

**PROCESS MONITORING ON AFPT PILOT PLANT BY USING  
STATISTICAL PROCESS CONTROL**

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**JUDUL : PROCESS MONITORING ON AFPT PILOT PLANT BY USING  
STATISTICAL PROCESS CONTROL**

**SESI PENGAJIAN : 2008/2009**

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PROCESS MONITORING ON AFPT PILOT PLANT BY USING STATISTICAL  
PROCESS CONTROL

MOHAMED AFIZAL BIN MOHAMED AMIN

A report submitted in partial fulfillment of  
the requirements for the award of the degree of  
Bachelor of Chemical Engineering

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In The Name of Allah, Most Gracious, Most Merciful

I dedicate to:  
my beloved family members,  
my friends,  
those who has lend their effort

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## ABSTRACT

Statistical Process Control (SPC) technique has been widely develops for fault detection, diagnosis and control tool. Today, the industries have to keep sustainable production and operate as fault free as possible because faults that present in a process operation increase the operating cost due to products with undesired specifications, malfunction of plant equipment and instrumentation. Therefore, this study is conducted to introduce Statistical Process Control method for detecting fault early enough, so that the corrective action can be taken before the process is upset or out of control. For this research, the historical data at normal operating condition is collected by using Air Flow Pressure Temperature (AFPT) Pilot Plant. The generate data then will be ensure distribute normally before further analysis is carried out. Shewhart individual chart and Shewhart range chart are use to facilitate the fault detected. Based on the result, the Shewhart individual capabilities is more precise estimate of the process standard deviation compare to Shewhart range because it has a smaller uncertainty. Besides that, the computation of Shewhart individual involves all the measurements in each sample, while the computation of Shewhart range involves only two measurements (the largest and the smallest). Based on the result obtained, it shows that both Shewhart range and Shewhart individual chart, can detect fault for both process variables (Temperature and Pressure) and quality variables (Density). After the correlation coefficient is determined it show that the gap between UCL and LCL with CL become wider and make the usage of this technique in Shewhart chart for fault detection gives the best for it has the highest fault detection efficiency.

## ABSTRAK

Kaedah Proses Kawalan Statistik (SPC) digunakan secara meluas untuk membangunkan satu sistem yang diguna pakai untuk mengesan dan mengenalpasti punca kesilapan. Kebanyakan industri berlumba-lumba untuk mengekalkan kualiti hasil keluaran dan pada masa yang sama mengelakkan kesilapan dalam proses daripada berlaku. Kesilapan yang berlaku boleh menyebabkan peningkatan dari segi kos operasi disebabkan terhasilnya produk yang tidak melepasi piawaian yang dikehendaki. Oleh itu, kajian ini dijalankan untuk memperkenalkan kaedah Proses Kawalan Statistik bagi mengesan kesilapan lebih awal supaya punca kesilapan yang berlaku boleh diperbetulkan sebelum proses berada diluar kawalan. Untuk kajian ini, data daripada proses yang lalu dihasilkan pada keadaan operasi yang normal. Selepas itu, data yang tertabur secara normal dipilih daripada data yang dihasilkan sebelum carta kawalan dihasilkan. Skop kajian ini menggunakan carta individu Shewhart (Shewhart Individual) dan carta julat Shewhart (Shewhart Range) untuk mengesan kesilapan. Daripada hasil kajian, didapati setiap carta mempunyai kemampuan yang berlainan. Carta Individu Shewhart lebih persis dalam mentaksir proses dengan menggunakan deviasi piawaian berbanding dengan carta julat Shewhart kerana mempunyai nilai ketidakpastian yang rendah. Selain daripada itu, pengiraan dalam carta Individu Shewhart melibatkan semua sukatan dalam setiap sampel, manakala carta Julat Shewhart hanya melibatkan dua sukatan dalam setiap sampel (data maksimum dan data minimum). Hasil daripada kajian, didapati carta Individu Shewhart dan carta Julat Shewhart boleh mengenalpasti kesilapan yang berlaku dalam pembolehubah proses iaitu tekanan dan suhu dan pembolehubah kualiti iaitu densiti. Selepas pekali korelasi ditentukan, didapati juga selang diantara UCL dan LCL dengan CL menjadi lebih besar. Carta kawalan yang baru ini mampu untuk mengenalpasti lebih banyak kesilapan disebabkan selang yang lebih lebar. Oleh itu, penggunaan teknik ini dalam carta Shewhart untuk mengenalpasti kesilapan merupakan kaedah yang terbaik disebabkan keefektifannya.

## TABLE OF CONTENTS

CHAPTER	TITLE	PAGE
	<b>TITLE PAGE</b>	<b>i</b>
	<b>DECLARATION</b>	<b>ii</b>
	<b>DEDICATION</b>	<b>iii</b>
	<b>ACKNOWLEDGMENT</b>	<b>iv</b>
	<b>ABSTRACT</b>	<b>v</b>
	<b>ABSTRAK</b>	<b>vi</b>
	<b>TABLE OF CONTENTS</b>	<b>vii</b>
	<b>LIST OF TABLES</b>	<b>ix</b>
	<b>LIST OF FIGURES</b>	<b>x</b>
	<b>LIST OF SYMBOLS</b>	<b>xi</b>
	<b>LIST OF ABBREVIATIONS</b>	<b>xii</b>
	<b>LIST OF APPENDICES</b>	<b>xiii</b>
<b>1.</b>	<b>INTRODUCTION</b>	
	1.1. Research Background	1
	1.2. Objective of the Research	2
	1.3. Scope of Research	3
	1.4. Rationale and Significance	3
<b>2</b>	<b>LITERATURE REVIEW</b>	
	2.1 Process Monitoring	5
	2.2 Statistical Process Control	6
	2.3 Definitions of Fault, Fault Detection and Fault Diagnosis	7
	2.4 Normal Distribution	9
	2.5 Control Chart	10

	2.5.1	The S-Chart	11
	2.5.2	The R-Chart	11
	2.5.3	The $\bar{X}$ Control Chart	12
	2.6	Correlation Coefficient	15
	2.7	Outlier	16
<b>3</b>		<b>METHODOLOGY</b>	
	3.0	Introduction	17
	3.1.	Variable Selection for Process Monitoring	17
	3.2.	Normal Operating Condition (NOC) Data Selection	18
	3.3.	Correlation Coefficients	19
	3.4	Control Limit for Control Chart	20
	3.4.1	The Individual Shewhart Chart	20
	3.4.2	The Shewhart Range Chart	21
	3.5	Generated Out of Control, OC data	22
	3.6	A Procedure to Establish Shewhart Individual and Shewhart	23
	3.7	Summary of Research Methodology	24
<b>4</b>		<b>RESULTS AND DISCUSSIONS</b>	
	4.1	Normal Operating Condition Data	25
	4.2	Normal Distribution	27
	4.3	Control Chart	28
	4.4	Correlation Coefficient	34
	4.5	Improved Statistical Process Control	35
<b>5.</b>		<b>CONCLUSION AND RECOMMENDATION</b>	
	5.1	Conclusion	36
	5.2	Recommendation	37
		<b>LIST OF REFERENCES</b>	38
		<b>APPENDIX A</b>	40
		<b>APPENDIX B</b>	42

**LIST OF TABLES**

<b>TABLE NO.</b>	<b>TITLE</b>	<b>PAGE</b>
3.1	Factors for Calculating Limits for $\bar{X}$ and R Charts	22
4.1	Summarizing of Correlation Coefficient	34
4.2	The Control Limit For Improved Chart	34

## LIST OF FIGURES

FIGURE NO.	TITLE	PAGE
1.1	Statistical Process Control	12
2.1	Probabilities Associated With Normal Distribution.(Montomery & Runger ,2003)	10
2.2	Example of Xbar (R) Chart And Xbar (S) Chart	12
2.3	Example of Control Chart	14
4.1	Process Variable for Pressure, Temperature and Density	26
4.2	Histogram Plot of NOC Data for Temperature (a), Pressure (b) and Density (c)	27
4.3	Shewhart Range and Shewhart Individual Chart During Normal Condition	28
4.4	Shewhart Range and Shewhart Individual Chart for Temperature During Faulty Condition	30
4.5	Shewhart Range and Shewhart Individual Chart for Pressure During Normal Condition	31
4.6	Shewhart Range and Shewhart Individual Chart for Pressure During Faulty Condition	31
4.7	Shewhart Range and Shewhart Individual Chart for Density During Normal Condition	32
4.8	Shewhart Range and Shewhart Individual Chart for Density During Faulty Condition	33
4.9	Improved Control Chart for Temperature Variable and Pressure Variable	35
A.1	AFPT Pilot Plant Process Control Training System	40
A.2	Distributed Control System (DCS)	41

## LIST OF SYMBOLS

$\mu$	-	Mean
$\sigma^2$	-	Variance
$\sigma$	-	Standard Deviation
$Z$	-	Standard Form
$P$	-	Probability
$B_i$	-	Control Chart Constant
$\bar{s}$	-	Mean of the subgroup Standard Deviation
$n$	-	Number of Data
$\bar{\bar{x}}$	-	Average of the subgroup mean
$c_{ij}$	-	Correlation Coefficient

## LIST OF ABBREVIATIONS

AFPT	-	Air Flow Pressure Temperature
CL	-	Center Line
FDD	-	Fault Detected and Diagnosis
LCL	-	Lower Control Limit
NOC	-	Normal Operating Condition
OC	-	Out of Control
PCA	-	Principal Component Analysis
PCorrA	-	Partial Correlation Coefficient
SPC	-	Statistical Process Control
UCL	-	Upper Control Limit



**LIST OF APPENDICES**

<b>APPENDIX</b>	<b>TITLE</b>	<b>PAGE</b>
<b>A</b>	AFPT Pilot Plant	40
<b>B</b>	Raw Data	42

## **CHAPTER 1**

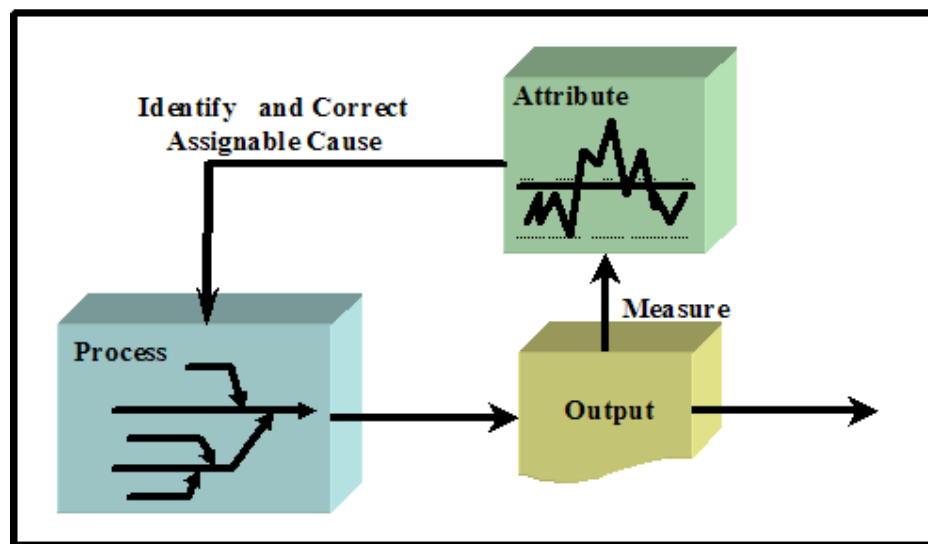
### **INTRODUCTION**

#### **1.1. Research Background**

Industry technologies in chemical field are facing a lot of challenges. The industries have to keep sustainable production and at the same time increase or maintain within specified limits the quality specifications of the products. In addition, the whole production process has to operate at the minimum production of waste, minimum consumption of utilities, minimum cost of re-work and re-processing. To achieve these targets, an alternative approach in chemical process has to initiate in order to detect and diagnose fault. Chemicals plants need to operate as fault free as possible because faults that present in a chemical process operation increase the operating cost due to products with undesired specifications, malfunction of plant equipment and instrumentation. More extremely serious are a gross accident such as explosion and fire. Venkat, et al.,(2003) mentioned that the petrochemical industry annually losses approximately \$20 billion due to poor management in abnormal detections events. Chen, et al., (2004) also highlighted that the US-based petrochemical industry could save up to \$10 billion annually if abnormal process behavior could be detected, diagnosed and appropriate dealt with. Therefore, monitoring strategy for early fault detection and diagnosis is extremely important not only from a production cost and the quality product viewpoints, but also for the safety in a process.

Purpose of this research is to build up Statistical Process Control (SPC) using historical data of processes in order to develop fault detection, diagnosis and control

tool. Statistical Process Control (SPC) can be applied to software development processes. A process has one or more outputs, as show in Figure 1. These outputs have measurable attributes or behaviors. SPC is based on the idea that these attributes have two sources of variation which natural (also known as common) and assignable (also known as special) causes. If the observed variability of the attributes of a process is within the range of variability from natural causes, the process is said to be under statistical control. When that variability exceeds the range to be expected from natural causes, one then identifies and corrects assignable causes.



**Figure 1.1** Statistical Process Control

## 1.2. Objective of the Research

To develop control system identification using Statistical Process Control in order to detect abnormal situations early enough so that corrective action can be taken before the process is seriously upset and out of control.

### 1.3. Scope of the Research

There are several scope of study highlighted in this research in order to achieve the objectives:

1. An Air Flow Pressure Temperature AFPT pilot plant is used as a case study.
2. The behavior of the process is monitoring in order to perform fault detected and diagnosis FDD for the process operation. This can be done by development of Statistical Process Control SPC based on Air Flow Pressure Temperature AFPT pilot plant dynamic behavior
3. Selection of process variables of interest and key process variables:
  - Gas temperature and pressure are chosen as the process variables of interest
  - Key quality variable selected is process variable that are highly correlated with two selected quality variables of interest. The selected key process variable is gas density.
- 4 The correlation coefficient is develop between the quality variable(s) and the process variable(s)
- 5 Developing set of data at Normal Operation Condition (NOC) and Out of Control (OC) by using AFPT Pilot Plant simulation
- 6 The Shewhart Individual and Shewhart Range Chart are developed
- 7 The faulty condition is incorporated into the process in order to see the performance of the control chart to detect fault(s) .

