

**AUTOMATIC TESTER DEVICE FOR EARTH LEAKAGE CIRCUIT
BREAKER**

MOHD AZRAIE B SUARIN

UNIVERSITI MALAYSIA PAHANG

UNIVERSITI MALAYSIA PAHANG

BORANG PENGESAHAN STATUS TESIS♦

JUDUL: **AUTOMATIC TESTER DEVICE FOR EARTH LEAKAGE
CIRCUIT BREAKER**

SESI PENGAJIAN: **2007/2008**

Saya **MOHD AZRAIE BIN SUARIN (850314-10-5181)**
(HURUF BESAR)

mengaku membenarkan tesis (Sarjana Muda/~~Sarjana~~ /~~Doktor Falsafah~~)* ini disimpan di Perpustakaan dengan syarat-syarat kegunaan seperti berikut:

1. Tesis adalah hakmilik Kolej Universiti Kejuruteraan & Teknologi Malaysia.
2. Perpustakaan dibenarkan membuat salinan untuk tujuan pengajian sahaja.
3. Perpustakaan dibenarkan membuat salinan tesis ini sebagai bahan pertukaran antara institusi pengajian tinggi.
4. **Sila tandakan (√)

☐

SULIT

(Mengandungi maklumat yang berdarjah keselamatan atau kepentingan Malaysia seperti yang termaktub di dalam AKTA RAHSIA RASMI 1972)

☐

TERHAD

(Mengandungi maklumat TERHAD yang telah ditentukan oleh organisasi/badan di mana penyelidikan dijalankan)

☒

TIDAK TERHAD

Disahkan oleh:

(TANDATANGAN PENULIS)

(TANDATANGAN PENYELIA)

Alamat Tetap:

**NO 20 A TAMAN SERI JAYA,
45500 TANJUNG KARANG,
SELANGOR DARUL EHSAN.**

**RAJA MOHD TAUFIKA BIN
RAJA ISMAIL**
(Nama penyelia)

Tarikh: **NOVEMBER 2007**

Tarikh: **NOVEMBER 2007**

CATATAN: * Potong yang tidak berkenaan.
 ** Jika tesis ini SULIT atau TERHAD, sila lampirkan surat daripada pihak berkuasa/organisasi berkenaan dengan menyatakan sekali tempoh tesis ini perlu dikelaskan sebagai atau TERHAD.
 ♦ Tesis dimaksudkan sebagai tesis bagi Ijazah doktor Falsafah dan Sarjana secara Penyelidikan, atau disertasi bagi pengajian secara kerja kursus dan penyelidikan, atau Laporan Projek Sarjana Muda (PSM).

“I hereby acknowledge that the scope and quality of this thesis is qualified for the award
of the Bachelor Degree of Electrical Engineering (Power System)”

Signature : _____

Name : EN.RAJA MOHD TAUFICA B RAJA ISMAIL

Date : _____

**AUTOMATIC TESTER DEVICE FOR EARTH LEAKAGE CIRCUIT
BREAKER (ELCB)**

MOHD AZRAIE B SUARIN

**This thesis is submitted as partial fulfillment of the requirement for the award of
the Bachelor Degree of Electrical Engineering (Power System)**

**Faculty of Electrical & Electronic Engineering
University Malaysia Pahang
(UMP)**

NOVEMBER, 2007

“All the trademark and copyright use herein are property of their respective owner. Reference of information from other sources is quoted accordingly; otherwise the information presented in this report is solely work of the author.”

Signature : _____

Author : **MOHD AZRAIE B SUARIN**

Date : **30 NOVEMBER 2007**

Specially dedicated to
My beloved parent

ACKNOWLEDGMENT

Firstly, thank to God throughout all His Almighty kindness and loveliness for letting me to finish my final year project. Secondly, I wish to hand a million thank to this final year project supervisor En. Raja Mohd Taufika Bin Raja Ismail for his encouragement guidance and consistent more supports in finishing this project. I am also very thankful to my academic advisor Pn. Zailini binti Mohd Ali for guidances and motivation.

Here, I also to thank UMP associates that contribute in my project progress either directly or indirectly. Also, thank to En. Salmizan because help me to get all component I need for the project.

My fellow colleagues should also be recognized for their continuous support at any occasions. My great thanks to my family especially my beloved father and mother that very concern about my project. Not to forget the kindness friends continuous support me during finishing the project. For all of that, I am very thankful to the cooperation and contribution form everyone that has driven me to accomplished of this project. To wrap all this in one, thank you for everything. May Allah bless all of you.

ABSTRACT

Power system protection plays important role for the safety of humans and electrical equipments in houses or buildings. Besides it also becomes a precondition of the system for obtaining capability and continuous power supply. Earth leakage circuit breaker (ELCB) is an important protection device especially for houses and buildings. The ELCB's spring trap will trip to isolate the fault from the system when line to ground fault occurs. So the good condition of the ELCB is very important to run the duty as a power system protector. This project is designed to test the earth leakage circuit breaker (ELCB) automatically every month by detecting current through it when it is in off condition. Microcontroller will be use in this project to make the ELCB automatically tested with programmed it for month. During test period, a current detector which is connected series with the ELCB will detect any current that flow through it. When the detector detect currents, mean that the ELCB does not function properly and LED or buzzer will be ON as an indicator for occupant, so that ELCB can be change immediately. The ELCB is in good condition and can function properly when no current detected and DC motor will be used to switch ON the ELCB's spring trap. Actually this project can improve the ELCB application and also will enhance the safety for occupant of houses and buildings.

ABSTRAK

Perlindungan sistem kuasa memainkan peranan yang penting dalam menjaga keselamatan penghuni serta peralatan elektrik sesebuah premis. Selain itu ia juga menjadi salah satu syarat yang harus dipenuhi bagi mendapatkan keupayaan sistem kuasa yang berterusan. Litar pemutus kebocoran arus kebumi (Earth Leakage Circuit Breaker / ELCB) ialah alat perlindungan yang sangat penting terutamanya untuk kegunaan rumah dan bangunan. Belantik pada litar pemutus kebocoran arus kebumi akan terbelantik untuk memisahkan kerosakkan didalam sistem kuasa apabila berlaku kebocoran arus. Oleh itu ELCB mestilah dalam keadaan yang baik supaya dapat menjalankan tugasnya sebagai pelindung terhadap sistem kuasa. Projek ini direka untuk menguji ELCB secara automatik setiap bulan dengan mengesan arus yang mengalir melaluinya semasa ia dalam keadaan tidak hidup. Mikropengawal akan digunakan didalam projek ini supaya ELCB dapat diuji secara automatik dengan mengaturlcara untuk masa sebulan. Semasa dalam ujian, satu pengesan arus yang telah disambungkan secara sesiri dengan ELCB akan mengesan sebarang arus yang mengalir melaluinya. Jika pengesan arus dapat mengesan arus yang mengalir melalui ELCB, ini bermakna ELCB itu tidak berada didalam keadaan yang baik dan LED atau bazer akan di hidupkan sebagai penunjuk kepada penghuni rumah atau bangunan supaya ELCB dapat ditukarkan dengan segera. ELCB didalam keadaan yang baik sekiranya tiada arus yang dapat dikesan dan motor arus terus (DC motor) akan digunakan untuk menolak semula belantik pada ELCB. Sebenarnya projek ini dapat meningkatkan penggunaan ELCB serta dapat meningkatkan keselamatan terhadap penghuni rumah dan bangunan.

TABLE OF CONTENTS

| CHAPTER | CONTENTS | PAGE |
|----------------|-----------------------|-------------|
| | TITLE | i |
| | DECLARATION | ii |
| | DEDICATION | iii |
| | ACKNOWLEDGEMENT | iv |
| | ABSTRACT | v |
| | ABSTRAK | vi |
| | TABLE OF CONTENTS | vii |
| | LIST OF FIGURE | xii |
| | LIST OF TABLE | xv |
| | LIST OF ABBREVIATIONS | xvi |
| | LIST OF APPENDIX | xvii |

| | | |
|-------|---|----|
| 1 | INTRODUCTION | 1 |
| 1.1 | Background | 1 |
| 1.1.1 | Circuit breaker | 2 |
| 1.1.2 | Automatic tester device for ELCB | 2 |
| 1.1.3 | Automatic ELCB's trip | 3 |
| 1.1.4 | ELCB's current detector | 3 |
| 1.1.5 | Automatic switch on ELCB's spring trap. | 4 |
| 1.2 | Problem statement | 4 |
| 1.3 | Project objectives | 4 |
| 1.4 | Project scopes | 5 |
| 2 | LITERATURE REVIEW | 6 |
| 2.1 | Introduction | 6 |
| 2.1.1 | Single phase system | 6 |
| 2.1.3 | Circuit breakers | 7 |
| 2.1.3 | Circuit breaker operation | 8 |
| 2.1.4 | Residual current circuit breaker (RCCB) | 10 |
| 2.1.5 | RCCB operation | 11 |
| 2.1.6 | Principal operation of RCCB | 11 |
| 2.1.7 | Flow operation of RCCB | 13 |
| 2.2 | Hardware part | 15 |

| | | |
|-------|--|----|
| 2.2.1 | Microcontroller (PIC 16F877A). | 15 |
| 2.2.2 | Voltage regulator circuit | 18 |
| 2.2.3 | Relay | 18 |
| 2.2.4 | Darlington transistor array (ULN 20003A) | 19 |
| 2.2.5 | DC motor (automotive power window motor) | 20 |
| 2.2.6 | Current detectors | 21 |
| 2.3 | Software part | 23 |
| 2.3.1 | ISIS PROFESIONAL software | 24 |
| 2.3.2 | PCW C compiler software | 26 |
| 2.3.3 | MELABS programmer | 26 |
| 3 | METHODOLOGY | 30 |
| 3.1 | Introduction | 30 |
| 3.2 | Overall system design | 31 |
| 3.3 | Hardware Design | 32 |
| 3.3.1 | Controller circuit design | 32 |
| 3.3.2 | Current detector design | 34 |
| 3.3.3 | DC motor controller | 34 |
| 3.4 | Software Design | 36 |
| 3.4.1 | ISIS PROFESIONAL | 38 |
| 3.4.2 | PCW C compiler IDE | 38 |

| | | |
|---------|---|----|
| 4 | RESULT, DISCUSSION AND ANALYSIS | |
| 4.1 | Introduction | 40 |
| 4.2 | Result of the three main part of the hardware | 40 |
| 4.2.1 | Result of controller circuit | 41 |
| 4.2.2 | Result of current detector circuit | 42 |
| 4.2.2.1 | Result of damaged ELCB | 43 |
| 4.2.2.2 | Result of undamaged ELCB | 43 |
| 4.2.3 | Results for DC motor control | 44 |
| 4.3 | Result from software simulation | 45 |
| 4.3.1 | Simulation result of controller circuit | 45 |
| 4.3.2 | Simulation result of current detector | 47 |
| 4.3.3 | Simulation result of DC motor control | 48 |
| 4.4 | Analysis and discussion | 50 |
| 4.4.1 | The controller circuit | 50 |
| 4.4.2 | Current detector | 50 |
| 4.4.3 | DC motor control | 52 |
| 5 | CONCLUSION | 53 |
| 5.1 | Summary Of project | 53 |

| | | |
|------------|-------------------------------|-------|
| 5.2 | Conclusion | 54 |
| 5.3 | Recommendation | 55 |
| 5.3.1 | Costing and commercialization | 55 |
| REFERENCE | | 57 |
| APPENDIX A | | 58 |
| APPENDIX B | | 61 |
| APPENDIX C | | 65-84 |

LIST OF FIGURE

| FIGURE | TITLE | PAGE |
|---------------|---|-------------|
| 2.1 | Single Phase System | 7 |
| 2.2 | Internal Of Circuit Breaker | 9 |
| 2.3 | Residual current circuit breaker (RCCB) | 11 |
| 2.4 | Principal operation of ELCB | 12 |
| 2.5 | Internal mechanism of RCCB | 13 |
| 2.6 | PIC16F8777A | 15 |
| 2.7 | PIC 16F877A schematic | 16 |
| 2.8 | LM 7805 | 18 |
| 2.9 | LM 7805 circuit | 18 |
| 2.10 | Relay and symbol circuit. | 19 |
| 2.11 | ULN2003A | 19 |
| 2.12 | Logic diagram of ULN20003A | 19 |
| 2.13 | Darlington transistor circuit inside ULN2003A | 20 |

| | | |
|--------|---|----|
| 2.14 | Automotive power window motor | 21 |
| 2.15 | Current detector | 21 |
| 2.16 | Schematic of flyback converter | 22 |
| 2.17 | Full bridge rectifier circuit. | 23 |
| 2.18 | Window of ISIS PROFESSIONAL software | 25 |
| 2.19 | Window for PCW C compiler | 28 |
| 2.20 | Compile result | 28 |
| 2.21 | Windows for MELABS programmer | 29 |
| 2.22 | ZIF (zero insertion force) connection for PIC 40 pins | 29 |
| 3.1 | Design flow for automatic tester device for ELCB | 31 |
| 3.2 | Automatic tester device for ELCB hardware | 33 |
| 3.3 | Controller circuit | 33 |
| 3.4 | Current detector circuit | 35 |
| 3.5 | DC motor / power window motor | 35 |
| 3.6 | Flow chart for software design | 37 |
| 3.7 | Circuit diagram for hardware design | 39 |
| 4.1 | Overall hardware of automatic tester device for ELCB | 41 |
| 4.1(a) | Result before 10 second timer counter | 42 |
| 4.1(b) | Result after 10 second timer counter | 42 |

| | | |
|--------|---|----|
| 4.2(a) | Result for ELCB did not trip | 43 |
| 4.2(b) | Result for Current detector detects current | 43 |
| 4.3(a) | Result for ELCB's trip | 44 |
| 4.3(b) | Result for Current detector detects no current | 44 |
| 4.4(a) | Result for motor forward | 45 |
| 4.4(b) | Result for motor reverse | 45 |
| 4.5(a) | Simulation result of timer and relay1 (RL1) | 46 |
| 4.5(b) | Simulation result of relay2 (RL2) | 46 |
| 4.6(a) | Simulation result when SWITCH1 OFF | 47 |
| 4.6(b) | Simulation result when SWITCH1 ON | 48 |
| 4.7(a) | Simulation result for motor forward when relay3 (RL3) ON | 49 |
| 4.7(b) | Simulation result for motor reverses when relay4 (RL4) ON | 49 |

LIST OF TABLE

| TABLE | TITLE | PAGE |
|--------------|--|-------------|
| 2.1 | Characteristic of residual current circuit breaker (RCCB). | 10 |
| 2.2 | Portion each terminal of RCCB | 14 |
| 4.1 | Result of ELCB | 51 |
| 5.1 | Cost of controller circuit | 55 |
| 5.2 | Cost of current detector circuit | 56 |
| 5.3 | Total cost of project | 56 |

LIST OF ABBREVIATIONS

| | | |
|------|---|----------------------------------|
| ELCB | - | Earth Leakage Circuit Breaker |
| RCCB | - | Residual Current Circuit Breaker |
| DC | - | Direct Current |
| AC | - | Alternate Current |
| UPS | - | Uninterruptible Power Supply |
| EHV | - | Extra High Voltage |
| VAC | - | Voltage Alternate Current |
| VDC | - | Voltage Direct Current |
| PIC | - | Programmable Integrated Circuit |
| LED | - | Light Emitting Diode |
| SPST | - | Single Pole Single Throw |

LIST OF APPENDICES

| APPENDIX | TITLE | PAGE |
|-----------------|----------------|-------------|
| A | Circuit Design | 58 |
| B | Program Design | 61 |
| C | Data Sheet | 65-82 |

CHAPTER 1

INTRODUCTION

1.1 Background

This chapter explains about the information of circuit breaker and also explains about identification of automatic tester device for ELCB, problem statement, objective of the project and project scope.

1.1.1 Circuit breaker

Circuit breaker is an automatically operated electrical switch designed to protect an electrical circuit from damage caused by overload or short circuit. Circuit breaker can be reset (manually) to resume normal operation. Basically, circuit breaker is implemented using a solenoid (electromagnet) that's pulling force increase with the current. There are many different technologies used in circuit breaker such as:

- i. Miniature Circuit Breaker (MCB)
 - Rated current not more than 100A.
 - Trip characteristics normally not adjustable.
- ii. Moulded Case Circuit Breaker (MCCB)
 - Rated current up to 1000A.
 - Thermal or thermal magnetic operation.
 - Trip current may be adjustable.
- iii. Residual Current Device (RCD)
 - Known as a Residual Current Circuit Breaker (RCCB).
 - Detects current imbalance.
- iv. Earth Leakage Circuit Breaker (ELCB)
 - This detects earth current directly rather than detecting imbalance.
- v. Residual Current Breaker with Overcurrent Protection (RCBO)
 - Combines the function of RCD and an MCB in one package.

1.1.2 Automatic tester device for ELCB

In this project, basically have 3 main circuits. First circuit is to make the ELCB trip automatically. Second's circuit is to checks current flow through the ELCB. Last circuit is to switch ON automatically the ELCB's spring trap using a dc

motor. All the circuits controlled by microcontroller, PIC 16F877A so that the operation of this project operates with directive and fluent.

1.1.3 Automatic ELCB's trip.

Application of this circuit basically for replace the function of test button 'T' at the ELCB which is use for trip the ELCB when it pushed manually. This circuit will trip the ELCB every month, so the microcontroller is programmed with timer program for a month and will send signal to relay when the timer has been counted for a month. Normally open at the relay connection connected with life wire (L) and neutral wire (N) from power supply. When the relay received signal from microcontroller, PIC16F877A, it will energized and short the normally open's connection. Basically ELCB will trip instantaneous when the life wire (L) and the neutral wire (N) are shorted because fault is created.

1.1.4 ELCB's current detector.

After the ELCB trip, it is in off condition, so to ensure it is in good condition or not, current detector will be use. If the current detector detects no current flows through the ELCB, microcontroller, PIC16F877A, will send signal to relays for control a DC motor to push back the ELCB's spring trap and the ELCB is in good condition. Otherwise, if it detects current, the ELCB's is not in good condition and microcontroller, PIC16F877A, will send signal to ON LED or Buzzer as an indicator.

1.1.5 Automatic switch on ELCB's spring trap.

The ELCB's spring trap actually will be pushed by a DC motor but with order from microcontroller, PIC16F877A. Microcontroller will ensure the ELCB is in good condition before it sends signaling to control a DC motor to push back the ELCB's spring trap.

1.2 Problem statement.

Normally ELCB should be tested monthly to ensure it is well functioning or not and the good condition of the ELCB make it's operating fluently as an earth leakage circuit breaker when fault occurs but the problems are:

- i. The ELCB is test manually using the test button 'T' on it.
- ii. Cannot ensure the good condition of the ELCB and cannot detect current flow through it.
- iii. After test period has been done, ELCB's spring trap should be push up manually.

1.3 Project objectives.

The overall of this project is to test the ELCB every month automatically using microcontroller, PIC16F877A. This project has three main objectives to achieve such as:

- i. Trip ELCB automatically every month.
- ii. Ensure the good condition of the ELCB with current detector.
- iii. Switch ON back the ELCB's spring trap automatically.

1.4 Project scope.

The scope of this project is:

- i. To design a hardware that can take duty only for test and turn on back the ELCB and at the same time ensure the good condition of the ELCB by using current detector. This project did not function during fault situation and when the ELCB detect leakage current and trip, the spring trap must turn on back manually after that.
- ii. To design and simulate program that will be use to setting time and date for every month as input to trip the ELCB and for controlling a DC motor for turn on back ELCB after test period.
- iii. Does not have any back up circuit when the ELCB in test progress because it is difficult for make appropriate back up circuit to take ELCB duty and the suitable circuit that can be use for back up is UPS (uninterruptible power supply) which is complicated to design.

CHAPTER 2

LITERATURE REVIEW

2.1 Introduction.

This chapter will review about the single phase system, function and principal operation of circuit breaker and also will discuss about application of residual current circuit breaker (RCCB). Then it will review about components of hardware and software that will be use to make this project.

2.1.1 Single phase system

Single phase electric power refers to the distribution of electric system using a system in which all the voltage of the supply varies in unison. Standard frequencies are either 50 or 60 Hz.

A single phase load may be powered from a three phase distribution system either by connection between a phase and neutral (120V or 220V). On higher voltage system (kilovolt), a single phase transformer is use to supply a low voltage system. Single phase power distribution is used especially in rural area, were the cost of a three phase distribution network is high. Typically, a third conductor is called a ground or earth use for safety, and ordinarily only carries significant current when there is a current fault.

Although the single phase system has safety (earth conductor) but this system can not perfectly protect the electrical circuit, electrical equipment and also human life from the high voltage. So, the circuit breaker is needed to make more protection. [1]



Figure 2.1: Single phase system.

2.1.2 Circuit breakers.

The device is use for open or closes an electric power circuit either during normal power system operation or during abnormal conditions. A circuit breaker serves in the course of normal system operation to energize or disenergize loads. During abnormal conditions, when excessive current develops, a circuit breaker opens to protect equipment and surroundings from possible damage due to excess current. These abnormal currents are usually the result of short circuits created by lightning, accidents, deterioration of equipment, or sustained overloads.

