscillator, data code has positive polarity and requires minimal external components. In addition, the input pins for addressing and data can be externally set to VSS (logic LOW) or left open (logic HIGH).

The encoder begins a 4-word transmission cycle upon receipt of a transmission enable. This cycle repeats as long as the transmission enable is held low. Once the $\overline{\text{TE}}$ (transmission enable) returns high, the encoder output completes its final cycle and then stops as shown in figure 3.11 below.

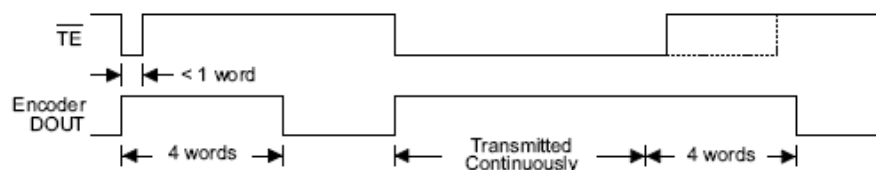


Figure 3.11: Timing Diagram for HT12E.

The status of each address/data pin can be individually pre-set to logic “high” or “low”. If a transmission-enable signal is applied, the encoder scans and transmits the status of the 12 bits of address/data serially in order A0 to AD11.

During information transmission, these bits are transmitted with a preceding synchronization bit. If the trigger signal is not applied, the chip enters the standby mode and consumes a reduced current of less than 1 μ A for a supply voltage of 5V.

For this project, the address pins are all connected to 5V, while data is taken from the PC parallel port, and from the MCU on the robot. The operation of the HT12E encoder is summarized in figure 3.12.

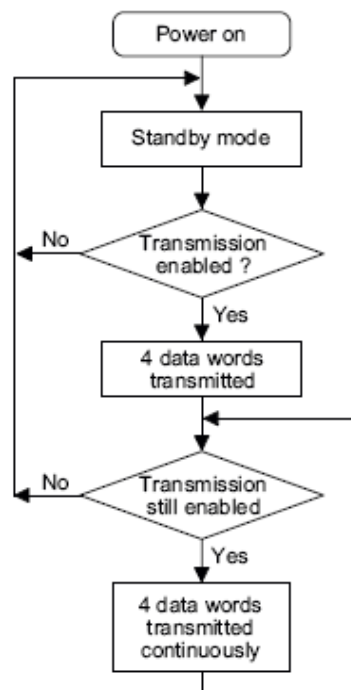


Figure 3.12: HT12E Flow of Operation

3.6.2 Decoder

The HT12D decoder is chosen as it has the same number of addresses and data format as that of HT12E encoder. It consists of 8 address bits and 4 bits data bits.

Received codes are checked 3 times, plus it has a valid transmission indicator. It is also easy to be interfaced with an RF transmission medium. The HT12D provides 4 latch type pins whose data remain unchanged until new data are received.

The decoders received data that are transmitted by the encoder and interpret the first N bits of code period as addresses and the last 12-N bits as data, where N is the address code number. A signal in the D_{IN} pin activates the oscillator, which in turn decodes the incoming address and data. The decoders will then check the received address three times continuously. If the received address codes all match the contents of the decoder's local address the 12-N bits of data are decoded to activate the output pins and the VT pin is set high to indicate a valid transmission. This will last unless the address code is incorrect or no signal is received [8].

The oscillator is disabled in the standby state and activated when a logic "high" signal applies to the D_{IN} pin. That is to say, the D_{IN} should be kept low if there is no signal input. Figure 3.13 and 3.14 are the decoding process flowchart and the decoder's timing diagram respectively.

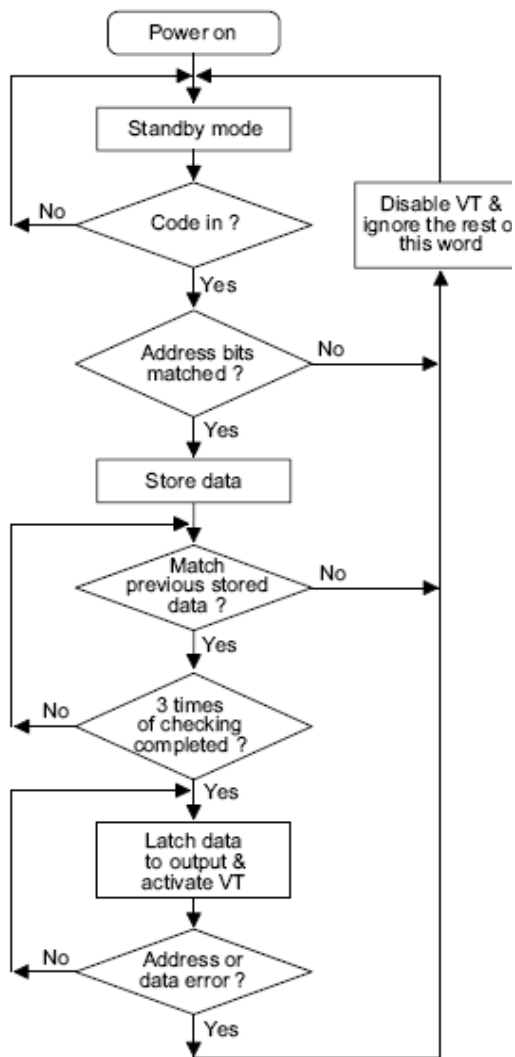


Figure 3.13: HT12-D Flow of Operation

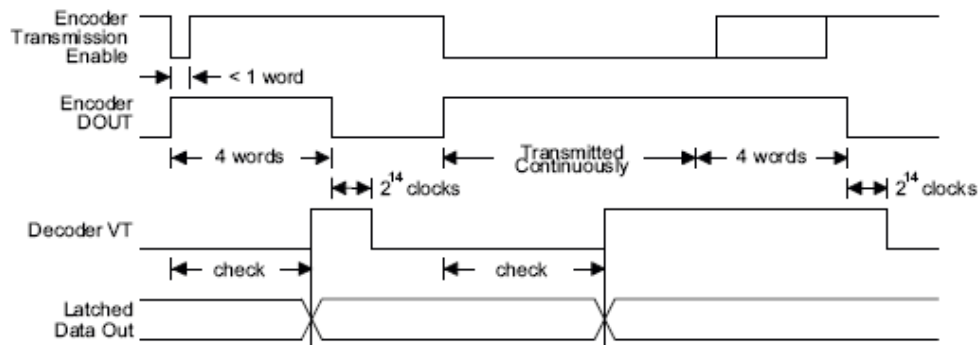


Figure 3.14: HT12D Decoder Timing Diagram

3.6.3 Transmitter Module

Transmitter module that had used in this project is the FMTX1-433a. It is a complete single in line board module capable of transmitting analogue or digital data up to 200 meters. It is suitable for general purpose telemetry applications where small size and high data rates are required. Therefore it is most suitable option for this project. The transmitter is designed to be used in conjunction with the receiver FMRX1-433a.

In general, Data_{IN} can accept data in either digital or direct analogue form (AFSK). The input frequency bandwidth ranges from DC to 10 kHz. However, it is not possible to pass data with a DC component because of frequency errors and drifts between the transmitter and receiver.

Data should be driven in from a CMOS logic output that and will be the HT12E encoder for this project. The power supply for the CMOS circuit should be the same as that for the transmitter.[7]

3.6.4 Receiver Module

The FMRX1-433a is a compact board SIL Modules that can be used to capture R.F data from the FM transmitter such as the FMTX1-4331a as described recently. When used in remote control system, range of up to 200 meters can be achieved.

This receiver module is a double conversion FM Superhet with a data slicer driven by the AF output. Additionally, a fast acting carrier detect signal is available to indicate to external circuits that a signal is present. This signal is extremely useful when implementing duty cycle power save circuits or to indicate to external logic that a signal is being received. It is externally derived from the degree of noise quieting due to the presence of a received carrier.

3.6.5 Antenna Design

The range achieved from the system is dependent on the choice of antenna. The space around the antenna is as important as the antenna itself. The optimum position is to locate the antenna so that it sticks out directly out of the top of the robot. Batteries are kept away from the antenna to get the best range. Three type of design antenna is available. They are helical, loop, and whip antenna. Normally, the whip antenna gives the best range that is around 200 meters. Whip antenna can be made up of rod, wire or PCB track of certain length determines by the frequency being used. The length of the antenna is $\frac{1}{4}$ wavelengths long. This can be calculated using the formula below:

$$\lambda = \frac{c}{f} \quad \dots\dots\dots (3.1)$$

$$\lambda = \frac{3 \times 10^8}{433.92M}$$

$$\lambda = 0.6914m$$

$$\lambda = 69.14cm$$

$$\ell = \frac{1}{4} \lambda$$

$$\ell = 17.285cm \quad \dots\dots\dots (3.2)$$

Where, λ = wavelength of signal used

l = length of antenna used

f = frequency of signal/transmitter or receiver frequency

c = velocity of propagation

Therefore, the length of the antenna for optimum range is 17.32cm. A small extendable rod is used for the antenna on the robot platform.

3.6.6 FM Wireless Application Circuit

Figure 3.15 the schematic of the transmission module consisting of the HT12E encoder and the FMTX1-433aMHz. The address used for robot-PC transmission is \$FF. This value is fixed as the address for the operating system.

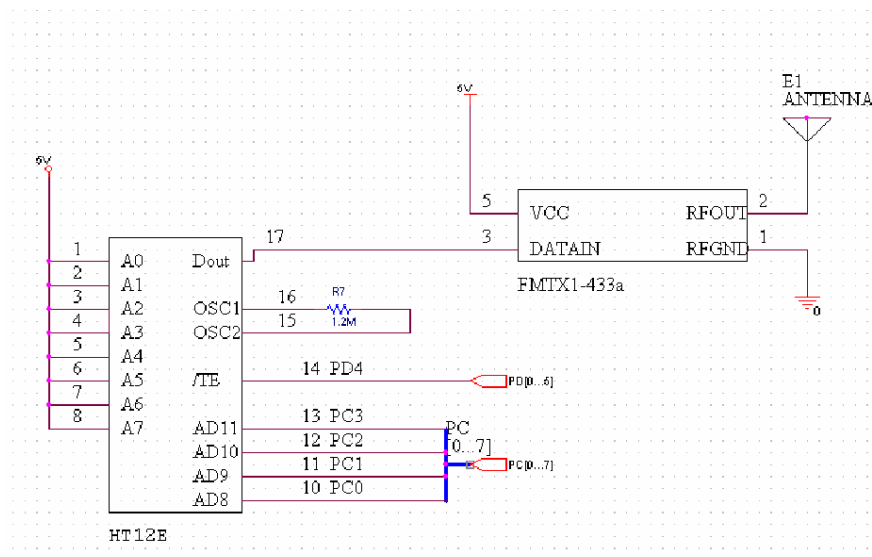


Figure 3.15: Transmission Module

The /TE pin is controlled by the MCU. This is because it cannot be activated simultaneously with the transmission module on parallel board to avoid data collision. Therefore, the pin /TE must be giving logic “high” to off the transmission as it is the slave device. The pin /TE will only be given logic “low” when it needs to transmit data to the PC.

Figure 3.16 is a simple schematic for the reception module. The address for this module is fixed address of \$00.

The VT pin plays an important role in the view that the decoder has a latch feature. The VT pin is scanned for logic HIGH, and when this happened, the nibble is read. This is to ensure data read is the latest data received.

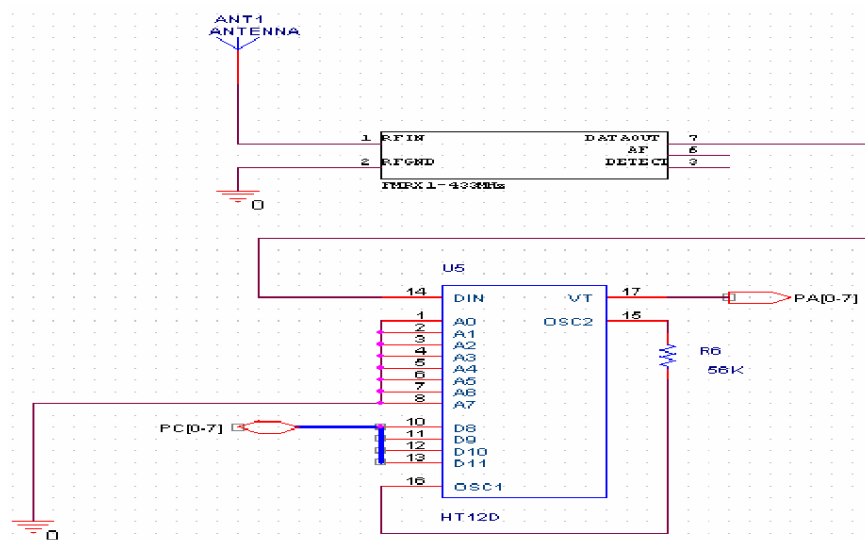


Figure 3.16: Reception Module

3.7 Robot Power Supply

The robot uses 6 rechargeable batteries with AA size as one power supply with the voltage of 7.2 Volts and 2500mA operating current for the actuator part. A 9V battery is used as the power supply for the microcontroller circuit. Figure 3.17 shows the power supply circuit with connected to a 5V voltage regulator to ensure the system is operating at 5V level.

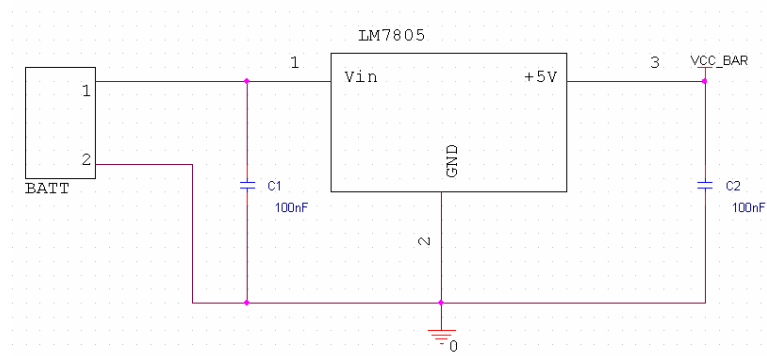


Figure 3.17: Power supply Schematic

The robot needs two separate power supply so that the supply for the microcontroller board is differ with the actuator part. This is because the actuator would just cause current drain if it shares the same power supply with the microcontroller circuit.

CHAPTER 4

SOFTWARE IMPLEMENTATION

4.1 MC68HC11 Programming Language

The program for the robot is developed using the MC68HC11 assembly language. Going through the code listing, the program consists of four main parts. They are the Equate Directives, RAM Directives, the main Program and the Subroutines. Five main subroutines are initialization, analogue to digital conversion, motion and wheel counting, data transmission and obstacle sensing.

In the initialization part, the program initializes the MC68HC11 E1 internal registers, input and output ports, activates the built-in ADC function and places the transmission module in an inactivate mode. The analogue to digital conversion part starts the conversion of the three analogue parameters, left and right light sensors and heat. After the conversion process is completed, these values are stored in the RAM, which is processed in the main program explained in the later part of this chapter.