### 1.4. Rationale and Significance

SPC chart is the most technically sophisticated tool to monitor and correlate the performance of any given process. The major benefit of this approach is that there is no need for a fundamental or causal model of the system. In chemical processes, data based approaches have been widely used for process monitoring, because it is often difficult to develop detailed physical model (Kano, et al., 2000). In

manufacturing, the primary focus of control charts is to bring the process back into control. In software, the product is also a focus. When a software process exceeds the control limits, rework is typically performed on the product. In manufacturing, the cost of stopping a process is high. In software, the cost of stopping is lower, and few shutdown and startup activities are needed (Jalote and Saxena, 2002). Control chart cannot control a process parameter, but it was a powerful diagnostic tool to see if the process upset. It can be used to change the process when fault occur but not the most efficient way to control process in real time. This approach only needs a good data collected from the simulation and the models should be quickly and easily perform.

## **CHAPTER 2**

### **LITERATURE REVIEW**

#### **2.1 Process Monitoring**

In chemical industrial plant, production process variables must be maintained within specified limits in order to ensure the plant operate properly. Distribution of key variables beyond these limits can have significant consequences for plant safety, product quality and plant profitability. Process monitoring plays a key role in ensuring that the plant performance satisfies the operating objectives. Generally, there are three highlighted objectives in process monitoring which are:

1. Routine Monitoring.

To ensure that process variables are within specified limits.

2. Detection and Diagnosis.

To detect an abnormal process operation and diagnose its root cause

3. Preventive Monitoring.

To detect an abnormal situation early enough in order to take corrective action before the process is out of control.

The traditional approach for process monitoring is used to monitor and verify that the process remains in specified limits. This limit checking technique is a standard feature of computer control systems and is widely used to validate measurements of process variables such as flow rate, temperature, pressure, and liquid level. Process variables are measured quite frequently with sampling periods that typically are much smaller than the process settling time. However, for most

industrial plants, many important quality variables cannot be measured on-line. Instead, samples of the product are taken on an infrequent basis (e.g., hourly or daily) and sent to the quality control laboratory for analysis. (Seborg *et al.*, 2004).

## **2.2 Statistical Process Control, SPC**

Statistical Process Control (SPC) is an effective method of monitoring a process through the use of control charts. Kourti and MacGregor, (1996) mentioned that the objective of performing Statistical Process Control is to monitor the process over time in order to detect any unusual events allowing quality and process improvement and it is essential to be able to track the cause of an Out of Control (OC) signal. In order to ensure that process is operating at normal operating condition as required, faults must be detected, diagnosed and removed. These activities, and their management, are called as Statistical Process Control, SPC (Miletic *et al.*, 2004). The major objective in SPC is to use process data and statistical techniques to determine whether the process operation is normal or abnormal. The SPC methodology is based on the fundamental assumption that normal process operation can be characterized by random variations about a mean value. If this situation exists, the process is said to be in a state of statistical control (or in control), and the control chart measurements tend to be normally distributed about the mean value. By contrast, frequent control chart violations would indicate abnormal process behavior or an out-of-control situation.

Statistical process control (SPC) involves using statistical techniques to measure and analyze the attribute in processes. Most often used for manufacturing processes, the intent of SPC is to monitor product quality and maintain processes to fixed targets. By collecting data from samples at various points within the process, variations in the process that may affect the quality of the end product or service can be detected and corrected. SPC only requires a good database of normal historical data, and the models of case study are quickly and easily build from this. SPC does not control the process but rather performs a monitoring function and gives signals for corrective action in the form of identification and removal the root cause of the

process abnormal behaviors. No matter how good or bad the design, SPC can ensure that the product is being manufactured as designed and intended. Thus, SPC will not improve a poorly designed product's reliability, but can be used to maintain the consistency of how the product is made and, therefore, of the manufactured product itself and its as-designed reliability. In contrast, SPC use statistical tools to observe the performance of the production process in order to predict significant deviations that may later result in rejected product. Apart from that, SPC also indicates when no action should be taken instead of action that should be taken in a process if an abnormal event occurs. Then, a search would be initiated to attempt to identify the root cause of the abnormal behavior. The root cause is referred to as assignable cause or the special cause while the normal process variability is referred to as common cause or chance cause.

### **2.3 Definitions of Fault, Fault Detection and Fault Diagnosis**

Generally, fault is deviations from the normal operating behavior in the process that are not due to disturbance change or set point change in the process. In other words fault in the process refers to degradation between 100% performance and complete failure. Himmelblau (1978) mentioned that the term fault is generally defined as a departure from an acceptable range of an observed variable or a calculated parameter associated with a process. This defines a fault as a process abnormality or symptom, such as high temperature in a reactor or low product quality and so on. The underlying causes of this abnormality, such as a failed coolant pump or a controller, are called the basic events or the root causes. The basic event is also referred to as a malfunction or a failure. Faults can be categorized into the following categories (Gertler, 1998):

#### **1. Additive process faults**

Unknown inputs acting on the plant, which are normally zero. They cause a change in the plant outputs independent of the known input. Such fault can be best described as plant leaks and load.



## 2. Multiplicative process faults

These are gradual or abrupt changes in some plant parameters. They cause changes in the plant outputs, which also depend on the magnitude of the known inputs. Such faults can be best described as the deterioration of plant equipment, such as surface contamination, clogging, or the partial or total loss of power.

## 3. Sensor faults

These are discrepancies between the measured and actual values of individual plant variables. These faults are usually considered additive (independent of the measured magnitude), though some sensor faults (such as sticking or complete failure) may be better characterized as multiplicative.

## 4. Actuator faults

These are discrepancies between the input command of an actuator and its actual output. Actuator faults are usually handled as additive though, some kind (such as sticking or complete failure) may be described as multiplicative.

Fault detection is a monitoring process to determine the occurrence of an abnormal event in a process, whereas fault diagnosis is to identify its reason or sources. The detection performance is characterized by a number of important and quantifiable benchmarks namely:

### 1. Fault sensitivity

The ability of the technique to detect faults of reasonably small size.

### 2. Reaction speed

The ability of the technique to detect faults with reasonably small delay after their occurrence.

### 3. Robustness

The ability of the technique to operate in the presence of noise, disturbances and modeling errors, with few false alarms.

## 2.4 Normal Distribution

Normal distribution plays a central role in SPC. The normal distribution is also known as the Gaussian distribution. Suppose that a random variable  $x$  has a normal distribution with a mean  $\mu$  and a variance  $\sigma^2$  denoted by  $N(\mu, \sigma^2)$ . The probability that  $x$  has a value between two arbitrary constant,  $a$  and  $b$ , is given by

$$P(a < x < b) = \int_a^b f(x)dx \quad (2.1)$$

Where  $f(x)$  is the probability density function for the normal distribution:

$$f(x) = \frac{1}{\sigma\sqrt{2\pi}} \exp \left[ -\frac{(x-\mu)^2}{2\sigma^2} \right] \quad (2.2)$$

Where,

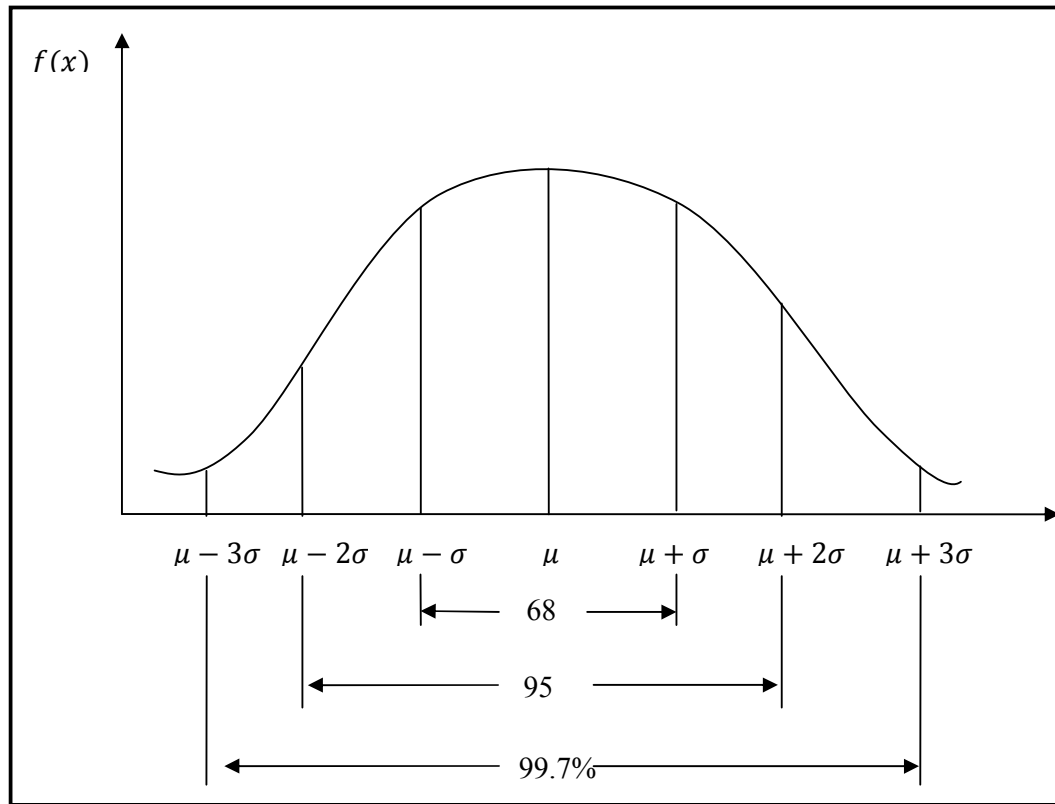
$$Z = \frac{x-\mu}{\sigma}$$

The following probability statements are valid for the normal distribution (Montgomery & Runger, 2003),

$$P(\mu - \sigma < x < \mu + \sigma) = 0.6827$$

$$P(\mu - 2\sigma < x < \mu + 2\sigma) = 0.9545$$

$$P(\mu - 3\sigma < x < \mu + 3\sigma) = 0.9973 \quad (2.3)$$



**Figure 2.1** Probabilities associated with normal distribution. (Montgomery & Runger ,2003)

Where  $P(\cdot)$  denotes the probability that  $x$  lies within the indicated range. A graphical interpretation of these expressions is shown in Figure 2.1 where each probability corresponds to an area under the  $f(x)$  curve. Equation 2.3 and Figure 2.1 show that if a random variable  $x$  is normally distributed there is a very high probability (0.9973) that a measurement lies within  $3\sigma$  of the mean  $\mu$ . This important result provides the theoretical basis for widely used SPC techniques

## 2.5 Control Chart

A primary tool used for SPC is the control chart, a graphical representation of certain descriptive statistics for specific quantitative measurements of the manufacturing process. These descriptive statistics are displayed in the control chart in comparison to their "in-control" sampling distributions. The comparison detects

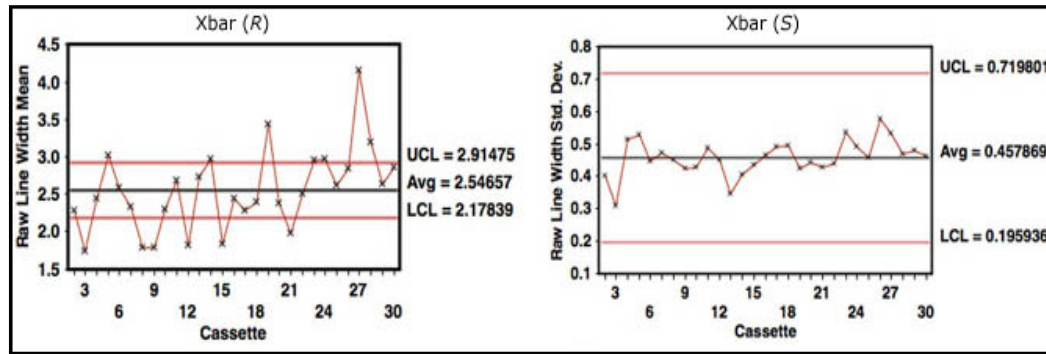
any unusual variation in the manufacturing process, which could indicate a problem within the process. Several different descriptive statistics can be used in control charts and there are several different types of control charts that can test for different causes in order to achieve the desired specificity. Control charts are also used with product measurements to analyze process capability and for continuous process improvement efforts.

### **2.5.1 The S-Chart**

The main purpose of s chart is to determine whether the distribution for the process characteristic is stable or not. The s chart is an alternative to the R chart. Both of it have the same purpose: to estimate the process standard deviation and to determine whether it is in control. It seems more natural to estimate the process standard deviation with the sample standard deviation  $s$  than with the range  $R$ . In fact, when the population is normal,  $s$  is more precise estimate of the process standard deviation than is  $R$ , because it has a smaller uncertainty. Besides that, the computation of  $s$  involves all the measurements in each sample, while the computation of  $R$  involves only two measurements (the largest and the smallest). It turns out that the improvement in precision obtains with  $s$  as opposed to  $R$  increase as the sample size increases. It follow that the s chart is better choice, especially for larger sample sizes (greater than 5 or so).

### **2.5.2 The R Chart**

This chart controls the process variability since the sample range is related to the process standard deviation. The center line of the R chart is the average range. The R chart is normally used for numerical data that is captured in subgroups in some logical manner for example 3 production parts measured every hour. A special cause such as a broken tool will then show up as an abnormal pattern of points on the chart.



**Figure 2.2** Example of Xbar (R) Chart And Xbar (S) Chart

### 2.5.3 The $\bar{X}$ Control Chart

There are several different kinds of control charts exist, each with its own strength such as Individual Shewhart, Cumulative Sum (CUSUM), Exponential Moving Average (EWMA), and Moving Average (MA) and Moving Range (MR). Among these chart, one of the most common is the  $\bar{x}$  chart, also known as the Shewhart  $\bar{x}$  Chart in honor of pioneering statistician, Walter Shewhart, who first developed it in the 1920s. The  $\bar{x}$  symbol is used in statistics to indicate the mean (average) of a set of sample values (for instance, product measurements taken in a quality control sample). For control charts the sample size is often quite small, such as just four or five units chosen randomly, but the sampling is repeated periodically. In a  $\bar{x}$  chart the average value of each sample is plotted and compared to averages of previous samples, as well as to expected levels of variation under a normal distribution.