Formerly, all circuit breakers were electromechanical devices. In these breakers a mechanism operates one or more pairs of contacts to make or break the circuit. The mechanism is powered electromagnetically, pneumatically, or hydraulically. The contacts are located in a part termed the interrupter. When the contacts are parted, opening the metallic conductive circuit, an electric arc is created between the contacts. This arc is a high-temperature ionized gas with an electrical conductivity comparable to graphite. Thus the current continues to flow through the arc. The function of the interrupter is to extinguish the arc, completing circuit-breaking action. [2]

In oil circuit breakers, the arc is drawn in oil. The intense heat of the arc decomposes the oil, generating high pressure that produces a fluid flow through the arc to carry energy away. At transmission voltages below 345 kV, oil breakers used to be popular. They are increasingly losing ground to gas-blast circuit breakers such as air-blast breakers and SF₆ circuit breakers.

In air-blast circuit breakers, air is compressed to high pressures. When the contacts part, a blast valve is opened to discharge the high-pressure air to ambient, thus creating a very-high-velocity flow nears the arc to dissipate the energy. In SF₆ circuit breakers, the same principle is employed, with SF₆ as the medium instead of air. In the “puffer” SF₆ breaker, the motion of the contacts compresses the gas and forces it to flow through an orifice into the neighborhood of the arc. Both types of SF₆ breakers have been developed for EHV (extra high voltage) transmission systems.

Two other types of circuit breakers have been developed. The vacuum breaker, another electromechanical device, uses the rapid dielectric recovery and high dielectric strength of vacuum. A pair of contacts is hermetically sealed in a vacuum envelope. Actuating motion is transmitted through bellows to the movable.[3]

2.1.3 Circuit breaker operation.

Circuit breaker is implemented using a solenoid (electromagnet) that's pulling force increases with the current. The circuit breaker's contacts are held closed by a latch and, as the current in the solenoid increases beyond the rating of the circuit breaker, the solenoid's pull releases the latch which then allows the contacts to open by spring action. The core is restrained by a spring until the current exceeds the breaker rating. During an overload, the solenoid pulls the core through the fluid to close the magnetic circuit, which then provides sufficient force to release the latch. Short circuit currents provide sufficient solenoid force to release the latch regardless of core position thus bypassing the delay feature. Ambient temperature affects the time delay but does not affect the current rating of a circuit breaker. [4]

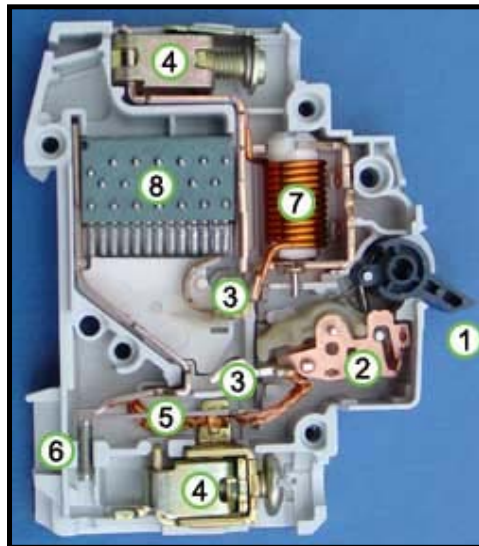


Figure 2.2: Internal of circuit breaker

1. Actuator lever - used to manually trip and reset the circuit breaker. Also indicates the status of the circuit breaker (On or Off/tripped). Most breakers are designed so they can still trip even if the lever is held or locked in the on position. This is sometimes referred to as "free trip" or "positive trip" operation.
2. Actuator mechanism - forces the contacts together or apart.

3. Contacts - Allow current to flow when touching and break the flow of current when moved apart.
4. Terminals
5. Bimetallic strip
6. Calibration screw - allows the manufacturer to precisely adjust the trip current of the device after assembly.
7. Solenoid
8. Arc divider / extinguisher

In this project, residual current circuit breaker (RCCB) is chosen because RCCB have several important characteristic as table the table below:

Table 2.1: Characteristic of residual current circuit breaker (RCCB).

| | |
|---|---|
| Rated Voltage | 230VAC (2 poles), 400VAC (4 poles) |
| Rated Current | 25A, 40A, 63A |
| Rated Residual Operating Current | 30mA, 100mA, 300mA, 500mA |
| Residual Current off-time | 0.1s |
| Minimum Value of Rated Making and Breaking Capacity | 1KA |
| Rated Condition Short Circuit Current | In = 25, 40A Inc = 1500A In = 63A Inc = 3000A |

2.1.4 Residual current circuit breaker (RCCB)

Residual current circuit breaker (RCCB) is an electrical wiring device that disconnects the circuit whenever it detects flow of current is not balance between the phase conductor and the neutral (N) conductor as shown in Figure 2.3. The presumption is that such as imbalance may represent current leakage through the body of a person who is grounded and accidentally touching the energized part of the circuit. RCCB is designed to disconnect quickly enough to prevent such as shock. [4]



Figure 2.3: Residual current circuit breaker (RCCB)

2.1.5 RCCB operation.

RCCB operate by measuring the current balance between 2 conductors using a differential current transformer, and opening the device's contact if there is a balance fault (difference in current between the phase conductor and neutral conductor). RCCB operate by detecting a nonzero sum of current must equal zero (within some small tolerance), otherwise there is leakage of current to somewhere else (to ground or other circuit). Normally, RCCB is use to protect people to interrupt the circuit if the leakage current exceed a range 4 to 6 milliamps of current (the exact trip setting can be chosen by the manufacturer of the device and is typically 5 milliamps) within 25 milliseconds. Also, the RCCB is use to protect the electrical circuit and electrical equipment are allowed to trip as high as 30 milliamps of current. [4]

2.1.6 Principal operation of RCCB.

ELCB (earth leakage circuit breaker) or also known as RCCB (residual current circuit breaker) is use to detect leakage current and also provides protection against direct and indirect contact of personnel and livestock and against probable fires. ELCB should be test monthly to ensure it is in good condition or not using ELCB test button.

Principal operation of ELCB is in electrical circuit, the incoming current is the same as outgoing current as shown in Figure 2.4 below:

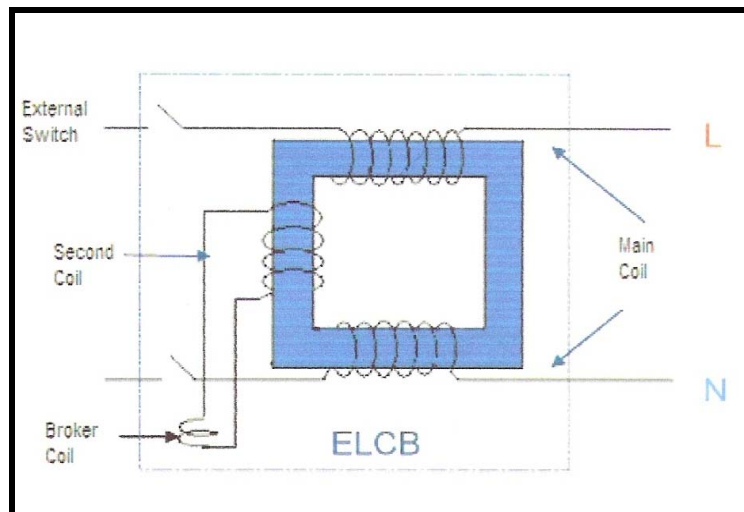


Figure 2.4: Principal operation of ELCB

Incoming current will flow through in life wire (L) and outgoing current will flow through out neutral wire (N) for make complete circuit. This operation is based on electromagnetic theory where incoming and outgoing current flowed through the wires will have their flux. This ELCB incorporates a core balanced transformer which is having main coil and second coil. The main coils have primary windings for life wire (L) and secondary windings for neutral wire (N) and the second coil which is connected to relay for instantaneous detection of fault. In faultless situation, the flux which is carried by incoming and outgoing current will cancel each others. There is no magnetic field or flux that could induce a voltage in second coil. During

flow of leakage current in the circuit an imbalance current is created because circuit is not complete and no outgoing current at the neutral wire (N) and imbalance flux that carried by the current cannot cancel each others and gives rise to unleakage flux in the core. This unleakage flux will interact with core and produce a magnet at second coil. The magnet at second coil will energize relay or broker coil and trips the external switch thereby disconnecting the supply.

RCCB is designed to prevent electrocution by detecting the leakage current, which can be far smaller (typically 5-6 milliamps) than the trigger current needed to operate conventional circuit breaker, which are typically measure in amperes. RCCB are intended to operate within 25 milliseconds. [5]

2.1.7 Flow operation of RCCB.

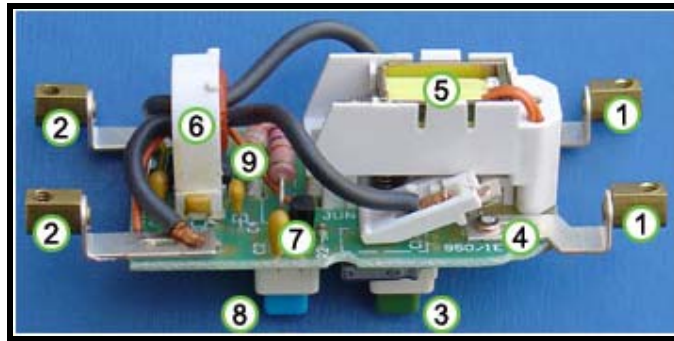


Figure 2.5: Internal mechanism of RCCB

The Figure 2.5 above is internal mechanism of RCCB. The device is designed to be wired in line in an appliance flex. It is rated to carry a maximum current is 13 amperes and is designed to trip on a leakage current of 30 amperes. Function for each terminal is described in Table 2.2.

The incoming supply live and the grounded neutral conductor are connected at terminal 1 and outgoing load conductors are connected at terminal 2. When the

reset button at terminal 3 is press the contact at terminal 4, allowing current to pass. The solenoid at terminal 5 keeps the contacts close when the reset button is released. The sense coil at terminal 6 is a differential current transformer which surrounds the live and neutral conductor.

Table 2.2: Portion each terminal of RCCB

| Terminal | Portion |
|----------|----------------------------|
| 1 | Grounded neutral conductor |
| 2 | Outgoing load conductor |
| 3 | Reset |
| 4 | Contact |
| 5 | Solenoid |
| 6 | Sense Coil |
| 7 | Sense Circuitry |
| 8 | Test Button |
| 9 | Test Wire |

In normal operation, all the current flowing down the live conductor returns up the neutral conductor. The current in the 2 conductor are therefore equal and opposite and cancel each other out. When imbalance current flowing in the 2 conductor, this difference causes a current flowing in the sense coil at terminal 6 which is picked up by the sense circuitry at terminal 7. The sense circuitry then remove power from the solenoid at terminal 5 and the contact at terminal 4 are forced part by the spring, cutting off the electricity supply to the appliance. The device is designed so that the current is interrupted in a fraction of a second; greatly reducing the chances of dangerous electric shock being receive.

The test button at terminal 8 allows the correct operation of the device to be verified by passing a small current through the orange test wire at terminal 9. This simulates a fault by creating an imbalance in the sense coil. [4]

2.2 Hardware part.

This part will discuss about the components that will be use for make the hardware of this project and the components that list below are the main component which will make the hardware successfully run on based the design circuit.

2.2.1 Microcontroller (PIC 16F877A).

PIC is a family of Harvard architecture microcontrollers made by Microchip Technology, derived from the PIC1650 originally developed by General Instrument's Microelectronics Division. The name PIC was originally an acronym for "Programmable Intelligent Computer".



Figure 2.6: PIC16F877A

In this project, a microcontroller; PIC16F877a (Figure 2.4.1 (a)) is use to control the output. The reason for use microcontroller is the PIC architecture is distinctively minimalist. It is characterized by the following features:

- i. separate code and data spaces
- ii. a small number of fixed length instructions
- iii. most instructions are single cycle execution (4 clock cycles), with single delay cycles upon branches and skips
- iv. a single accumulator (W), the use of which (as source operand) is implied

- v. All RAM locations function as registers as both source and/or destination of math and other functions.
- vi. data space mapped CPU, port, and peripheral registers
- vii. the program counter is also mapped into the data space and writable (this is used to synthesize indirect jumps)
- viii. 10-bit multi-channel Analog-to-Digital converter
- ix. Has 33 input or output ports (see Figure 2.7).

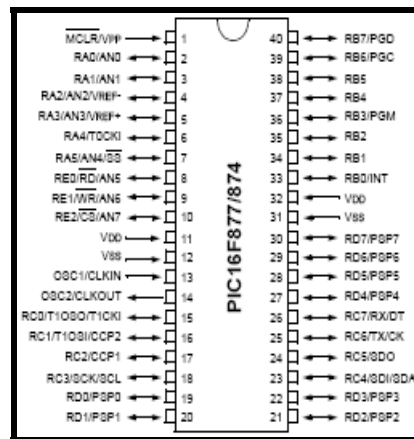


Figure 2.7: PIC 16F877A schematic

Unlike most other CPUs, there is no distinction between "memory" and "register" space because the ram serves the job of both memory and registers, and the ram is usually just referred to as the register file or simply as the registers.

PIC microcontroller have a very small set of instructions (only 35 instruction), leading some to consider them as RISC devices, however many salient features of RISC CPU's are not reflected in the PIC architecture. For example:

- i. it does not have load-store architecture, as memory is directly referenced in arithmetic and logic operations
- ii. it has a singleton working register, whereas most modern architectures have significantly more

PIC have a set of register files that function as general purpose RAM, special purpose control registers for on-chip hardware resources are also mapped into the

data space. The addressability of memory varies depending on device series, and all PIC devices have some banking mechanism to extend the addressing to additional memory. Later series of devices feature move instructions which can cover the whole addressable space, independent of the selected bank. In earlier devices (ie. the baseline and mid-range cores), any register move had to be through the accumulator.

To synthesize indirect addressing, a "file select register" (FSR) and "indirect register" (INDF) are used: A read or write to INDF will be to the memory pointed to by FSR. Later devices extended this concept with post and pre increment/decrement for greater efficiency in accessing sequentially stored data. This also allows FSR to be treated like a stack pointer.

All PICs feature Harvard architecture, so the code space and the data space are separate. PIC code space is generally implemented as EPROM, ROM, or FLASH ROM. In general, external code memory is not directly addressable due to the lack of an external memory interface.

The PIC architecture has no (or very meager) hardware support for saving processor state when servicing interrupts. The 18 series improved this situation by implementing shadow registers which save several important registers during an interrupt.

.

The PIC architecture may be criticized on a few important points.

- i. The few instructions, limited addressing modes, code obfuscations due to the "skip" instruction and accumulator register passing makes it difficult to program in assembly language, and resulting code difficult to comprehend. This drawback has been alleviated by the increasing availability of high level language compilers.
- ii. Data stored in program memory is space inefficient and/or time consuming to access, as it is not directly addressable.[6]

2.2.2 Voltage regulator circuit.

When the 9V through voltage regulator, the supply will be fixing to 5V and divide it to switch ON the PIC 16F877A and relays. The type of the voltage regulator is LM 7805 like Figure 2.8 and Figure 2.9. The features of LM 7805 are shown in data sheet at appendix.[7]

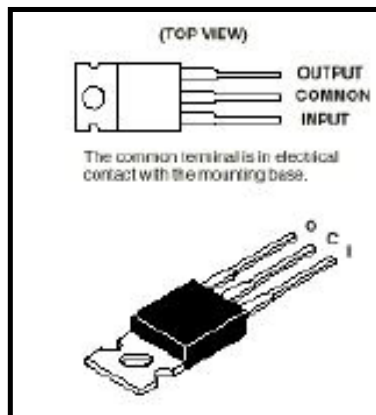


Figure 2.8: LM 7805

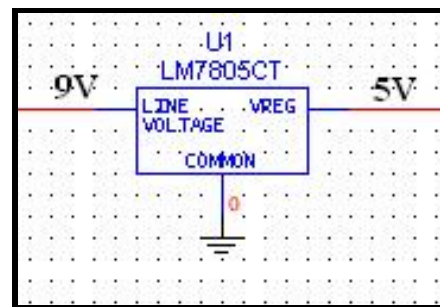


Figure 2.9: LM 7805 circuit

2.2.3 Relay

A relay is an electrical switch that opens and closes under the control of another electrical circuit. In the original form, the switch is operated by an electromagnet to open or close one or many sets of contacts. Because a relay is able to control an output circuit of higher power than the input circuit, it can be considered, in a broad sense, to be a form of an electrical amplifier. Current flowing through the coil of the relay creates a magnetic field which attracts a lever and changes the switch contacts.

The coil current can be on or off so relays have two switch positions and they are double throw (changeover) switches. Usually this is a spring, but gravity is also used commonly in industrial motor starters. Most relays are manufactured to

operate quickly. In a low voltage application, this is to reduce noise. In a high voltage or high current application, this is to reduce arcing. The symbol circuit of relay and the relay are shown in figure 2.10 below: [6]

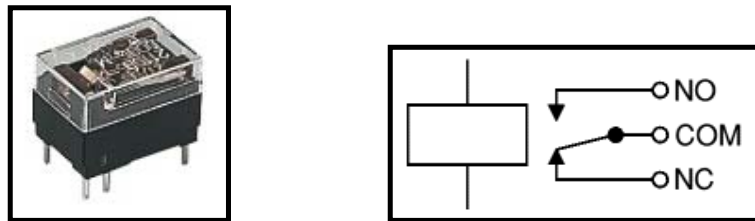


Figure 2.10: Relay and symbol circuit.

2.2.4 Darlington transistor array (ULN 20003A)

ULN 20003A is a high-voltage, high-current of Darlington transistor arrays. Each consists of seven npn Darlington pairs that feature high-voltage outputs with common-cathode clamp diodes for switching inductive loads. The collector-current rating of a single Darlington pair is 500 mA. The Darlington pairs can be paralleled for higher current capability. Applications include relay drivers, hammer drivers, lamp drivers, display drivers (LED and gas discharge), line drivers, and logic buffers. Figure 2.11 and Figure 2.12 show the ULN2003A IC and logic diagram. Figure 2.13 show the circuit of Darlington arrays in the ULN2003A.[7]

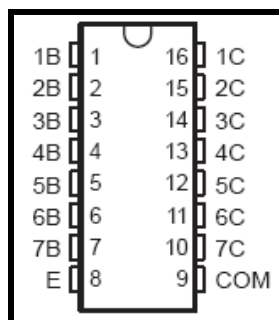


Figure 2.11:ULN2003A

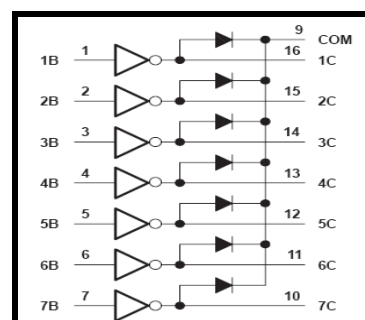


Figure 2.12: logic diagram

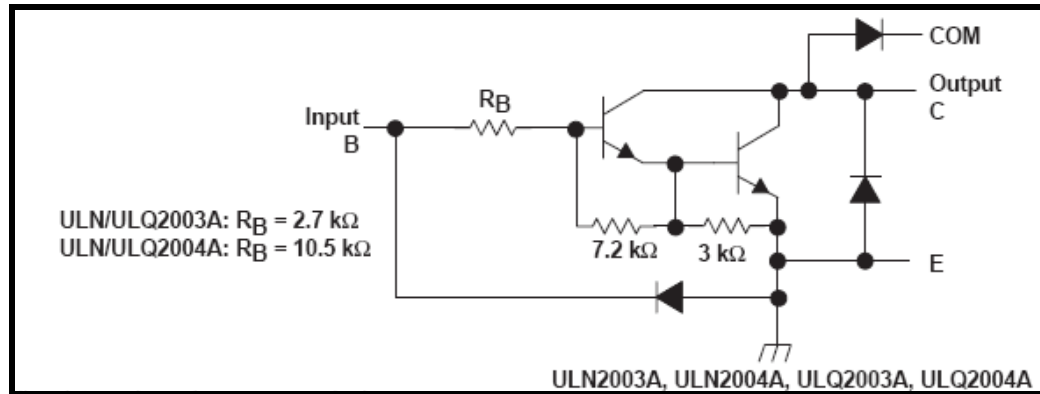


Figure 2.13: Darlington transistor circuit.