The following subroutine incorporates the motion of the robot and wheel counting for odometry purposes. The wheel rotation must be taken into account to record every motion made by the robot. The wheel count is then transmitted to the PC for mapping pathway. The core to wireless transmission is in the data transmission subroutine. This part provides two transmission format depend on the mode of operation. In the autonomous mode, the robot transmits two bytes of data that is the wheel count and obstacles detected whereas in manual mode only one byte data is transmitted along with a 4-bit trailer. Obstacle sensing scans the bumper whiskers and the IRPD. 4 bits are used to represent each sensor. These bit are stored in the RAM. Then, it is transmitted to the PC for mapping obstacles confronted.

4.1.1 The Robot Main Program

The robot operates on two modes, autonomous and manual. In this project, the robot is as the slave device that will be commanded by the PC.

The program begins with the initialization of the MCU I/O ports. This includes setting the variables in the RAM directives, assigning the input and output ports and deactivates the transmitter module that has been attached to the system. It is followed by activating the built-in ADC function in the MCU.

The autonomous mode of operation will implements the autonomous robot algorithm as described in Chapter4. There are two conditions, which defines the autonomous mode of operation. They are the invalid transmission and if the value of D_{OUT} from the decoder is \$05. In order to make this happen, the PC transmits the value \$05 and deactivate the transmitter module at the PC.

Conversely, for the manual mode of operation, the MCU scans for valid transmission and when this occurs, the MCU reads for the value of D_{OUT} . Values \$05, \$06 and \$07 are the command data representing forward motion, right and left spin respectively. Three bits are used for PC-Robot communication and 4 bits for Robot-PC communication. Therefore the data only range from \$00 to \$07. Value \$01, \$02, \$03, \$04 and \$05 are data requests for right Light sensor, left Light sensor, heat, and wheel count and obstacle detection respectively.

Before sending the three analogue readings, conversion is done by the ADC subroutine. The flowchart in figure 4.1 illustrates the program flow of the MCU.

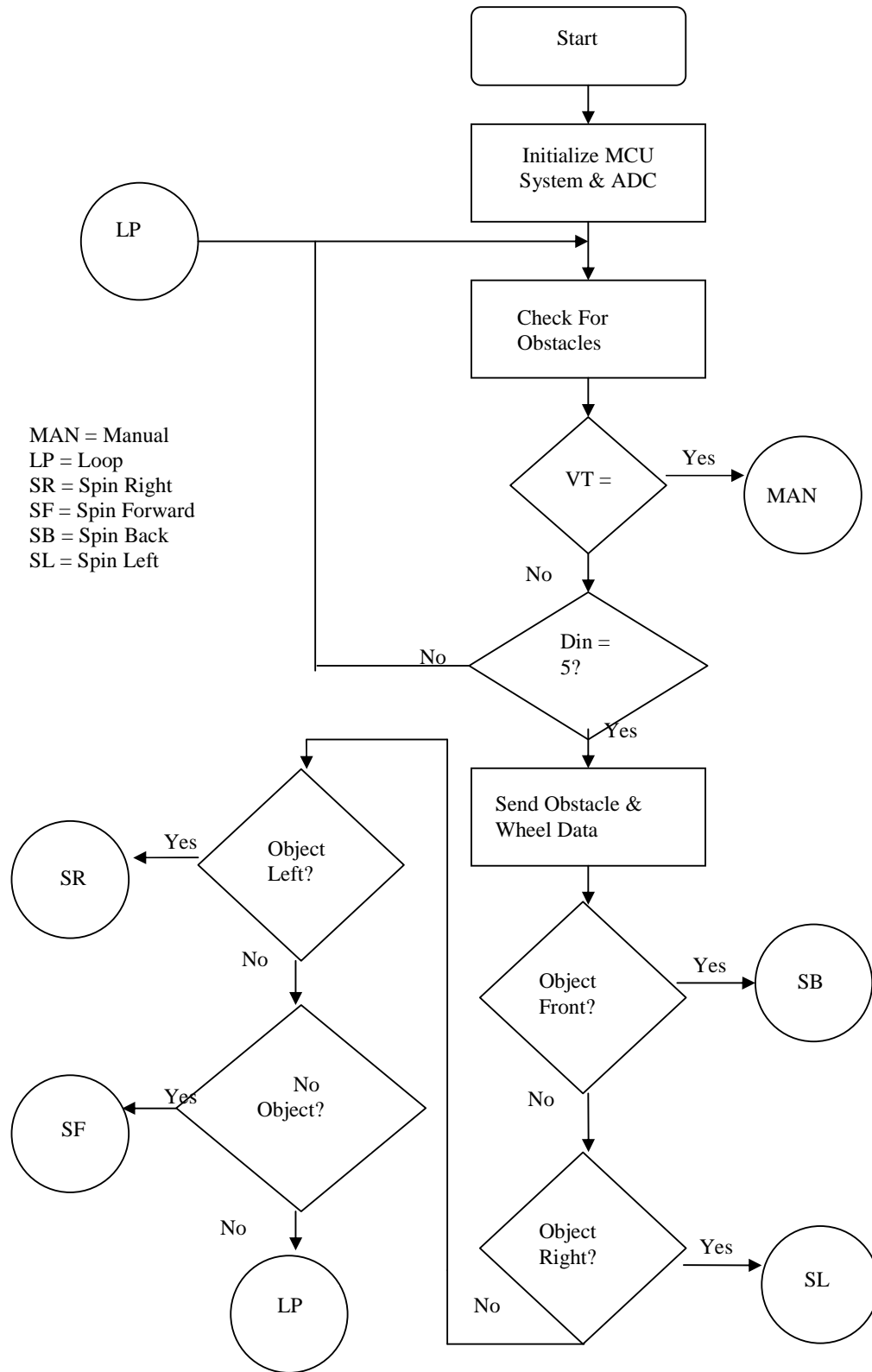


Figure 4.1: MC68HC11 Robot Programming Algorithms

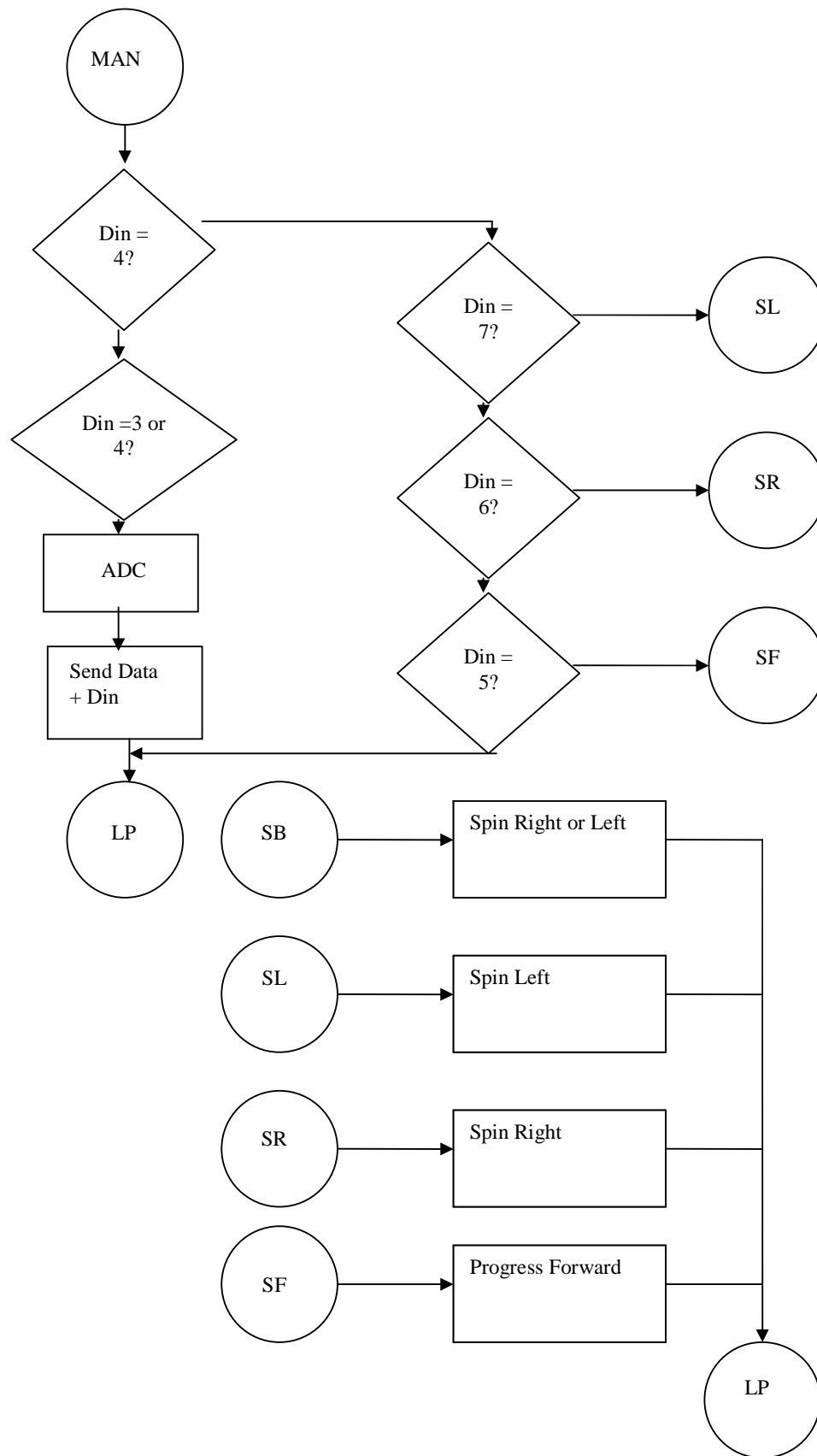


Figure 4.1: MC68HC11 Robot Programming Algorithms (Continued)

4.1.2 Autonomous Robot Algorithm

The design of the robot is based on an autonomous mobile robot. The autonomous mobile robot is a robot that moves on wheels with its system moving along with it, and has limited human interaction. As this project focuses on implementing wireless communication on a robot, a simple autonomous algorithm is applied, detect and avoid obstacle. This algorithm is programmed into the microcontroller MC68HC11E1 of the robot.

As shown in figure 4.2, the robot moves forward when there are no obstacles. Every time it spins, right or left, it will save the present spin in a variable *previous*. This variable will be used when it detects object in front of it. This will ensure that it will not spin in the same direction when there is obstacle in front. This simple algorithm causes the robot to wander around without any target in mind.

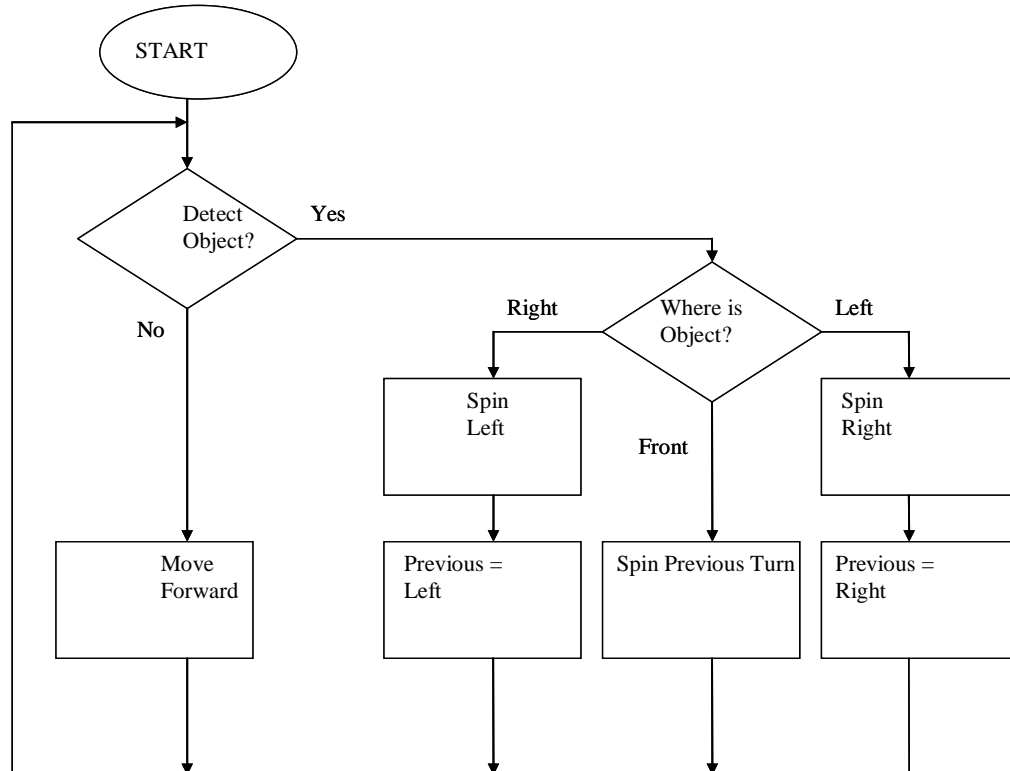


Figure 4.2: Simple Object Detection and Avoidance Algorithm

CHAPTER 5

EXPERIMENTAL RESULTS

As part of the project, extensive testing has been performed on the developed system. This chapter describes the approach taken in executing the various tests.

In developing the robot, several tests are conducted on each module to ensure the functionality of the system when these modules are integrated. The modules tested are the microcontroller circuit, FM wireless, IRPD, heat measuring, light sensing, and half-duplex communication.

5.1 Microcontroller Circuit Module

As been mentioned before, microcontroller from Motorola, MC68HC11E1 is used in this project. The bootstrap mode is used so that the weight and size of the robot can be made become lighter and smaller. The connection for this module is as shown by Figure 5.1.

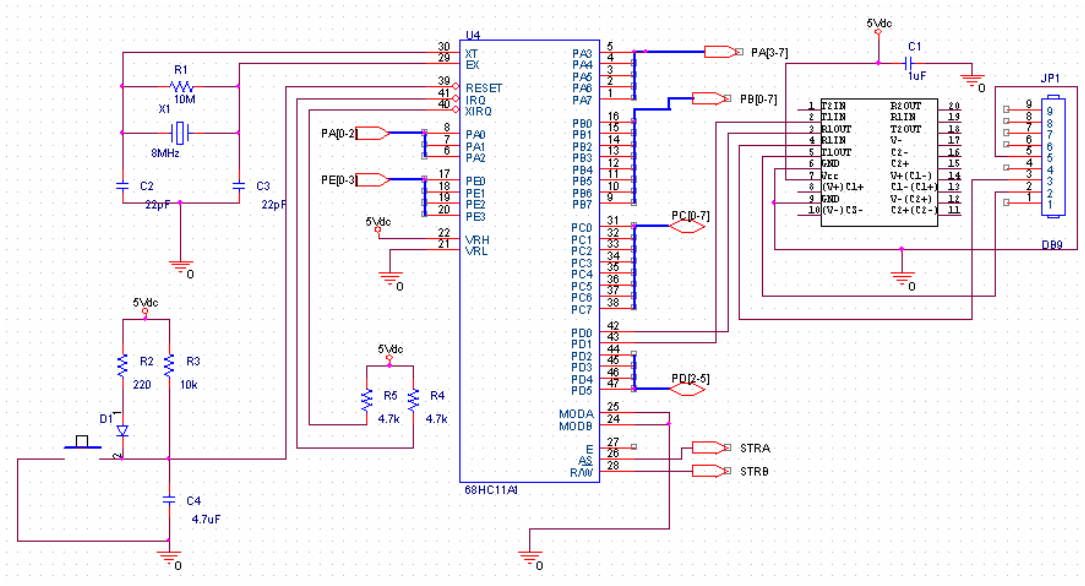


Figure 5.1: Microcontroller Main Circuit

The power supply for this schematic is 5V that provided by the 7805 voltage regulator which its input voltage is supplied from the battery. For bootstrap mode, both the Mod A and Mod B pin must be connected to ground. The reset pin of the MCU is normally set to logic high because it is active-low. When the reset button is pressed, reset pin will be set to logic low and it will be activated. The crystal used in this project is 8MHz. The clock for the MCU is quarter of the frequency of the crystal that being used, that is for this project, the clock of MCU is 2MHz. Thus the clock cycle for each is $0.5\mu\text{s}$. MAX 233 is used for the purpose of programming the built-in EEPROM. Cable DB9 is used for the connection within PC and the MCU. MAX 233 is used so that the energy losses that will cause the data from the PC to the MCU lose during the transmission can be avoided. The pin V_{RH} is connected to 5V power supply and the pin V_{RL} is connected to ground to in order to use the ADC. A clock signal with 2MHz frequency and amplitude of about 5V are obtained. Thus, the result of this module reveals that the controller is operating properly.