The first step in build up a control chart is to select a set representative data for a period of time when the process operation is believed to be normal, mean that, when the process is in state of control. Suppose that these test data consist of  $N$  subgroups that have been collected on a regular basis (for example, hourly or daily) and that each subgroup consists of  $n$  randomly selected items. Let  $x_{ij}$  denote the  $j$ th measurement in the  $i$ th subgroup. Then, the subgroup sample means can be calculated:

$$\bar{x}_i \triangleq \frac{1}{n} \sum_{j=1}^n x_{ij} \quad (i = 1, 2, \dots, N) \quad (2.5)$$

The grand mean  $\bar{\bar{x}}$  is defined to be the average of the subgroup means:

$$\bar{\bar{x}} \triangleq \frac{1}{N} \sum_{i=1}^N \bar{x}_i \quad (2.6)$$

All control charts has three lines:

1. A centerline that provides the average line (values) of the process
2. An upper line called upper control limit drawn at a calculated distance above the centerline. Any point above the upper control limit indicates that the process is out of control and in danger of making an off-spec product.
3. A lower line called lower control limit on drawn at a calculated distance below the centerline. Any point below the centerline indicates that the process is out of control and in danger of making an off-spec product.

The general expressions for the control limits are

$$UCL \triangleq T + c\widehat{\sigma}_{\bar{x}} \quad (2.7)$$

$$LCL \triangleq T - c\widehat{\sigma}_{\bar{x}} \quad (2.8)$$

Where  $\widehat{\sigma}_{\bar{x}}$  is an estimate of the standard deviation for  $\bar{x}$  and  $c$  is a positive integer; typically,  $c = 3$ . The choice of  $c = 3$  and Equation 2.3 imply in that the measurement will lie within the control chart limits 99.73% of the time, for normal operation. The target  $T$  is usually specified to be either  $\bar{\bar{x}}$  or the desired value of  $\bar{x}$ .

The estimated standard deviation  $\widehat{\sigma}_{\bar{x}}$  can be calculated from the subgroups in the test data by two methods, first, the standard deviation approach, and second the range approach (Montgomery & Runger, 2003). By definition, the range  $R$  is the difference between maximum and minimum values. Historically, the  $R$  approach has been emphasized because  $R$  is easier to calculate than  $s$ , and advantage for hand calculations. However, the standard deviation approach is preferred because it uses all of the data, instead of only two points in each subgroup. It also has the advantage

of being less sensitive to outliers (bad data points). However for small values of  $n$  the two approaches tend to produce similar control limits (Ryan, 2000). In this research, the standard deviation approach will only consider. The average sample standard deviations  $\bar{s}$  for  $N$  subgroups is:

$$\bar{s} \triangleq \frac{1}{N} \sum_{i=1}^N S_i \quad (2.9)$$

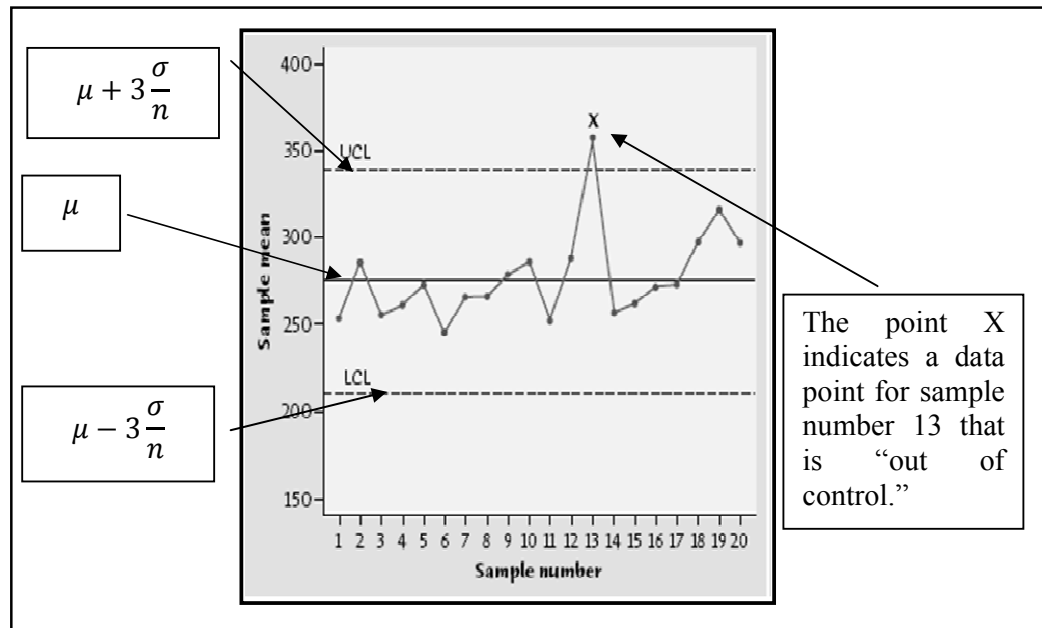
Where the standard deviation for the  $i$ th subgroup is

$$\bar{s} \triangleq \sqrt{\frac{1}{n-1} \sum_{j=1}^n (x_{ij} - \bar{x}_i)^2} \quad (2.10)$$

If the  $x$  data are normally distributed, then  $\widehat{\sigma}_{\bar{x}}$  is related to  $\bar{s}$  by

$$\widehat{\sigma}_{\bar{x}} = \frac{1}{c_4 \sqrt{n}} \bar{s} \quad (2.11)$$

Figure 2.2 show the example of the control chart. From that chart the abnormality of the process occur at data point for sample number 13. Mean that, at that point the process in out of control condition. Apart from that, the range of the normal operating condition lies between upper control limit and lower control limit by calculate the range with the equation as mention before this.



**Figure 2.3** Example of Control Chart

## 2.6 Correlation Coefficient

In probability theory and statistics, correlation (often measured as a correlation coefficient) indicates the strength and direction of a linear relationship between two random variables. The correlation coefficient a concept from statistics is a measure of how well trends in the predicted values follow trends in past actual values. It is a measure of how well the predicted values from a forecast model "fit" with the real-life data.

The correlation coefficient is a number between 0 and 1. If there is no relationship between the predicted values and the actual values the correlation coefficient is 0 or very low (the predicted values are no better than random numbers). As the strength of the relationship between the predicted values and actual values increases so does the correlation coefficient. A perfect fit gives a coefficient of 1.0. Thus the higher the correlation coefficient the better is performance of the process.

1. Positive correlation:

If  $x$  and  $y$  have a strong positive linear correlation,  $r$  is close to +1. An  $r$  value of exactly +1 indicates a perfect positive fit. Positive values indicate a relationship between  $x$  and  $y$  variables such that as values for  $x$  increase, values for  $y$  also increase.

2. Negative correlation

If  $x$  and  $y$  have a strong negative linear correlation,  $r$  is close to -1. An  $r$  value of exactly -1 indicates a perfect negative fit. Negative values indicate a relationship between  $x$  and  $y$  such that as values for  $x$  increase, values for  $y$  decrease.

3. No correlation

If there is no linear correlation or a weak linear correlation,  $r$  is close to 0. A value near zero means that there is a random, nonlinear relationship between the two variables



Note that the correlation,  $r$  is a dimensionless quantity which does not depend on the units employed. A perfect correlation of  $\pm 1$  occurs only when the data points all lie exactly on a straight line. If  $r = +1$ , the slope of this line is positive. If  $r = -1$ , the slope of this line is negative. A correlation greater than 0.8 is generally described as strong, whereas a correlation less than 0.5 is generally described as weak. These values can vary based upon the "type" of data being examined. A study utilizing scientific data may require a stronger correlation than a study using social science data.

## **2.7 Outliers**

Sometimes a sample may contain a few points that are much larger or smaller than the rest. Such points are called outliers. Sometimes outliers result from data entry errors; for example, a misplaced decimal point can result in a value that is an order of magnitude different from the rest. Outliers should always be scrutinized, and any outliers that are found to result from an error should be corrected or discarded. Not all outliers are errors. Sometimes a population may contain a few values that are much different from the rest, and the outliers in the sample reflect this fact. Outliers are a real problem for data analysis. An outlier should not be deleted, however, unless there is reasonable certainty that it results from an error.

## **CHAPTER 3**

### **METHODOLOGY**

#### **3.0 Introduction**

The research work was used Air Flow Pressure Temperature Pilot Plant as a study unit operation. The monitoring purpose of this pilot plant is to run the AFPT Pilot Plant at various manipulated condition. First and foremost, the unit was run at nominal condition until it will reach steady state. At this condition, the data will be collected for further analysis of process behavior. In this chapter, the methodologies of the experiment are discussed.

#### **3.1 Variable Selection for Process Monitoring**

First part in initiate Statistical Process Control for Fault Detection and Diagnose purpose is indentifying the variables take part. Generally, SPC variable can be categorized into two which quality variables and process variables. For this research process variables consist of temperature, pressure and gas flow rate and the quality variable is density. Control gas density can be conducted by controlling pressure or temperature, because based on PVT gas correlation; gas density is a function of P and T.

Data for both quality variable and process variables were generated from the Air Flow Pressure Temperature Pilot Plant. Normal correlation coefficient is calculated to analyze these variables quantitatively. Variables which have correlation coefficient

greater than 0.05 were selected for fault analysis process. Correlation coefficient which is less than 0.05 is considered small. Changes in process variables which have small correlation coefficient do not affect quality variables significantly. Using small correlation coefficient can cause the control limits for process variables become wider.

### 3.2 Normal Operating Condition (NOC) Data Selection

SPC depends on formation of a statistical model based on historical process data to establish normal operating behavior. The historical data is also known as Normal Operating Condition (NOC), where data is collected when the process is in statistical control or quality variables remain close to their desired values. This is the most important step in SPC methodology since it is used to predict the future behavior of the process. The normal distribution plays an important role in the analysis of random signals for a number of reasons (Gertler, 1998):

1. Many random physical processes can be rather accurately characterized by the normal distribution.
2. The behavior of variables representing the combined effect of a large number of phenomena approaches the normal distribution.
3. The normal distribution is relatively simple to handle mathematically

The visual appearance of the normal distribution is a symmetric or bell shaped curve. A histogram plot is used to show the distribution of data values. Other parameters such as skewness and kurtosis were determined to measure the symmetry of the data around the sample mean and the outlier-prone of a distribution respectively. If skewness is negative, the data are spread out more to the left of the mean than to the right and vice versa. The skewness of the normal distribution given data (or any perfectly symmetric distribution) is zero. The kurtosis of the normal distribution is 3 for distribution having 99.73 percent of its data fall between the limits of  $\pm 3$  standard deviations from the mean. Distributions that are more outlier-prone than the normal distribution have kurtosis greater than 3 while distributions that are less outlier-prone have kurtosis less than 3. If we assume that the data exhibit

a normal distribution, these control limits will capture 99.74 percent of the normal variation.

### 3.3 Correlation Coefficients

The generated NOC data will be subjected to for the correlation coefficients between the selected process variables with the selected quality variable. The standardized NOC data is used to build the linear relationship between quality variable and process variables. If the model is used for monitoring, linear model is sufficient to describe process fluctuation around an operating point (MacGregor and Kourti, 1995). The correlation coefficient a concept from statistics is a measure of how well trends in the predicted values follow trends in past actual values. It is a measure of how well the predicted values from a forecast model "fit" with the real-life data.

The correlation coefficient is a number between 0 and 1. If there is no relationship between the predicted values and the actual values the correlation coefficient is 0 or very low (the predicted values are no better than random numbers). As the strength of the relationship between the predicted values and actual values increases so does the correlation coefficient. A perfect fit gives a coefficient of 1.0. Thus the higher the correlation coefficient the better is performance of the process.

$$\text{Correlation, } C_{ij} = \frac{(N \sum XY) - (\sum X)(\sum Y)}{\sqrt{(N \sum X^2 - (\sum X)^2)(N \sum Y^2 - (\sum Y)^2)}} \quad (3.1)$$

Where,

N = Number of values or elements

X = First Score

Y = Second Score

$\sum XY$  = Sum of the product of first and Second Scores

$\sum X$  = Sum of First Scores

$\sum Y$  = Sum of Second Scores

$\Sigma X^2$  = Sum of square First Scores

$\Sigma Y^2$  = Sum of square Second Scores

### 3.4 Control Limit for Control Chart

The control limits of SPC chart is determined based on the correlation between quality variables and process variable. SPC chart consists of two control limits, which are upper limits and lower limits. The upper line will be the limit for the point greater than target value and the lower line for the point less than target value. These limits are calculated based on the standardized NOC data, which represent the desired process operation. Standardized data results of all variables have zero mean and standard deviation of equal to one. The control limit is determined so that the number of samples outside the control limits is 0.27% of the entire samples. Many authors in literature used Shewhart chart with 3 standard deviation limits (Woodall, 2000; Kahn *et al.*, 1996; Montgomery, 1996; Oakland, 1996). Experience shows 3 standard deviation limits to be the most effective scheme and seems to be an acceptable economic value (Woodall, 1996). The choice of size 3 standard deviation control limits gives a balance between statistical theory and practical experience (Kahn *et al.*, 1996).

#### 3.4.3 The Individual Shewhart Chart

In the  $\bar{s}$  chart, the center line and the  $3\sigma$  upper and lower control limits are given by

$$\begin{aligned} 3\sigma \text{ upper limit} &= B_4 \bar{s} \\ \text{Center Line} &= \bar{s} \\ 3\sigma \text{ lower limit} &= B_3 \bar{s} \end{aligned} \tag{3.2}$$

Where,

$s$  = Standard deviation

The values  $B_4$  and  $B_3$  depend on the sample size.

### 3.4.4 The Shewhart Range Chart

To compute the control limits we need an estimate of the true, but unknown standard deviation  $w = R/\sigma$ . This can be found from the distribution of  $w = R/\sigma$  (assuming that the items that we measure follow a normal distribution). The standard deviation of  $W$  is  $d_3$ , and is a known function of the sample size,  $n$ . It is tabulated in many textbooks on statistical quality control.

Therefore since  $R = W\sigma$ , the standard deviation of  $R$  is  $\sigma_R = d_3\sigma$ . But since the true  $\sigma$  is unknown, we may estimate  $\sigma_R$  by

$$\hat{\sigma}_R = d_3 \frac{\bar{R}}{d_2} \quad (3.3)$$

As a result, the parameters of the  $R$  chart with the customary 3-sigma control limits are

$$\begin{aligned} UCL &= \bar{R} + 3\hat{\sigma}_R = \bar{R} + 3\hat{\sigma}_R \frac{\bar{R}}{d_2} \\ \text{Center Line} &= \bar{R} \\ LCL &= \bar{R} - 3\hat{\sigma}_R = \bar{R} - 3\hat{\sigma}_R \frac{\bar{R}}{d_2} \end{aligned} \quad (3.4)$$

As was the case with the control chart parameters for the subgroup averages, defining another set of factors will ease the computations, namely:

$$\begin{aligned} D_3 &= 1 - 3 \frac{d_3}{d_2} \\ D_4 &= 1 + 3 \frac{d_3}{d_2} \end{aligned} \quad (3.5)$$

Where,

$$\begin{aligned} UCL &= \bar{R}D_4 \\ \text{Center Line} &= \bar{R} \\ LCL &= \bar{R}D_3 \end{aligned} \quad (3.6)$$

The factors  $D_3$  and  $D_4$  depend only on  $n$ , and are tabled below.