2.2.5 DC motor (automotive power window motor).

Motor will be use in this project for push back ELCB's spring trap and the spring trap actually very hard to push although by hand, so selection of motor important to make sure the ELCB's spring trap can be ON back automatically. The important characteristic that must be highlight is the motor torque and the suitable motor for make this happen is an automotive power window motor as shown in Figure 2.14 which is a DC motor type. Below are the specifications of the motor:

- i. Working voltage: 12V DC
- ii. No-load speed: 92rpm
- iii. No-load current: 1.30A
- iv. Stall torque: 9Nm
- v. Stall current: 24A
- vi. Water-resistant construction.[8]

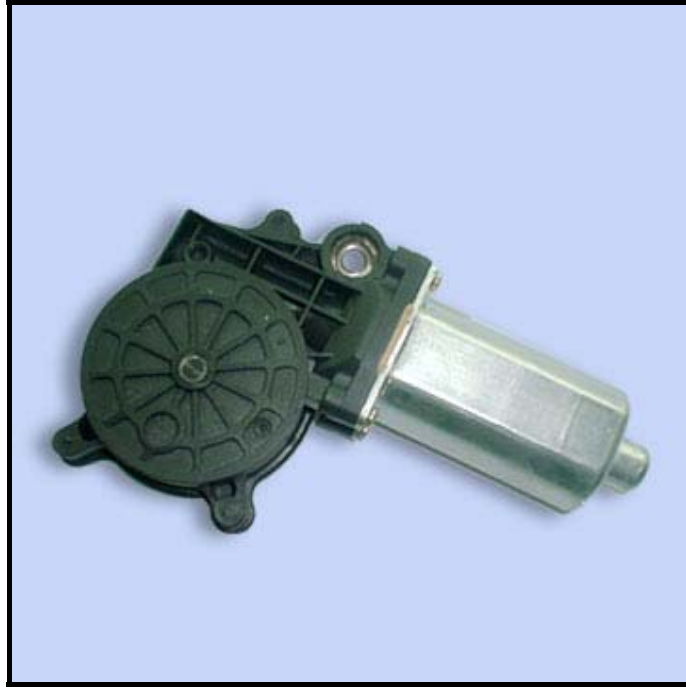


Figure 2.14.: Automotive power window motor.

2.2.6 Current detectors.

There are several types of current detector such as current transducer, transtronics current detector and current transformer which are use for detected current by sensing the AC current. Figure 2.15 below is an example of current detector:



Figure 2.15: Current detector

Basically it gives us positive feedback whether the ELCB has current or not flow through it when it is in OFF condition. In this part the current detector that use is not like the example above but it function for detect current same as the current detector and actually it is a power supply which are use to step down the AC voltage then convert it to 5VDC voltage. Circuit diagram of it is on the appendix.

The power supply that use in this project as shown in figure above use a flyback converter and a bridge rectifier. The Flyback converter is a DC to DC converter with a galvanic isolation between the input and the output(s). More precisely, the flyback converter is a buck-boost converter with the inductor split to form a transformer, so that the voltage ratios are multiplied with an additional advantage of isolation. When driving for example a plasma lamp or a voltage multiplier the rectifying diode of the Buck-Boost converter is left out and the device is called a flyback transformer. This flyback transformer was apply to the 5VDC power supply as a transformer. Due to intrinsic limitations, this converter is only used in low power applications (up to about 250 W). Figure 2.16 below is a schematic diagram for flyback converter:

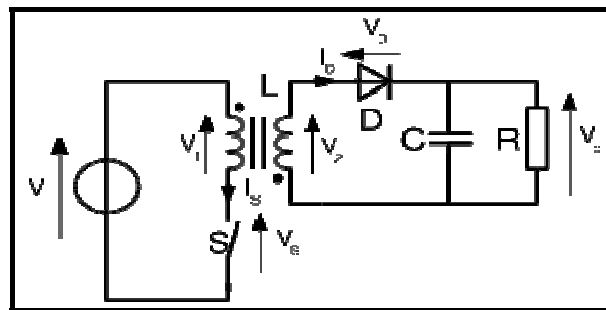


Figure 2.16: Schematic of flyback converter.

The bridge rectifier makes use of four diodes in a bridge arrangement to achieve full-wave rectification in the power supply. This is a widely used configuration, both with individual diodes wired and with single component bridges where the diode bridge is wired internally. Figure 2.17 below is a figure of full bridge rectifier:[9]

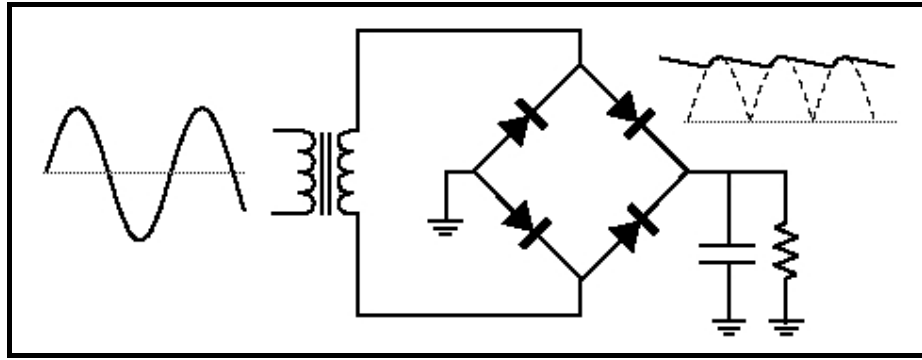


Figure 2.17: Full bridge rectifier circuit.

Current would be detected if there has a voltage from TNB power supply to a load, so based from the voltage law, if current want to be detected, thus $I = V/R$. The 5VDC power supply almost like a cell phone charger which is produce 5VDC and current 500mA. It would be connected series with the life wire from TNB then the output, 5VDC would be connected to microcontroller, PIC16F877A as an input.

2.3 Software part

Software part will discuss about the software that would be used for designing and simulating circuit of the project and this part is the very important part where it decisive how to start the project. After the designing and simulating the project circuit success, then the real circuit would be made based on it. Actually there are three software assist to make this project:

- i. ISIS PROFESSIONAL (designing simulating circuit).
- ii. PCW C COMPILER (PIC programming for C language).
- iii. MELABS PROGRAMMER (PIC program's burner)

2.3.1 ISIS PROFESIONAL software

Many CAD users dismiss schematic capture as a necessary evil in the process of creating PCB layout. With PCB layout now offering automation of both component placement and track routing, getting the design into the computer can often be the most time consuming element of the exercise.

ISIS has been created with this in mind and Figure 2.18 shows the Proteus ISIS window. It has evolved over twelve year's research and development and has been proven by thousands of users worldwide. The strength of its architecture has allowed us to integrate first conventional graph based simulation and now - with PROTEUS VSM - interactive circuit simulation into the design environment. For the first time ever it is possible to draw a complete circuit for a micro-controller based system and then test it interactively, all from within the same piece of software. Meanwhile, ISIS retains a host of features aimed at the PCB designer, so that the same design can be exported for production with ARES or other PCB layout software.

For the educational user and engineering author, ISIS also excels at producing attractive schematics like you see in the magazines. It provides total control of drawing appearance in terms of line widths, fill styles, colors and fonts. In addition, a system of templates allows you to define a 'house style' and to copy the appearance of one drawing to another.

Other general features include:

- i. Runs on Windows 98/Me/2k/XP and later.
- ii. Automatic wire routing and dot placement/removal.
- iii. Powerful tools for selecting objects and assigning their properties.
- iv. Total support for buses including component pins, inter-sheet terminals, module ports and wires.
- v. Bill of Materials and Electrical Rules Check reports.
- vi. Netlist outputs to suit all popular PCB layout tools.

For the 'power user', ISIS incorporates a number of features which aid in the management of large designs. Indeed, a number of our customers have used it to produce designs containing many thousands of components.

- i. Hierarchical design with support for parameterized component values on sub-circuits.
- ii. Design Global Annotation allowing multiple instances of a sub-circuit to have different component references.
- iii. Automatic Annotation - the ability to number the components automatically. ASCII Data Import - this facility provides the means to automatically bring component stock codes and costs into ISIS design or library files where they can then be incorporated or even totaled up in the Bill of Materials report.

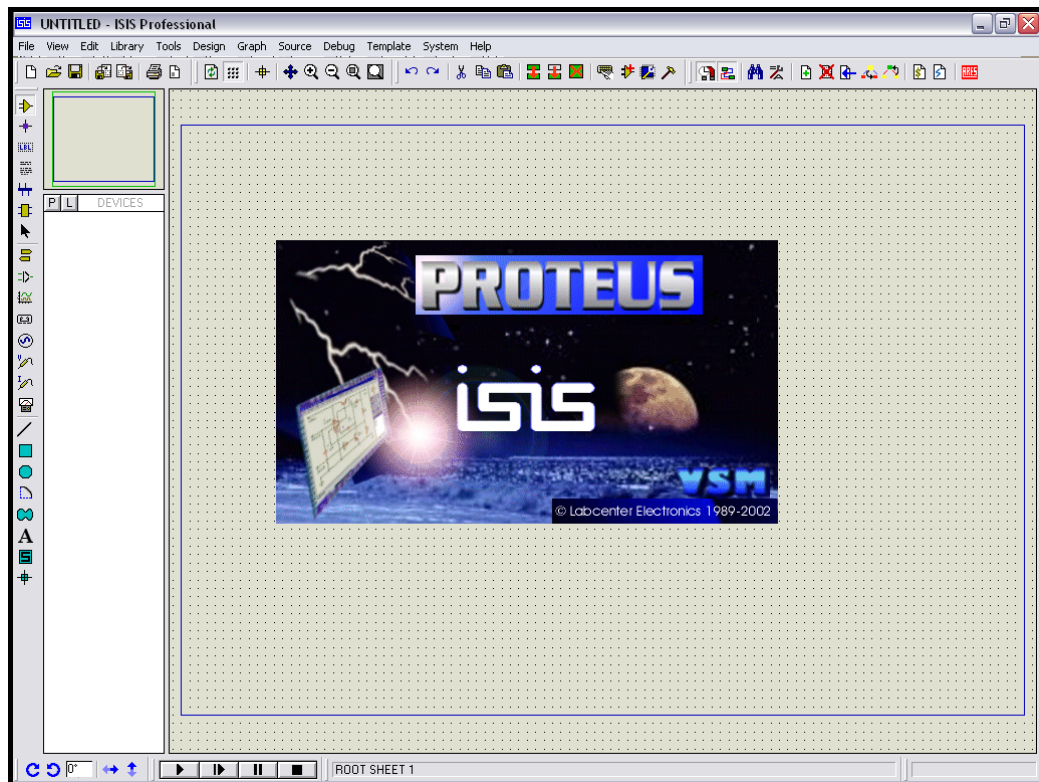


Figure 2.18: Window of ISIS PROFESSIONAL software

2.3.2 PCW C compiler software.

The PCB, PCM and PCH are separate compilers. Figure 2.19 show the window of PCW C compiler. PCB is for 12 bit opcodes, PCM is for 14 bit opcodes and PCH is for the 16 and 18 bit PICmicro® MCU. Since much is in common between the compilers both are covered in this reference manual. Features and limitations that apply to only specific controllers are indicated within. These compilers are specially designed to meet the special needs of the PICmicro® MCU controllers. These tools allow developers to quickly design application software for these controllers in a highly readable high-level language.

The compilers have some limitations when compared to a more traditional C compiler. The hardware limitations make many traditional C compilers ineffective. As an example of the limitations, the compilers will not permit pointers to constant arrays. This is due to the separate code/data segments in the PICmicro® MCU hardware and the inability to treat ROM areas as data. On the other hand, the compilers have knowledge about the hardware limitations and do the work of deciding how to best implement your algorithms. The compilers can implement very efficiently normal C constructs, as well as input/output operations and bit twiddling operations and Figure 2.20 show the compiler result of your C construct.

2.3.3 MELABS programmer.

The melabs Programmer can program most PIC® microcontrollers (MCUs) either in-circuit or in an optional ZIF, surface-mount or PLCC adapter. It will not program the base-line PIC16C5x parts or the high-end PIC17C4x parts. The melabs EPIC™ Programmer and melabs Serial Programmer are powered from an AC adapter, available separately. A 16VDC, 500ma, center pin positive AC adapter is recommended. A suitable AC adapter is available from us. The melabs USB Programmer and melabs U2 Programmer are powered from the USB port. The melabs EPIC™ Programmer connects to a PC compatible parallel printer port. The

melabs Serial Programmer connects to a PC compatible serial port. The melabs USB Programmer and melabs U2 Programmer connect to a PC USB port or powered USB hub. Each programmer may be controlled by the melabs Programmer software.

HEX files may be programmed into a PIC[®] MCU using the melabs Programmer software and Figure 2.21 show the window of it. The software runs under Windows 98/ME/NT/2000/XP. Start the melabs Programmer software by double-clicking on the melabs Programmer icon on the desktop or selecting melabs Programmer from the Start menu. All the melabs Programmer files must be in the same directory MEPROG.EXE resides in and the melabs Programmer directory should be in your path so that Windows can find the device drivers.

Once the programming tool-bar is displayed, select the LPT port the melabs EPIC[™] Programmer is connected to or the serial COM port the melabs Serial Programmer is connected to or the USB port the melabs USB / U2 Programmer is connected to on the File|Port menu. Next, select the device type you wish to program using the drop-down device selector box. Click the Open button or File|Open with the mouse to open your object (.HEX) file. Double-click on the appropriate file to load it. Once the file has been loaded, make sure the proper device characteristics are selected in the Configuration window. See the Microchip data book for the device for information on the configuration fuses. Figure 2.22 shows the ZIF (zero insertion force) connection for PIC 40 pins which is use for loaded the HEX file program inti PIC.

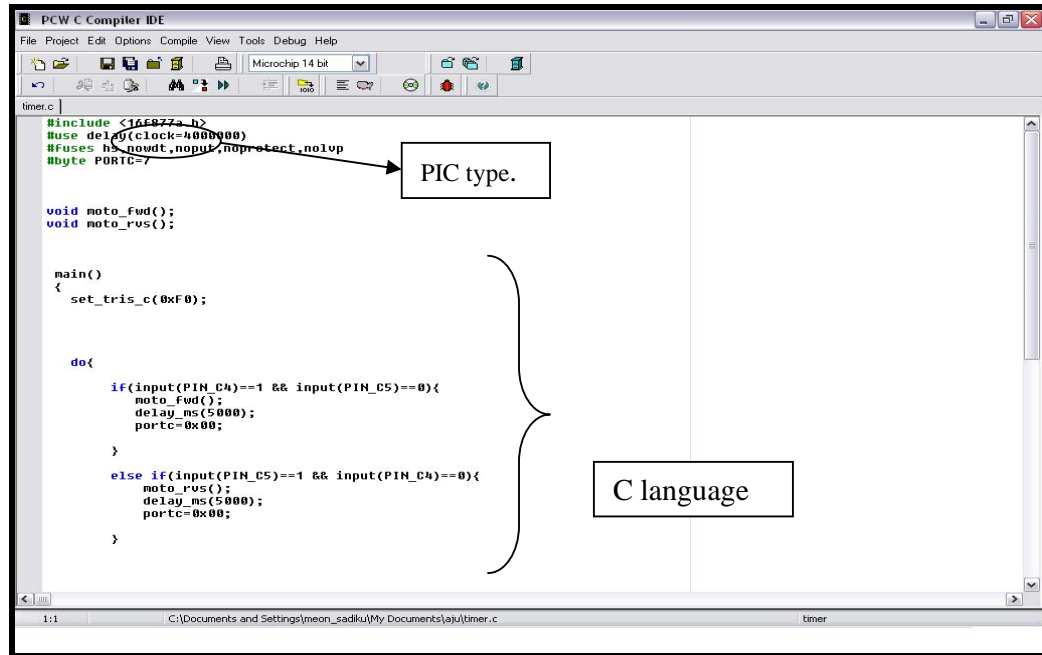


Figure 2.19: Window for PCW C compiler.

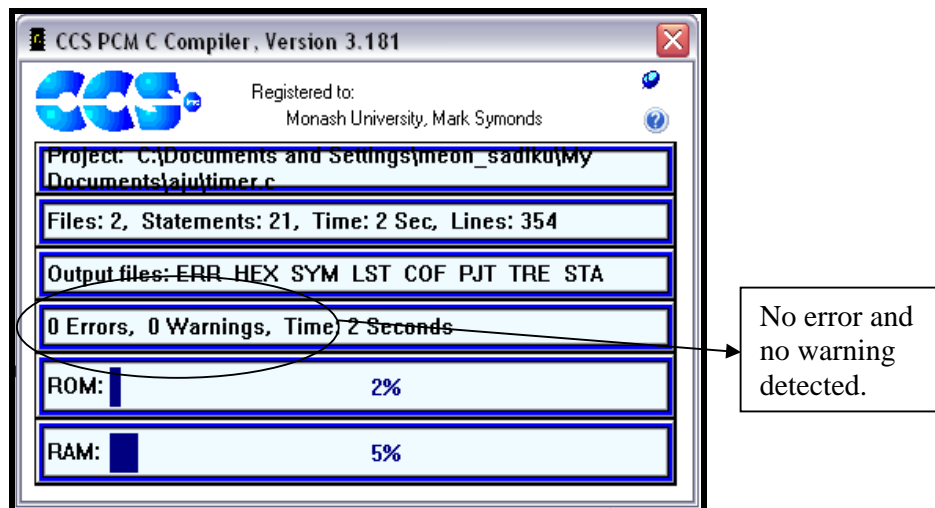


Figure 2.20: Compile result

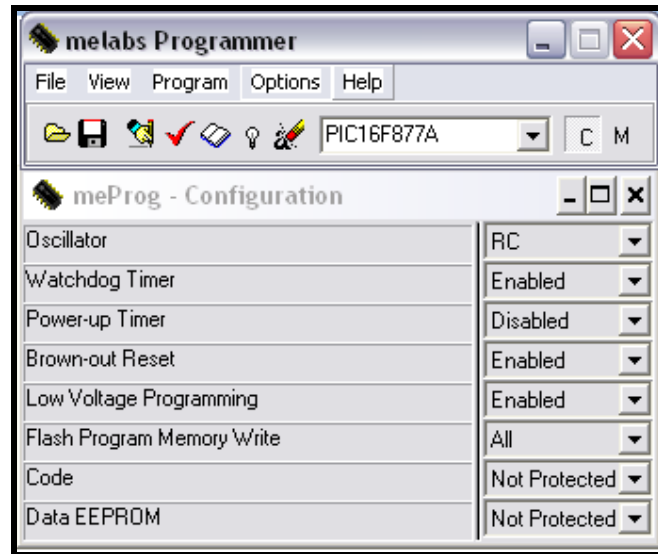


Figure 2.21: Windows for MELABS programmer

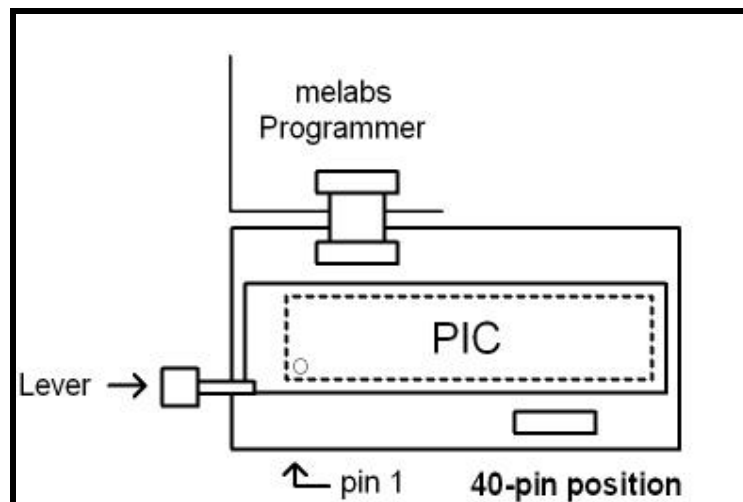


Figure 2.22: ZIF (zero insertion force) connection for PIC 40 pins

CHAPTER 3

METHODOLOGY

3.1 Introduction

This chapter explains about hardware design include ELCB's trip, current detector and a DC motor design. This chapter also explains the software design that use to programmed microcontroller, PIC 16F877A and the complete operation of the project system.

Before looking at the detail of all methods using, it is best to begin with brief review the correlation of all methods. The Figure 3.1 below show the correlation of all methods in this project and the small box in right of the figure is the tester device.