5.2 FM Wireless Module Test

The FM wireless module test is carried out to discover the distance of transmission. In addition, the test is also to understand the operation of the encoder and decoder. For this reason, the test is conducted in two stages. The first stage is transmission of data using the encoder and decoder via a wire as a medium. The second stage is replacing the wired medium with a FM wireless transmission module.

5.2.1 Encoder & Decoder Test

The encoder and decoder from HOLTEK are used. The HT12E encoder and HT12D decoder are tested in pair as shown in figure 5.2.

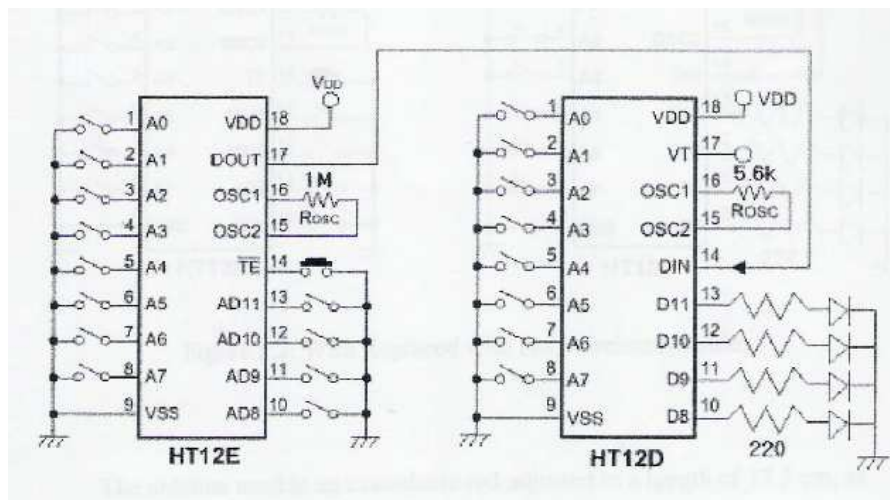


Figure 5.2: Encoder and Decoder Test Circuit

The D_{OUT} of HT12E is connected directly to the D_{IN} of HT12D. The input of HT12E, AD8 through AD11 are connected to switch. In similar manner, the address of both IC (A0 through A7) are connected to DIP 8 ways switch. The R_{osc} for HT12E is 1Mohm while the R_{osc} for HT12D is 47kohm. The outputs of HT12D, D0 through D11 are connected to a 220ohm resistor and LED. Pin /TE is connected to a push button and the pin VT can be left in out or connect it with a 220ohm and LED.

To enable the encode and decode process, the both addresses must be same and the push button for the pin /TE must be pressed to enable the transmission. Whenever the /TE is pressed, the pin VT will go high and when VT goes low, /TE is HIGH. If the address is different, the latch output of the decoder would not update the data as sent by encoder. Instead it holds the previous data latched. As a result, the LED at decoder will lights up accordingly to the button pressed at the encoder. The data at the decoder are similar to the data at the encoder once the pin /TE is given a logic “low”. This conclude that both encoder and decoder are performing as expected.

5.2.2 FM Transmitter and Receiver Test

To test the FM transmitter and receiver, the direct wire connection from D_{OUT} to D_{IN} , is replaced with the FMTX1-433aMhz and the FMRX1-433MHz modules. Figure 5.3 shows the connection of FM wireless module with encoder and decoder.

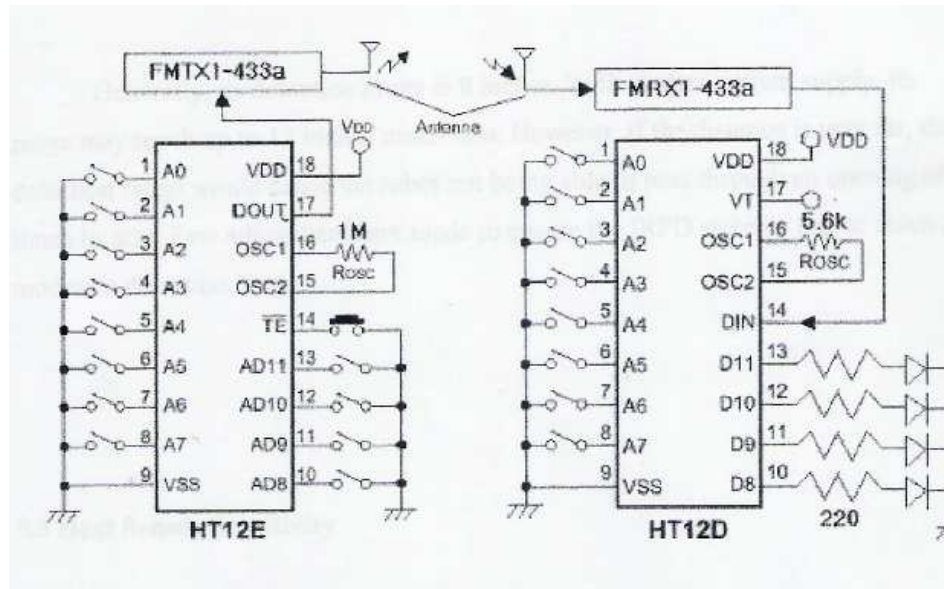


Figure 5.3: FM Wireless Modules

The frequency used by this module is 433 MHz, which will not be interfered by local radio stations. Both the transmitter and receiver must have the same frequency. The antenna used is an extendable rod adjusted to a length of 17.5cm, as calculated in Chapter 3 so that a long transmission of up to 200 meters can be achieved. The distance of the transmitter and receiver also plays an important factor. Data will not be received if the distance is less than a quarter of the wavelength that is 17.32cm. As a result, the LED at decoder will lights up accordingly to the button pressed at the encoder. The data at the decoder are similar to the data at the encoder once the pin /TE is given a logic “low”. This is obvious that the data transmission has functioned satisfactory.

5.3 Infra Red Proximity Detection

When IRPD is used in the system, several data must be obtained to ensure that it detects an object. Normally, 10 readings from the IRPD is required to avoid false trigger in the autonomous robot algorithm.

Generally, its detection range is 8 inches. With greater current supply, its range may reach up to 12 inches maximum. Few adjustments are made to ensure the IRPD stability and to reach a moderate detection range. Every time the IR detector detects the infra red signal, the output pin of the IR detector will be logic “low” and vice versa. Hence, this module is working properly. Figure 5.4 illustrates the IR module that had been built on the robot. There are two IR LED and 1 IR detector with green color.

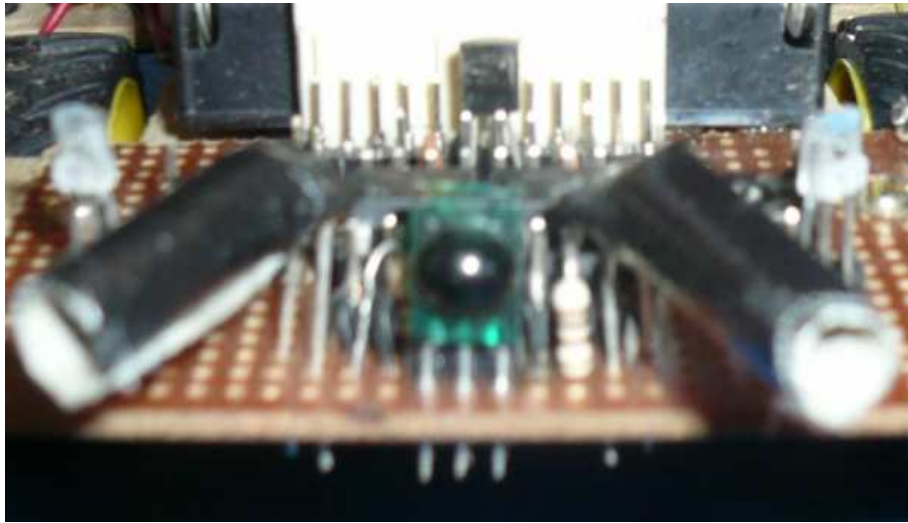


Figure 5.4: IR module built on the robot.

5.4 Heat Sensor Sensitivity

Figure 5.5 shows the connection of the LM35 temperature sensor. At the room temperature, the output voltage is approximately 4.4volts. For each degree of Celsius increasing, the output voltage will increase 10mV. Because of the sensitivity of LM35 is small, thus a program is needed to manipulate the data of the ADC that it converted from the output of LM35 before the data is being display on the seven segment.

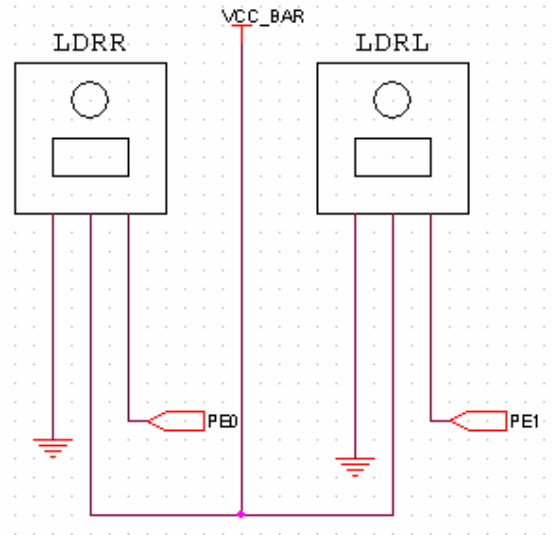


Figure 5.6: Schematic of TSL250R

5.6 Autonomous Obstacle Avoiding Algorithm

Before integrating the robot with the PC, a program is loaded into the robot to perform autonomous object detection and avoidance. This test shows that the robot reacts to its environment using the autonomous algorithm described in Chapter 4.

During the test, the robot is allowed to explore a small room. When the robot detects an object in front of it, it will be able to avoid the object. Most of the obstacles are avoided except if the object is black in color or it is a thin object.

CHAPTER 6

CONCLUSIONS

This project has successfully developed a wireless communication for an autonomous operation of a mobile robot. To implement the system, a robot is constructed from scratch using the MC68HC11 E1 microcontroller along with actuator and sensors.

In the autonomous mode, the sensors play an important role. Various sensors are applied to implement obstacle detection, and data acquisition such as the light and heat intensity within an environment.

6.1 Future Improvements

This project has successfully demonstrated a wireless communication for a mobile robot. Future work on this project may include:

- Full-duplex communication using different carrier frequency for each channel to reduce transmission delay.
- Integrating the manual and autonomous mode, allowing the operator to preset a targeted coordinate and allowing the robot to search the target and avoid obstacles autonomously.
- Development of a automatic charging system so that the robot automatically go to recharge when the battery is reached a critical level.
- More object sensors around the robot for a higher resolution in object detection.
- Implementation of distance measuring sensors to achieve a plot for more accurate distance of object from robot.
- Implementation of Global Positioning System (GPS) to the robot so that it can be controlled from anywhere.

6.2.1 Costing and Commercialization

The overall cost of the robot is around RM 400 per unit. However, if it is produced in a large amount, the cost will be reduced greatly. As this robot can be used to scout the parameter of a hazard area, thus it has the potential to be commercialized especially to the chemical field that may produce poison gas or chemical leakage. In addition, this robot also can be used as the toys and the educational equipment for the robotic student.

Furthermore, by producing the robot in a larger size and add on more features such as a robotics arm, this robot can be used to carry heavy objects and by adding a visual sensor, this robot can be used to denote the bomb.

REFERENCES

1. Motorola Inc.(2001), M68HC11E Family Technical Data, Phoenix, Arizona:
Motorola Inc.
2. Peter Spasov (2004). 3rd edition. Microcontroller Technology-The 68HC11
and 68HC12: Pearson Education International.
3. ALL DATA SHEET
www.alldatasheet.com
4. WIKIPEDIA
<http://en.wikipedia.org/wiki/Odometry>
5. ROBOT ROOM
<http://www.robotroom.com/index.html>
6. John Iovine (2001). Robots, Androids and Animatrons: McGraw-Hill
Company
7. ANSWERS.COM
<http://www.answers.com/topic/wireless>

APPENDIX A

Robot Code Listings

*MC68HC11 REGISTERS

```

PORTA EQU $00
PACTL EQU $26
PORTB EQU $04
PORTC EQU $03
DDRC EQU $07
PORTD EQU $08
DDRD EQU $09
SPCR EQU $28
SCCR2 EQU $2D
OPTION EQU $39
ADCTL EQU $30
ADR1 EQU $31
ADR2 EQU $32
ADR3 EQU $33
ADR4 EQU $34

```

*++++++RAM DIRECTIVE++++++

```

          ORG $0000
BILR    RMB 1
BILL    RMB 1
MOV     RMB 1
OBSTAC  RMB 1
LDRR    RMB 1
LDRL    RMB 1
HEAT    RMB 1

```

*++++++PROGRAM DIRECTIVE++++++

```

          ORG $B600
          JSR IN_SYS
          JSR IN_ADC
AG        JSR IRPD
          JSR ADC
          JSR SNDDATA           ;Send Data
          LDY #OBSTAC
          BCLR PORTD,X         $0C
          BRSET 0,Y $30 GRVS
          BRSET 0,Y $20 GRGT
          BRSET 0,Y $10 GLFT
          BRSET 0,Y $C0 GRVS
          BRSET 0,Y $40 GLFT
          BRSET 0,Y $80 GRGT
          BRCLR 0,Y $30 GFWD
          BRA AG               ;Simple Autonomous Object Detection
                               ;and Avoidance Algorithm

GRGT      LDY #1
          LDAA #$09
          STAA MOV
          BSET PORTD,X         $08
          JSR MOVE
          BRA AG               ;Spin Right

GLFT      LDY #1
          LDAA #$06
          STAA MOV
          BSET PORTD,X         $04
          JSR MOVE