**Table 3.1:** Factors for Calculating Limits for  $\bar{X}$  and R Charts

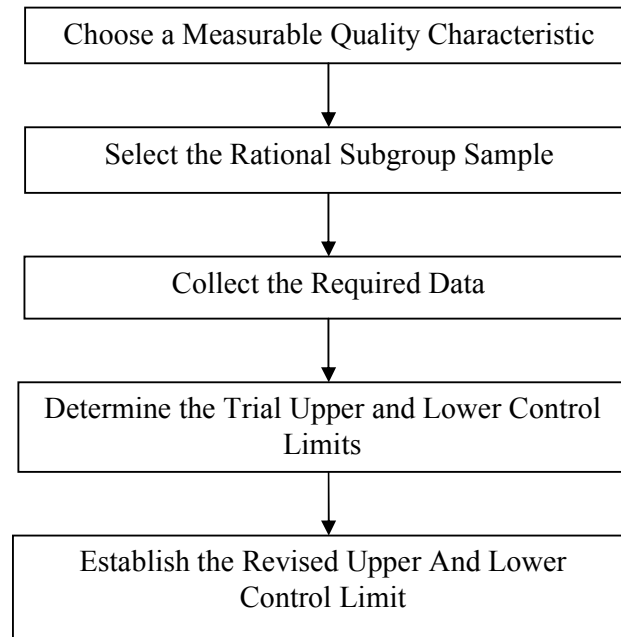
<b>n</b>	<b>A<sub>2</sub></b>	<b>D<sub>3</sub></b>	<b>D<sub>4</sub></b>
2	1.880	0	3.267
3	1.023	0	2.575
4	0.729	0	2.282
5	0.577	0	2.115
6	0.483	0	2.004
7	0.419	0.076	1.924
8	0.373	0.136	1.864
9	0.337	0.184	1.816
10	0.308	0.223	1.777

In general, the range approach is quite satisfactory for sample sizes up to around 10. For larger sample sizes, using subgroup standard deviations is preferable. For small sample sizes, the relative efficiency of using the range approach as opposed to using standard deviations is shown in the Table 3.1.

### 3.5 Generated Out of Control, OC data

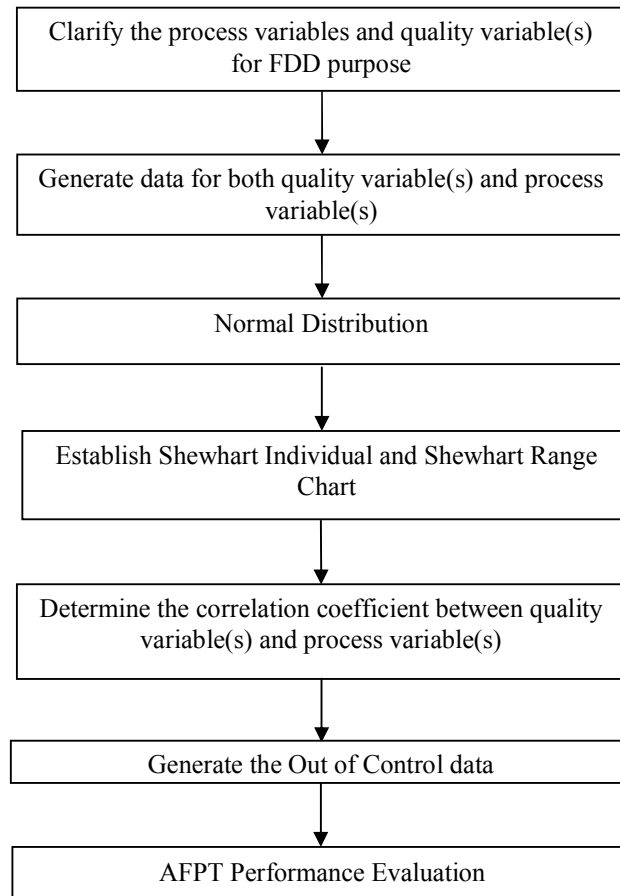
In order to see the performance of SPC charts, some faults which were detected and diagnosed had been imbedded into simulated Air Flow Pressure Temperature Pilot Plant. The model was run at steady state condition. The faulty conditions were introduced into the process variables ( $T$ ,  $P$ ,  $F$ ) in order to caused the desired quality variables (*Density*) statistics fell beyond the control limits. The Out of Control, OC data were collected during this condition and will be diagnosed and corrected. From that OC data, the fault of the process will be detected and corrected after that.

### 3.6 A Procedure to Establish Shewhart Individual and Shewhart Range Chart





### 3.7 Summary of Research Methodology



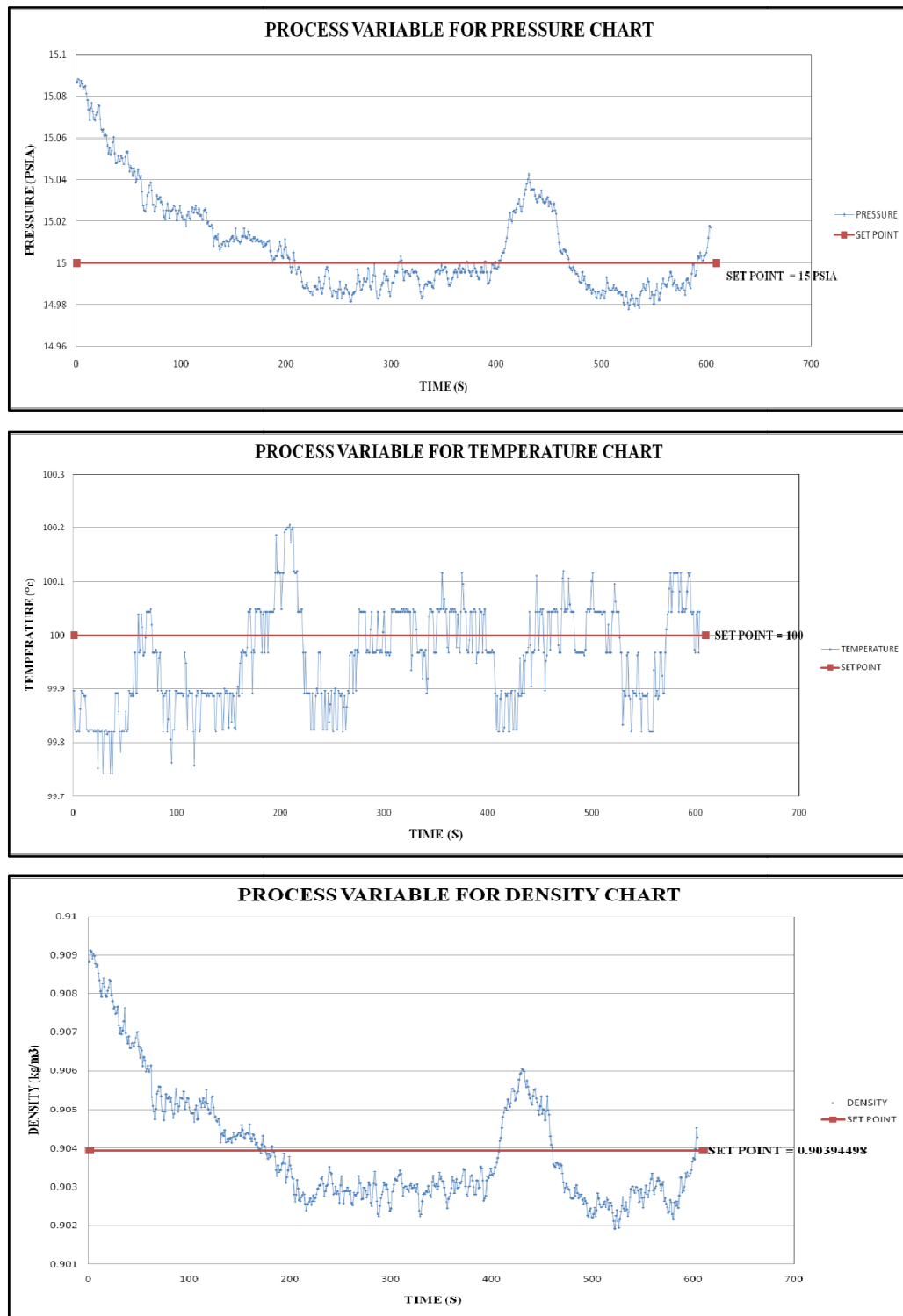
## CHAPTER 4

### RESULTS AND DISCUSSIONS

#### 4.1 Normal Operating Condition

A set of historical data for both quality variables and process variables was generated from the Air Flow Pressure Temperature Pilot Plant. Each variable consist of 1166 observations during normal operating condition. Before start the process, PID controller was set at default. Then the data was generated at setting Temperature 100°C and setting Pressure 15 psia. Meanwhile the quality variable which is density will be calculated by using real gas law equation. Figure 4.1 show the process variable for pressure, temperature and density.

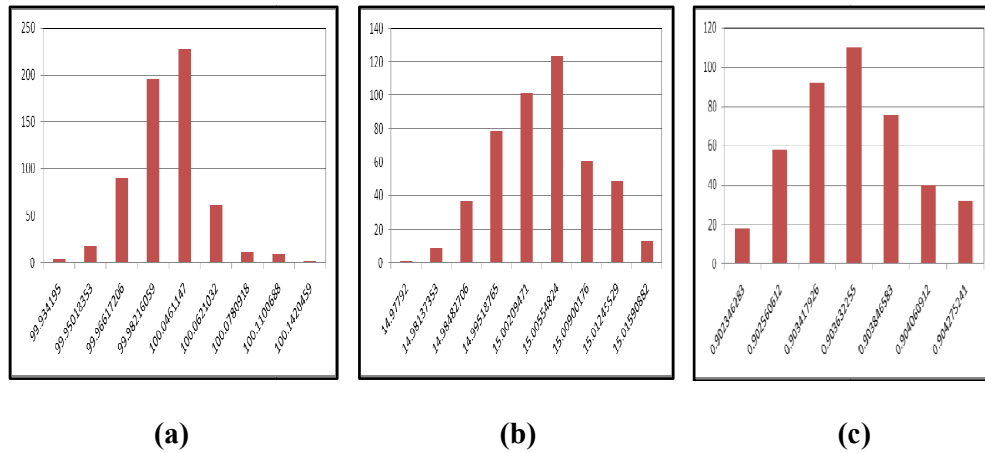
From the Figure 4.1, the blue pattern indicates process variable trend line meanwhile the red pattern is representing set point setting. From the pressure chart, the process was set at 15 psia and the process trend line will tries to achieve the set point. Blue trend line for this chart is approaching the set point show the process to achieve this set point. For temperature chart, the process was set at 100°C and for density chart 0.903 kg/m<sup>3</sup>.



**Figure 4.1:** Process Variable for Pressure, Temperature and Density

## 4.2 Normal Distribution

Based on the Figure 4.2, the data to construct this histogram is normally distributed and acceptable for further analysis to construct the control chart. The first histogram (a) indicates the normal distribution for Temperature process data. Meanwhile, histogram (b) and (c) indicates normal distribution process data for pressure and density respectively. One of the purpose why normal distribution data should be initiate first before construct the control chart is to discarded the outlier of the data.

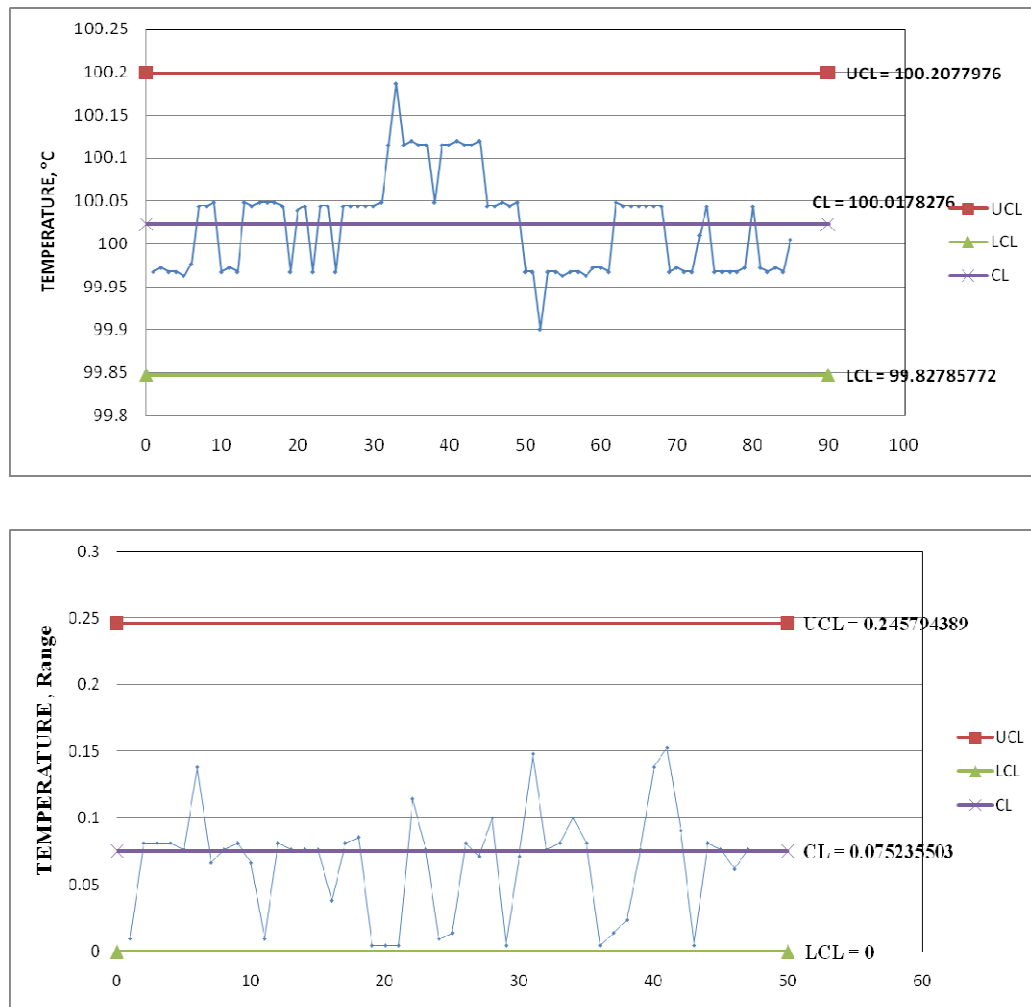


**Figure 4.2** Histogram Plot of NOC Data for Temperature **(a)**, Pressure **(b)** and Density **(c)**

All of the calculation for normal distribution was carried out by using EXCEL spread sheet. The calculation also can use MATLAB programmed in order to discard the outlier within the historical data. After the normal distribution was carried out, the next step is to construct the control chart from the data selected.