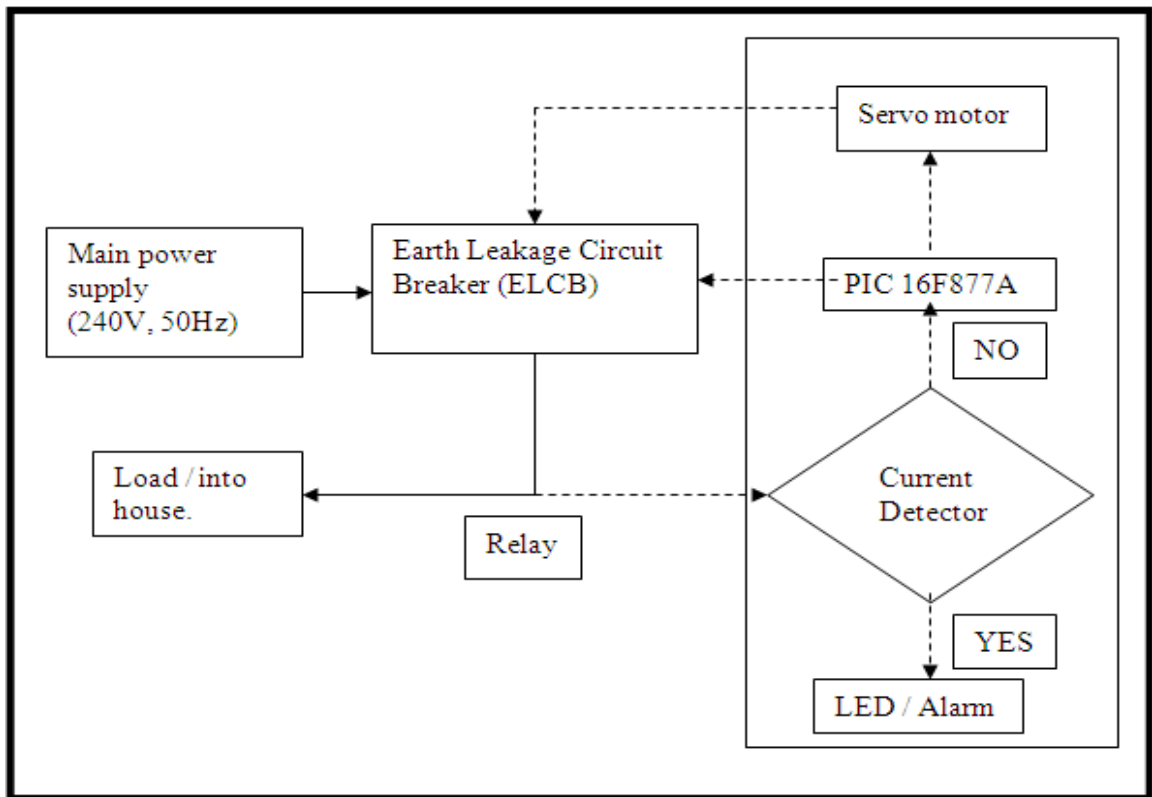


Figure 3.1: Design flow for automatic tester device for ELCB.

3.2 Overall system design

The system of this project actually based on directives from microcontroller, PIC 16F877A. It starts with timer that has been programmed in microcontroller which would count until reached 30 days. Then microcontroller send signal to trip ELCB .For ensure the ELCB is in good condition, the connection for life wire would be shifted to a current detector and it would be used to check current that flows through the OFF ELCB. In this condition, microcontroller has two situations to control but it must choose only one at a time.

First situation, if the current detector detects current from the OFF ELCB, microcontroller would ON the indicator (LED / Buzzer). Second situation, if the current

detector detect no current, microcontroller would send signal to control a DC motor, so that the ELCB's spring trap could be pushed to ON back the ELCB and the ELCB would run its duty normally, then this system would be reset and repeated all over again.

3.3 Hardware design.

The hardware designs are divided into 3parts:

- i. The controller circuit design
- ii. Current detector design
- iii. DC motor controller design.

All this hardware parts are depends on the software design which has been programmed into microcontroller, PIC16F877A and Figure 3.2 below show the complete hardware of the Automatic tester device for ELCB.

3.3.1 Controller circuit design.

In this part, the controller circuit is the main circuit which has PIC16F877A, relays, Darlington arrays and voltage regulator. This circuit uses a 9V battery for power supply for 6V relays and microcontroller, PIC16F877A. The voltage regulator (LM7805) is used for regulates and stabilizes voltage from the 9V battery which is for input voltage for the circuit. Actually this circuit would be used as a timer counter then to energize relays for trip ELCB, change life wire (L) connection from TNB power supply(240 VAC) either to load or current detector and lastly for controlled DC motor. The figure of controller circuit is shown in figure 3.3.

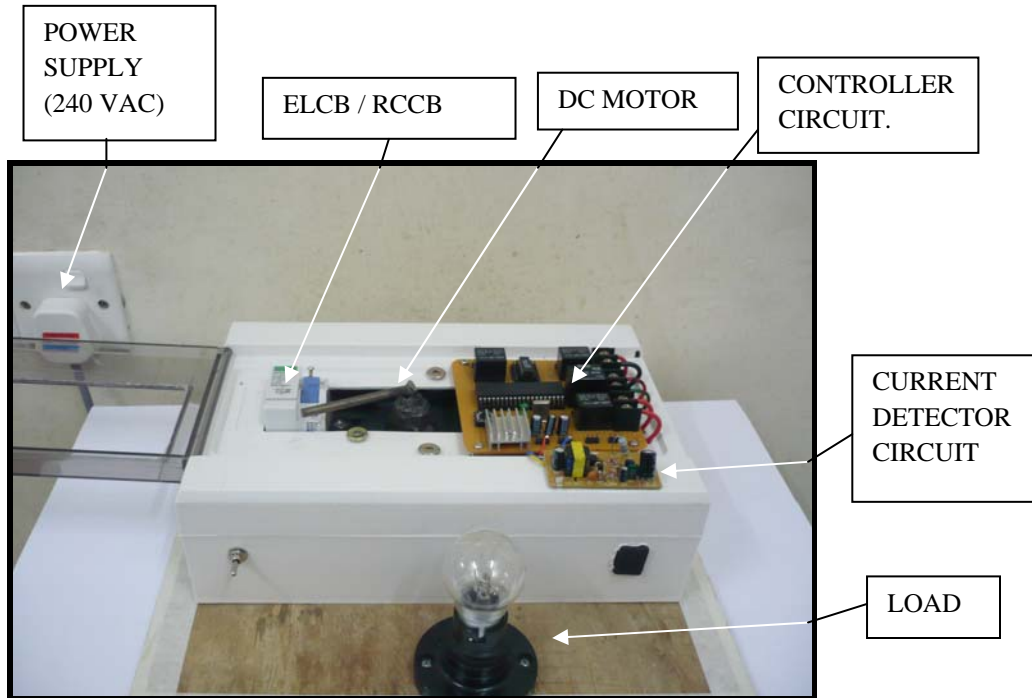


Figure 3.2: Automatic tester device for ELCB hardware.

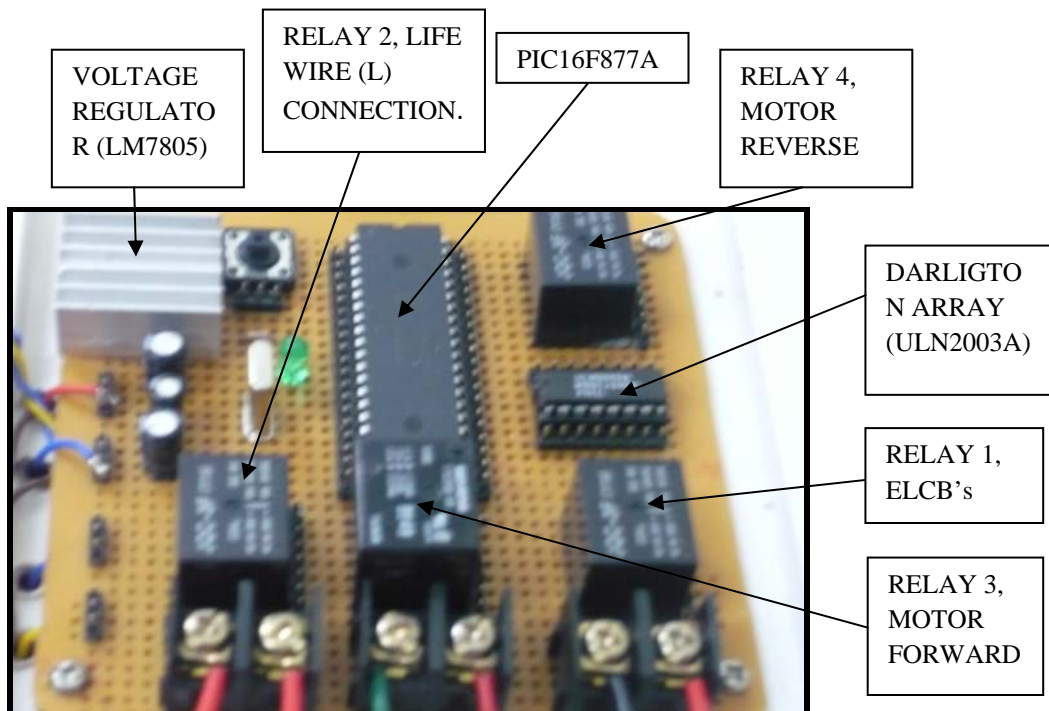


Figure 3.3: Controller circuit

3.3.2 Current detector design

The current detector is a device that uses to detect current. Basically it is a 5 VDC power supply which consist a rectifier and a transformer as the main part which would be use to convert current and step down it from 240 VAC to 5 VDC. Current would be detected if there is a voltage obtained, it happen when the voltage that carried current connected to resistor or load. It based on voltage law $V = IR$, so if the current want to be detected, thus $I = V/R$. This basic principal of voltage actually applied to this project to detect current from ELCB and it is important because when the ELCB has been tripped it will disconnect power supply to load but if current detected while it is in OFF condition, that's mean the ELCB's contact was damaged or the ELCB's spring trap was loosed and the new ELCB must be replace.

In normal condition, TNB life wire would be connected to loads and in test condition it must be shifted to this current detector, so when the ELCB has been tripped, then relay would be use for shifted this connection. The PIC16F877A would be program so that if it received 5VDC from current detector it will ON indicator and if it received 0V, it will run DC motor for push back the ELCB's spring trap. With this positive feedback, the condition of the ELCB could be known either there is current or not when the ELCB in test progress. The circuit of the 5VDC power supply is shown on Figure 3.4 below.

3.3.3 DC motor controller.

In this project, the DC motor will be use to on back the ELCB, after the current detector has check current through the ELCB .Microcontroller, PIC16F877A will receive signal from the current detector and if there is no current detected, it will control relay to control the DC motor. In this project, 2 relays are uses for change the polarities of motor's wires so that when relay3 energized it would ON motor to forward direction

then when relay4 energized it would ON the motor with opposite polarities of wire to reverse direction. For controlling angle of the motor, delay should be put in the control motor program which is for 45 degrees the delay is 100ms. The circuit of the relays for control motor is on Figure 3.3 and Figure 3.5 below is the DC motor.

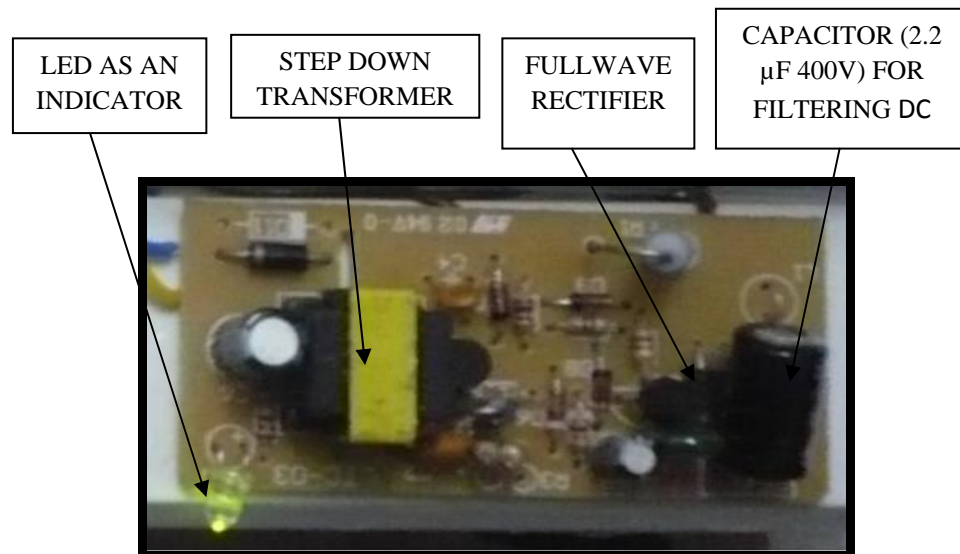


Figure 3.4: Current detector circuit

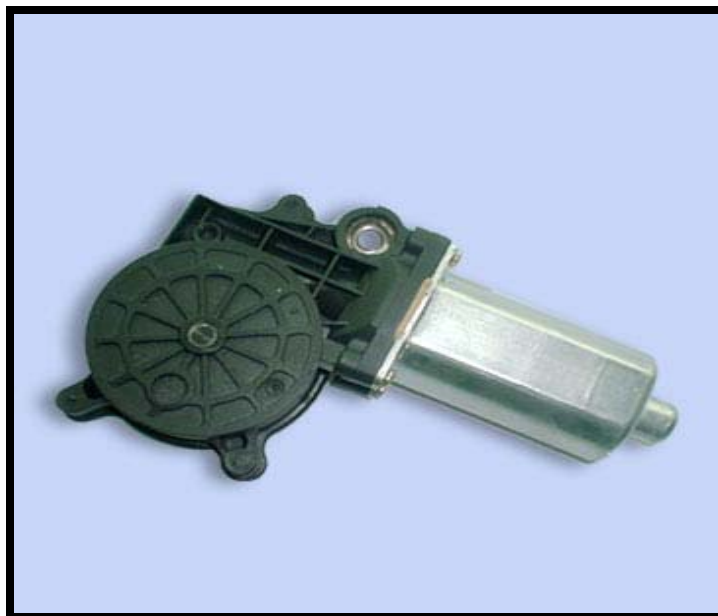


Figure 3.5: DC motor / power window motor.

3.4 Software design.

This project use two software programming and simulation, which are:

- i. ISIS PROFESIONAL – for design and simulate circuit.
- ii. PCW C COMPILER IDE – for PIC C language programming

Overall of this project is depending on software part which is:

- i. For timer counter.
- ii. To control relay for ELCB's trip.
- iii. To control relay for shift the life wire connection from load to current detector.
- iv. To control relays to change DC motor directions.
- v. To send input to ON indicator (LED / buzzer).

The program start with timer that would count until 30 days then after that it send output to energize relay1 which for trip ELCB. Once the ELCB tripped, it would disconnect power supply into load then the program continue with send output to energize relay2 which is shift the life wire connection from load to the current detector. In this part, the program has two conditions to run.

First condition, it receives input high from current detector which means the current detector had detected current flow through the ELCB then it would send output to ON indicators. Second condition, it receives input low from the current detector which means no current was detected from the ELCB then it would send input to energize relay3 for forward the DC motor and after that it send input to energize relay4 for reverse the motor to initial condition. When the entire program has been run, it would clear all input and output for resetting then it would repeat all over again. Figure 3.6 below is the flow chart of the software design.

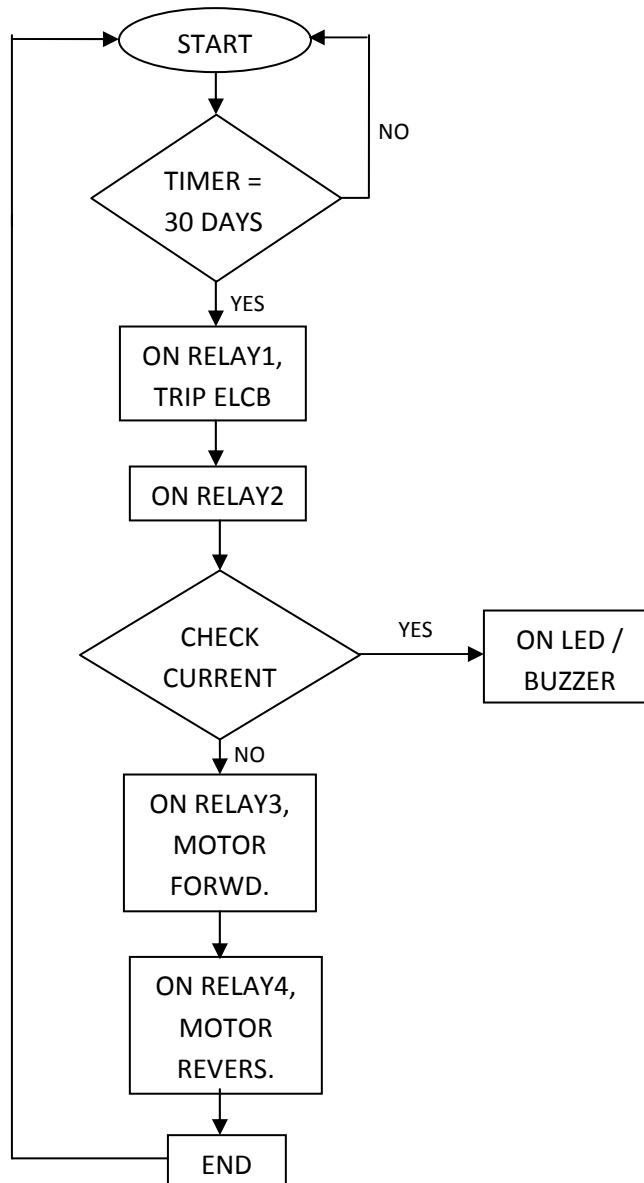


Figure 3.6: Flow chart for software design

3.4.1 ISIS PROFESIONAL

This software actually facilitates the project's progress especially in designing and simulating circuit. Before the real hardware of this project could be making up, it must design first then simulate. The microcontroller in the circuit that has been designing could interact with a program which has been compiling to a HEX file. When the circuit simulated, the output and the input that display on it can be known and the program could edited for improvement. Figure 3.7 below is the circuit of this project which has been designed and simulated.

3.4.2 PCW C compiler IDE.

This is a software for program design which is use C language and the program that has been designed could compiled to HEX file. The microcontroller only can read a HEX file program which would be burn into it using MELAB burner. With used this software, the program design more easy and it could detect error on the program created. Program that has been created using this software and it based on flow chart shown in figure 3.6 above are shown appendix.

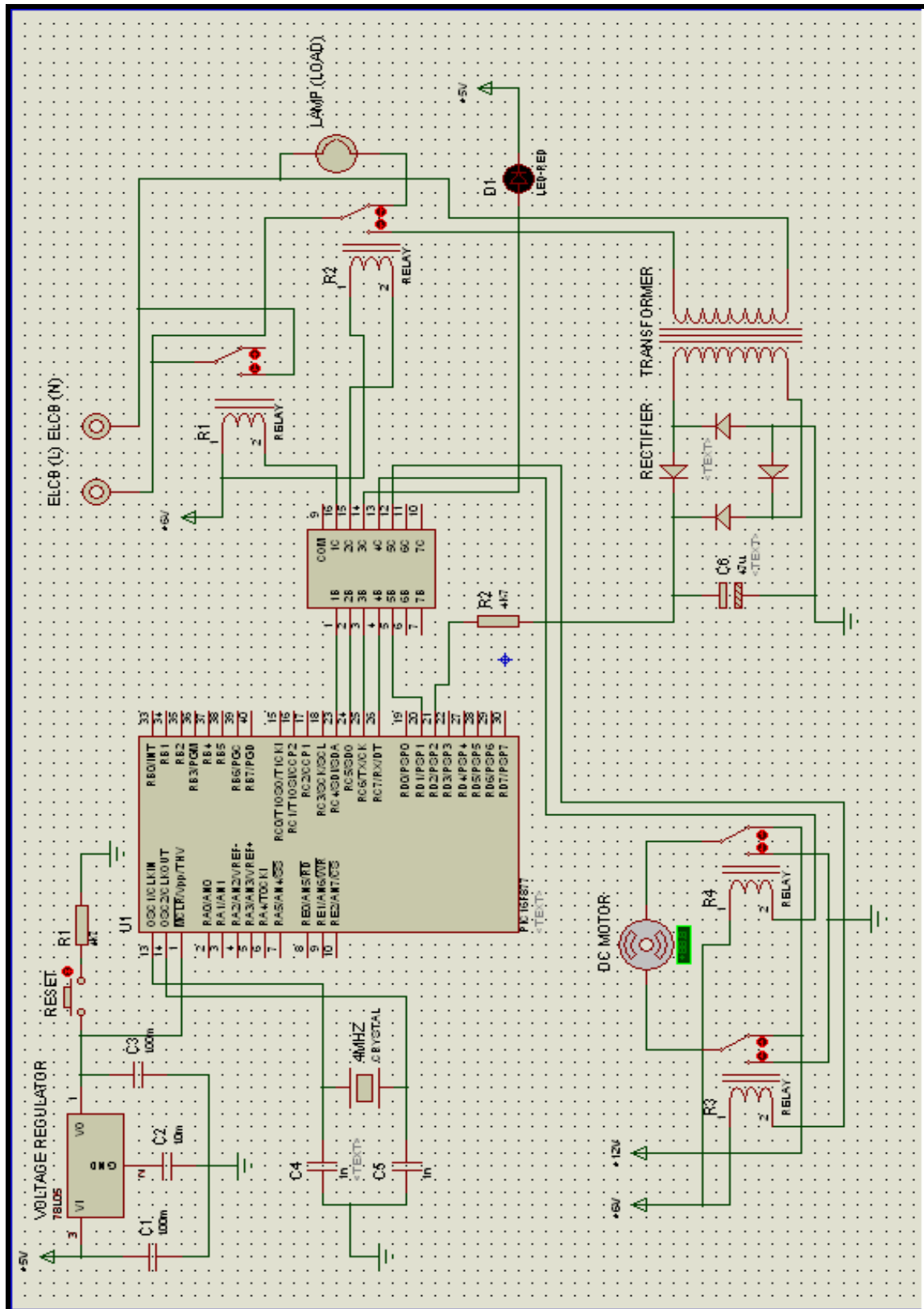


Figure 3.7: Circuit diagram for hardware design

CHAPTER 4

RESULT, ANALYSIS AND DISCUSSION

4.1 Introduction

After completing the project, the result obtain is so impressive where all expected result are achieved. The ELCB was trip based on program setting then the current detector do its work to detect current through the ELCB whiles it in test condition. The PIC16F877A successfully control the circuit based on the programming that has been setting on it and the DC motor successfully can push on back the ELCB's spring trap.