```



```

        BRA    AG                                ;Spin Left

GFWD    LDY    #2
        LDAA   #$0A
        BSET   PORTD,X    $0C
        JSR    MOVE
        BRA    AG                                ;Move Forward

GRVS    LDY    #2
        LDAA   MOV
        BSET   PORTD,X    $00
        JSR    MOVE
        BRA    AG                                ;Spin Previous

+++++++SYSTEM INITIALIZE+++++++

IN_SYS  LDX    #$1000
        LDAA   #$08
        STAA  PACTL,X
        LDAA   #$F0
        STAA  DDRC,X
        BCLR  SPCR,X $60
        BCLR  SCCR2,X $0C
        BSET  DDRD,X    $3C
        LDAA  #$10
        STAA  PORTD,X
        RTS

+++++++ADC INITIALIZE+++++++

IN_ADC  BSET  OPTION,X $80
        BCLR  OPTION,X $40
        BSR   DELAY100
        RTS

DELAY100
DLY100  LDAA  #40
        DECA
        BNE  DLY100
        RTS                                ;ADC Delay

+++++++ADC CONVERSATION+++++++

ADC     LDAA  #$10
        STAA  ADCTL,X
CCF     BRCLR ADCTL,X    $80    CCF
        LDAA  ADR1,X
        STAA  LDRR
        LDAA  ADR2,X
        STAA  LDRL
        LDAA  ADR3,X
        STAA  HEAT
        RTS                                ;Converts ADC from PortE to
                                                ;Digital Values

+++++++MOVE+++++++

MOVE    STAA  PORTB,X
GO      BSET  PORTA,X    $60    ;Enable Motor Driver
        JSR   MTR_DLY

```

```

JSR   DIRC
BCLR  PORTA,X    $60      ;Disable Motor Driver
JSR   MTR_DLY
DEY
BNE   GO
RTS

```

+++++++MOVE DELAY+++++++

```

MTR_DLY PSHX
LDX    #3000
LP_MTR  DEX
BNE    LP_MTR
PULX
RTS

```

+++++++OBSTACLE CHECKING+++++++

```

IRPD    PSHY
LDY    #OBSTAC
CLR    BILR
CLR    BILL
CLR    OBSTAC
LDAB   #10
BSET   PORTA,X    $10
CHKR   JSR   IR_DLY
BRSET  PORTA,X    $04    NOR
INC    BILR
NOR    DECB
BNE    CHKR      ;Check right IR 10 times
BCLR   PORTA,X    $10

LDAB   #10
BSET   PORTA,X    $08
CHKL   JSR   IR_DLY
BRSET  PORTA,X    $04    NOL
INC    BILL
NOL    DECB
BNE    CHKL      ;Check left IR 10 times
BCLR   PORTA,X    $08

LDAA   #$0A
CMPA   BILR
BHI    SETIRL
BSET   0,Y    $10      ;Set for right IR bit in OBSTAC if
                       ;valid

SETIRL LDAA   #$0A
CMPA   BILL
BHI    SETWHR
BSET   0,Y    $20      ;Set for left IR bit in OBSTAC if valid

SETWHR BRSET  PORTA,X    $02    SETWHL
BSET   0,Y    $40      ;Set for right wheel bit in OBSTAC if
                       ;valid

SETWHL BRSET  PORTA,X    $01    IRPDQ
BSET   0,Y    $80      ;Set for left wheel bit in OBSTAC if
                       ;valid

```

```

IRPDQ    PULY
         RTS

+++++++IR DELAY+++++++

IR_DLY   PSHX
         LDX   #50
LP_IR    DEX
         BNE   LP_IR
         PULX
         RTS

+++++++SEND DATA+++++++

SNDDATA  BRSET  PORTA,X    $80   SNDDATA
         BSET  PORTD,X    $10
         LDAA  HEAT
         JSR   TX
         JSR   TX_DLY
         LDAA  HEAT
         ROLA
         ROLA
         ROLA
         ANDA  #$F0
         JSR   TX
         JSR   TX_DLY
         RTS

DIRC     PSHA
         LDAA  MOV
         CMPA  #$09
         BEQ  RIGHT
         CMPA  #$06
         BEQ  LEFT
         CMPA  #$0A
         BEQ  FORWARD

RIGHT    LDAA  #$90
         BSR  TX
         BRA  RET

LEFT     LDAA  #$60
         BSR  TX
         BRA  RET

FORWARD LDAA  #$A0
         BSR  TX
         BRA  RET

RET      PULA
         RTS

+++++++TRANSMIT+++++++

TX       STAA  PORTC,X
         BCLR  PORTD,X    $10
         BSR  TX_DLY
         BSET  PORTD,X    $10
         RTS

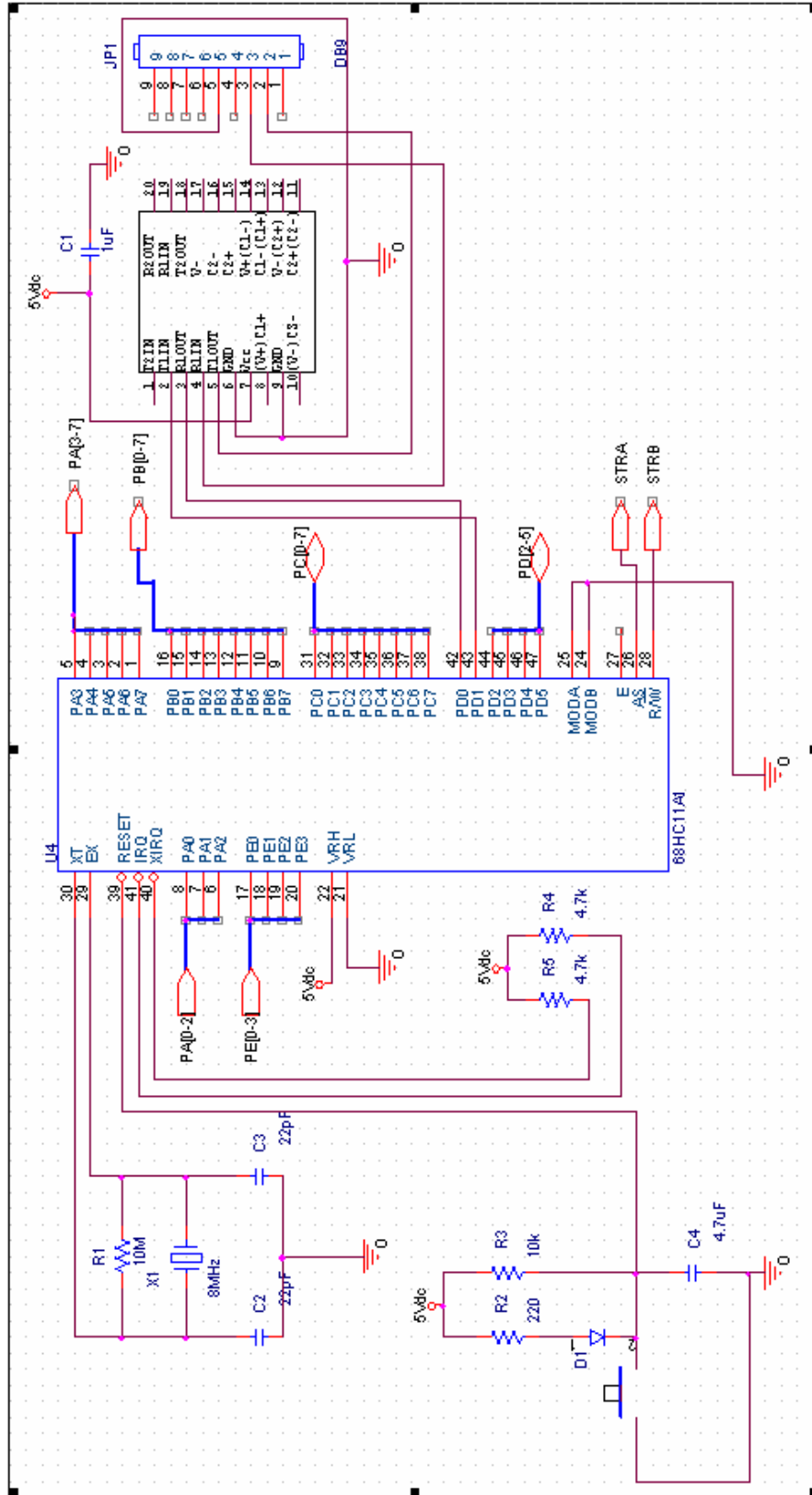
```

+++++++TRANSMIT DELAY+++++++

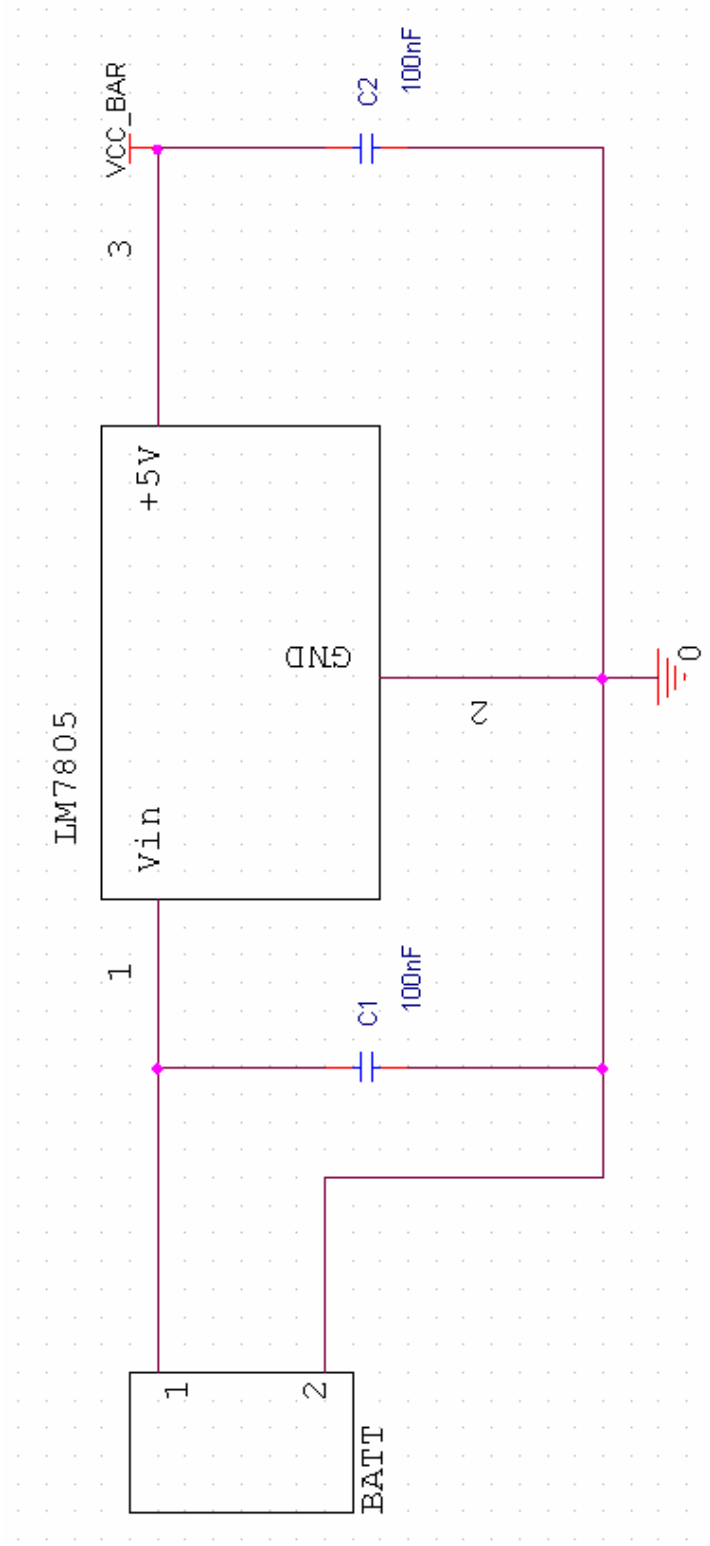
```
TX_DLY  PSHY
        LDY  #300
REAG    DEY
        BNE  REAG
        PULY
        RTS
```