### 4.3 Control Chart

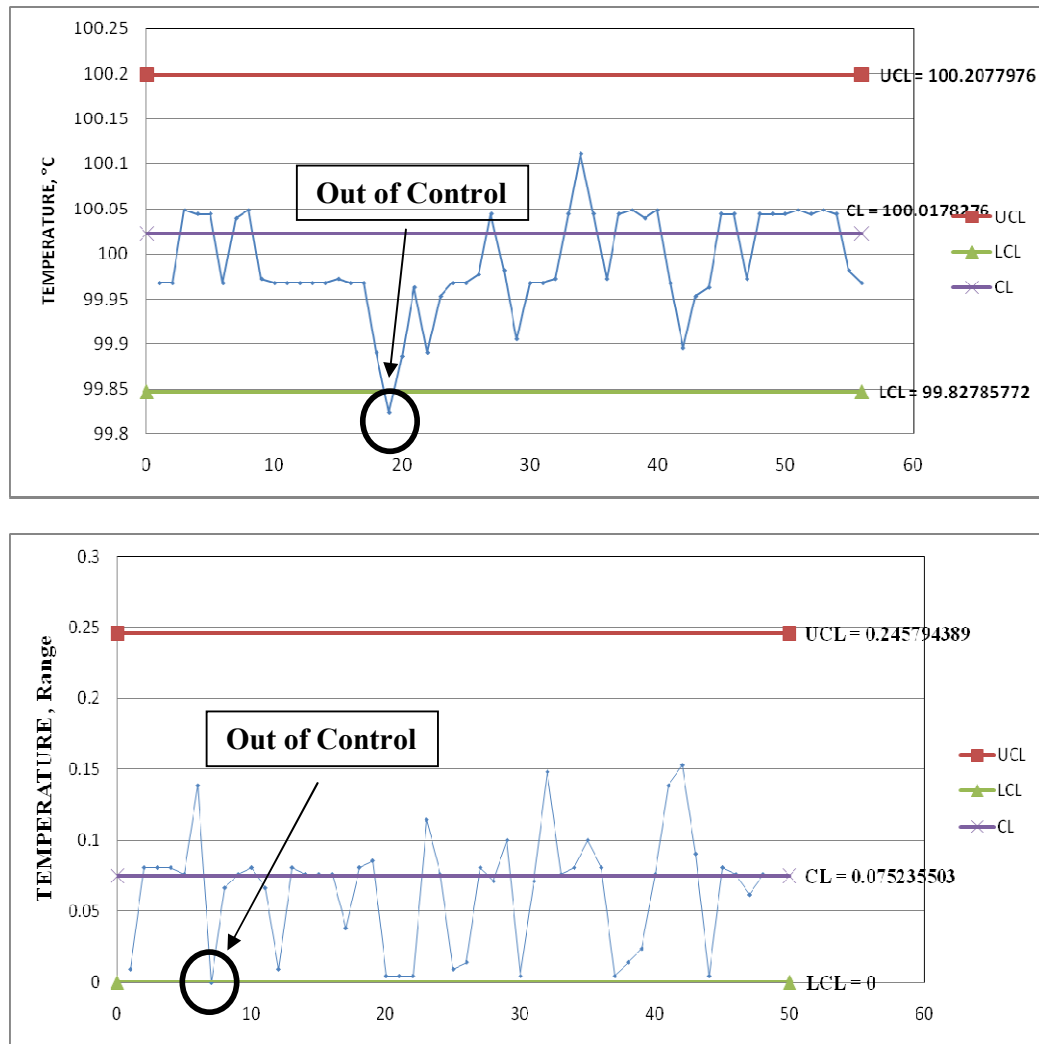
The control chart will be constructing for each process variables and quality variable. For each variables there are two types of the control chart will be construct which is Shewhart individual chart or X bar chart when Standard deviation is used and Shewhart range chart or R chart. The performance of process on AFPT will be test on this chart at normal operating condition. At the same time, the fault will be detected by using these two charts.



**Figure 4.3** Shewhart Range and Shewhart Individual Chart During Normal Condition

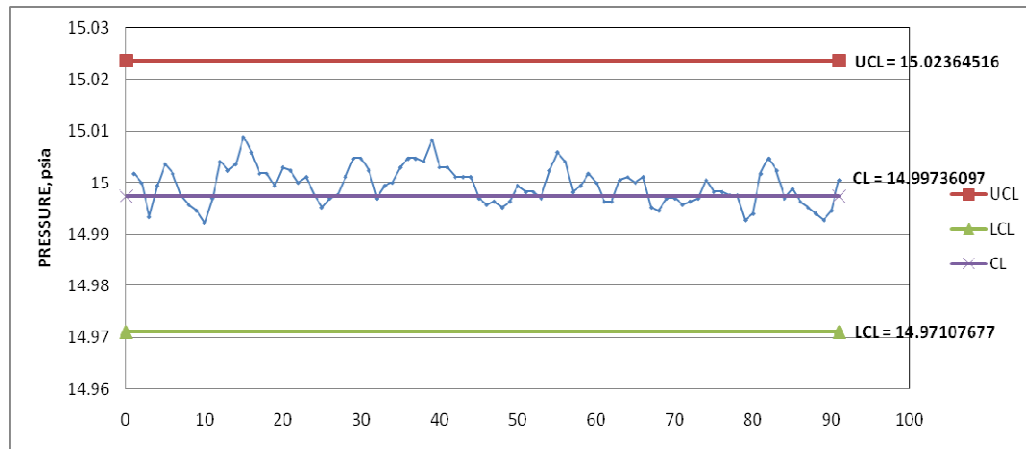
Figure 4.3 show process attribute for temperature variable at normal operating condition. By using the historical data the UCL, LCL and CL was calculated by using Equation 2.4 for individual chart and Equation 2.5 for range chart. For range chart, the range of set data was calculated by subtracts the maximum data with the minimum data and each set of data consists of 5 historical data. Meanwhile, for individual chart all of the data will be used in order to calculate the standard deviation and from that value, the limit for this chart will be calculated.

After carried out the calculation, for individual chart, the value of Center Line is 100.018 °C. The UCL and LCL value are  $\pm 0.1899$  from the Center Line. As for range chart, the value of Center Line is 0.0752 and as for UCL and LCL is 0.246 and 0 respectively. From these two charts we can observe that the position of Center Line is different in term of gap between the limit. The limit for individual chart has same size of gap between CL and UCL and LCL while the range chart has deferent size of gap which the gap between CL and UCL is quite large compare to the gap between CL and LCL. From this observation, the shewhart individual has capabilities to detect the cause of changes when there is shift in mean. As for shewhart range, this chart only can detect when there is shift in variability of the process.

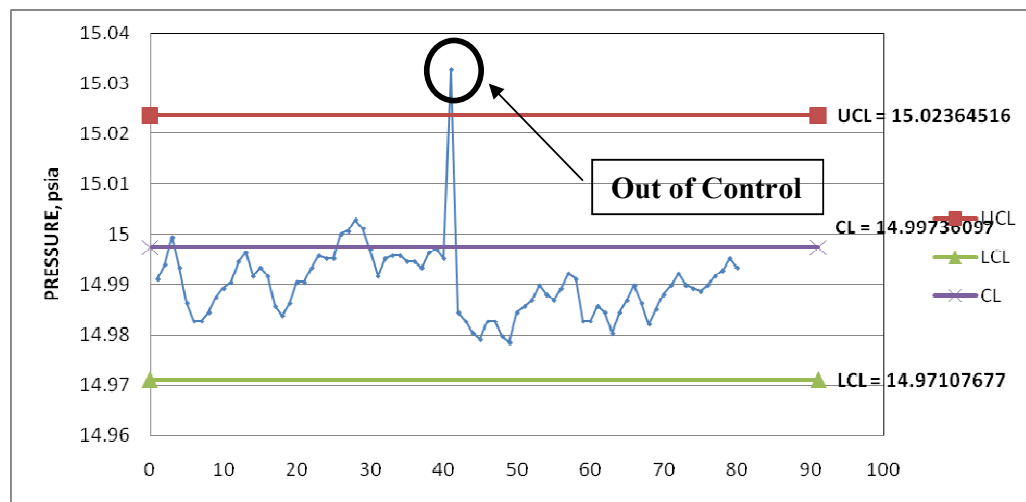


**Figure 4.4** Shewhart Range and Shewhart Individual Chart for Temperature During Faulty Condition

Figure 4.4 show process attribute for temperature variable at normal operating condition when there is a fault. From the shewhart individual chart, we can see that fault or out of control condition was detected and occurs at data point number 19. As for shewhart range, the fault was detected at a data point number 7. After the fault was being detected, the process to find cause of fault and diagnose it will be initiated. This fault will be corrected when the cause of this variability was found out.



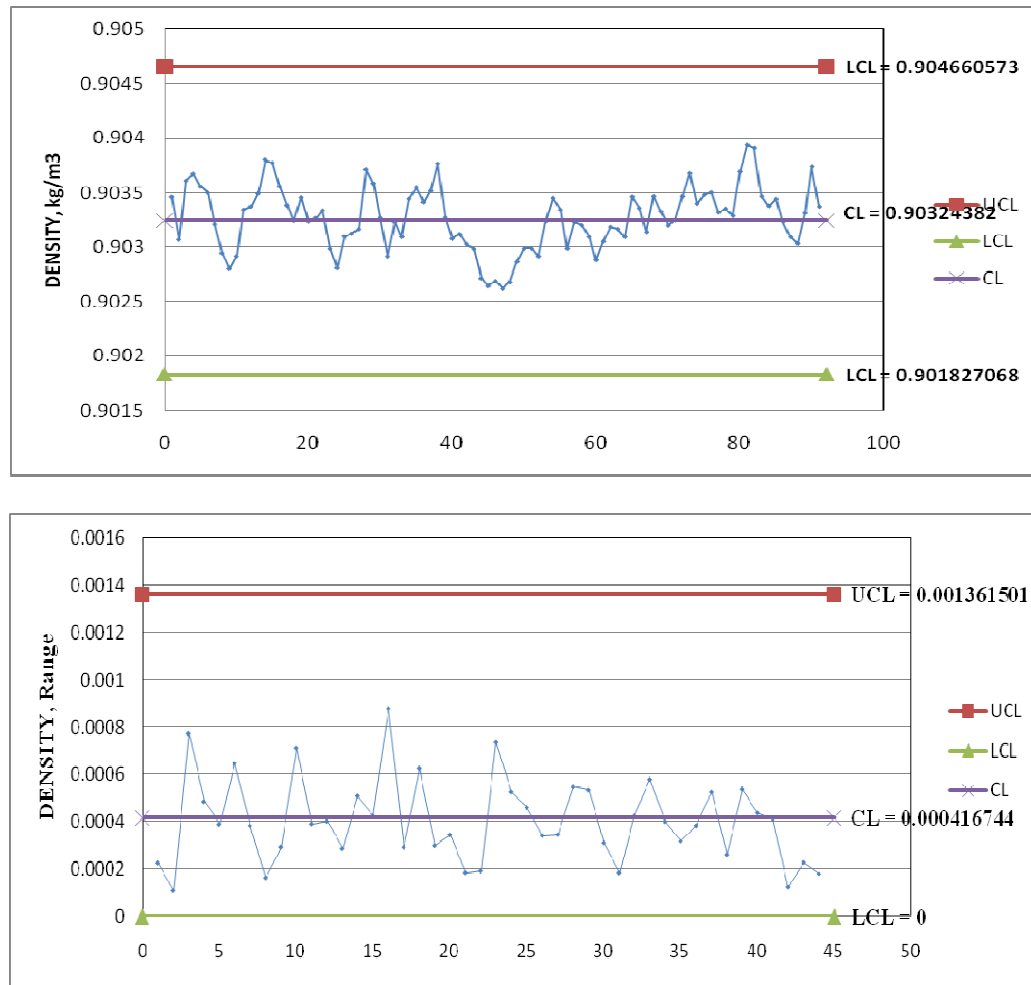
**Figure 4.5** Shewhart Range and Shewhart Individual Chart for Pressure During Normal Condition