4.2 Result of the three main part of the hardware.

Figure 4.1 below show the combination of the three main part of the project. The three main parts are:

- i. The controller circuit.
- ii. Current detector.
- iii. DC motor controller

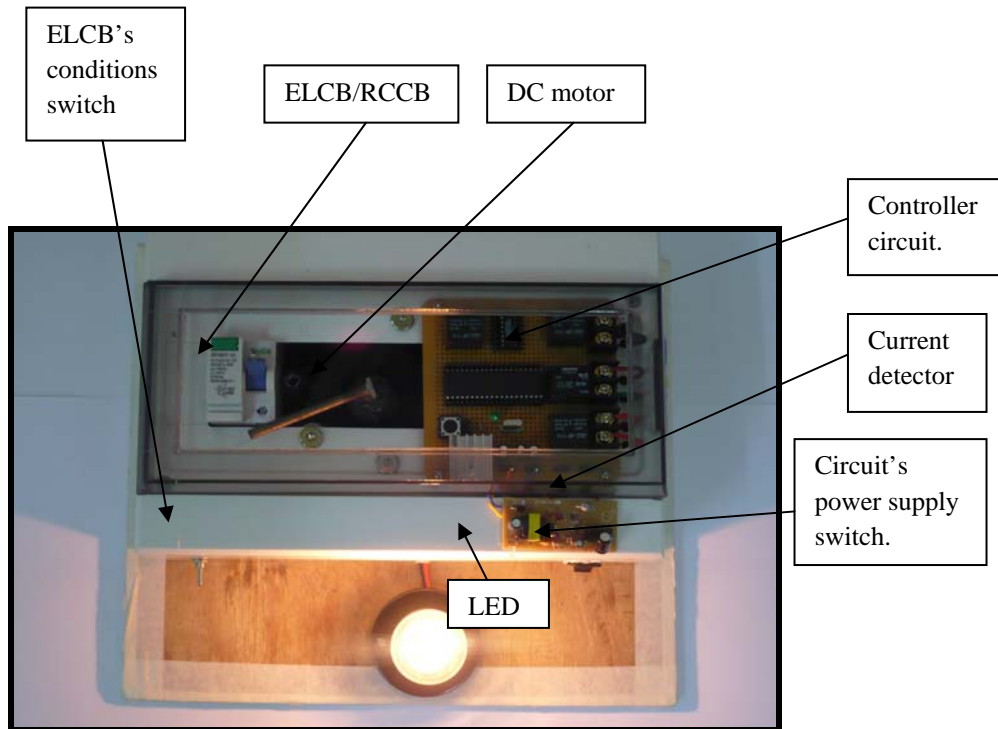


Figure 4.1: Overall hardware of automatic tester device for ELCB

The automatic tester device for ELCB that shown above has two switch, the right switch for the controller circuit power supply which is use a battery 9V and the left switch is the ELCB condition where for first condition, switch ON, to show damaged ELCB and the second one, switch OFF, to show undamaged ELCB or the good condition of it.

4.2.1 Result of controller circuit.

The controller circuit for this project can give output for energizes relay1 after 10 second delay then trip the ELCB. From figure 4.1(a) below, before 10 second the ELCB is in normal condition and figure 4.1(b) after 10 second, PIC16F877A give output high at port C4 for energizes relay1. When relay1 energized it would short life wire from TNB power supply with neutral wire which is connect to ELCB then the ELCB would be

tripped and power supply would shut down. The power supply can be connect again just by ON back the ELCB's spring trap because the life wire and neutral wire are shorted at short time but the ELCB condition did not know either it is in good condition or not, so the current detector would be use for that.

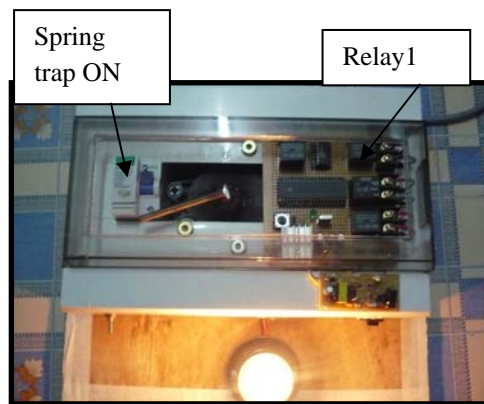


Figure 4.1(a): Result before 10 second timer counter

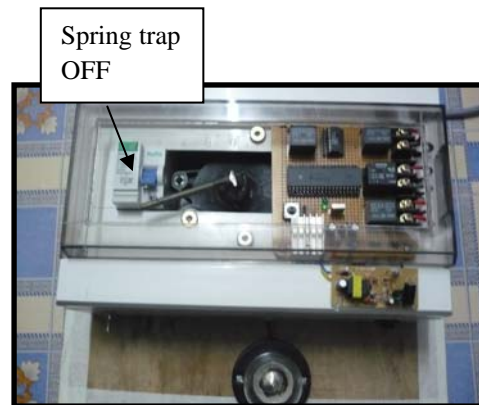


Figure 4.1(b): Result after 10 second timer counter

4.2.2 Result of current detector circuit.

This part show how the current detector's function for detect current through the ELCB. To make the current detector operated either for damaged ELCB or undamaged ELCB, this project must use two ELCB but it is difficult to change and make another connection to other ELCB. So this project only uses one ELCB which is in good condition and for showed the damaged ELCB, this project use a single pole single throw (SPST) switch. When switch ON, it would disconnect neutral wire connection from ELCB to relay1, so if the relay1 energized, life wire cannot be shorted with the neutral wire and the ELCB did not trip. This situation of switch show the real damaged of ELCB which is come from its own contact or spring trap that has been loosed.

4.2.2.1 Result of damaged ELCB.

Figure below show the simulation of the damaged ELCB when the SPST switch is on and when the timer has count until 10 second, the relay1 would energized but the ELCB's spring trap did not trip as shown in Figure 4.2 (a). After relay1 disenergized, relay2 would be energized for shifted connection of life wire from TNB power supply to current detector circuit. Current detector would operated its function for check current through the ELCB and for this case of damaged ELCB, it detect current and ON LED as an indicator like Figure 4.2 (b) shown above. The other situation is the ELCB's spring trap would trip when relay1 energized but there has current through the ELCB and after the current has been detected and ON indicator, DC motor wouldn't be controlled to ON back the spring trap.

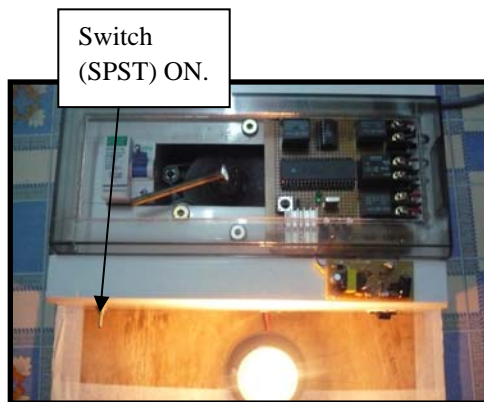


Figure 4.2 (a): Result for ELCB. did not trip

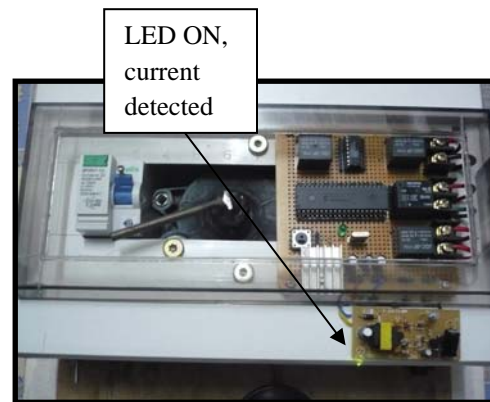


Figure 4.2 (b): Result for Current detector detects current .

4.2.2.2 Result of undamaged ELCB.

Figure below show the undamaged ELCB which is tripped when relay1 energized after 10 second delay like figure 4.3 (a), then current detector would operate its function for check current through the ELCB which has been OFF. Figure 4.3(b)

shows that no current detected and input to PIC16F877A is 0V. The PIC16F877A has been programmed so that when it received 0V, it did not ON LED but it would energize relay3 and relay4 for controlled the DC motor to push back the ELCB's spring trap. Next subtopic will show the result of the DC motor. Figure below show the undamaged ELCB when the SPST switch is OFF.

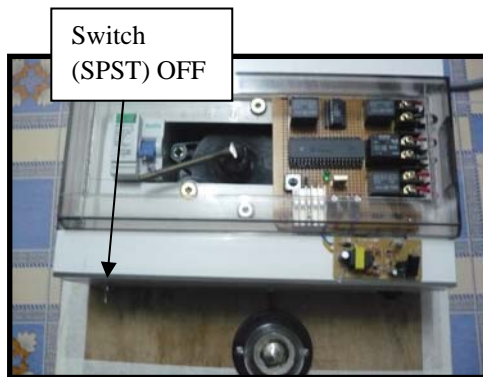


Figure 4.3(a): Result for ELCB's trip

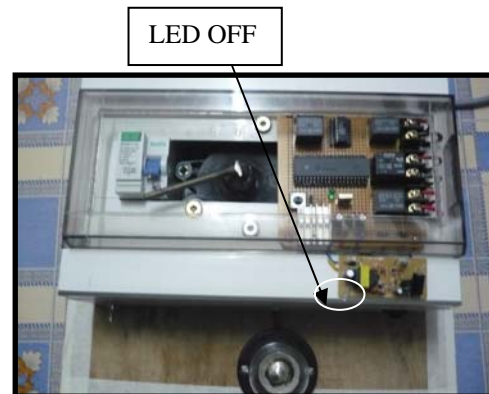


Figure 4.3(b): Result for Current detector detects no current.

4.2.3 Results for DC motor control.

This project use a motor for push back the ELCB's spring trap but the motor that would be used must very strong to push it, so the power window motor or DC motor had been choose to operate it. The power window motor has high torque which is strongly enough to push the ELCB's spring trap.

After the current detector has done for check current and no current detected, PIC16F877A would receive 0V as input and it would give output to energized relay3 for ON the DC motor to forward and push the spring trap as a Figure 4.4(a) below. Then

after delay, the PIC16F877A would energize relay4 for ON the DC motor to reverse or to initial condition of the motor as a Figure 4.4(b) below.



Figure 4.4(a): Result for motor forward



Figure 4.4(b): Result for motor reverse

4.3 Result from software simulation.

This project need to simulate first for obtain the output desired, so the software ISIS professional has been used. The circuit which are being simulate does not fully complete like the actual project's circuit because its use to get output from the microcontroller and this output actually would be applied to real hardware.

4.3.1 Simulation result of controller circuit

This result would show the timer that has been program in the PIC16F877A which is successfully count for 10 second and then energized relay1 (RL1) as shown in Figure 4.5 (a) below. Relay1 is used for tripped ELCB then after delay, relay1 would disenergized. After that, PIC 16F877A would energized relay2 (RL2) which is used for shifted connection of life wire from TNB power supply to current detector for detecting current flow through ELCB and Figure 4.5 (b) shows the result of relay2.

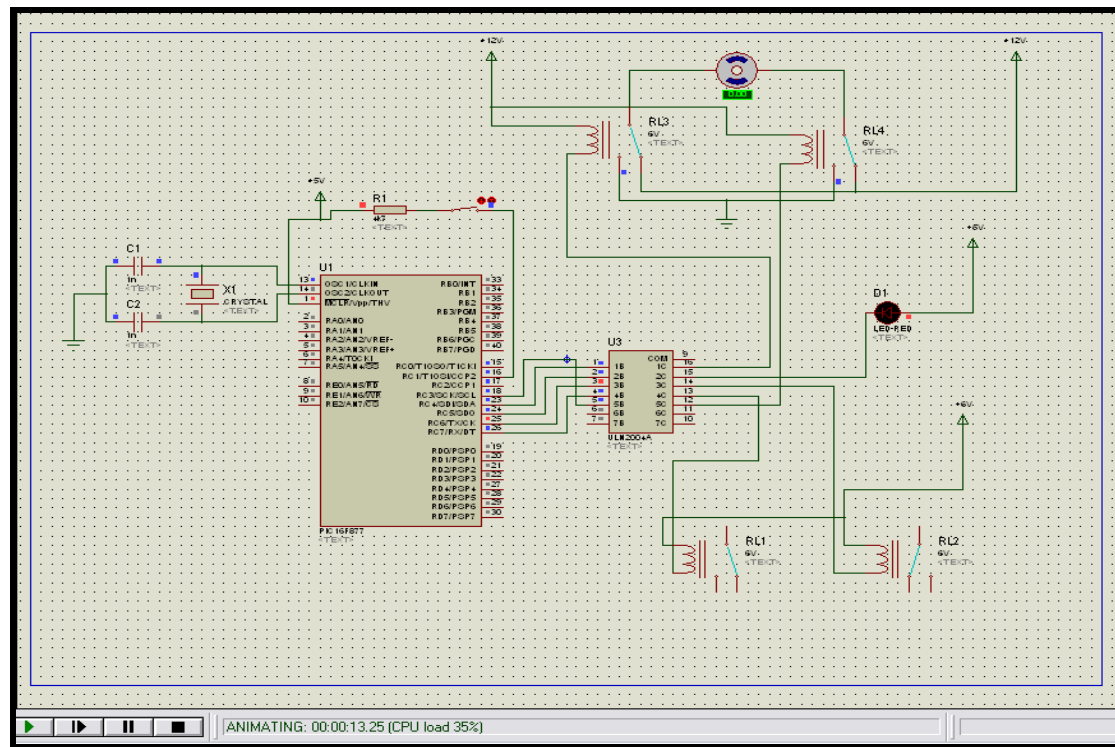


Figure 4.5 (a): Simulation result of timer and relay1 (RL1)

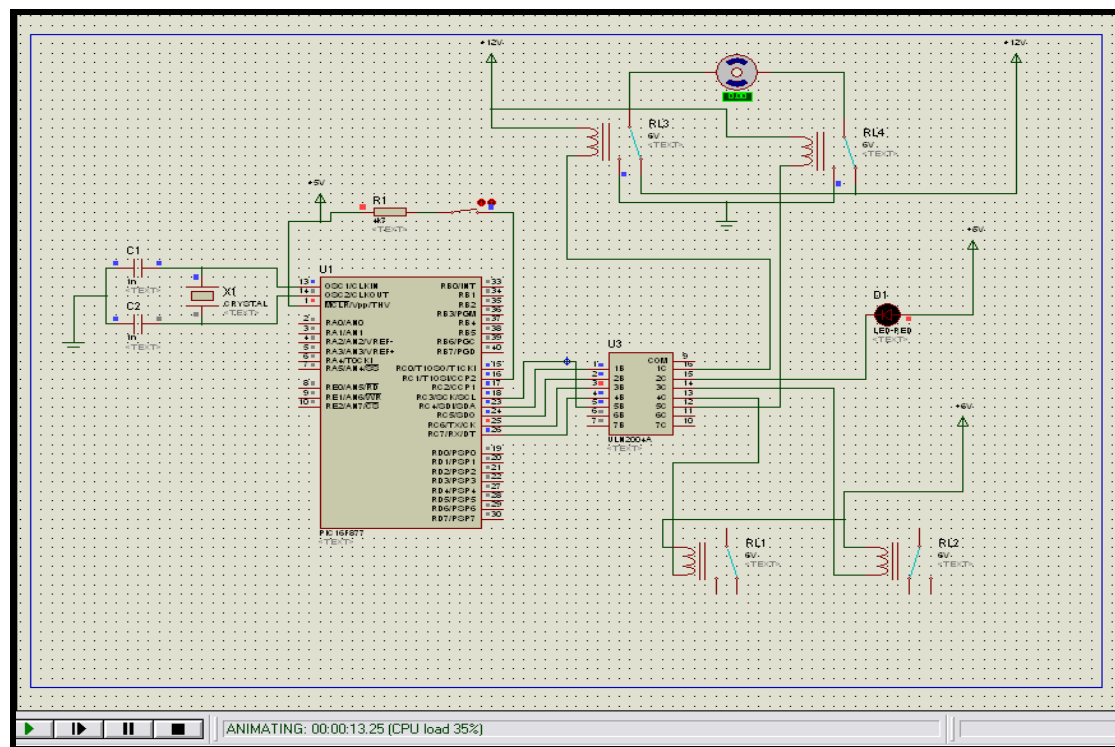


Figure 4.5 (b): Simulation result of relay2 (RL2)

4.3.2 Simulation result of current detector

This simulation wants to compare the result between two condition of ELCB which are damaged and undamaged condition when SWITCH1 on the simulation circuit is ON. In this simulation the switch is used as input to PIC16F877A and to show when current flows through ELCB which is similarly function as current detector. Figure 4.6 (a) show the result when the switch1 is OFF and show that no current would be detected which mean that the ELCB is in good condition. Figure 4.6 (b) shows the result when SWITCH1 is ON and current would be detected. When PIC16F877A received high input from SWITCH1 then it would ON LED to notify that the ELCB is in damaged condition.

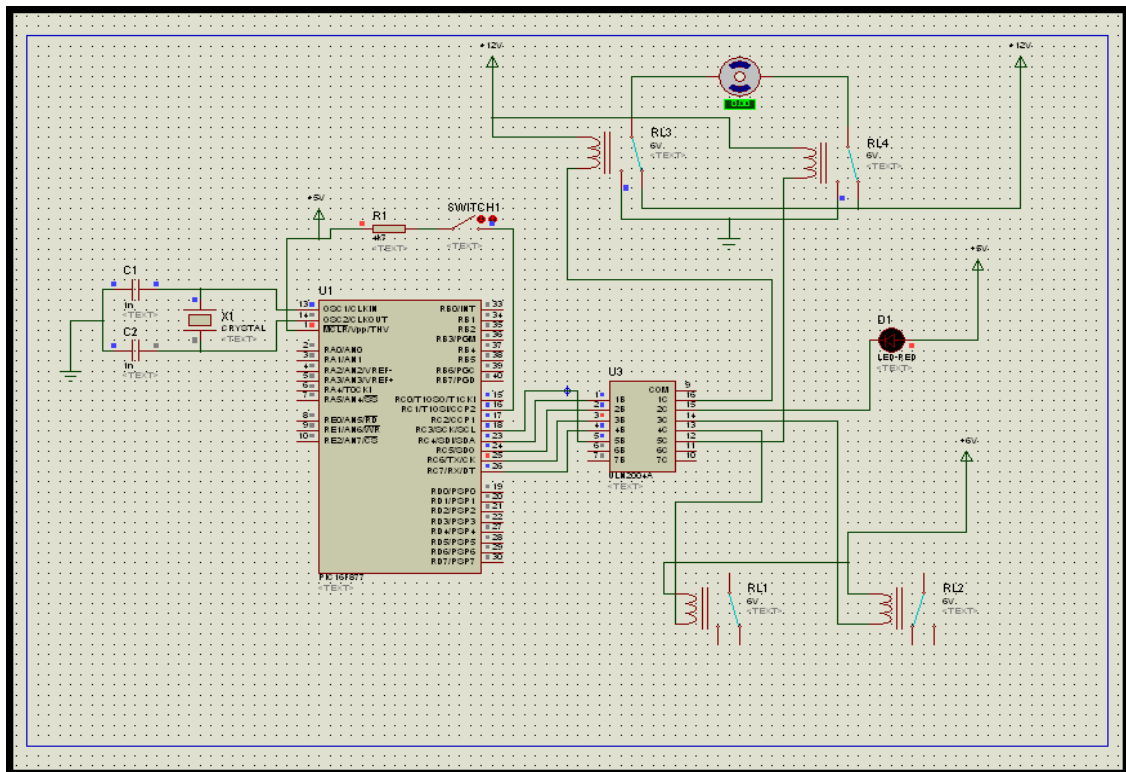


Figure 4.6 (a): Simulation result when SWITCH1 OFF

4.3.3 Simulation result of DC motor control.

When there is no current detected or the SWITCH1 is OFF, PIC16F877A would received low input from the switch and would energized relay3 (RL3) for forward motor in 100ms delay as shown in Figure 4.7 (a) and then it would energized relay4 (RL4) for reverse motor in 100ms delay too as shown in Figure 4.7 (b). This simulation wants to show that this project use relay and delay for controlling circuit where when relay3 energized, it would ground the motor connection then the motor would run forward in delay time that was set. After delay, the relay3 would disenergized and relay4 would energized and change the motor connection polarities so that it would run reverse to initial condition.