APPENDIX B

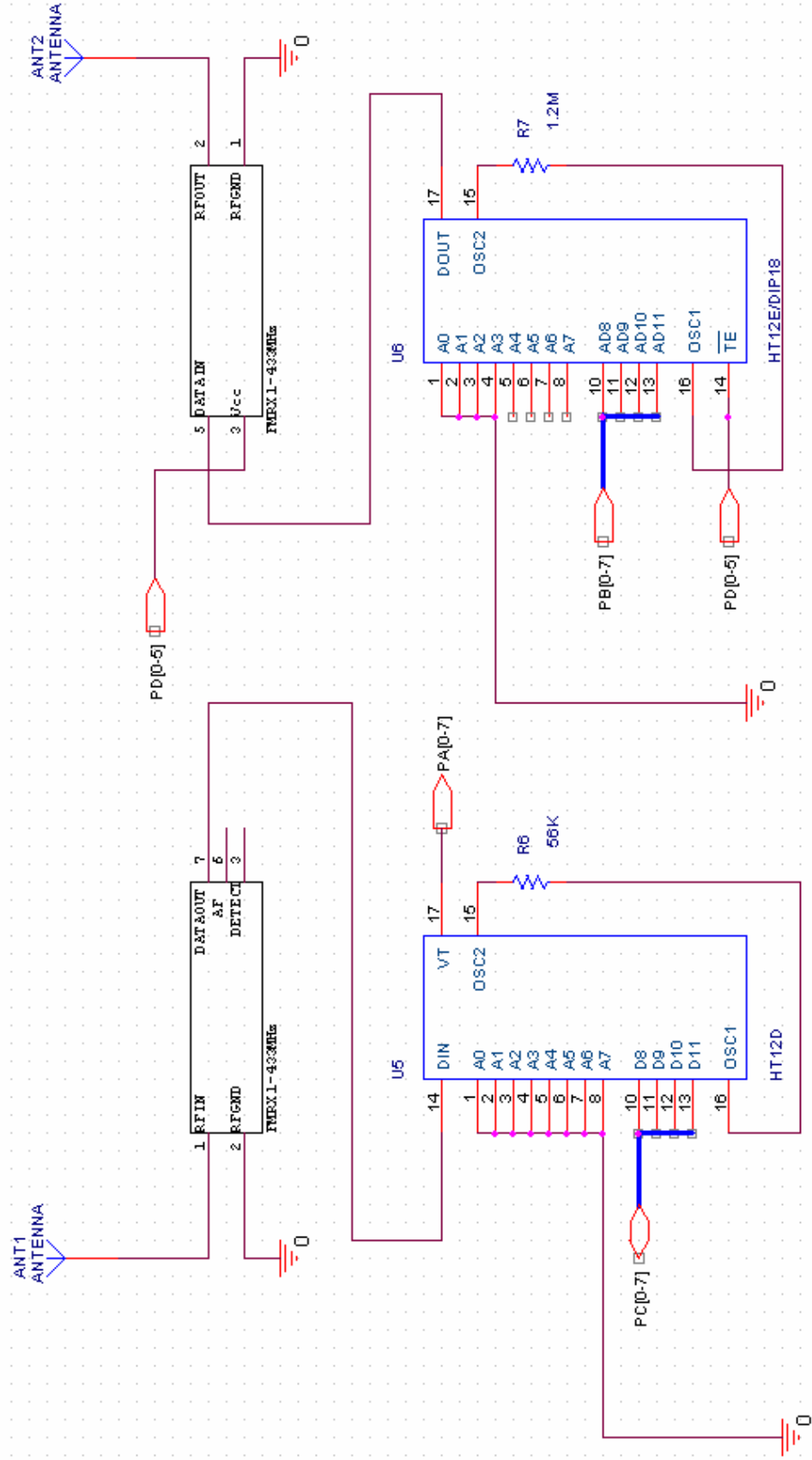
Robot Schematics



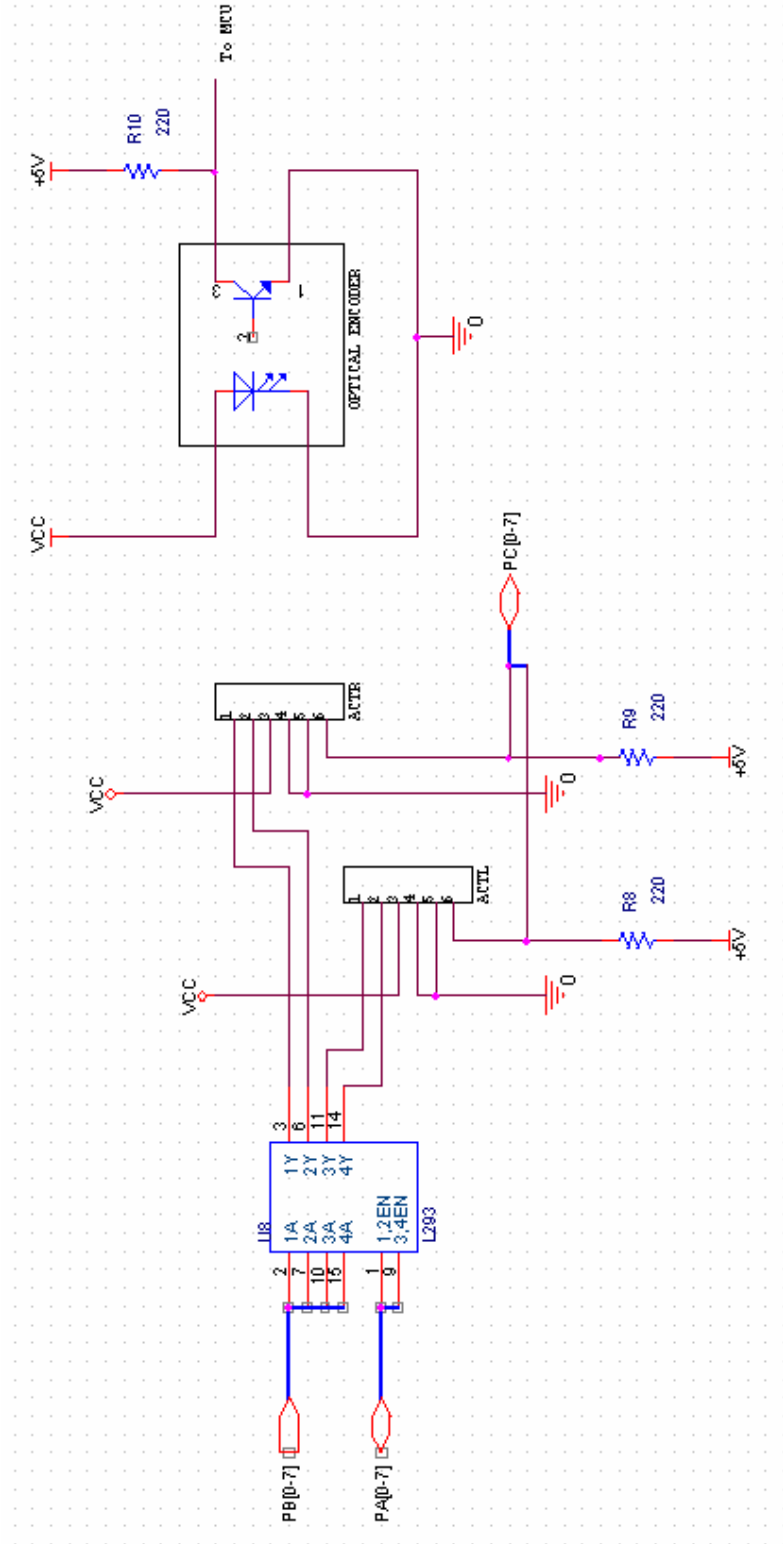
MICROCONTROLLER MAIN BOARD CIRCUIT



POWER SUPPLY CIRCUIT



FM WIRELESS TRANSMISSION: TRANSMITTER AND RECEIVER SCHEMATIC

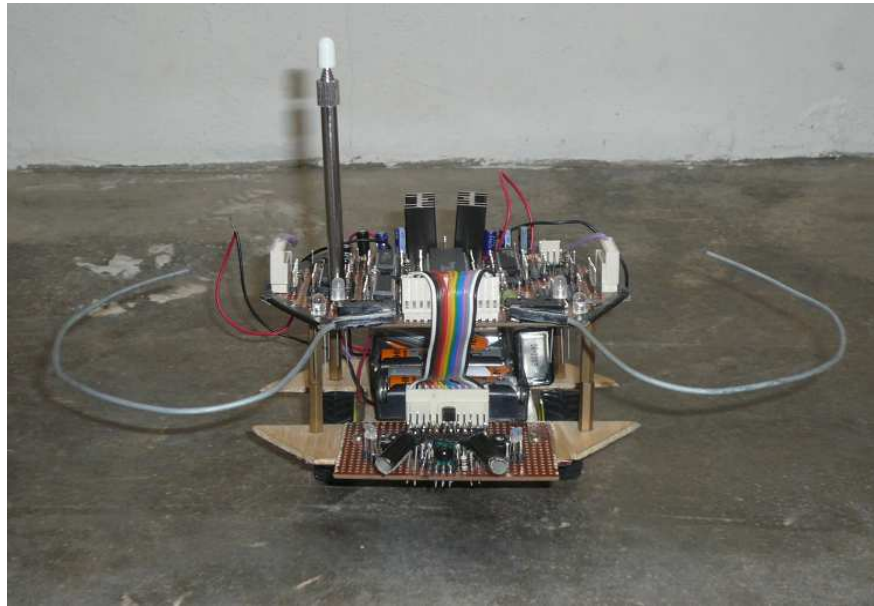


MOTOR DRIVER L293D AND OPTICAL ENCODER CIRCUIT

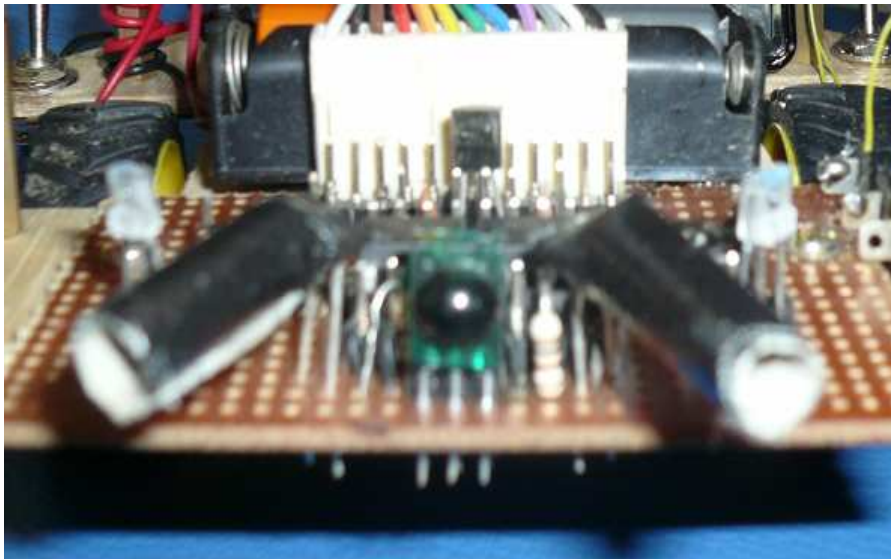
APPENDIX C

Photos

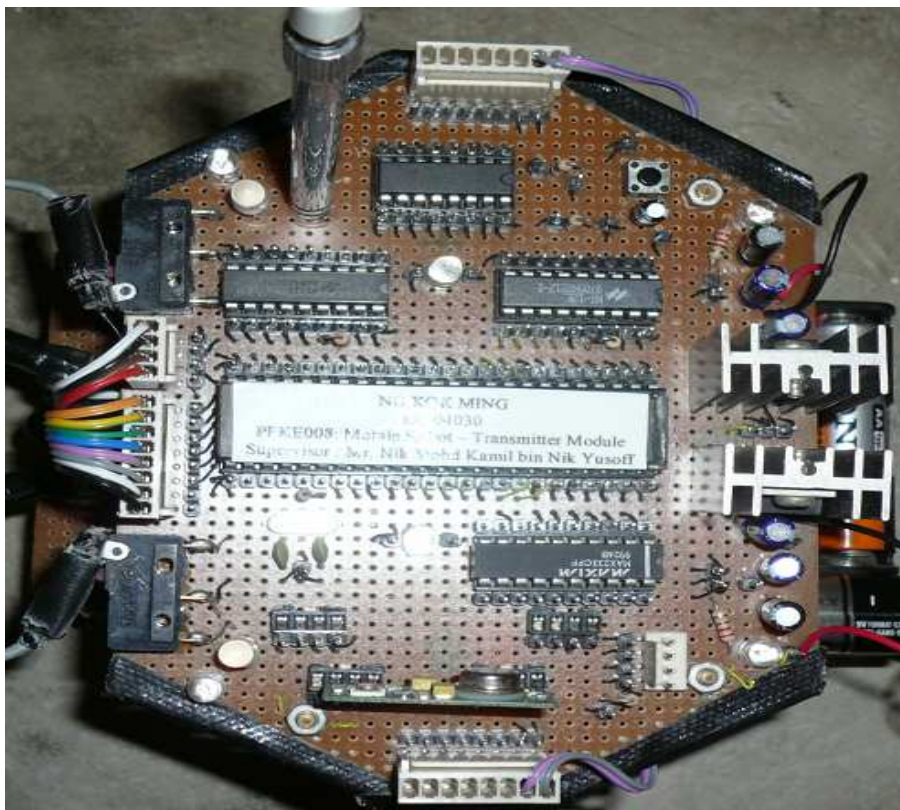
1. The complete structure of the robot



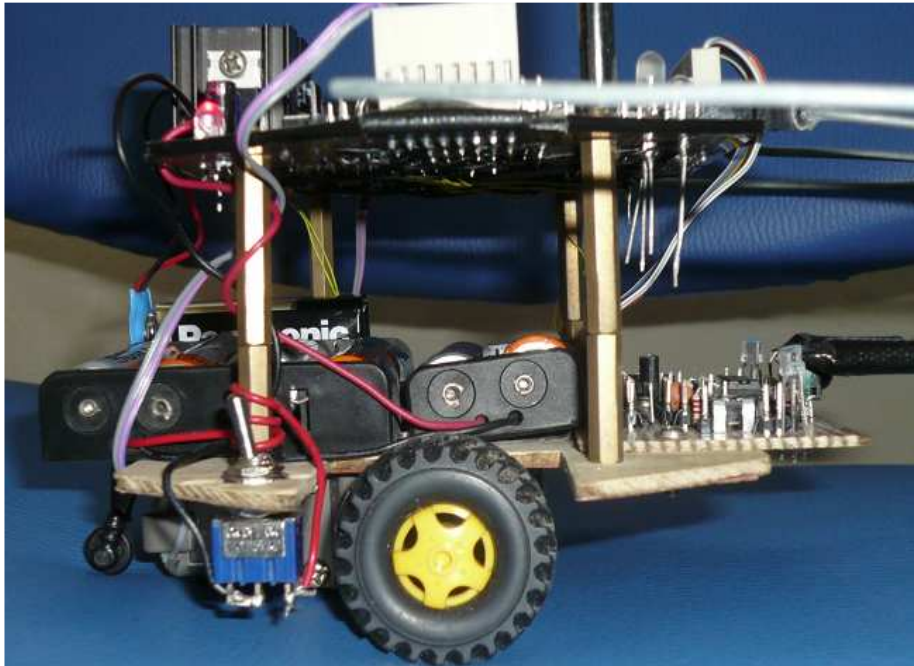
The head of the robot. LDR, IRPD and Heat sensor are on this segment.



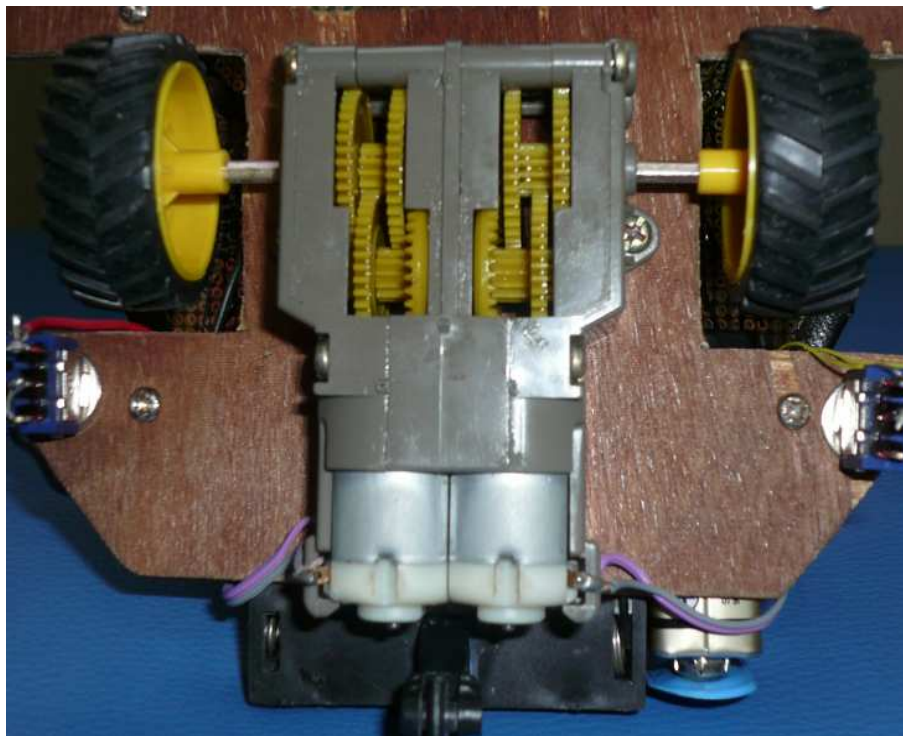
The Main board of the Robot. Includes the MCU, Motor Driver, FM Wireless Interface, RS-232 Interface & Whisker Bumpers.