**Figure 4.6** Shewhart Range and Shewhart Individual Chart for Pressure During Faulty Condition

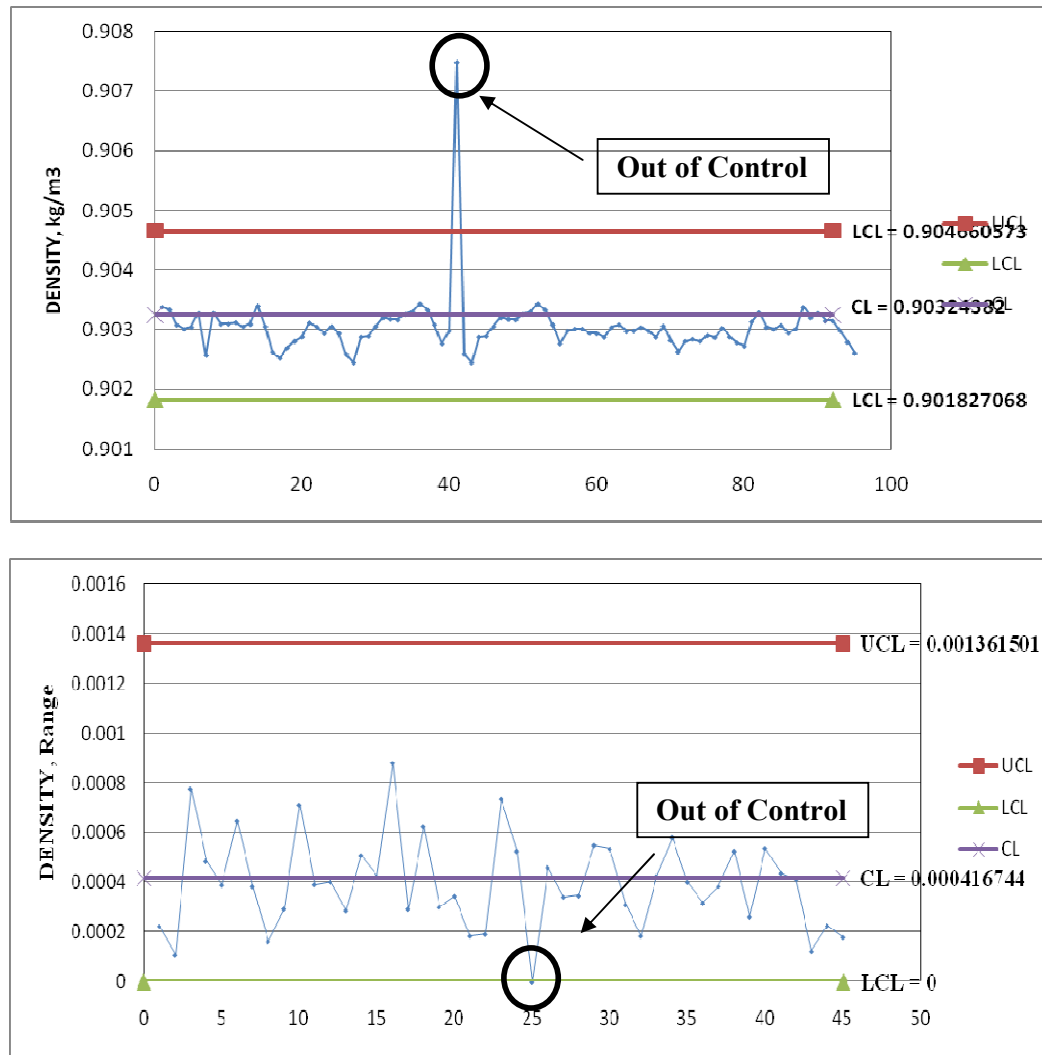
Figure 4.5 show process attribute for pressure variable at normal operating condition. After carried out the calculation, for individual chart, the value of Center Line is 14.99736 psia. The UCL and LCL value are  $\pm 0.0256$  from the Center Line. After carried out control chart at normal operating condition the next step is to monitor the process and to find out fault on it. From Figure 4.6 we can see that fault occur at a data point number 40. After the fault was found out, the person in charge will detect where this problem occur and correct it at the same time before the process become worse.





**Figure 4.7** Shewhart Range and Shewhart Individual Chart for Density During Normal Condition

Figure 4.7 show control chart for quality variable which is density at normal operating condition. From the control chart above the value of Center Line for Shewhart individual is  $0.903 \text{ kg/m}^3$  while the value of UCL and LCL was  $\pm 0.0014$ . As for shewhart range chart, the process will be approach Center Line which is at 0.000417. The UCL and LCL for this chart is 0.001361 and 0 respectively. The entire shewhart range chart has LCL value equal to zero. This is because from the equation 3.6, the value of  $D_3$  is equal to zero because 5 number of data, n was arrange in every subgroup.



**Figure 4.8** Shewhart range and Shewhart individual chart for Density during faulty condition

From Figure 4.8 we can see that fault occur at a data point number 40 for shewhart individual chart and at a data point number 25 for shewhart range chart. From this chart, the blue trend line approach and distribute around the violet trend line which is the Center Line of the control chart.

#### 4.4 Correlation Coefficient

The calculation for correlated between process variables which are temperature and pressure and quality variables which is density was carried out by using Equation 3.1. Summarize of correlation coefficient between these variable is show in Table 4.1.

**Table 4.1:** Summarizing of Correlation Coefficient

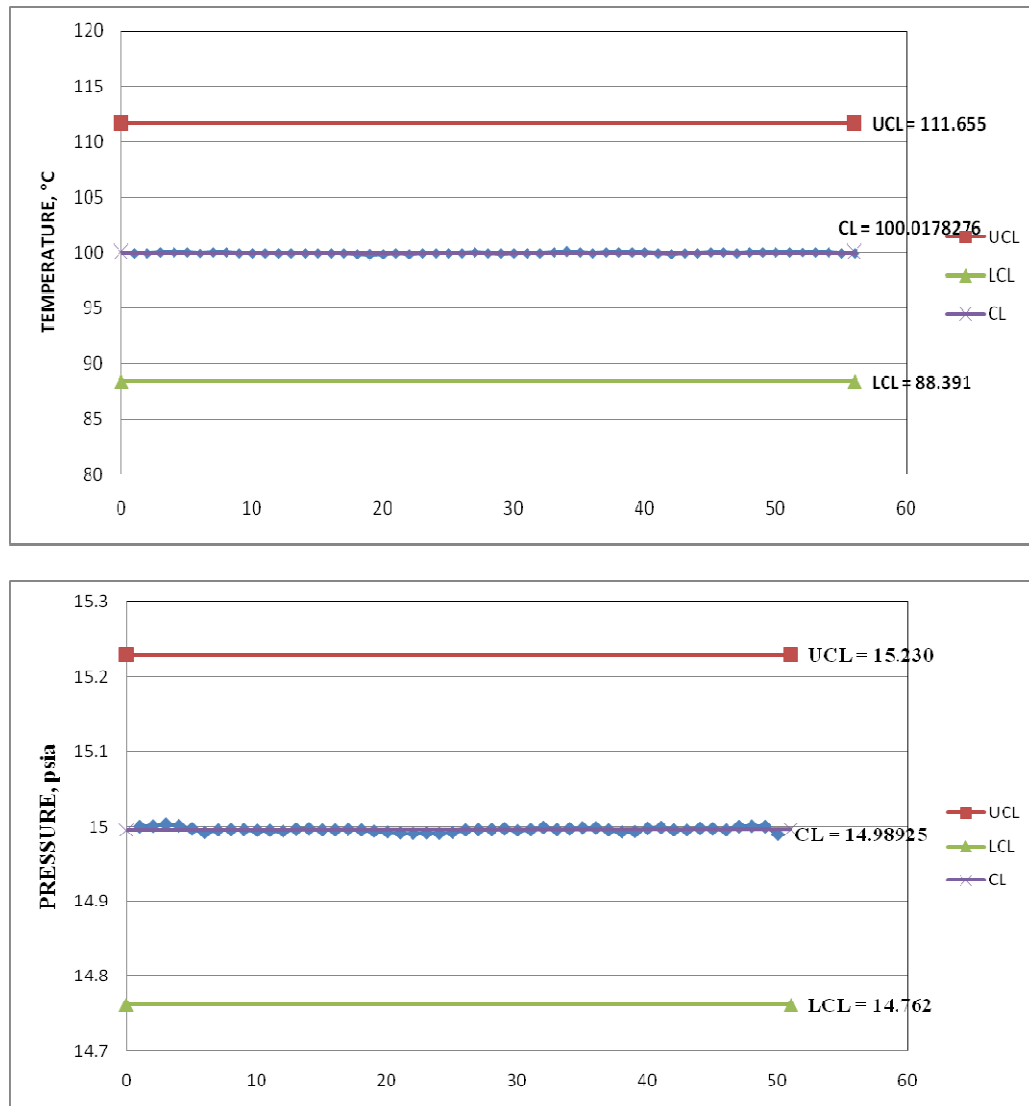
Correlation Coefficient, $C_{ij}$	
Between Pressure (Process Variable) And Density (Quality Variable)	0.1122
Between Temperature (Process Variable) And Density (Quality Variable)	0.0151

#### 4.5 Improved Statistical Process Control

**Table 4.2:** The Control Limit For Improved Chart

Improved SPC Chart	Quality Variable Control Limit	Process Variable Control Limit
Shewhart Individual	$UCL = 3$ $LCL = -3$	$UCL = 3/C_{ij}$ $LCL = -3/C_{ij}$
Shewhart Range	$UCL = D_4\bar{R}$ $LCL = D_3\bar{R}$	$UCL = D_4\bar{R}/C_{ij}$ $LCL = D_3\bar{R}/C_{ij}$

After carried out correlation coefficient calculation, the new control chart for process variable which is temperature will be constructing by using equation on Table 4.2. From the UCL and LCL new calculation for each chart, the gap between UCL and LCL limit to the Center Line become wider and this make the control chart become more accurate and sensitive to detect fault.



**Figure 4.9** Improved Control Chart for Temperature Variable and Pressure Variable

From Figure 4.9, the gap for UCL for temperature variable after correlation coefficient was increase from 100.208 °C to 111.655 °C. Meanwhile, for LCL, the gap from CL was increase from temperature 99.828 °C to 88.391 °C. As for pressure variable, the UCL was change from 15.023 psia to 15.230 psia while the LCL was change from 14.971 psia to 14.762 psia.

## **CHAPTER 5**

### **CONCLUSION AND RECOMMENDATION**

#### **5.1 Conclusion**

Data based approaches rather than model-based approaches is more practical in process monitoring because it is often difficult to develop detailed physical models. Abnormal activity within process can be detect much more simple and easily corrected by using control chart. To create this control chart it is mandatory to collect the normal distributed data from the pilot plant at normal condition and other manipulated condition. For Shewhart chart, level of confident for the data distribute normally is 99.74%. Different types of graph have different kind of level of confident. From the control chart, fault can be detected early enough before the process become seriously upset. The process is defined as in control condition when the data lies within the UCL and LCL. The best process condition is when the data approach the CL of the control chart.

In order to increase the efficiency of the control chart, the correlation coefficient is needed. This correlation coefficient is used to translate the control limits of SPC charts from quality variable into process variable. The quality variables data is incorporated in the improved SPC chart during the faulty condition for fault detection purpose, while the process variables which has been correlated with the quality variables is used for fault diagnosis (Noorlisa, 2005).

## 5.2 Recommendation

In order to improve the applicability of the SPC method, Principal Component Analysis (PCA) or Partial Correlation Coefficient (PCorrA) are utilized, in order to determine the correlation coefficient between process variables and quality variables. This method for example PCA, normally applied in data analysis to find the cause of the problem occurred in the process. Santen *et al.* (1997) used *score* and *loading* plot via PCA method to access the problem of hot spot in reactors of Shell petrochemical process. The outcome showed that misdistribution in catalyst bed the most important factor cause high temperature in some of adiabatic Shell reactors. Solving hot spot problems has improved the performance of the process and generates extra savings and benefits in the order of 2 million dollars per annum. PCA method also can detect the faulty condition in various applications and can detect any change of relationship between variables.

Among these two correlation coefficient method, PCorrA performed better than the PCA. This is because the correlation coefficient developed by this method is closer to the actual value of the correlation coefficients representing the correlation between the selected process variables with the quality variables interest. (Mak & Kamarul, 2003).