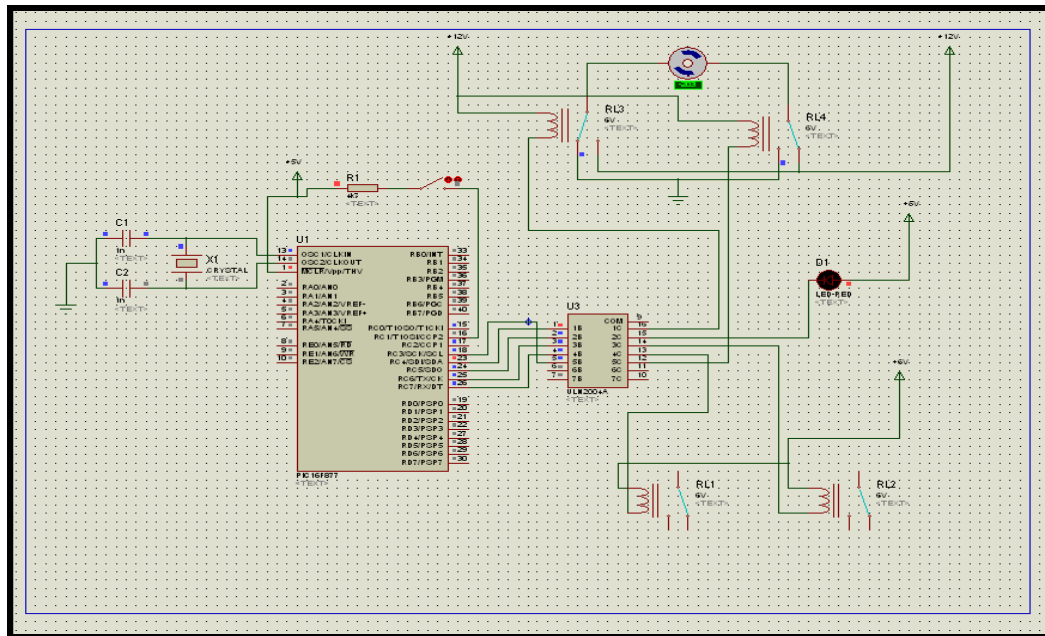


Figure 4.7 (a): Simulation result for motor forward when relay3 (RL3) ON.

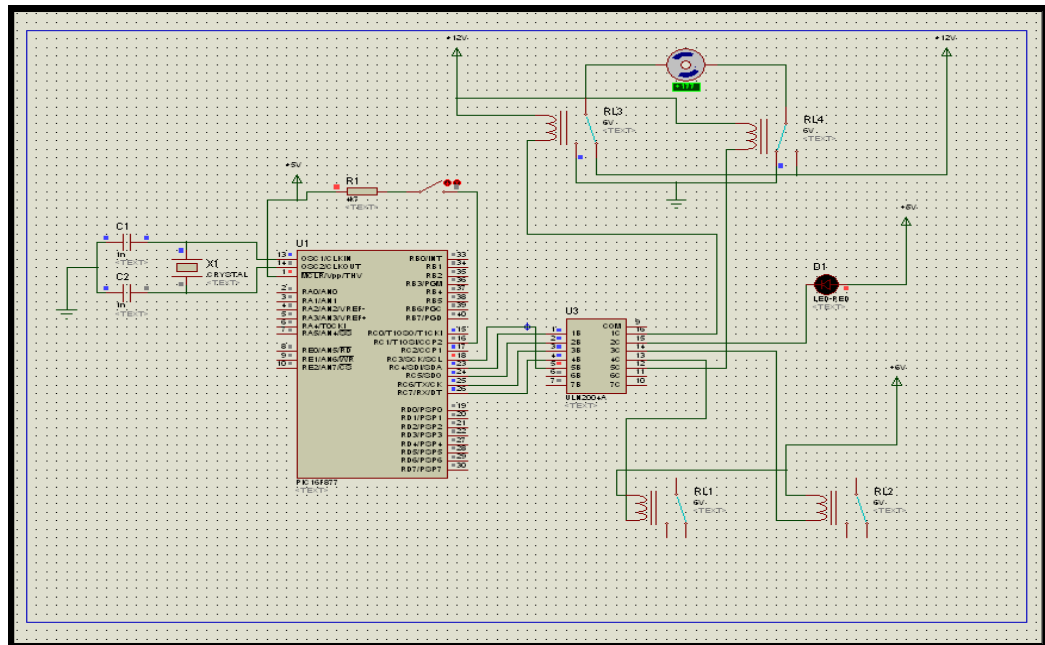


Figure 4.7 (b): Simulation result for motor reverse when relay4 (RL4) ON

4.4 Analysis and discussion.

This part shows the comparison between the result of the project and the real result that should be gain. Actually the real results are based on simulation and real case which are happen in our daily life.

4.4.1 The controller circuit.

Result above show the controller circuit which has been setting with 10 second of timer, so for made it count for 30 days, the microcontroller should be uses must has big enough of memory for store every second, minute and hour for one day and enough for store 30 days counter, it also could store the program for controlled relays. This project actually just wants to show the function of the timer so that's why it only uses PIC16F877A.

4.4.2 Current detector.

Actually in real case of ELCB, it has four damaged condition when it tripped manually or automatically which we could detected or undetected such as:

- i. Spring trap drop but power supply did not cut OFF.
- ii. Spring trap drop and power supply cut OFF but there is current flow in small amount.
- iii. Spring trap drop but could not pushed ON back after tested.
- iv. Spring trap does not drop and power supply did not cut OFF.

Table 4.1: Results of ELCB

| ELCB condition. | ELCB trip | Spring trap drop | Current detected | Control motor | ON LED | Power supply after tested. |
|-----------------|-----------|------------------|------------------|---------------|--------|----------------------------|
| Normal | No | No | No | No | No | ON |
| Undamaged | Yes | Yes | No | Yes | No | ON |
| Damaged (a) | Yes | Yes | Yes | No | Yes | ON |
| Damaged (b) | Yes | Yes | Yes | No | Yes | OFF |
| Damaged (c) | Yes | Yes | No | Yes | No | OFF |
| Damaged (d) | Yes | No | Yes | No | Yes | ON |

Table 4.1 above show the overall result of ELCB, normally we could detect the damaged of the ELCB when test button was pushed and the damaged of it could be known when spring trap was pushed ON back. From there we could know either the contactor doesn't function or spring trap has loosed. We could not know if there is current flow through it just by push the test button, so current detector was put in the project for detecting current which flow through the ELCB while it is in test condition.

From result that obtains above, it only shows one condition of damaged ELCB which is condition (d) where when the ELCB was tripped, the spring trap does not drop and power supply did not cut OFF. The current detector detects current flow through the ELCB then microcontroller does not controlled motor for pushed ON back the spring trap but ON indicator (LED) for show the ELCB does not function well or not in good condition and should be change immediately.

4.4.3 DC motor control.

After compared between stepper motor and DC motor for push up the ELCB's spring trap, finally I choose to use DC motor or Power window motor which has strongly enough for push it. The motor actually has high torque and 2 wires input, positive and negative. This would make the motor easy for controlling because for change direction of the motor, just change opposite polarities of motor's wire. Different with the stepper motor which are used 6 wires input where 2 wires for windings of stator and the other 4 wires are for polarities. For controlling this motor actually used programming which is one output for one step of rotating and each rotating is 7.5 degree. Control the motor is not being a problem but the problem is with the motor's torque which is not strong enough to push up the spring trap.

Result above show that the DC motor successfully pushed back the ELCB spring trap and 2 relays are uses for change the polarities of motor's wires so that when relay3 energized it would ON motor to forward direction then when relay4 energized it would ON the motor with opposite polarities of wire to reverse direction. For controlling angle of the motor, delay should be put in the control motor program which is 100ms for 45 degrees of rotation.

CHAPTER 5

CONCLUSION

5.1 Summary of project.

There are many type of circuit breaker could be use for human life and equipments protections especially in houses or buildings but there is no one of it could be durable if no supervision on it. Almost of the circuit breaker are designed with tester button which is use for ensure the good condition of it and should be tested manually every month. The test button actually is for tripped the ELCB or RCCB when it pushed and power supply would be cut OFF and if this happen, that's mean it is in good condition.

For the damaged case of ELCB, it does not tripped because the ELCB's contactor does not work and the other damaged case, the ELCB tripped but could not be pushed ON again because the spring trap has been loosed. Beside that, there is a damaged case of ELCB could not be detected. The case are when the test button pushed, the ELCB tripped but power supply did not cut OFF and the other one is the power supply OFF but there is current flow through it.

From the damaged case that mention above, we could know if the ELCB's contactor does not work or spring trap has been loosed but we could not know if there is

current flow through the ELCB when it is tripped, so it could be dangerous for human life and equipment if the ELCB not really ensure in good condition because it cannot function well when leakage current occur.

This project has been designed so that it could really ensure the good condition of the ELCB. Actually this project has solved the ELCB's problems and there is no need to concern for test it monthly because it could test automatically. The main parts of this project are timer which is for trip monthly, current detector and DC motor. This project works for tripped the ELCB and current checked through it then advanced with automatic switch ON by pushed the ELCB's spring trap using a DC motor if it is in good condition.

This project use microcontroller so that it can interact with program which would control input and output of current detector and DC motor beside timer could be setting for make this project automatically.

5.2 Conclusion

As the conclusion, this project successfully achieved the objective and can be improve for make the ELCB's application more efficient. This project also give opportunity to learn knowledge about the microcontroller, C language programming and about the motor controlled. It also conscious us about important of ensure the good condition of ELCB or circuit breaker for avoid hazard and the objective that has been achieved are:

- i. Could test the ELCB automatically every month on the right time and date.
- ii. Current detector function well for detecting current which is flow through ELCB while it is in test condition.

- iii. DC motor successfully could push the ELCB's spring trap after the current detector has ensured the ELCB is in good condition.

5.3 Recommendation.

For future development and enhancement of this project, there are some improvement should be put in such as:

- i. Diversity the application of ELCB beside it detects earth leakage it also can detect unstable voltage.
- ii. Put LCD screen on project so that it can display the time and date for test the ELCB and occupants of houses or buildings could be prepare for shut down equipment for avoid damage of it.
- iii. Back up circuit should be place on this project for avoid damage of sensitive equipment like computer or others and works which are uses electrical equipment could not be interrupt.

5.3.1 Costing and Commercialization

Costing of this project is stated in table shown below:

Table 5.1: Cost of controller circuit.

| No | Component | Quantity | Cost (RM) |
|----|----------------------------|----------|-----------|
| 1. | Voltage regulator (LM7805) | 1 | 2.00 |
| 2. | Capacitor (various value) | 5 | 3.00 |
| 3 | Resistor (various value) | 5 | 2.00 |

| | | | |
|--------------|----------------|---|----------------|
| 4. | Relay (6V) | 4 | 10.00 |
| 5. | ULN 2003A | 1 | 4.00 |
| 6. | PIC 16F877A | 1 | 35.00 |
| 7. | Crystal (4MHz) | 1 | 8.00 |
| Total | | | RM64.00 |

Table 5.2: Cost of current detector circuit

| No | Component | Quantity | Cost (RM) |
|--------------|-------------------------------------|-----------------|------------------|
| 1. | Zener diod | 2 | 2.00 |
| 2 | Power diod | 5 | 5.00 |
| 3. | Resistor (Various value) | 5 | 1.00 |
| 4. | Capacitor (Various value) | 2 | 2.00 |
| 5. | Flyback transformer | 1 | 7.00 |
| 6. | Transistor (Various type and value) | 2 | 5.00 |
| 7. | LED | 1 | 0.50 |
| Total | | | RM22.50 |

Table 5.3: Total cost of project

| No | Item | Quantity | Cost (RM) |
|--------------|----------------------------------|-----------------|------------------|
| 1. | Cost of controller circuit | 1 | 64.00 |
| 2. | Cost of current detector circuit | 1 | 22.50 |
| 3. | DC motor (Power window motor) | 1 | 40.00 |
| Total | | | RM126.50 |

This project has high potential to be commercialize and marketable especially in residential power system as a tester for circuit breaker and this can increase safety value and avoid hazard. Beside it can be developing for industrial power system which is can reduce maintenance cost for circuit breaker checking.

REFERENCES

1. William D. Stevenson, Jr. Elements of Power System Analysis Third Edition, McGraw-Hill, New York (1975) ISBN.
2. Schneider Electric (2000). "ELCB Circuit Breaker with Earth Leakage Circuit Interrupter." Instruction Bulletin, Bulletin No. 48840-079-01, Cedar Rapids, IA, USA 9/00.
3. Tom Harris "Introduction to How Circuit Breakers Work", from http://en.wikipedia.org/wiki/circuit_breaker.
4. L. W. Brittan (2003): "*Electrical Circuit Breakers*" British Standard Institute.
5. Raja Mohd Taufika Bin Raja Ismail (2004). "Peranti Pengesan Voltan Litar Bocor ke Bumi." Universiti Malaysia Pahang.
6. Data Catalog (1977), Micro Electronics from General Instrument Corporation
7. Vladimir Gurevich "Electrical Relays: Principles and Applications", CRC Press (Taylor & Francis group) <http://en.wikipedia.org/wiki/Relay>
8. Floyd (2005). "Electronic Devices." United State of America.
9. Theodore Wildi. "Electrical Machine, Drive and Power System."
10. R. Nave "Hyper Physics Electricity and mechanism electronic".

REFERENCES

1. William D. Stevenson, Jr. Elements of Power System Analysis Third Edition, McGraw-Hill, New York (1975) ISBN.
2. Schneider Electric (2000). "ELCB Circuit Breaker with Earth Leakage Circuit Interrupter." Instruction Bulletin, Bulletin No. 48840-079-01, Cedar Rapids, IA, USA 9/00.
3. Tom Harris "Introduction to How Circuit Breakers Work", from http://en.wikipedia.org/wiki/circuit_breaker.
4. L. W. Brittan (2003): "*Electrical Circuit Breakers*" British Standard Institute.
5. Raja Mohd Taufika Bin Raja Ismail (2004). "Peranti Pengesan Voltan Litar Bocor ke Bumi." Universiti Malaysia Pahang.
6. Data Catalog (1977), Micro Electronics from General Instrument Corporation
7. Vladimir Gurevich "Electrical Relays: Principles and Applications", CRC Press (Taylor & Francis group) <http://en.wikipedia.org/wiki/Relay>
8. Floyd (2005). "Electronic Devices." United State of America.
9. Theodore Wildi. "Electrical Machine, Drive and Power System."
10. R. Nave "Hyper Physics Electricity and mechanism electronic".

APPENDIX A
CIRCUIT DESIGN

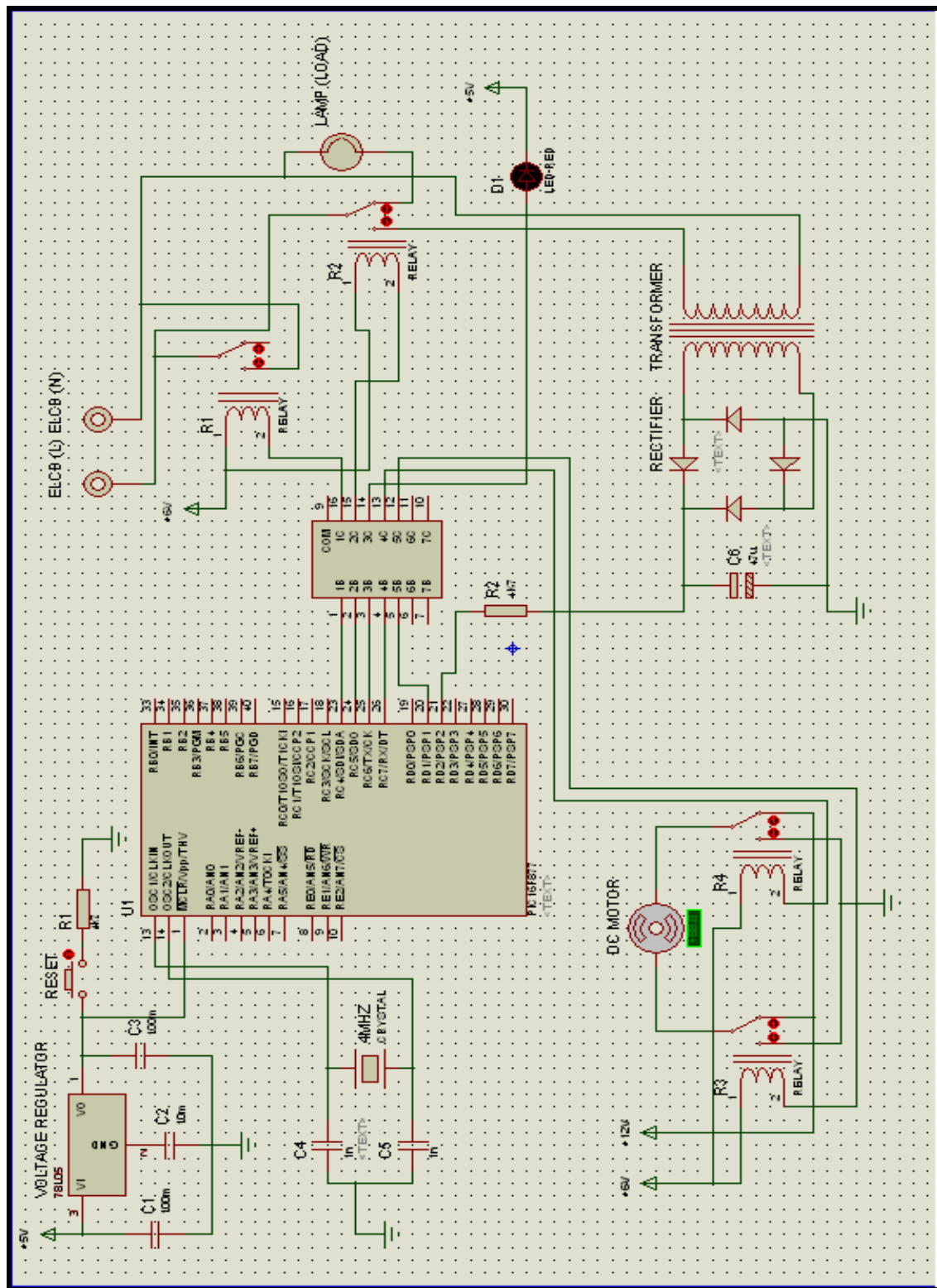


Figure 1: Circuit diagram of project

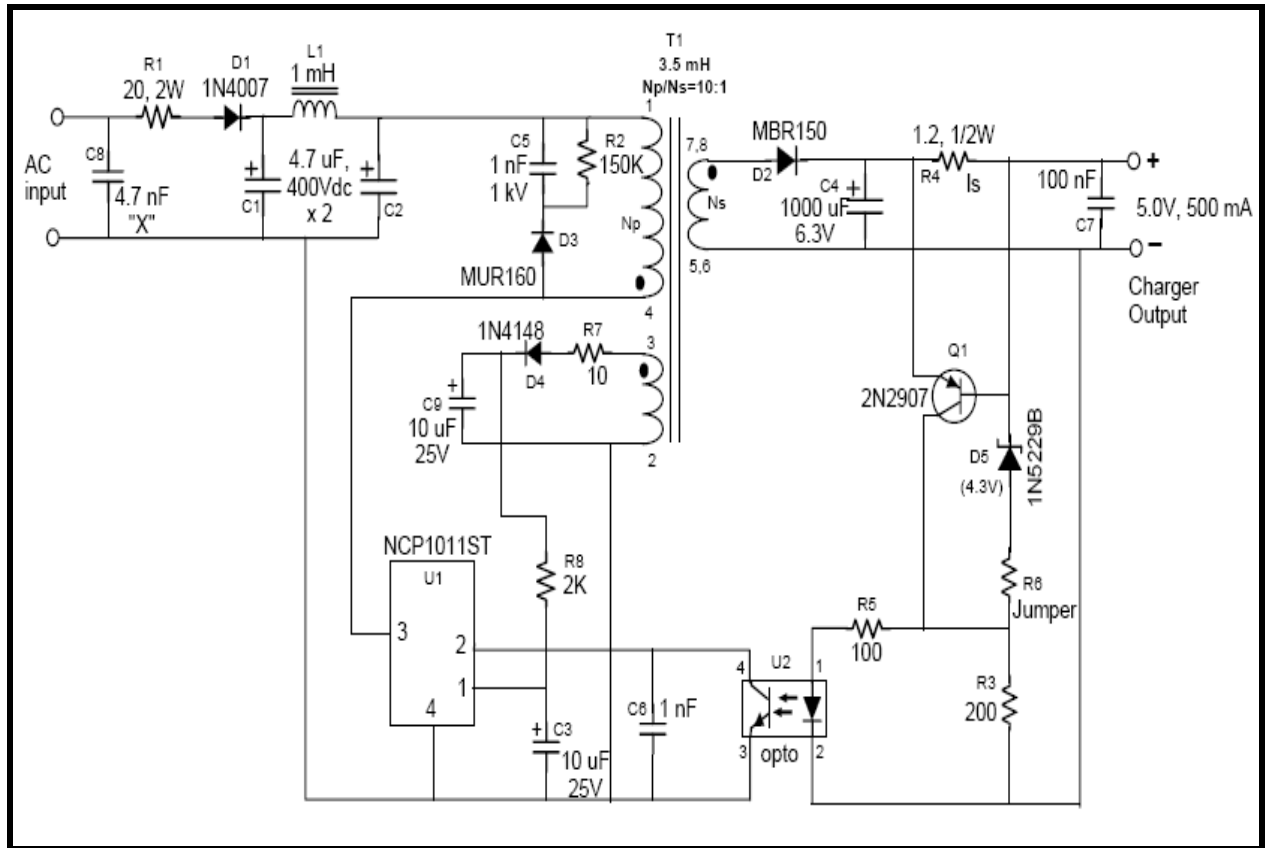


Figure 2: Circuit diagram of cell phone charger

APPENDIX B
SOFTWARE DESIGN

```
#include <16f877a.h>
#use delay(clock=4000000)
#fuses hs,nowdt,noput,noprotect,nolvp
#byte PORTC=7

int i;
long timer_cnt1;
int timer_cnt2;
int time_sec;
void trip();
void check();
void moto_fwd();
void moto_rvs();
void LED();

#int_rtcc
    clock_isr()
    {
        timer_cnt1++;
        if(timer_cnt1>=977){ //1.024ms x977 = 1s
            timer_cnt1=0;
            time_sec++;
        }
    }
}
```

```
main()
{
    set_tris_c(0x01);
    set_rtcc(0); //Timer0 setup
    setup_counters(RTCC_INTERNAL,RTCC_DIV_4);
    enable_interrupts(int_rtcc);
    enable_interrupts(GLOBAL);

    set_tris_c(0);
    time_sec=0;
    timer_cnt1=0;

    do {
        if(time_sec>=10){
            time_sec=0;
            trip();
            check();
            if(input(PIN_C1)==0){
                moto_fwd();
                delay_ms(5000);
                moto_rvs();
                delay_ms(5000);
            }
            else
                {LED ()};
        }
    }while (1);
}
```

```
void trip()
{ portc=0x80;
  delay_ms(2500);
  portc=0x00; }
```

```
void check()
{ portc=0x40;
  delay_ms(5000);
  portc=0x00;}
```

```
void moto_fwd()
{ portc=0x10;
  delay_ms(100);
  portc=0x00;}
```

```
void moto_rvs()
{ portc=0x08;
  delay_ms(100);
  portc=0x00;}
```

```
void LED()
{ portc=0x20;
  delay_ms(5000);}
```