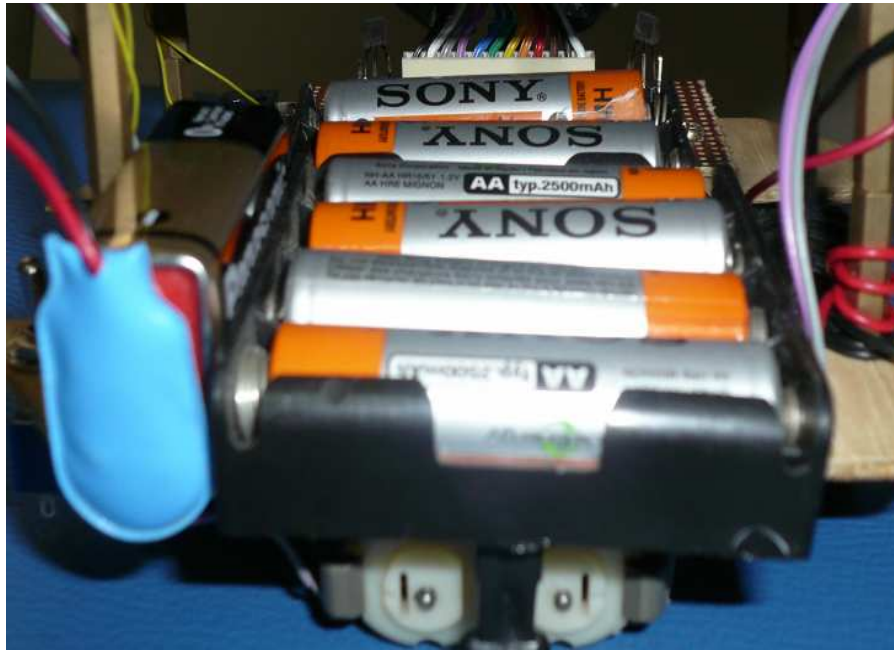
A side view on the robot platform.



A view on the TAMIYA Twin Gear Box Set and the DC motors.



The Battery as the Power Supply to the Robot.



APPENDIX D

Datasheets

M68HC11 E SERIES

HCMOS MICROCONTROLLER UNIT

Motorola reserves the right to make changes without further notice to any products herein. Motorola makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does Motorola assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages. "Typical" parameters can and do vary in different applications. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. Motorola does not convey any license under its patent rights nor the rights of others. Motorola products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the Motorola product could create a situation where personal injury or death may occur. Should Buyer purchase or use Motorola products for any such unintended or unauthorized application, Buyer shall indemnify and hold Motorola and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Motorola was negligent regarding the design or manufacture of the part. MOTOROLA and the Motorola logo are registered trademarks of Motorola, Inc. Motorola, Inc. is an Equal Opportunity/Affirmative Action Employer.

SECTION 1 INTRODUCTION

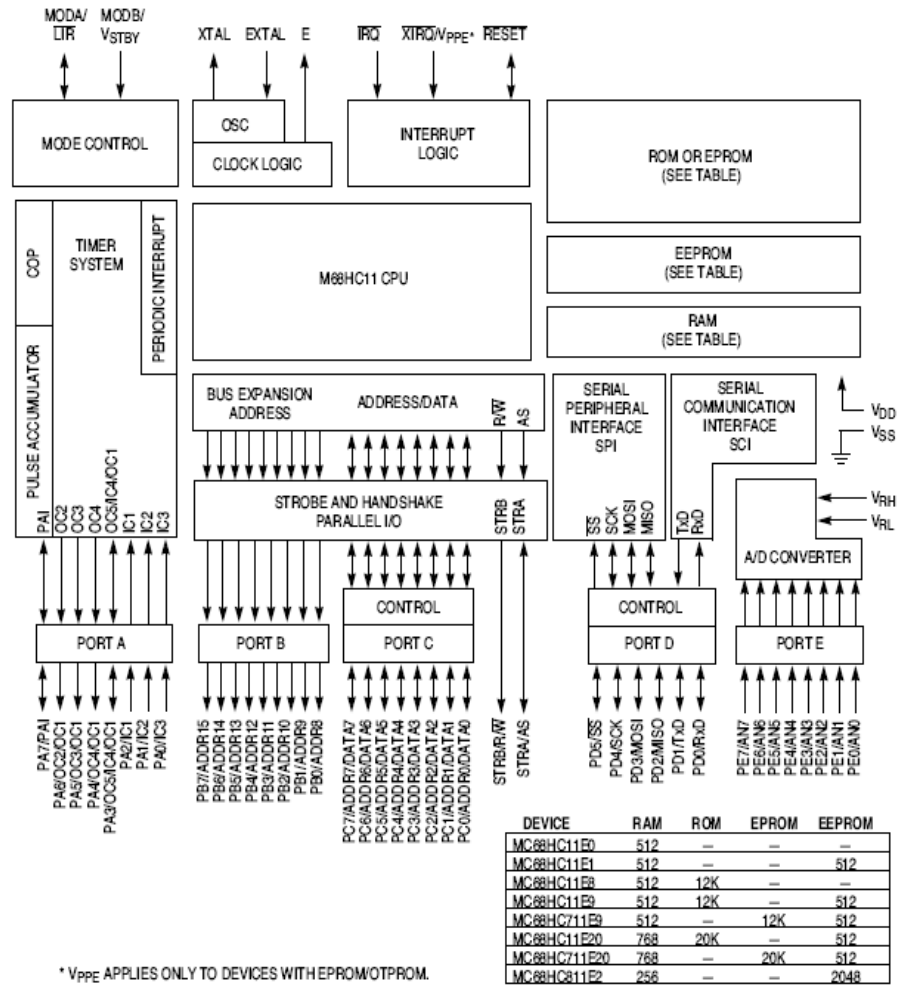
This document contains a detailed description of the M68HC11 E series of 8-bit microcontroller units (MCUs). These MCUs all combine the M68HC11 CPU with high-performance, on-chip peripherals. The E series is comprised of many devices with various configurations of RAM, ROM or EPROM, and EEPROM. Several low-voltage devices are also available. With the exception of a few minor differences, the operation of all E-series MCUs is identical. A fully static design and high-density complementary metal-oxide semiconductor (HCMOS) fabrication process allow E-series devices to operate at frequencies from 3 MHz to dc, with very low power consumption.

1.1 Features

- M68HC11 CPU
- Power Saving STOP and WAIT Modes
- Low-Voltage Devices Available (3.0 – 5.5 Vdc or 2.7 – 5.5 Vdc)
- 0, 256, 512, or 768 Bytes of On-Chip RAM, Data Retained During Standby
- 0, 12, or 20 Kbytes of On-Chip ROM or EPROM
- 0, 512, or 2048 Bytes of On-Chip EEPROM with Block Protect for Security
 - 2048 bytes of EEPROM with selectable base address in MC68HC811E2
- Asynchronous Nonreturn to Zero (NRZ) Serial Communications Interface (SCI)
 - Additional Baud Rates Available on MC68HC(7)11E20
- Synchronous Serial Peripheral Interface (SPI)
- 8-Channel 8-Bit Analog-to-Digital (A/D) Converter
- 16-Bit Timer System
 - Three Input Capture (IC) Channels
 - Four Output Compare (OC) Channels
 - One Additional Channel, Selectable as Fourth IC or Fifth OC
- 8-Bit Pulse Accumulator
- Real-Time Interrupt Circuit
- Computer Operating Properly (COP) Watchdog System
- 38 General-Purpose Input/Output (I/O) Pins
 - 16 Bidirectional I/O Pins
 - 11 Input-Only Pins
 - 11 Output-Only Pins
- Several Packaging Options
 - 52-Pin Plastic Leaded Chip Carrier (PLCC)
 - 52-Pin Windowed Ceramic Leaded Chip Carrier (CLCC)
 - 52-Pin Plastic Thin Quad Flat Pack, 10 mm X 10 mm (TQFP)
 - 64-Pin Plastic Quad Flat Pack (QFP)
 - 48-Pin Plastic Dual In-Line Package (DIP), MC68HC811E2 only
 - 56-Pin Plastic Dual In-Line Package, .070" Lead Spacing (SDIP)

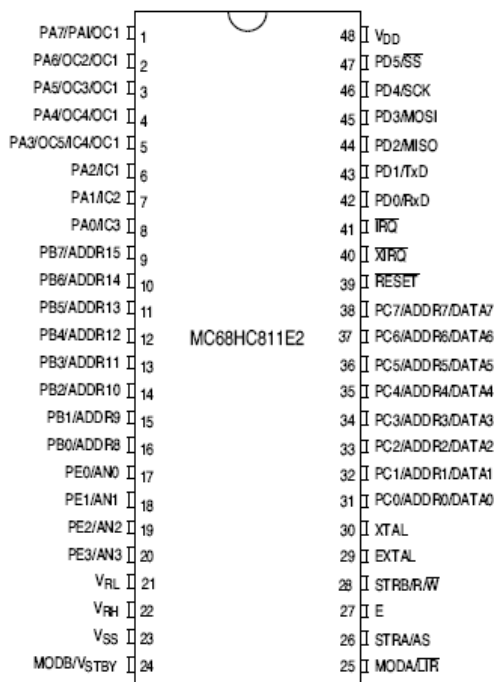
1.2 Structure

Below is the functional diagram of the E-series MCUs. Differences among devices are noted in the table.



E SERIES BLOCK

Figure 1-1 M68HC11 E-Series Block Diagram



8E2 48-PIN DIP

Figure 2-5 Pin Assignments for 48-Pin DIP (MC68HC811E2)

2.1 V_{DD} and V_{SS}

Power is supplied to the MCU through V_{DD} and V_{SS}. V_{DD} is the power supply, V_{SS} is ground. The MCU operates from a single 5-volt (nominal) power supply. Low-voltage devices in the E series operate at either 3.0 – 5.5 volts or 2.7 – 5.5 volts. Very fast signal transitions occur on the MCU pins. The short rise and fall times place high, short duration current demands on the power supply. To prevent noise problems, provide good power supply bypassing at the MCU. Also, use bypass capacitors that have good high-frequency characteristics and situate them as close to the MCU as possible. Bypass requirements vary, depending on how heavily the MCU pins are loaded.

2.2 RESET

A bidirectional control signal, RESET, acts as an input to initialize the MCU to a known start-up state. It also acts as an open-drain output to indicate that an internal failure has been detected in either the clock monitor or COP watchdog circuit. The CPU distinguishes between internal and external reset conditions by sensing whether the reset pin rises to a logic one in less than two E-clock cycles after a reset has occurred. Do

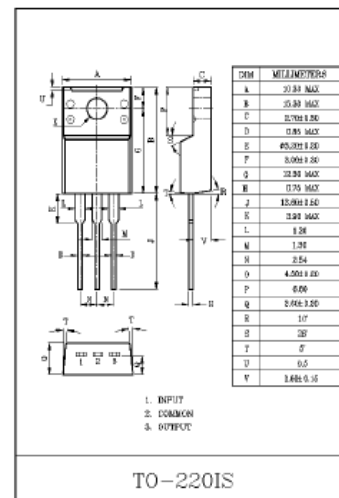
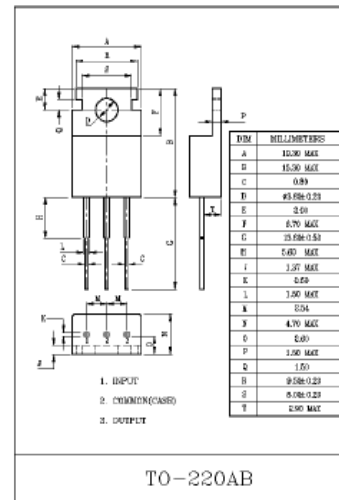
THREE TERMINAL POSITIVE VOLTAGE REGULATORS
 5V, 6V, 8V, 9V, 10V, 12V, 15V, 18V, 20V, 24V.

FEATURES

- Suitable for C-MOS, TTL, the Other Digital IC's Power Supply.
- Internal Thermal Overload Protection.
- Internal Short Circuit Current Limiting.
- Output Current in Excess of 1A.
- Satisfies IEC-65 Specification. (International Electrotechnical Commission).

MAXIMUM RATINGS (Ta=25°C)

CHARACTERISTIC		SYMBOL	RATING	UNIT
Input Voltage	KIA7805AP/API~ KIA7815AP/API	V _{IN}	35	V
	KIA7818AP/API~ KIA7824AP/API		40	
Power Dissipation (Tc=25°C)		P _D	20.8	W
Power Dissipation (Without Heatsink)		P _D	2.0	W
Operating Junction Temperature		T _J	-30~150	°C
Storage Temperature		T _{stg}	-55~150	°C



MAXIM

+5V-Powered, Multichannel RS-232 Drivers/Receivers

MAX220-MAX249

General Description

The MAX220-MAX249 family of line drivers/receivers is intended for all EIA/TIA-232E and V.28/V.24 communications interfaces, particularly applications where $\pm 12V$ is not available.

These parts are especially useful in battery-powered systems, since their low-power shutdown mode reduces power dissipation to less than $5\mu W$. The MAX225, MAX233, MAX235, and MAX245/MAX246/MAX247 use no external components and are recommended for applications where printed circuit board space is critical.

Applications

Portable Computers
 Low-Power Modems
 Interface Translation
 Battery-Powered RS-232 Systems
 Multidrop RS-232 Networks

Features

Superior to Bipolar

- ◆ Operate from Single +5V Power Supply (+5V and +12V—MAX231/MAX239)
- ◆ Low-Power Receive Mode in Shutdown (MAX223/MAX242)
- ◆ Meet All EIA/TIA-232E and V.28 Specifications
- ◆ Multiple Drivers and Receivers
- ◆ 3-State Driver and Receiver Outputs
- ◆ Open-Line Detection (MAX243)

Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX220CPE	0°C to +70°C	16 Plastic DIP
MAX220CSE	0°C to +70°C	16 Narrow SO
MAX220CWE	0°C to +70°C	16 Wide SO
MAX220C/D	0°C to +70°C	Dice*
MAX220EPE	-40°C to +85°C	16 Plastic DIP
MAX220ESE	-40°C to +85°C	16 Narrow SO
MAX220EWE	-40°C to +85°C	16 Wide SO
MAX220EJE	-40°C to +85°C	16 CERDIP
MAX220MJE	-55°C to +125°C	16 CERDIP

Ordering information continued at end of data sheet.

*Contact factory for dice specifications.