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## APPENDIX A

### AIR FLOW PRESSURE TEMPERATURE PILOT PLANT



**Figure A.1 : AFPT Process Control Training System**



**Figure A.2 :** Distributed Control System (DCS)

## APPENDIX B

### RAW DATA

#### B.1 Raw Data For Pressure Variables At Set Point 15 psia

TAG NO.	DATE	TIME	PV(EU)	SETPOINT(EU)	OUTPUT(%)						
PIC91A	2/11/2008	16:04:03	18.31345	15	68.39513	PIC91A	2/11/2008	16:04:56	15.56444	15	74.09012
PIC91A	2/11/2008	16:04:04	18.3212	15	67.59586	PIC91A	2/11/2008	16:04:57	15.55848	15	73.99091
PIC91A	2/11/2008	16:04:05	18.32895	15	66.80093	PIC91A	2/11/2008	16:04:58	15.55192	15	73.90781
PIC91A	2/11/2008	16:04:06	18.3063	15	66.73222	PIC91A	2/11/2008	16:04:59	15.54119	15	73.88578
PIC91A	2/11/2008	16:04:07	17.93793	15	71.15485	PIC91A	2/11/2008	16:05:00	15.53225	15	73.81664
PIC91A	2/11/2008	16:04:08	17.41519	15	74.6689	PIC91A	2/11/2008	16:05:01	15.52152	15	73.79755
PIC91A	2/11/2008	16:04:09	16.91868	15	76.89627	PIC91A	2/11/2008	16:05:02	15.51497	15	73.66722
PIC91A	2/11/2008	16:04:10	16.53542	15	78.3905	PIC91A	2/11/2008	16:05:03	15.51378	15	73.54603
PIC91A	2/11/2008	16:04:11	16.30832	15	78.60712	PIC91A	2/11/2008	16:05:04	15.50543	15	73.535
PIC91A	2/11/2008	16:04:12	16.18374	15	78.59907	PIC91A	2/11/2008	16:05:05	15.49589	15	73.49612
PIC91A	2/11/2008	16:04:13	16.11579	15	78.44875	PIC91A	2/11/2008	16:05:06	15.48457	15	73.46664
PIC91A	2/11/2008	16:04:14	16.08241	15	78.22923	PIC91A	2/11/2008	16:05:07	15.4798	15	73.33471
PIC91A	2/11/2008	16:04:15	16.06215	15	78.07168	PIC91A	2/11/2008	16:05:08	15.47503	15	73.27382
PIC91A	2/11/2008	16:04:16	16.04307	15	77.95021	PIC91A	2/11/2008	16:05:09	15.4655	15	73.27441
PIC91A	2/11/2008	16:04:17	16.02758	15	77.80054	PIC91A	2/11/2008	16:05:10	15.45477	15	73.22118
PIC91A	2/11/2008	16:04:18	16.01923	15	77.5754	PIC91A	2/11/2008	16:05:11	15.45417	15	73.07225
PIC91A	2/11/2008	16:04:19	16.01208	15	77.39468	PIC91A	2/11/2008	16:05:12	15.44583	15	73.09771
PIC91A	2/11/2008	16:04:20	16.00254	15	77.25999	PIC91A	2/11/2008	16:05:13	15.43629	15	73.03909
PIC91A	2/11/2008	16:04:21	15.99002	15	77.13382	PIC91A	2/11/2008	16:05:14	15.43033	15	72.94551
PIC91A	2/11/2008	16:04:22	15.97691	15	77.00037	PIC91A	2/11/2008	16:05:15	15.42496	15	72.91526
PIC91A	2/11/2008	16:04:23	15.95903	15	76.94738	PIC91A	2/11/2008	16:05:16	15.41781	15	72.87886
PIC91A	2/11/2008	16:04:24	15.93698	15	76.91821	PIC91A	2/11/2008	16:05:17	15.41125	15	72.83214
PIC91A	2/11/2008	16:04:25	15.9179	15	76.82021	PIC91A	2/11/2008	16:05:18	15.4047	15	72.78133
PIC91A	2/11/2008	16:04:26	15.90002	15	76.70706	PIC91A	2/11/2008	16:05:19	15.39576	15	72.78228
PIC91A	2/11/2008	16:04:27	15.88274	15	76.62277	PIC91A	2/11/2008	16:05:20	15.38622	15	72.73828
PIC91A	2/11/2008	16:04:28	15.86843	15	76.5022	PIC91A	2/11/2008	16:05:21	15.37966	15	72.67524
PIC91A	2/11/2008	16:04:29	15.8577	15	76.35658	PIC91A	2/11/2008	16:05:22	15.37668	15	72.61154
PIC91A	2/11/2008	16:04:30	15.84399	15	76.26853	PIC91A	2/11/2008	16:05:23	15.37191	15	72.54353
PIC91A	2/11/2008	16:04:31	15.83267	15	76.15859	PIC91A	2/11/2008	16:05:24	15.37072	15	72.44127
PIC91A	2/11/2008	16:04:32	15.81598	15	76.10586	PIC91A	2/11/2008	16:05:25	15.36536	15	72.44781
PIC91A	2/11/2008	16:04:33	15.79869	15	76.0535	PIC91A	2/11/2008	16:05:26	15.36238	15	72.35828
PIC91A	2/11/2008	16:04:34	15.78319	15	75.96564	PIC91A	2/11/2008	16:05:27	15.3588	15	72.31232
PIC91A	2/11/2008	16:04:35	15.76889	15	75.88159	PIC91A	2/11/2008	16:05:28	15.35165	15	72.30632
PIC91A	2/11/2008	16:04:36	15.75458	15	75.7825	PIC91A	2/11/2008	16:05:29	15.34271	15	72.29168
PIC91A	2/11/2008	16:04:37	15.74087	15	75.72429	PIC91A	2/11/2008	16:05:30	15.33138	15	72.30578
PIC91A	2/11/2008	16:04:38	15.73134	15	75.58326	PIC91A	2/11/2008	16:05:31	15.32483	15	72.24269
PIC91A	2/11/2008	16:04:39	15.72478	15	75.45716	PIC91A	2/11/2008	16:05:32	15.32602	15	72.11472
PIC91A	2/11/2008	16:04:40	15.72001	15	75.31629	PIC91A	2/11/2008	16:05:33	15.32065	15	72.12251
PIC91A	2/11/2008	16:04:41	15.7063	15	75.32868	PIC91A	2/11/2008	16:05:34	15.31231	15	72.12115
PIC91A	2/11/2008	16:04:42	15.69438	15	75.22937	PIC91A	2/11/2008	16:05:35	15.30456	15	72.10443
PIC91A	2/11/2008	16:04:43	15.68246	15	75.13242	PIC91A	2/11/2008	16:05:36	15.2986	15	72.04995
PIC91A	2/11/2008	16:04:44	15.6759	15	74.98866	PIC91A	2/11/2008	16:05:37	15.29622	15	71.98187
PIC91A	2/11/2008	16:04:45	15.66577	15	74.96246	PIC91A	2/11/2008	16:05:38	15.29264	15	71.96637
PIC91A	2/11/2008	16:04:46	15.64908	15	74.96474	PIC91A	2/11/2008	16:05:39	15.28847	15	71.92406
PIC91A	2/11/2008	16:04:47	15.64074	15	74.79246	PIC91A	2/11/2008	16:05:40	15.2831	15	71.90148
PIC91A	2/11/2008	16:04:48	15.63537	15	74.68977	PIC91A	2/11/2008	16:05:41	15.28429	15	71.76128
PIC91A	2/11/2008	16:04:49	15.62762	15	74.61461	PIC91A	2/11/2008	16:05:42	15.28668	15	71.71353
PIC91A	2/11/2008	16:04:50	15.62583	15	74.42819	PIC91A	2/11/2008	16:05:43	15.27774	15	71.77326
PIC91A	2/11/2008	16:04:51	15.62226	15	74.35849	PIC91A	2/11/2008	16:05:44	15.27178	15	71.72713
PIC91A	2/11/2008	16:04:52	15.61093	15	74.32848	PIC91A	2/11/2008	16:05:45	15.26641	15	71.71201
PIC91A	2/11/2008	16:04:53	15.59961	15	74.25094	PIC91A	2/11/2008	16:05:46	15.26105	15	71.68687
PIC91A	2/11/2008	16:04:54	15.58947	15	74.19989	PIC91A	2/11/2008	16:05:47	15.2527	15	71.6843
PIC91A	2/11/2008	16:04:55	15.57636	15	74.16566	PIC91A	2/11/2008	16:05:48	15.24913	15	71.65396

PIC91A	2/11/2008	16:05:49	15.24019	15	71.68117	PIC91A	2/11/2008	16:07:16	15.06137	15	70.18104
PIC91A	2/11/2008	16:05:50	15.23065	15	71.68164	PIC91A	2/11/2008	16:07:17	15.06077	15	70.16183
PIC91A	2/11/2008	16:05:51	15.22827	15	71.60513	PIC91A	2/11/2008	16:07:18	15.0572	15	70.2062
PIC91A	2/11/2008	16:05:52	15.22886	15	71.5188	PIC91A	2/11/2008	16:07:19	15.05541	15	70.17944
PIC91A	2/11/2008	16:05:53	15.22767	15	71.50867	PIC91A	2/11/2008	16:07:20	15.05779	15	70.12374
PIC91A	2/11/2008	16:05:54	15.2229	15	71.50819	PIC91A	2/11/2008	16:07:21	15.05541	15	70.19121
PIC91A	2/11/2008	16:05:55	15.22111	15	71.43399	PIC91A	2/11/2008	16:07:22	15.04706	15	70.24339
PIC91A	2/11/2008	16:05:56	15.21992	15	71.4068	PIC91A	2/11/2008	16:07:23	15.04706	15	70.15861
PIC91A	2/11/2008	16:05:57	15.21694	15	71.39384	PIC91A	2/11/2008	16:07:24	15.05183	15	70.09295
PIC91A	2/11/2008	16:05:58	15.21277	15	71.36237	PIC91A	2/11/2008	16:07:25	15.05362	15	70.10998
PIC91A	2/11/2008	16:05:59	15.21217	15	71.29106	PIC91A	2/11/2008	16:07:26	15.05362	15	70.09991
PIC91A	2/11/2008	16:06:00	15.21277	15	71.2444	PIC91A	2/11/2008	16:07:27	15.05064	15	70.12185
PIC91A	2/11/2008	16:06:01	15.21038	15	71.22195	PIC91A	2/11/2008	16:07:28	15.04587	15	70.15128
PIC91A	2/11/2008	16:06:02	15.20919	15	71.17481	PIC91A	2/11/2008	16:07:29	15.04528	15	70.0973
PIC91A	2/11/2008	16:06:03	15.20323	15	71.21098	PIC91A	2/11/2008	16:07:30	15.05183	15	70.02666
PIC91A	2/11/2008	16:06:04	15.19787	15	71.18284	PIC91A	2/11/2008	16:07:31	15.05481	15	70.02052
PIC91A	2/11/2008	16:06:05	15.19489	15	71.13955	PIC91A	2/11/2008	16:07:32	15.05124	15	70.09129
PIC91A	2/11/2008	16:06:06	15.19429	15	71.09765	PIC91A	2/11/2008	16:07:33	15.04587	15	70.08917
PIC91A	2/11/2008	16:06:07	15.19071	15	71.11339	PIC91A	2/11/2008	16:07:34	15.04766	15	70.02934
PIC91A	2/11/2008	16:06:08	15.18595	15	71.0864	PIC91A	2/11/2008	16:07:35	15.04826	15	70.04462
PIC91A	2/11/2008	16:06:09	15.18654	15	71.00278	PIC91A	2/11/2008	16:07:36	15.04647	15	70.05543
PIC91A	2/11/2008	16:06:10	15.18475	15	71.02019	PIC91A	2/11/2008	16:07:37	15.04468	15	70.03771
PIC91A	2/11/2008	16:06:11	15.1776	15	71.06441	PIC91A	2/11/2008	16:07:38	15.04528	15	70.02943
PIC91A	2/11/2008	16:06:12	15.17522	15	70.96761	PIC91A	2/11/2008	16:07:39	15.04349	15	70.05761
PIC91A	2/11/2008	16:06:13	15.17641	15	70.92467	PIC91A	2/11/2008	16:07:40	15.03753	15	70.09614
PIC91A	2/11/2008	16:06:14	15.17343	15	70.93352	PIC91A	2/11/2008	16:07:41	15.03514	15	70.0737
PIC91A	2/11/2008	16:06:15	15.17224	15	70.88389	PIC91A	2/11/2008	16:07:42	15.03514	15	70.06168
PIC91A	2/11/2008	16:06:16	15.16628	15	70.92268	PIC91A	2/11/2008	16:07:43	15.03574	15	70.0611
PIC91A	2/11/2008	16:06:17	15.16508	15	70.83949	PIC91A	2/11/2008	16:07:44	15.03395	15	70.07002
PIC91A	2/11/2008	16:06:18	15.16389	15	70.84547	PIC91A	2/11/2008	16:07:45	15.03157	15	70.07948
PIC91A	2/11/2008	16:06:19	15.16091	15	70.8269	PIC91A	2/11/2008	16:07:46	15.03157	15	70.05228
PIC91A	2/11/2008	16:06:20	15.15733	15	70.82854	PIC91A	2/11/2008	16:07:47	15.0268	15	70.10553
PIC91A	2/11/2008	16:06:21	15.15495	15	70.78197	PIC91A	2/11/2008	16:07:48	15.02918	15	70.0368
PIC91A	2/11/2008	16:06:22	15.15376	15	70.74964	PIC91A	2/11/2008	16:07:49	15.03157	15	70.01453
PIC91A	2/11/2008	16:06:23	15.15018	15	70.75488	PIC91A	2/11/2008	16:07:50	15.03276	15	70.02277
PIC91A	2/11/2008	16:06:24	15.14959	15	70.73192	PIC91A	2/11/2008	16:07:51	15.03336	15	70.00853
PIC91A	2/11/2008	16:06:25	15.14541	15	70.72758	PIC91A	2/11/2008	16:07:52	15.03395	15	69.99789
PIC91A	2/11/2008	16:06:26	15.14005	15	70.75552	PIC91A	2/11/2008	16:07:53	15.03216	15	70.02059
PIC91A	2/11/2008	16:06:27	15.13468	15	70.74751	PIC91A	2/11/2008	16:07:54	15.0262	15	70.06966
PIC91A	2/11/2008	16:06:28	15.13588	15	70.65955	PIC91A	2/11/2008	16:07:55	15.02799	15	69.97923
PIC91A	2/11/2008	16:06:29	15.1323	15	70.67801	PIC91A	2/11/2008	16:07:56	15.03216	15	69.97055
PIC91A	2/11/2008	16:06:30	15.1317	15	70.65765	PIC91A	2/11/2008	16:07:57	15.03038	15	69.99445
PIC91A	2/11/2008	16:06:31	15.1317	15	70.61311	PIC91A	2/11/2008	16:07:58	15.02978	15	69.98345
PIC91A	2/11/2008	16:06:32	15.12992	15	70.62862	PIC91A	2/11/2008	16:07:59	15.03216	15	69.93917
PIC91A	2/11/2008	16:06:33	15.12574	15	70.6162	PIC91A	2/11/2008	16:08:00	15.03455	15	69.91093
PIC91A	2/11/2008	16:06:34	15.12634	15	70.56156	PIC91A	2/11/2008	16:08:01	15.03753	15	69.90237
PIC91A	2/11/2008	16:06:35	15.12217	15	70.5889	PIC91A	2/11/2008	16:08:02	15.03693	15	69.9143
PIC91A	2/11/2008	16:06:36	15.11859	15	70.58909	PIC91A	2/11/2008	16:08:03	15.03395	15	69.93422
PIC91A	2/11/2008	16:06:37	15.1174	15	70.55425	PIC91A	2/11/2008	16:08:04	15.03216	15	69.93638
PIC91A	2/11/2008	16:06:38	15.11263	15	70.5874	PIC91A	2/11/2008	16:08:05	15.03097	15	69.91736
PIC91A	2/11/2008	16:06:39	15.10727	15	70.59833	PIC91A	2/11/2008	16:08:06	15.03336	15	69.89165
PIC91A	2/11/2008	16:06:40	15.10429	15	70.57504	PIC91A	2/11/2008	16:08:07	15.03336	15	69.88392
PIC91A	2/11/2008	16:06:41	15.10369	15	70.54428	PIC91A	2/11/2008	16:08:08	15.03216	15	69.90661
PIC91A	2/11/2008	16:06:42	15.10429	15	70.49164	PIC91A	2/11/2008	16:08:09	15.03216	15	69.88239
PIC91A	2/11/2008	16:06:43	15.10607	15	70.46158	PIC91A	2/11/2008	16:08:10	15.0274	15	69.95403
PIC91A	2/11/2008	16:06:44	15.11025	15	70.4094	PIC91A	2/11/2008	16:08:11	15.02084	15	69.97569
PIC91A	2/11/2008	16:06:45	15.10846	15	70.43518	PIC91A	2/11/2008	16:08:12	15.01786	15	69.97991
PIC91A	2/11/2008	16:06:46	15.1019	15	70.47803	PIC91A	2/11/2008	16:08:13	15.02203	15	69.89146
PIC91A	2/11/2008	16:06:47	15.09713	15	70.46847	PIC91A	2/11/2008	16:08:14	15.0262	15	69.86623
PIC91A	2/11/2008	16:06:48	15.09594	15	70.4299	PIC91A	2/11/2008	16:08:15	15.02263	15	69.93652
PIC91A	2/11/2008	16:06:49	15.09534	15	70.40345	PIC91A	2/11/2008	16:08:16	15.01726	15	69.9938
PIC91A	2/11/2008	16:06:50	15.09534	15	70.38519	PIC91A	2/11/2008	16:08:17	15.01786	15	69.93443
PIC91A	2/11/2008	16:06:51	15.09356	15	70.40546	PIC91A	2/11/2008	16:08:18	15.01786	15	69.93472
PIC91A	2/11/2008	16:06:52	15.08581	15	70.46621	PIC91A	2/11/2008	16:08:19	15.01905	15	69.91595
PIC91A	2/11/2008	16:06:53	15.08283	15	70.40871	PIC91A	2/11/2008	16:08:20	15.01726	15	69.95851
PIC91A	2/11/2008	16:06:54	15.08164	15	70.40417	PIC91A	2/11/2008	16:08:21	15.01726	15	69.91982
PIC91A	2/11/2008	16:06:55	15.08342	15	70.34348	PIC91A	2/11/2008	16:08:22	15.02322	15	69.85364
PIC91A	2/11/2008	16:06:56	15.0864	15	70.31188	PIC91A	2/11/2008	16:08:23	15.02442	15	69.87408
PIC91A	2/11/2008	16:06:57	15.08164	15	70.36812	PIC91A	2/11/2008	16:08:24	15.02442	15	69.8653
PIC91A	2/11/2008	16:06:58	15.07866	15	70.35177	PIC91A	2/11/2008	16:08:25	15.02561	15	69.83115
PIC91A	2/11/2008	16:06:59	15.08104	15	70.29761	PIC91A	2/11/2008	16:08:26	15.02799	15	69.81873
PIC91A	2/11/2008	16:07:00	15.07866	15	70.31683	PIC91A	2/11/2008	16:08:27	15.02501	15	69.87589
PIC91A	2/11/2008	16:07:01	15.07806	15	70.29571	PIC91A	2/11/2008	16:08:28	15.02143	15	69.86557
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PIC91A	2/11/2008	16:12:39	14.9964	15	69.75905						
PIC91A	2/11/2008	16:12:40	15.00057	15	69.71861						
PIC91A	2/11/2008	16:12:41	15.00117	15	69.73535						
PIC91A	2/11/2008	16:12:42	14.99998	15	69.75616						
PIC91A	2/11/2008	16:12:43	15.00117	15	69.71348						
PIC91A	2/11/2008	16:12:44	14.99521	15	69.83295						
PIC91A	2/11/2008	16:12:45	14.99461	15	69.75875						
PIC91A	2/11/2008	16:12:46	14.997	15	69.75522						
PIC91A	2/11/2008	16:12:47	14.997	15	69.79189						
PIC91A	2/11/2008	16:12:48	14.9958	15	69.76965						
PIC91A	2/11/2008	16:12:49	14.9964	15	69.76749						
PIC91A	2/11/2008	16:12:50	14.997	15	69.76422						
PIC91A	2/11/2008	16:12:51	15.00057	15	69.7239						
PIC91A	2/11/2008	16:12:52	14.99819	15	69.79755						
PIC91A	2/11/2008	16:12:53	14.99819	15	69.76221						
PIC91A	2/11/2008	16:12:54	14.99759	15	69.79359						
PIC91A	2/11/2008	16:12:55	14.99759	15	69.7822						
PIC91A	2/11/2008	16:12:56	14.99282	15	69.8425						
PIC91A	2/11/2008	16:12:57	14.99402	15	69.76921						
PIC91A	2/11/2008	16:12:58	15.00177	15	69.69172						
PIC91A	2/11/2008	16:13:00	15.00475	15	69.7645						
PIC91A	2/11/2008	16:13:00	15.00236	15	69.77254						
PIC91A	2/11/2008	16:13:01	14.997	15	69.78012						
PIC91A	2/11/2008	16:13:02	14.99879	15	69.73842						
PIC91A	2/11/2008	16:13:04	14.9964	15	69.79131						