APPENDIX C**DATA SHEET**



PIC16F87X

Data Sheet

28/40-Pin 8-Bit CMOS FLASH
Microcontrollers



PIC16F87X

28/40-Pin 8-Bit CMOS FLASH Microcontrollers

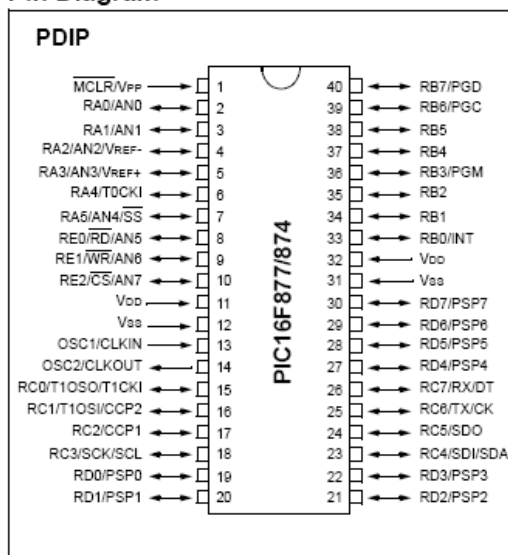
Devices Included in this Data Sheet:

- PIC16F873 • PIC16F876
- PIC16F874 • PIC16F877

Microcontroller Core Features:

- High performance RISC CPU
- Only 35 single word instructions to learn
- All single cycle instructions except for program branches which are two cycle
- Operating speed: DC - 20 MHz clock input
DC - 200 ns instruction cycle
- Up to 8K x 14 words of FLASH Program Memory,
Up to 368 x 8 bytes of Data Memory (RAM)
Up to 256 x 8 bytes of EEPROM Data Memory
- Pinout compatible to the PIC16C73B/74B/76/77
- Interrupt capability (up to 14 sources)
- Eight level deep hardware stack
- Direct, indirect and relative addressing modes
- Power-on Reset (POR)
- Power-up Timer (PWRT) and
Oscillator Start-up Timer (OST)
- Watchdog Timer (WDT) with its own on-chip RC
oscillator for reliable operation
- Programmable code protection
- Power saving SLEEP mode
- Selectable oscillator options
- Low power, high speed CMOS FLASH/EEPROM
technology
- Fully static design
- In-Circuit Serial Programming™ (ICSP) via two
pins
- Single 5V In-Circuit Serial Programming capability
- In-Circuit Debugging via two pins
- Processor read/write access to program memory
- Wide operating voltage range: 2.0V to 5.5V
- High Sink/Source Current: 25 mA
- Commercial, Industrial and Extended temperature
ranges
- Low-power consumption:
 - < 0.6 mA typical @ 3V, 4 MHz
 - 20 µA typical @ 3V, 32 kHz
 - < 1 µA typical standby current

Pin Diagram



Peripheral Features:

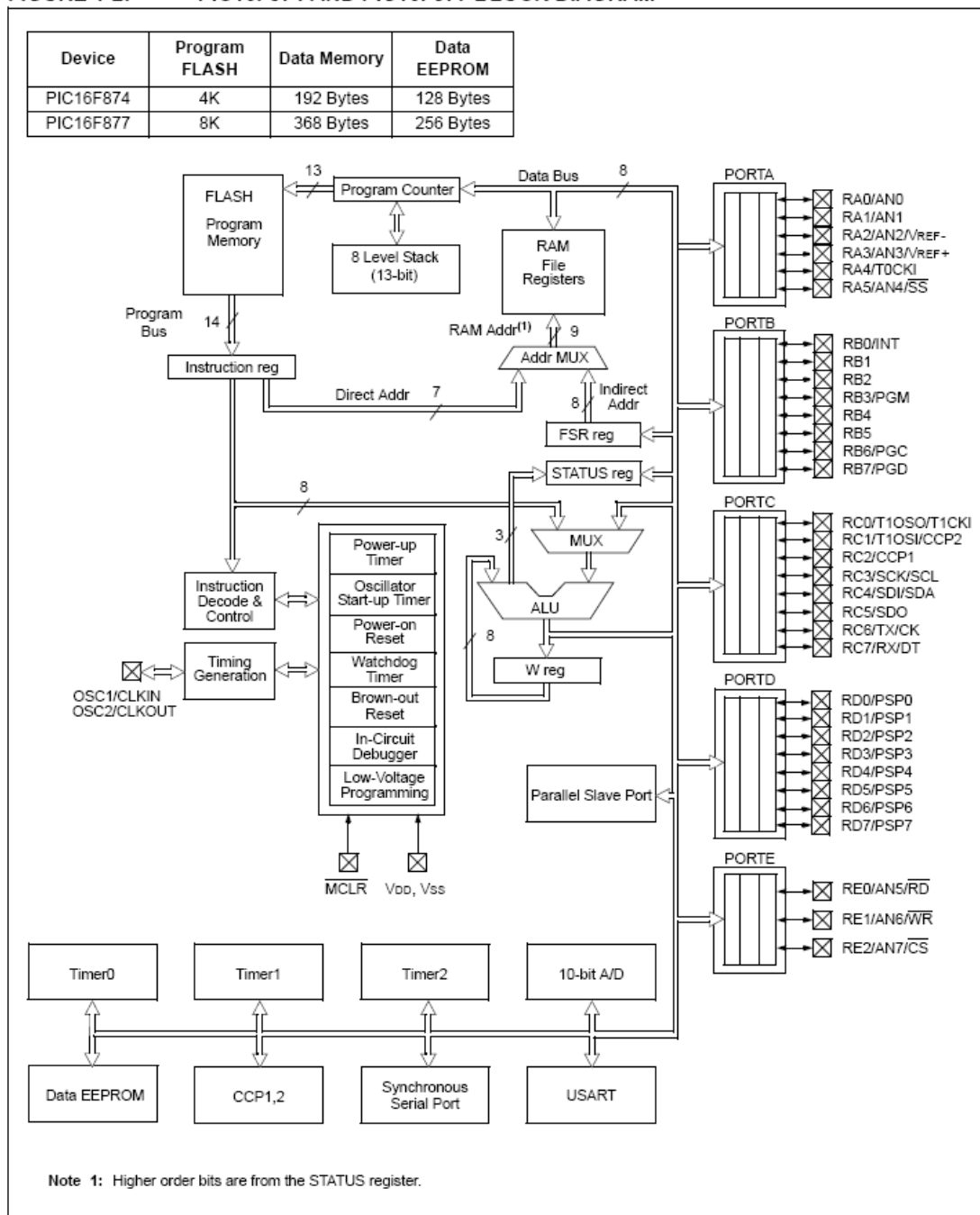
- Timer0: 8-bit timer/counter with 8-bit prescaler
- Timer1: 16-bit timer/counter with prescaler,
can be incremented during SLEEP via external
crystal/clock
- Timer2: 8-bit timer/counter with 8-bit period
register, prescaler and postscaler
- Two Capture, Compare, PWM modules
 - Capture is 16-bit, max. resolution is 12.5 ns
 - Compare is 16-bit, max. resolution is 200 ns
 - PWM max. resolution is 10-bit
- 10-bit multi-channel Analog-to-Digital converter
- Synchronous Serial Port (SSP) with SPI™ (Master
mode) and I²C™ (Master/Slave)
- Universal Synchronous Asynchronous Receiver
Transmitter (USART/SCI) with 9-bit address
detection
- Parallel Slave Port (PSP) 8-bits wide, with
external RD, WR and CS controls (40/44-pin only)
- Brown-out detection circuitry for
Brown-out Reset (BOR)

PIC16F87X

| Key Features PICmicro™ Mid-Range Reference Manual (DS33023) | PIC16F873 | PIC16F874 | PIC16F876 | PIC16F877 |
|--|-------------------------|-------------------------|-------------------------|-------------------------|
| Operating Frequency | DC - 20 MHz | DC - 20 MHz | DC - 20 MHz | DC - 20 MHz |
| RESETS (and Delays) | POR, BOR (PWRT, OST) | POR, BOR (PWRT, OST) | POR, BOR (PWRT, OST) | POR, BOR (PWRT, OST) |
| FLASH Program Memory (14-bit words) | 4K | 4K | 8K | 8K |
| Data Memory (bytes) | 192 | 192 | 368 | 368 |
| EEPROM Data Memory | 128 | 128 | 256 | 256 |
| Interrupts | 13 | 14 | 13 | 14 |
| I/O Ports | Ports A,B,C | Ports A,B,C,D,E | Ports A,B,C | Ports A,B,C,D,E |
| Timers | 3 | 3 | 3 | 3 |
| Capture/Compare/PWM Modules | 2 | 2 | 2 | 2 |
| Serial Communications | MSSP, USART | MSSP, USART | MSSP, USART | MSSP, USART |
| Parallel Communications | — | PSP | — | PSP |
| 10-bit Analog-to-Digital Module | 5 input channels | 8 input channels | 5 input channels | 8 input channels |
| Instruction Set | 35 instructions | 35 instructions | 35 instructions | 35 instructions |

PIC16F87X

FIGURE 1-2: PIC16F874 AND PIC16F877 BLOCK DIAGRAM



PIC16F87X

2.0 MEMORY ORGANIZATION

There are three memory blocks in each of the PIC16F87X MCUs. The Program Memory and Data Memory have separate buses so that concurrent access can occur and is detailed in this section. The EEPROM data memory block is detailed in Section 4.0.

Additional information on device memory may be found in the PICmicro™ Mid-Range Reference Manual, (DS33023).

2.1 Program Memory Organization

The PIC16F87X devices have a 13-bit program counter capable of addressing an 8K x 14 program memory space. The PIC16F877/876 devices have 8K x 14 words of FLASH program memory, and the PIC16F873/874 devices have 4K x 14. Accessing a location above the physically implemented address will cause a wraparound.

The RESET vector is at 0000h and the interrupt vector is at 0004h.

FIGURE 2-1: PIC16F877/876 PROGRAM MEMORY MAP AND STACK

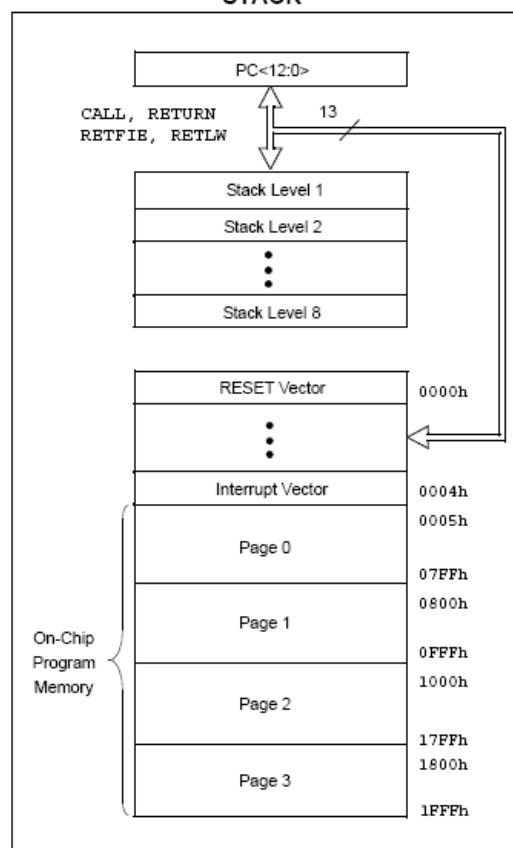
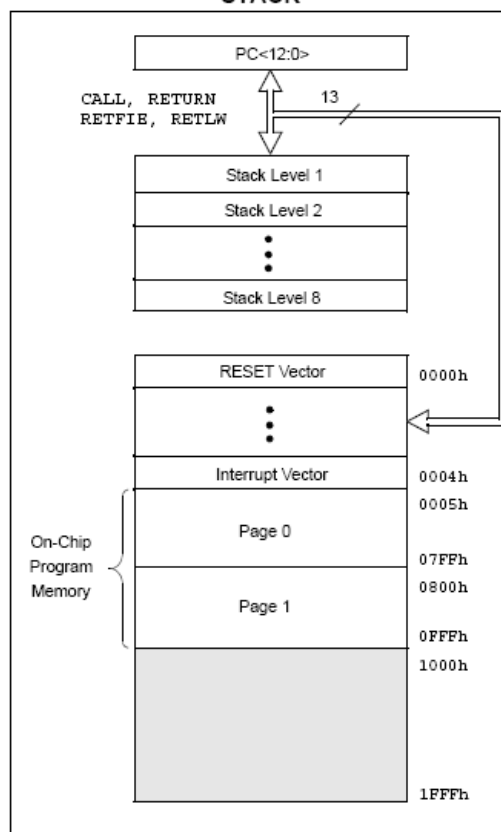


FIGURE 2-2: PIC16F874/873 PROGRAM MEMORY MAP AND STACK



PIC16F87X

FIGURE 2-3: PIC16F877/876 REGISTER FILE MAP

| File Address | File Address | File Address | File Address |
|-----------------------------------|-----------------------------------|------------------------------------|------------------------------------|
| Indirect addr. ^(*) 00h | Indirect addr. ^(*) 80h | Indirect addr. ^(*) 100h | Indirect addr. ^(*) 180h |
| TMR0 01h | OPTION_REG 81h | TMR0 101h | OPTION_REG 181h |
| PCL 02h | PCL 82h | PCL 102h | PCL 182h |
| STATUS 03h | STATUS 83h | STATUS 103h | STATUS 183h |
| FSR 04h | FSR 84h | FSR 104h | FSR 184h |
| PORTA 05h | TRISA 85h | | |
| PORTB 06h | TRISB 86h | PORTB 106h | TRISB 186h |
| PORTC 07h | TRISC 87h | | |
| PORTD ⁽¹⁾ 08h | TRISD ⁽¹⁾ 88h | | |
| PORTE ⁽¹⁾ 09h | TRISE ⁽¹⁾ 89h | | |
| PCLATH 0Ah | PCLATH 8Ah | PCLATH 10Ah | PCLATH 18Ah |
| INTCON 0Bh | INTCON 8Bh | INTCON 10Bh | INTCON 18Bh |
| PIR1 0Ch | PIE1 8Ch | EEDATA 10Ch | EECON1 18Ch |
| PIR2 0Dh | PIE2 8Dh | EEADR 10Dh | EECON2 18Dh |
| TMR1L 0Eh | PCON 8Eh | EEDATH 10Eh | Reserved ⁽²⁾ 18Eh |
| TMR1H 0Fh | | EEADRH 10Fh | Reserved ⁽²⁾ 18Fh |
| T1CON 10h | | | |
| TMR2 11h | SSPCON2 91h | | |
| T2CON 12h | PR2 92h | | |
| SSPBUF 13h | SSPADD 93h | | |
| SSPCON 14h | SSPSTAT 94h | | |
| CCPR1L 15h | | | |
| CCPR1H 16h | | | |
| CCP1CON 17h | | | |
| RCSTA 18h | TXSTA 98h | General Purpose Register 16 Bytes | General Purpose Register 16 Bytes |
| TXREG 19h | SPBRG 99h | | |
| RCREG 1Ah | | | |
| CCPR2L 1Bh | | | |
| CCPR2H 1Ch | | | |
| CCP2CON 1Dh | | | |
| ADRESH 1Eh | ADRESL 9Eh | | |
| ADCON0 1Fh | ADCON1 9Fh | | |
| | | | |
| General Purpose Register 96 Bytes | General Purpose Register 80 Bytes | General Purpose Register 80 Bytes | General Purpose Register 80 Bytes |
| | accesses 70h-7Fh | accesses 70h-7Fh | accesses 70h - 7Fh |
| Bank 0 7Fh | Bank 1 FFh | Bank 2 17Fh | Bank 3 1FFh |

■ Unimplemented data memory locations, read as '0'.
 * Not a physical register.

Note 1: These registers are not implemented on the PIC16F876.
Note 2: These registers are reserved, maintain these registers clear.

When enabling peripheral functions, care should be taken in defining TRIS bits for each PORTC pin. Some peripherals override the TRIS bit to make a pin an output, while other peripherals override the TRIS bit to make a pin an input. Since the TRIS bit override is in effect while the peripheral is enabled, read-modify-write instructions (`BSP`, `BCF`, `XORWF`) with TRISC as destination, should be avoided. The user should refer to the corresponding peripheral section for the correct TRIS bit settings.

Note 1: I/O pins have diode protection to VDD and VSS.

Note 2: Port/Peripheral select signal selects between port data and peripheral output.

Note 3: Peripheral OE (output enable) is only activated if peripheral select is active.

Note

- 1: I/O pins have diode protection to V_{DD} and V_{SS} .
- 2: Port/Peripheral select signal selects between port data and peripheral output.
- 3: Peripheral OE (output enable) is only activated if peripheral select is active.

PIC16F87X

TABLE 3-5: PORTC FUNCTIONS

| Name | Bit# | Buffer Type | Function |
|-----------------|------|-------------|---|
| RC0/T1OSO/T1CKI | bit0 | ST | Input/output port pin or Timer1 oscillator output/Timer1 clock input. |
| RC1/T1OSI/CCP2 | bit1 | ST | Input/output port pin or Timer1 oscillator input or Capture2 input/Compare2 output/PWM2 output. |
| RC2/CCP1 | bit2 | ST | Input/output port pin or Capture1 input/Compare1 output/PWM1 output. |
| RC3/SCK/SCL | bit3 | ST | RC3 can also be the synchronous serial clock for both SPI and I ² C modes. |
| RC4/SDI/SDA | bit4 | ST | RC4 can also be the SPI Data In (SPI mode) or data I/O (I ² C mode). |
| RC5/SDO | bit5 | ST | Input/output port pin or Synchronous Serial Port data output. |
| RC6/TX/CK | bit6 | ST | Input/output port pin or USART Asynchronous Transmit or Synchronous Clock. |
| RC7/RX/DT | bit7 | ST | Input/output port pin or USART Asynchronous Receive or Synchronous Data. |

Legend: ST = Schmitt Trigger input

TABLE 3-6: SUMMARY OF REGISTERS ASSOCIATED WITH PORTC

| Address | Name | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 | Value on: POR, BOR | Value on all other RESETS |
|---------|-------|-------------------------------|-------|-------|-------|-------|-------|-------|-------|--------------------------|---------------------------------|
| 07h | PORTC | RC7 | RC6 | RC5 | RC4 | RC3 | RC2 | RC1 | RC0 | xxxx xxxx | uuuu uuuu |
| 87h | TRISC | PORTC Data Direction Register | | | | | | | | 1111 1111 | 1111 1111 |

Legend: x = unknown, u = unchanged

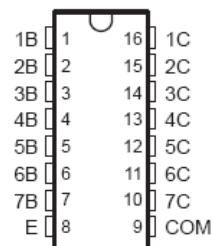
ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, ULQ2004A HIGH-VOLTAGE HIGH-CURRENT DARLINGTON TRANSISTOR ARRAY

SLRS027G – DECEMBER 1976 – REVISED JUNE 2004

The ULN2001A is obsolete
and is no longer supplied.