Selection Table

Part Number	Power Supply (V)	No. of RS-232 Drivers/Rx	No. of Ext. Caps	Nominal Cap. Value (μF)	SHDN & Three-State	Rx Active in SHDN	Data Rate (kbps)	Features
MAX220	+5	2/2	4	0.1	No	—	120	Ultra-low-power, industry-standard pinout
MAX222	+5	2/2	4	0.1	Yes	—	200	Low-power shutdown
MAX223 (MAX213)	+5	4/5	4	1.0 (0.1)	Yes	✓	120	MAX241 and receivers active in shutdown
MAX225	+5	5/5	0	—	Yes	✓	120	Available in SO
MAX230 (MAX200)	+5	5/0	4	1.0 (0.1)	Yes	—	120	5 drivers with shutdown
MAX231 (MAX201)	+5 and +7.5 to +13.2	2/2	2	1.0 (0.1)	No	—	120	Standard +5/+12V or battery supplies; same functions as MAX232
MAX232 (MAX202)	+5	2/2	4	1.0 (0.1)	No	—	120 (64)	Industry standard
MAX232A	+5	2/2	4	0.1	No	—	200	Higher slew rate, small caps
MAX233 (MAX203)	+5	2/2	0	—	No	—	120	No external caps
MAX233A	+5	2/2	0	—	No	—	200	No external caps, high slew rate
MAX234 (MAX204)	+5	4/0	4	1.0 (0.1)	No	—	120	Replaces 1488
MAX235 (MAX205)	+5	5/5	0	—	Yes	—	120	No external caps
MAX236 (MAX206)	+5	4/3	4	1.0 (0.1)	Yes	—	120	Shutdown, three state
MAX237 (MAX207)	+5	5/3	4	1.0 (0.1)	No	—	120	Complements IBM PC serial port
MAX238 (MAX208)	+5	4/4	4	1.0 (0.1)	No	—	120	Replaces 1488 and 1489
MAX239 (MAX209)	+5 and +7.5 to +13.2	3/5	2	1.0 (0.1)	No	—	120	Standard +5/+12V or battery supplies; single-package solution for IBM PC serial port
MAX240	+5	5/5	4	1.0	Yes	—	120	DIP or flatpack package
MAX241 (MAX211)	+5	4/5	4	1.0 (0.1)	Yes	—	120	Complete IBM PC serial port
MAX242	+5	2/2	4	0.1	Yes	✓	200	Separate shutdown and enable
MAX243	+5	2/2	4	0.1	No	—	200	Open-line detection simplifies cabling
MAX244	+5	8/10	4	1.0	No	—	120	High slew rate
MAX245	+5	8/10	0	—	Yes	✓	120	High slew rate, int. caps, two shutdown modes
MAX246	+5	8/10	0	—	Yes	✓	120	High slew rate, int. caps, three shutdown modes
MAX247	+5	8/9	0	—	Yes	✓	120	High slew rate, int. caps, nine operating modes
MAX248	+5	8/8	4	1.0	Yes	✓	120	High slew rate, selective half-chip enables
MAX249	+5	6/10	4	1.0	Yes	✓	120	Available in quad flatpack package

MAXIM

Maxim Integrated Products 1

For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

+5V-Powered, Multichannel RS-232 Drivers/Receivers

MAX220-MAX249

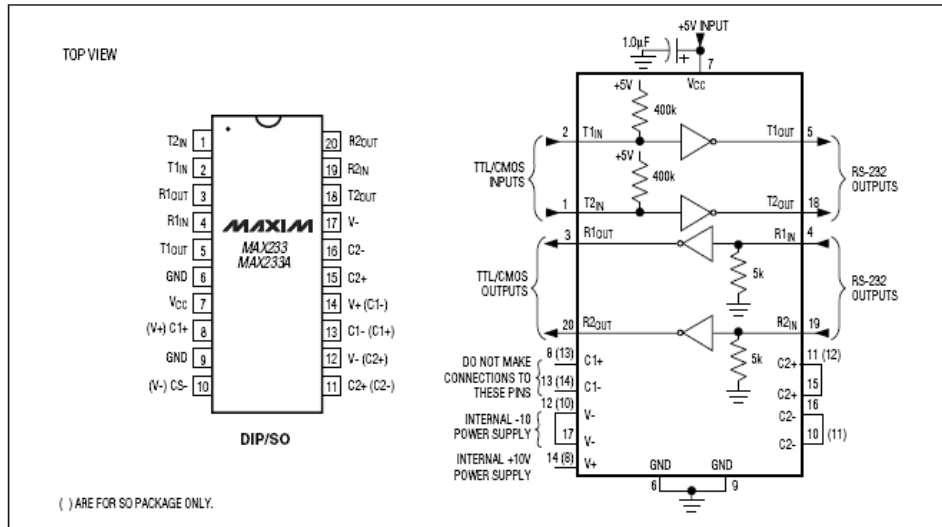


Figure 11. MAX233/MAX233A Pin Configuration and Typical Operating Circuit

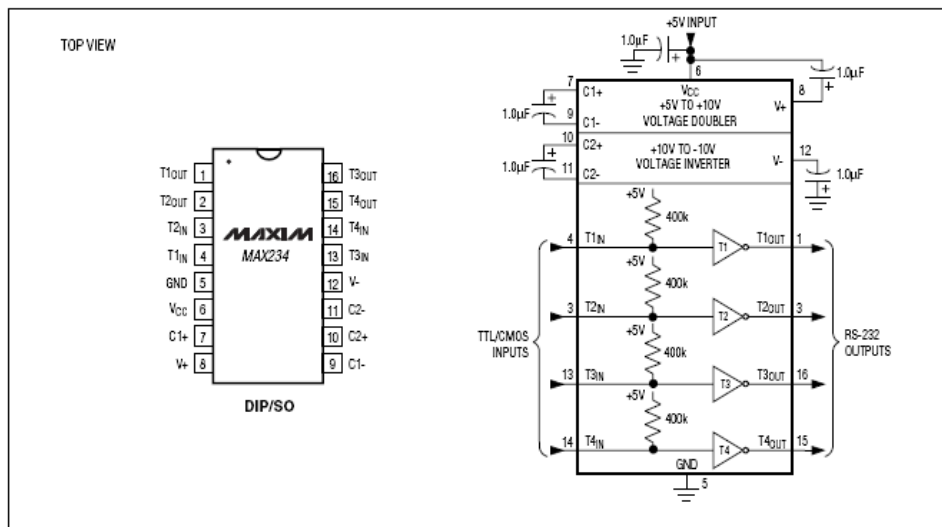


Figure 12. MAX234 Pin Configuration and Typical Operating Circuit



HT12A/HT12E 2¹² Series of Encoders

Features

- Operating voltage
 - 2.4V~5V for the HT12A
 - 2.4V~12V for the HT12E
- Low power and high noise immunity CMOS technology
- Low standby current: 0.1μA (typ.) at V_{DD}=5V
- HT12A with a 38kHz carrier for infrared transmission medium
- Minimum transmission word
 - Four words for the HT12E
 - One word for the HT12A
- Built-in oscillator needs only 5% resistor
- Data code has positive polarity
- Minimal external components
- HT12A/E: 18-pin DIP/20-pin SOP package

Applications

- Burglar alarm system
- Smoke and fire alarm system
- Garage door controllers
- Car door controllers
- Car alarm system
- Security system
- Cordless telephones
- Other remote control systems

General Description

The 2¹² encoders are a series of CMOS LSIs for remote control system applications. They are capable of encoding information which consists of N address bits and 12-N data bits. Each address/data input can be set to one of the two logic states. The programmed addresses/data are transmitted together with the header bits

via an RF or an infrared transmission medium upon receipt of a trigger signal. The capability to select a \overline{TE} trigger on the HT12E or a DATA trigger on the HT12A further enhances the application flexibility of the 2¹² series of encoders. The HT12A additionally provides a 38kHz carrier for infrared systems.

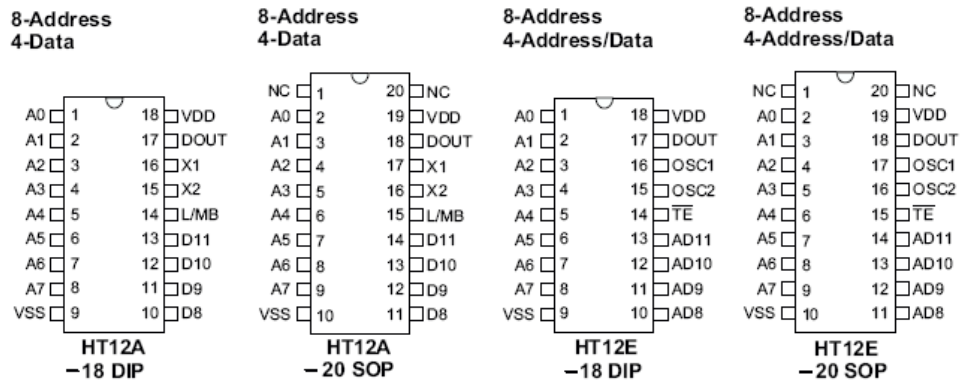
Selection Table

Function Part No.	Address No.	Address/ Data No.	Data No.	Oscillator	Trigger	Package	Carrier Output	Negative Polarity
HT12A	8	0	4	455kHz resonator	D8~D11	18 DIP 20 SOP	38kHz	No
HT12E	8	4	0	RC oscillator	\overline{TE}	18 DIP 20 SOP	No	No

Note: Address/Data represents pins that can be address or data according to the decoder requirement.



Pin Assignment



Pin Description

Pin Name	I/O	Internal Connection	Description
A0~A7	I	CMOS IN Pull-high (HT12A) NMOS TRANSMISSION GATE PROTECTION DIODE (HT12E)	Input pins for address A0~A7 setting These pins can be externally set to VSS or left open
AD8~AD11	I	NMOS TRANSMISSION GATE PROTECTION DIODE (HT12E)	Input pins for address/data AD8~AD11 setting These pins can be externally set to VSS or left open
D8~D11	I	CMOS IN Pull-high	Input pins for data D8~D11 setting and transmission enable, active low These pins should be externally set to VSS or left open (see Note)
DOUT	O	CMOS OUT	Encoder data serial transmission output
L/MB	I	CMOS IN Pull-high	Latch/Momentary transmission format selection pin: Latch: Floating or VDD Momentary: VSS



2¹² Series of Decoders

Features

- Operating voltage: 2.4V~12V
- Low power and high noise immunity CMOS technology
- Low standby current
- Capable of decoding 12 bits of information
- Pair with Holtek's 2¹² series of encoders
- Binary address setting
- Received codes are checked 3 times
- Address/Data number combination
 - HT12D: 8 address bits and 4 data bits
 - HT12F: 12 address bits only
- Built-in oscillator needs only 5% resistor
- Valid transmission indicator
- Easy interface with an RF or an infrared transmission medium
- Minimal external components

Applications

- Burglar alarm system
- Smoke and fire alarm system
- Garage door controllers
- Car door controllers
- Car alarm system
- Security system
- Cordless telephones
- Other remote control systems

General Description

The 2¹² decoders are a series of CMOS LSIs for remote control system applications. They are paired with Holtek's 2¹² series of encoders (refer to the encoder/decoder cross reference table). For proper operation, a pair of encoder/decoder with the same number of addresses and data format should be chosen.

The decoders receive serial addresses and data from a programmed 2¹² series of encoders that are transmitted by a carrier using an RF or an IR transmission medium. They compare the serial input data three times continuously with

their local addresses. If no error or unmatched codes are found, the input data codes are decoded and then transferred to the output pins. The VT pin also goes high to indicate a valid transmission.

The 2¹² series of decoders are capable of decoding informations that consist of N bits of address and 12-N bits of data. Of this series, the HT12D is arranged to provide 8 address bits and 4 data bits, and HT12F is used to decode 12 bits of address information.

Selection Table

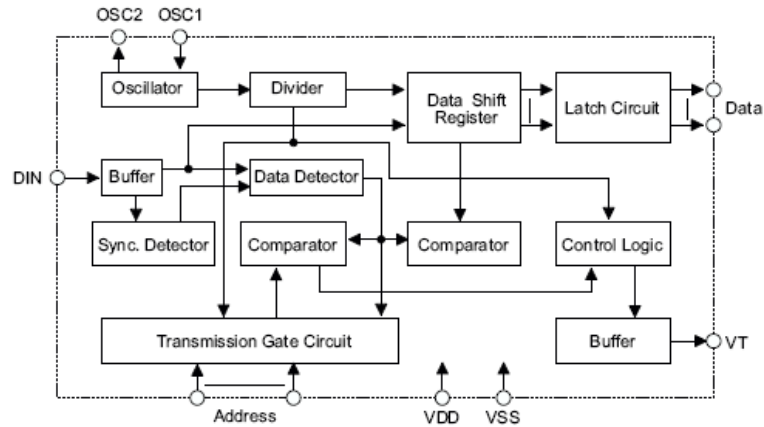
Function Part No.	Address No.	Data		VT	Oscillator	Trigger	Package
		No.	Type				
HT12D	8	4	L	√	RC oscillator	DIN active "Hi"	18 DIP/20 SOP
HT12F	12	0	—	√	RC oscillator	DIN active "Hi"	18 DIP/20 SOP

Notes: Data type: L stands for latch type data output.

VT can be used as a momentary data output.

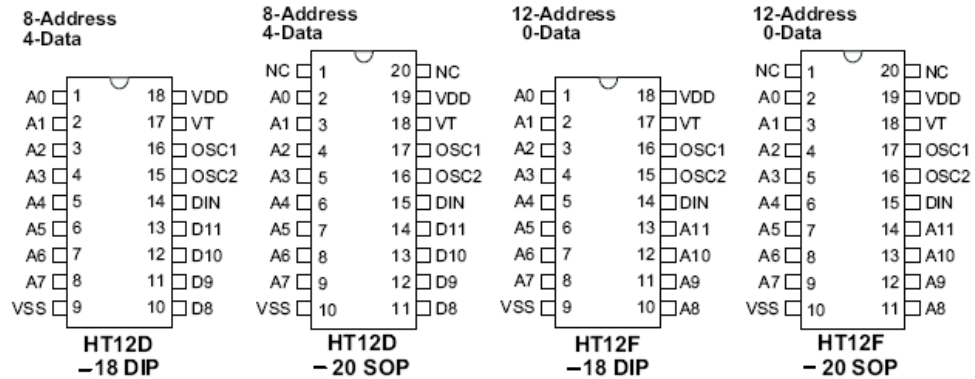


Block Diagram



Note: The address/data pins are available in various combinations (see the address/data table).

Pin Assignment



PUSH-PULL FOUR CHANNEL DRIVER WITH DIODES

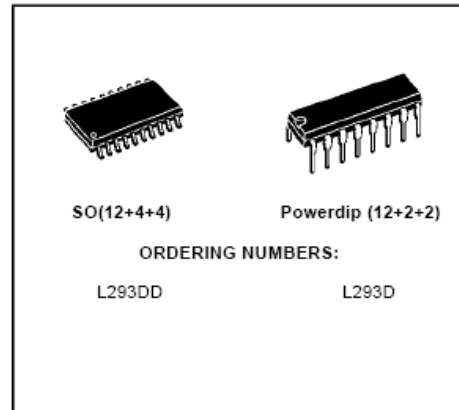
- 600mA OUTPUT CURRENT CAPABILITY PER CHANNEL
- 1.2A PEAK OUTPUT CURRENT (non repetitive) PER CHANNEL
- ENABLE FACILITY
- OVERTEMPERATURE PROTECTION
- LOGICAL "0" INPUT VOLTAGE UP TO 1.5 V (HIGH NOISE IMMUNITY)
- INTERNAL CLAMP DIODES

DESCRIPTION

The Device is a monolithic integrated high voltage, high current four channel driver designed to accept standard DTL or TTL logic levels and drive inductive loads (such as relays solenoids, DC and stepping motors) and switching power transistors.

To simplify use as two bridges each pair of channels is equipped with an enable input. A separate supply input is provided for the logic, allowing operation at a lower voltage and internal clamp diodes are included.

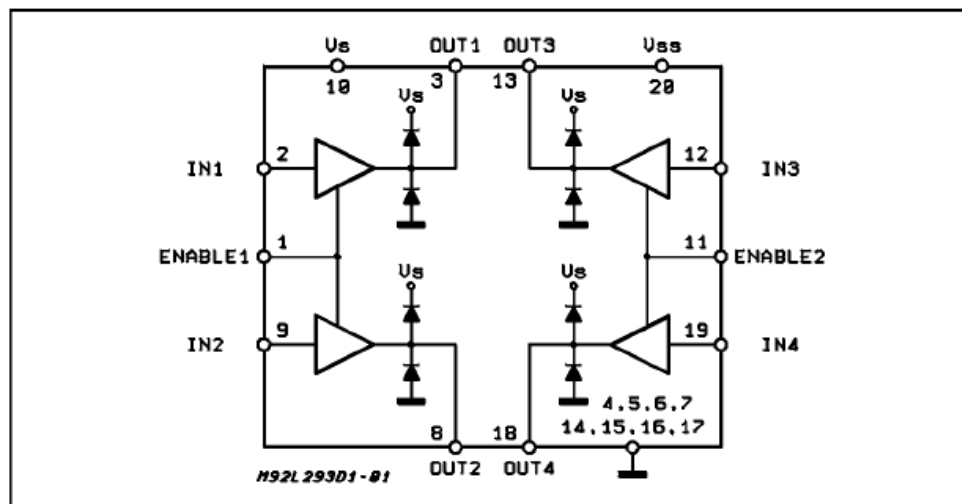
This device is suitable for use in switching applications at frequencies up to 5 kHz.



The L293D is assembled in a 16 lead plastic package which has 4 center pins connected together and used for heatsinking

The L293DD is assembled in a 20 lead surface mount which has 8 center pins connected together and used for heatsinking.

BLOCK DIAGRAM

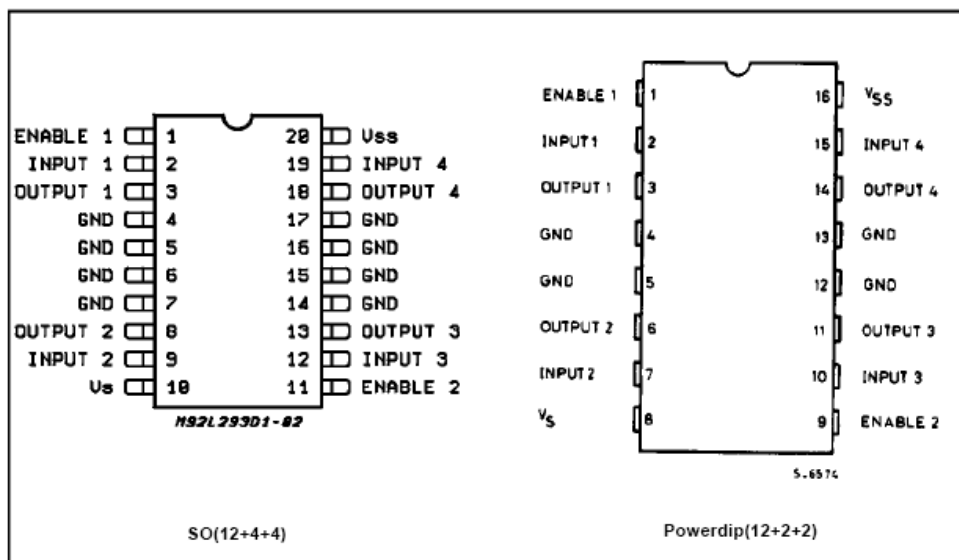


L293D - L293DD

ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Value	Unit
V_S	Supply Voltage	36	V
V_{SS}	Logic Supply Voltage	36	V
V_i	Input Voltage	7	V
V_{en}	Enable Voltage	7	V
I_o	Peak Output Current (100 μ s non repetitive)	1.2	A
P_{tot}	Total Power Dissipation at $T_{pins} = 90$ °C	4	W
T_{stg}, T_j	Storage and Junction Temperature	- 40 to 150	°C

PIN CONNECTIONS (Top view)



THERMAL DATA

Symbol	Description	DIP	SO	Unit
$R_{th(j-pins)}$	Thermal Resistance Junction-pins	max.	14	°C/W
$R_{th(j-amb)}$	Thermal Resistance junction-ambient	max.	50 (*)	°C/W
$R_{th(j-case)}$	Thermal Resistance Junction-case	max.	14	

(*) With 6sq. cm on board heatsink.



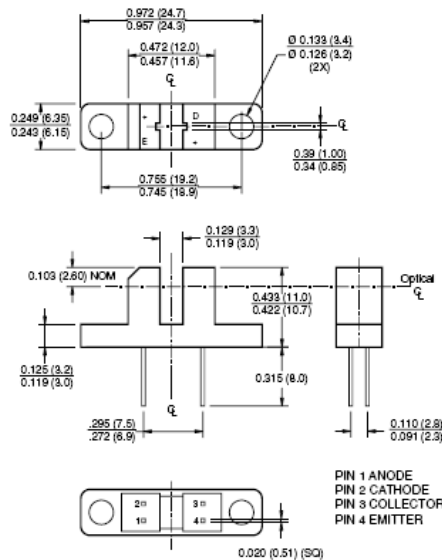
PHOTODARLINGTON OPTICAL INTERRUPTER SWITCH

H21B1

H21B2

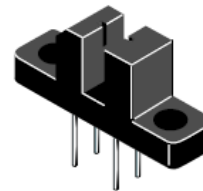
H21B3

PACKAGE DIMENSIONS

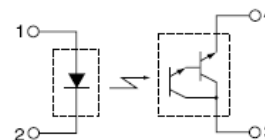


NOTES:

1. Dimensions for all drawings are in inches (mm).
2. Tolerance of $\pm .010$ (.25) on all non-nominal dimensions unless otherwise specified.



SCHEMATIC



DESCRIPTION

The H21B1, H21B2 and H21B3 consist of a gallium arsenide infrared emitting diode coupled with a silicon photodarlington in a plastic housing. The packaging system is designed to optimize the mechanical resolution, coupling efficiency, ambient light rejection, cost and reliability. The gap in the housing provides a means of interrupting the signal with an opaque material, switching the output from an "ON" to an "OFF" state.

FEATURES

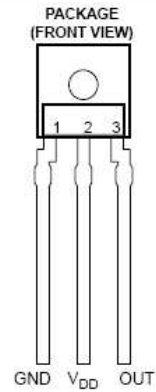
- Opaque housing
- Low cost
- .035" apertures
- High $I_{C(ON)}$



TSL250R, TSL251R, TSL252R LIGHT-TO-VOLTAGE OPTICAL SENSORS

TAOS028A – MAY 2001

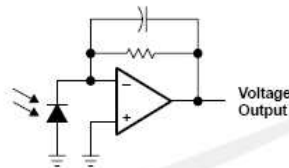
- Monolithic Silicon IC Containing Photodiode, Operational Amplifier, and Feedback Components
- Converts Light Intensity to a Voltage
- High Irradiance Responsivity, Typically 137 mV/($\mu\text{W}/\text{cm}^2$) at $\lambda_p = 635 \text{ nm}$ (TSL250R)
- Compact 3-Lead Clear Plastic Package
- Single Voltage Supply Operation
- Low Dark (Offset) Voltage....10mV Max
- Low Supply Current.....1.1 mA Typical
- Wide Supply-Voltage Range.... 2.7 V to 5.5 V
- Replacements for TSL250, TSL251, and TSL252



Description

The TSL250R, TSL251R, and TSL252R are light-to-voltage optical sensors, each combining a photodiode and a transimpedance amplifier (feedback resistor = 16 M Ω , 8 M Ω , and 2.8 M Ω respectively) on a single monolithic IC. Output voltage is directly proportional to the light intensity (irradiance) on the photodiode. These devices have improved amplifier offset-voltage stability and low power consumption and are supplied in a 3-lead clear plastic sidelooker package with an integral lens.

Functional Block Diagram



Terminal Functions

TERMINAL NAME	NO.	DESCRIPTION
GND	1	Ground (substrate). All voltages are referenced to GND.
OUT	3	Output voltage
V _{DD}	2	Supply voltage

www.taosinc.com

Copyright © 2001, TAOS Inc.

Texas Advanced Optoelectronic Solutions Inc.
800 Jupiter Road, Suite 205 • Plano, TX 75074 • (972) 673-0759

LM35

Precision Centigrade Temperature Sensors

General Description

The LM35 series are precision integrated-circuit temperature sensors, whose output voltage is linearly proportional to the Celsius (Centigrade) temperature. The LM35 thus has an advantage over linear temperature sensors calibrated in ° Kelvin, as the user is not required to subtract a large constant voltage from its output to obtain convenient Centigrade scaling. The LM35 does not require any external calibration or trimming to provide typical accuracies of $\pm 1/4^\circ\text{C}$ at room temperature and $\pm 3/4^\circ\text{C}$ over a full -55 to $+150^\circ\text{C}$ temperature range. Low cost is assured by trimming and calibration at the wafer level. The LM35's low output impedance, linear output, and precise inherent calibration make interfacing to readout or control circuitry especially easy. It can be used with single power supplies, or with plus and minus supplies. As it draws only $60\ \mu\text{A}$ from its supply, it has very low self-heating, less than 0.1°C in still air. The LM35 is rated to operate over a -55° to $+150^\circ\text{C}$ temperature range, while the LM35C is rated for a -40° to $+110^\circ\text{C}$ range (-10° with improved accuracy). The LM35 series is available pack-

aged in hermetic TO-46 transistor packages, while the LM35C, LM35CA, and LM35D are also available in the plastic TO-92 transistor package. The LM35D is also available in an 8-lead surface mount small outline package and a plastic TO-220 package.

Features

- Calibrated directly in ° Celsius (Centigrade)
- Linear $+10.0\ \text{mV}/^\circ\text{C}$ scale factor
- 0.5°C accuracy guaranteeable (at $+25^\circ\text{C}$)
- Rated for full -55° to $+150^\circ\text{C}$ range
- Suitable for remote applications
- Low cost due to wafer-level trimming
- Operates from 4 to 30 volts
- Less than $60\ \mu\text{A}$ current drain
- Low self-heating, 0.08°C in still air
- Nonlinearity only $\pm 1/4^\circ\text{C}$ typical
- Low impedance output, $0.1\ \Omega$ for 1 mA load

Typical Applications

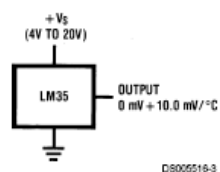
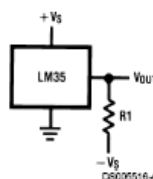


FIGURE 1. Basic Centigrade Temperature Sensor
($+2^\circ\text{C}$ to $+150^\circ\text{C}$)

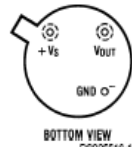


Choose $R_1 = -V_S/60\ \mu\text{A}$
 $V_{\text{OUT}} = +1,500\ \text{mV}$ at $+150^\circ\text{C}$
 $= +250\ \text{mV}$ at $+25^\circ\text{C}$
 $= -550\ \text{mV}$ at -55°C

FIGURE 2. Full-Range Centigrade Temperature Sensor

Connection Diagrams

**TO-46
Metal Can Package***

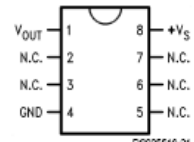


BOTTOM VIEW
D8005516-1

*Case is connected to negative pin (GND)

Order Number LM35H, LM35AH, LM35CH, LM35CAH or LM35DH
See NS Package Number H03H

**SO-8
Small Outline Molded Package**

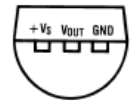


D8005516-21

N.C. = No Connection

Top View
Order Number LM35DM
See NS Package Number M08A

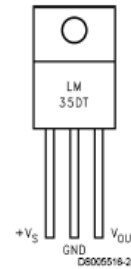
**TO-92
Plastic Package**



BOTTOM VIEW
D8005516-2

Order Number LM35CZ, LM35CAZ or LM35DZ
See NS Package Number Z03A

**TO-220
Plastic Package***



D8005516-24

*Tab is connected to the negative pin (GND).

Note: The LM35DT pinout is different than the discontinued LM35DP.

Order Number LM35DT
See NS Package Number TA03F

IS1U60/IS1U60L

Sensors with 1-Package Design of Remote Control Detecting Functions owing to OPIC

■ Features

1. 1-package design owing to adoption of OPIC
2. Compact
(Volume : About 1/8 compared with GP1U58X)
3. B.P.F. (Band Pass Frequency) : (TYP. 38kHz)
4. Aspherical lens

■ Applications

1. Audio equipment
2. Cameras

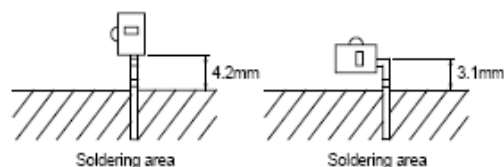
■ Absolute Maximum Ratings

(Ta=25°C)

Parameter	Symbol	Rating	Unit
Supply voltage	V _{CC}	0 to 6.0	V
*1)Operating temperature	T _{OP}	-10 to +60	°C
Storage temperature	T _{STG}	-20 to +70	°C
**2)Soldering temperature	T _{SOL}	260	°C

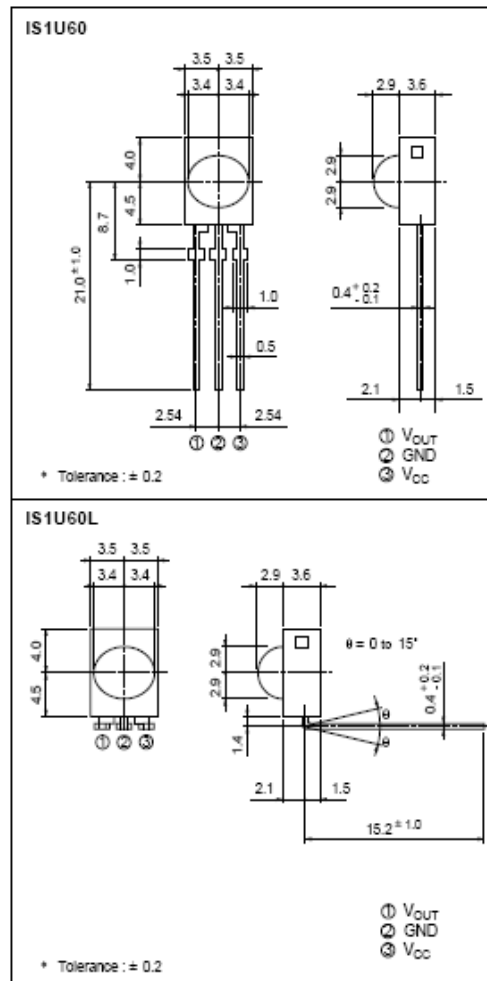
*1 No dew condensation is allowed.

**2 For 5 seconds



■ Outline Dimensions

(Unit : mm)



* "OPIC" (Optical IC) is a trademark of the SHARP Corporation.

An OPIC consists of a light-detecting element and signal-processing circuit integrated onto a single chip.

■ Recommended Operating Conditions

Parameter	Symbol	Recommended operating conditions	Unit
Operating supply voltage	V _{CC}	4.7 to 5.3	V

* In the absence of confirmation by device specification sheets, SHARP takes no responsibility for any defects that occur in equipment using any of SHARP's devices, shown in catalogs, data books, etc. Contact SHARP in order to obtain the latest version of the device specification sheets before using any SHARP's device.*