- 500-mA-Rated Collector Current (Single Output)
- High-Voltage Outputs . . . 50 V
- Output Clamp Diodes
- Inputs Compatible With Various Types of Logic
- Relay-Driver Applications

ULN2001A . . . D OR N PACKAGE
 ULN2002A . . . N PACKAGE
 ULN2003A . . . D, N, NS, OR PW PACKAGE
 ULN2004A . . . D, N, OR NS PACKAGE
 ULQ2003A, ULQ2004A . . . D OR N PACKAGE
 (TOP VIEW)



description/ordering information

The ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, and ULQ2004A are high-voltage, high-current Darlington transistor arrays. Each consists of seven npn Darlington pairs that feature high-voltage outputs with common-cathode clamp diodes for switching inductive loads. The collector-current rating of a single Darlington pair is 500 mA. The Darlington pairs can be paralleled for higher current capability. Applications include relay drivers, hammer drivers, lamp drivers, display drivers (LED and gas discharge), line drivers, and logic buffers. For 100-V (otherwise interchangeable) versions of the ULN2003A and ULN2004A, see the SN75468 and SN75469, respectively.

ORDERING INFORMATION

| T _A | PACKAGE† | | ORDERABLE PART NUMBER | TOP-SIDE MARKING |
|----------------|------------|--------------|-----------------------|------------------|
| -20°C to 70°C | PDIP (N) | Tube of 25 | ULN2002AN | ULN2002AN |
| | | | ULN2003AN | ULN2003AN |
| | | | ULN2004AN | ULN2004AN |
| | SOIC (D) | Tube of 40 | ULN2003AD | ULN2003A |
| | | Reel of 2500 | ULN2003ADR | |
| | | Tube of 40 | ULN2004AD | ULN2004A |
| | | Reel of 2500 | ULN2004ADR | |
| | SOP (NS) | Reel of 2000 | ULN2003ANSR | ULN2003A |
| | | | ULN2004ANSR | ULN2004A |
| | TSSOP (PW) | Tube of 90 | ULN2003APW | UN2003A |
| | | Reel of 2000 | ULN2003APWR | |
| -40°C to 85°C | PDIP (N) | Tube of 25 | ULQ2003AN | ULQ2003A |
| | | | ULQ2004AN | ULQ2004AN |
| | SOIC (D) | Tube of 40 | ULQ2003AD | ULQ2003A |
| | | Reel of 2500 | ULQ2003ADR | ULQ2003A |
| | | Tube of 40 | ULQ2004AD | ULQ2004A |
| | | Reel of 2500 | ULQ2004ADR | ULQ2004A |

† Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

**TEXAS
INSTRUMENTS**

POST OFFICE BOX 655303 • DALLAS, TEXAS 75265

Copyright © 2004, Texas Instruments Incorporated
 On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, ULQ2004A
HIGH-VOLTAGE HIGH-CURRENT
DARLINGTON TRANSISTOR ARRAY

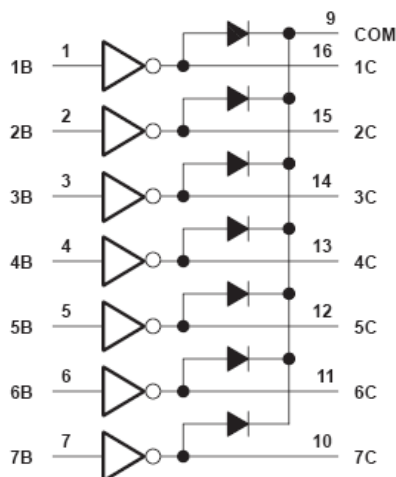
SLRS027G – DECEMBER 1976 – REVISED JUNE 2004

The ULN2001A is obsolete
and is no longer supplied.

description/ordering information (continued)

The ULN2001A is a general-purpose array and can be used with TTL and CMOS technologies. The ULN2002A is designed specifically for use with 14-V to 25-V PMOS devices. Each input of this device has a Zener diode and resistor in series to control the input current to a safe limit. The ULN2003A and ULQ2003A have a 2.7-k Ω series base resistor for each Darlington pair for operation directly with TTL or 5-V CMOS devices. The ULN2004A and ULQ2004A have a 10.5-k Ω series base resistor to allow operation directly from CMOS devices that use supply voltages of 6 V to 15 V. The required input current of the ULN/ULQ2004A is below that of the ULN/ULQ2003A, and the required voltage is less than that required by the ULN2002A.

logic diagram



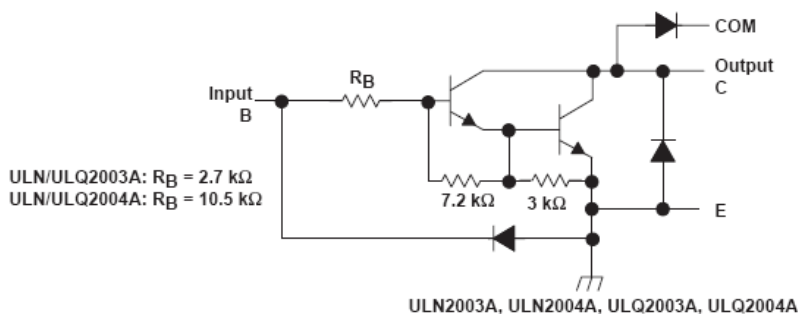
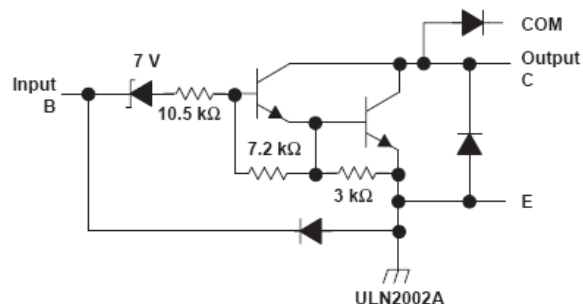
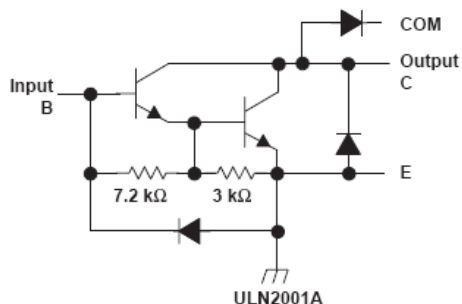
ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, ULQ2004A

The ULN2001A is obsolete
and is no longer supplied.

HIGH-VOLTAGE HIGH-CURRENT DARLINGTON TRANSISTOR ARRAY

SLRS027G – DECEMBER 1976 – REVISED JUNE 2004

schematics (each Darlington pair)



All resistor values shown are nominal.

ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, ULQ2004A

The ULN2001A is obsolete
and is no longer supplied.

HIGH-VOLTAGE HIGH-CURRENT DARLINGTON TRANSISTOR ARRAY

SLRS027G – DECEMBER 1976 – REVISED JUNE 2004

PARAMETER MEASUREMENT INFORMATION

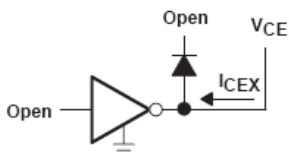


Figure 1. I_{CEX} Test Circuit

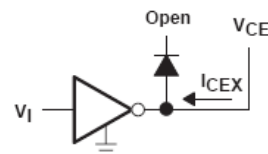


Figure 2. I_{CEX} Test Circuit

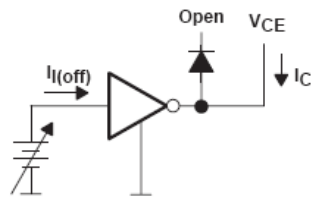


Figure 3. $I_{I(off)}$ Test Circuit

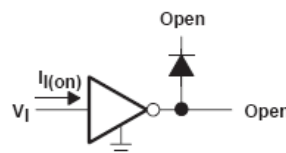
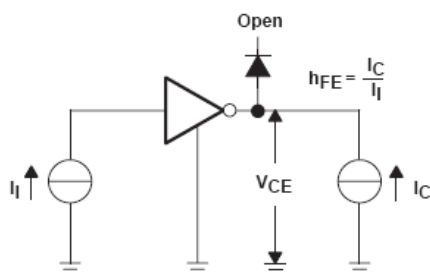


Figure 4. I_I Test Circuit



NOTE: I_I is fixed for measuring $V_{CE(sat)}$, variable for measuring h_{FE} .

Figure 5. h_{FE} , $V_{CE(sat)}$ Test Circuit

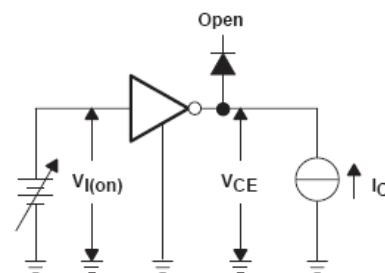


Figure 6. $V_{I(on)}$ Test Circuit

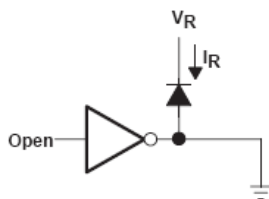


Figure 7. I_R Test Circuit

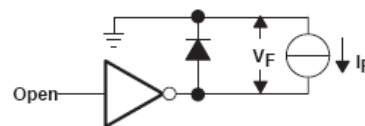


Figure 8. V_F Test Circuit

ULN2001A, ULN2002A, ULN2003A, ULN2004A, ULQ2003A, ULQ2004A
HIGH-VOLTAGE HIGH-CURRENT
DARLINGTON TRANSISTOR ARRAY

SLRS027G – DECEMBER 1976 – REVISED JUNE 2004

The ULN2001A is obsolete
and is no longer supplied.

PARAMETER MEASUREMENT INFORMATION

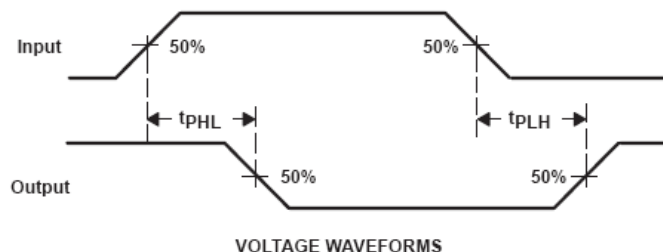
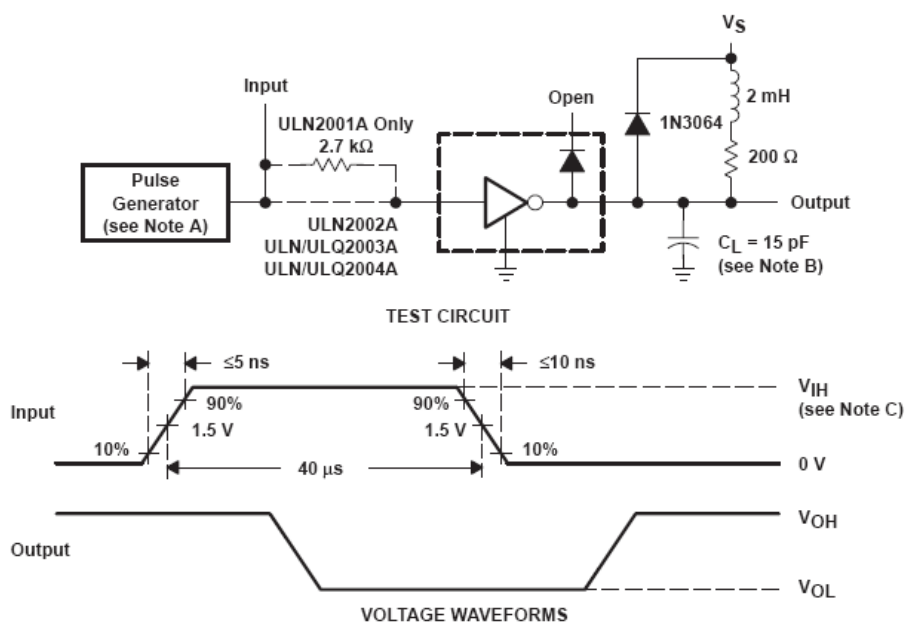


Figure 9. Propagation Delay-Time Waveforms



- NOTES: A. The pulse generator has the following characteristics: PRR = 12.5 kHz, $Z_O = 50 \Omega$.
 B. C_L includes probe and jig capacitance.
 C. For testing the ULN2001A, the ULN2003A, and the ULQ2003A, $V_{IH} = 3 \text{ V}$; for the ULN2002A, $V_{IH} = 13 \text{ V}$; for the ULN2004A and the ULQ2004A, $V_{IH} = 8 \text{ V}$.

Figure 10. Latch-Up Test Circuit and Voltage Waveforms

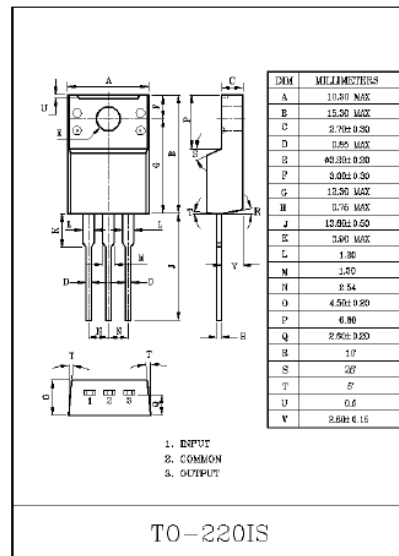
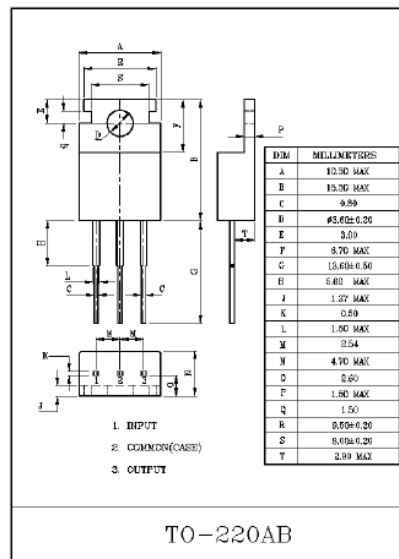
THREE TERMINAL POSITIVE VOLTAGE REGULATORS
5V, 6V, 8V, 9V, 10V, 12V, 15V, 18V, 20V, 24V.

FEATURES

- Suitable for C-MOS, TTL, the Other Digital IC's Power Supply.
- Internal Thermal Overload Protection.
- Internal Short Circuit Current Limiting.
- Output Current in Excess of 1A.
- Satisfies IEC-65 Specification. (International Electrotechnical Commission).

MAXIMUM RATINGS ($T_a=25^{\circ}\text{C}$)

| CHARACTERISTIC | | SYMBOL | RATING | UNIT |
|--|---------------------------------|-----------|---------------|--------------------|
| Input Voltage | KIA7805AP/API~ KIA7815AP/API | V_{IN} | 35 | V |
| | KIA7818AP/API~ KIA7824AP/API | | 40 | |
| Power Dissipation ($T_c=25^{\circ}\text{C}$) | | P_D | 20.8 | W |
| Power Dissipation (Without Heatsink) | | P_D | 2.0 | W |
| Operating Junction Temperature | | T_j | $-30\sim 150$ | $^{\circ}\text{C}$ |
| Storage Temperature | | T_{stg} | $-55\sim 150$ | $^{\circ}\text{C}$ |





ON Semiconductor

DN06009/D

Design Note – DN06009/D

5 W, CCCV Cell Phone Battery Charger

| Device | Application | Input Voltage | Output Power | Topology | I/O Isolation |
|---------|--------------------|---------------|--------------|----------|---------------|
| NCP1014 | Cell Phone Charger | 90 to 270 Vac | 5 W | Flyback | Isolated |

| Other Specifications | | | | |
|----------------------|------------|----------|----------|----------|
| | Output 1 | Output 2 | Output 3 | Output 4 |
| Output Voltage | 5.0 V | N/A | N/A | N/A |
| Ripple | 200 mV p/p | N/A | N/A | N/A |
| Nominal Current | 1.0 A | N/A | N/A | N/A |
| Max Current | 1.1 A | N/A | N/A | N/A |
| Min Current | zero | N/A | N/A | N/A |

| | |
|-----------------------------------|------------|
| PFC (Yes/No) | No |
| Minimum Efficiency | 65% |
| Operating Temp. Range | 0 to +60°C |
| Cooling Method/Supply Orientation | Convection |

| | |
|--------|---|
| Others | CCCV (Constant Current – Constant Voltage) output load profile for typical battery charger. |
|--------|---|

Circuit Description

This circuit presents a very simple, low cost, yet highly effective 5 watt, off-line constant current – constant voltage battery charger for cell phones or similar applications. The circuit is designed around ON's NCP1014 integrated controller with internal mosfet in a discontinuous mode flyback topology. Current and voltage feedback are accomplished with a single optocoupler as well as providing ac mains isolation. The circuit provides a respectable output V/I load-line characteristic for battery charging over typical temperature variations. The use of an auxiliary Vcc winding on T1, although not required because of the 1014's DSS circuitry, guarantees very low standby (no load) power consumption (< 300 mW). For maximum simplicity a half-wave input rectifier (D1) is utilized and a conducted EMI filter is provided by C1 and L1. If there are very low output line frequency ripple and/or low ac input constraints, a full bridge input rectifier is recommended. The T1 flyback transformer design is compliant enough for output voltage requirements from 4 to 6.5 volts.

Key Features

- Extremely simple yet effective off-line battery charger circuit.
- Constant current – constant voltage output load line profile.
- Less than 300 mW standby (no load) input power if auxiliary winding is used.
- Conducted EMI input filter.
- Adjustable output voltage and current with resistors.
- Monolithic, integrated current mode controller with inherent over-current, over-temperature, and over-voltage protection.



The fault current during overloads and short circuits can be detected by circuit breakers like MCB's, MCCB's & HRC Fuses etc. But, circuit breakers don't detect leakage currents, which are dangerous for humans and livestock and if not detected can lead to fire hazards. We need a solution that detects such leakage currents and disconnects the circuit from the power supply. Here comes the solution in the form of RCCB (Residual Current Circuit Breaker) also known as ELCB (Earth Leakage Circuit Breaker) which provides protection against direct and indirect contact of personnel or livestock and against probable fires.

Product

Stop Shock RCCB's.

Classification

Domestic and industrial use Residual Current Circuit Breaker.

Range

Available in 2 Pole and 4 Pole .

Application

Prevents shocks caused by earth leakage which could be fatal.

As per the Rule 61A of the Indian Electricity Rules 1956, the supply of energy to following installations shall be controlled by the earth leakage protective devices so as to disconnect the supply instantly on the occurrence of earth fault or leakage current.

- Installations having load above 5 kW.
- Luminous Tube Installations.
- X-Ray machines .

2 Pole

Used for Single phase electrical connections, mostly for domestic purposes.

4 Pole

Used for three phase electrical connections, for industrial and commercial purposes.

As per Government of India Gudget notice, the RCCB's must have ISI mark in India.

Selling of non ISI RCCB's in India is prohibited.



Additional Protection Against Pulsating Fault Currents

While the tripping of residual current circuit breakers with pure alternating fault currents was usual and adequate in the past, these can only be used conditionally in modern electrical installations. With light controls, speed controls etc. pulsating forms of current increasingly occur also as fault currents as a result of the use of electronic components. In order to tackle such pulsating direct fault currents which tend to zero or almost zero within every period of the mains frequency at least for half a period, 'A' type of RCCB's are suitable. Type A is more sensitive than AC type. It covers all requirements of AC type plus it is pulse current sensitive.

Precautions for installations

- Wiring should be done by a trained & qualified electrician as per the wiring diagram.
- All wiring necessary for operation shall be passed through the RCCB.
- The neutral conductor must be insulated against earth to the same extent as the live conductors.
- All equipments used must be properly earthed.
- To ensure correct functioning care must be taken that the neutral conductor on the load side of the RCCB must not be connected to earth, otherwise nuisance tripping may occur or tripping may be impaired.
- Suitable device either MCB or HRC fuses shall be used for short circuit and overload protection of the circuit under installation.
- Don't expose the circuit breaker to direct sunlight, rough weather and keep it away from the influence of magnetic field.

Fault finding when RCCB trips

Switch OFF all the switches/MCB's connected in the circuit downstream the RCCB. Switch ON RCCB and switch ON the switches one by one. You will find that during switching ON of a particular appliance/switch RCCB trips again and again which shows that this is the faulty circuit/appliance. Isolate the faulty circuit, rectify the fault and switch ON the RCCB.

Permissible Earth Resistance (R_E) With Max. Permissible Touch Voltage (U_T)

| Touch Voltage (U_T) (V) | Earth Resistance R_E (?) Sensitivity I_n (mA) | | |
|-----------------------------|--|-----|-----|
| | 30 | 100 | 300 |
| 25 | 833 | 250 | 83 |
| 50 | 1666 | 500 | 166 |
| 65 | 2160 | 650 | 216 |

Therefore the following earth resistance must be guaranteed with 300mA rated fault current of the selective switches :

$$U_T = 25V \quad R_E = 83 \text{ Ohm} \quad U_T = 50V \quad R_E = 166 \text{ Ohm} \quad U_T = 65V \quad R_E = 216 \text{ Ohm}$$