## B.2 Raw Data For Temperature Variables At Set Point 100°C

TAG NO.	DATE	TIME	PV(EU)	SETPOINT(EU)	OUTPUT(%)						
TIC91A	2/11/2008	15:39:13	99.74345	100	19.57248	TIC91A	2/11/2008	15:40:46	99.93896	100	16.69489
TIC91A	2/11/2008	15:39:14	99.74345	100	19.40281	TIC91A	2/11/2008	15:40:47	99.97234	100	15.06613
TIC91A	2/11/2008	15:39:17	99.74345	100	19.16323	TIC91A	2/11/2008	15:40:48	99.97234	100	16.11034
TIC91A	2/11/2008	15:39:18	99.74822	100	18.78272	TIC91A	2/11/2008	15:40:49	100.0439	100	11.08702
TIC91A	2/11/2008	15:39:19	99.74345	100	19.18966	TIC91A	2/11/2008	15:40:50	100.0486	100	12.66488
TIC91A	2/11/2008	15:39:20	99.66716	100	25.30841	TIC91A	2/11/2008	15:40:51	100.0486	100	14.19528
TIC91A	2/11/2008	15:39:21	99.67193	100	23.46289	TIC91A	2/11/2008	15:40:52	100.0486	100	14.68593
TIC91A	2/11/2008	15:39:22	99.66239	100	23.21967	TIC91A	2/11/2008	15:40:53	100.0486	100	16.15355
TIC91A	2/11/2008	15:39:23	99.60994	100	26.90515	TIC91A	2/11/2008	15:40:54	100.1154	100	11.63693
TIC91A	2/11/2008	15:39:24	99.64809	100	21.76338	TIC91A	2/11/2008	15:40:55	100.1154	100	13.30771
TIC91A	2/11/2008	15:39:25	99.66716	100	20.07133	TIC91A	2/11/2008	15:40:56	100.1202	100	14.08889
TIC91A	2/11/2008	15:39:26	99.66716	100	20.07312	TIC91A	2/11/2008	15:40:57	100.1869	100	9.566903
TIC91A	2/11/2008	15:39:27	99.66716	100	20.12237	TIC91A	2/11/2008	15:40:58	100.2012	100	10.44887
TIC91A	2/11/2008	15:39:28	99.66716	100	20.12827	TIC91A	2/11/2008	15:40:59	100.2346	100	10.25073
TIC91A	2/11/2008	15:39:29	99.66239	100	20.54446	TIC91A	2/11/2008	15:41:00	100.2012	100	14.22831
TIC91A	2/11/2008	15:39:30	99.66716	100	20.16043	TIC91A	2/11/2008	15:41:01	100.2012	100	14.86657
TIC91A	2/11/2008	15:39:31	99.66716	100	20.20175	TIC91A	2/11/2008	15:41:02	100.2012	100	15.3482
TIC91A	2/11/2008	15:39:32	99.66716	100	20.24091	TIC91A	2/11/2008	15:41:03	100.2012	100	15.67712
TIC91A	2/11/2008	15:39:33	99.66716	100	20.27849	TIC91A	2/11/2008	15:41:04	100.2012	100	15.9117
TIC91A	2/11/2008	15:39:34	99.66716	100	20.68536	TIC91A	2/11/2008	15:41:05	100.2775	100	10.19386
TIC91A	2/11/2008	15:39:35	99.71484	100	16.58813	TIC91A	2/11/2008	15:41:06	100.2728	100	12.09518
TIC91A	2/11/2008	15:39:36	99.67193	100	21.23473	TIC91A	2/11/2008	15:41:07	100.2728	100	13.13132
TIC91A	2/11/2008	15:39:37	99.66716	100	21.3548	TIC91A	2/11/2008	15:41:08	100.2728	100	13.86134
TIC91A	2/11/2008	15:39:38	99.71484	100	17.10415	TIC91A	2/11/2008	15:41:09	100.2728	100	14.56608
TIC91A	2/11/2008	15:39:39	99.73869	100	16.30281	TIC91A	2/11/2008	15:41:10	100.2775	100	14.33809
TIC91A	2/11/2008	15:39:40	99.74345	100	16.92366	TIC91A	2/11/2008	15:41:11	100.2728	100	15.05613
TIC91A	2/11/2008	15:39:41	99.74345	100	17.68094	TIC91A	2/11/2008	15:41:12	100.3443	100	9.721753
TIC91A	2/11/2008	15:39:42	99.74345	100	18.2406	TIC91A	2/11/2008	15:41:13	100.3491	100	10.70143
TIC91A	2/11/2008	15:39:43	99.74822	100	18.25488	TIC91A	2/11/2008	15:41:14	100.3061	100	15.10727
TIC91A	2/11/2008	15:39:44	99.79591	100	14.56918	TIC91A	2/11/2008	15:41:15	100.2728	100	17.47103
TIC91A	2/11/2008	15:39:45	99.74822	100	19.56715	TIC91A	2/11/2008	15:41:16	100.2775	100	16.5778
TIC91A	2/11/2008	15:39:46	99.67193	100	24.99602	TIC91A	2/11/2008	15:41:17	100.2775	100	15.88778
TIC91A	2/11/2008	15:39:47	99.66716	100	24.16702	TIC91A	2/11/2008	15:41:18	100.2775	100	15.81522
TIC91A	2/11/2008	15:39:48	99.59563	100	28.99848	TIC91A	2/11/2008	15:41:19	100.3109	100	12.79503
TIC91A	2/11/2008	15:39:49	99.59563	100	27.00407	TIC91A	2/11/2008	15:41:20	100.3872	100	7.478578
TIC91A	2/11/2008	15:39:50	99.66239	100	20.53172	TIC91A	2/11/2008	15:41:21	100.4254	100	6.548105
TIC91A	2/11/2008	15:39:51	99.61471	100	24.80484	TIC91A	2/11/2008	15:41:22	100.3109	100	17.22273
TIC91A	2/11/2008	15:39:52	99.66716	100	20.19697	TIC91A	2/11/2008	15:41:23	100.3872	100	10.15891
TIC91A	2/11/2008	15:39:53	99.66716	100	20.42866	TIC91A	2/11/2008	15:41:24	100.4015	100	10.53322
TIC91A	2/11/2008	15:39:54	99.59563	100	25.95289	TIC91A	2/11/2008	15:41:25	100.3443	100	15.45929
TIC91A	2/11/2008	15:39:55	99.59563	100	24.84713	TIC91A	2/11/2008	15:41:26	100.4206	100	8.969032
TIC91A	2/11/2008	15:39:56	99.66239	100	18.60833	TIC91A	2/11/2008	15:41:27	100.4254	100	9.815624
TIC91A	2/11/2008	15:39:57	99.66716	100	18.99068	TIC91A	2/11/2008	15:41:28	100.4254	100	10.79978
TIC91A	2/11/2008	15:39:58	99.67193	100	19.12914	TIC91A	2/11/2008	15:41:29	100.3443	100	17.43571
TIC91A	2/11/2008	15:39:59	99.67193	100	19.61176	TIC91A	2/11/2008	15:41:30	100.3443	100	16.64759
TIC91A	2/11/2008	15:40:00	99.59563	100	25.7456	TIC91A	2/11/2008	15:41:31	100.3538	100	16.03856
TIC91A	2/11/2008	15:40:01	99.59563	100	24.73487	TIC91A	2/11/2008	15:41:32	100.3491	100	15.84511
TIC91A	2/11/2008	15:40:02	99.59563	100	24.00332	TIC91A	2/11/2008	15:41:33	100.3491	100	15.32181
TIC91A	2/11/2008	15:40:03	99.59563	100	23.47515	TIC91A	2/11/2008	15:41:34	100.3491	100	15.37039
TIC91A	2/11/2008	15:40:04	99.59563	100	23.09991	TIC91A	2/11/2008	15:41:35	100.3491	100	14.97363
TIC91A	2/11/2008	15:40:05	99.59563	100	22.85566	TIC91A	2/11/2008	15:41:36	100.4158	100	9.227329
TIC91A	2/11/2008	15:40:06	99.59563	100	22.65062	TIC91A	2/11/2008	15:41:37	100.4206	100	10.0342
TIC91A	2/11/2008	15:40:07	99.59087	100	22.95326	TIC91A	2/11/2008	15:41:38	100.4206	100	10.92873
TIC91A	2/11/2008	15:40:08	99.59563	100	22.44864	TIC91A	2/11/2008	15:41:39	100.4254	100	11.19061
TIC91A	2/11/2008	15:40:09	99.59563	100	22.3998	TIC91A	2/11/2008	15:41:40	100.5016	100	6.123824
TIC91A	2/11/2008	15:40:10	99.59563	100	22.37843	TIC91A	2/11/2008	15:41:41	100.4254	100	13.69248
TIC91A	2/11/2008	15:40:11	99.59563	100	22.31307	TIC91A	2/11/2008	15:41:42	100.4206	100	13.86005
TIC91A	2/11/2008	15:40:12	99.59563	100	22.31269	TIC91A	2/11/2008	15:41:43	100.4254	100	13.23322
TIC91A	2/11/2008	15:40:13	99.59563	100	22.34702	TIC91A	2/11/2008	15:41:44	100.4206	100	13.54002
TIC91A	2/11/2008	15:40:14	99.66716	100	16.93682	TIC91A	2/11/2008	15:41:45	100.4254	100	13.0543
TIC91A	2/11/2008	15:40:15	99.71484	100	14.19055	TIC91A	2/11/2008	15:41:46	100.4254	100	12.96296
TIC91A	2/11/2008	15:40:16	99.74345	100	14.10837	TIC91A	2/11/2008	15:41:47	100.4206	100	13.30668
TIC91A	2/11/2008	15:40:17	99.74345	100	15.99627	TIC91A	2/11/2008	15:41:48	100.4254	100	12.83155
TIC91A	2/11/2008	15:40:18	99.74345	100	17.38392	TIC91A	2/11/2008	15:41:49	100.4921	100	7.276787
TIC91A	2/11/2008	15:40:19	99.74345	100	18.41319	TIC91A	2/11/2008	15:41:50	100.473	100	10.31385
TIC91A	2/11/2008	15:40:20	99.73869	100	19.51979	TIC91A	2/11/2008	15:41:51	100.4254	100	14.1276
TIC91A	2/11/2008	15:40:21	99.78637	100	16.00823	TIC91A	2/11/2008	15:41:52	100.4206	100	14.08524
TIC91A	2/11/2008	15:40:22	99.82452	100	14.61181	TIC91A	2/11/2008	15:41:53	100.4254	100	13.33984
TIC91A	2/11/2008	15:40:23	99.82452	100	16.16012	TIC91A	2/11/2008	15:41:54	100.4254	100	13.09853
TIC91A	2/11/2008	15:40:24	99.82452	100	17.261	TIC91A	2/11/2008	15:41:55	100.3538	100	18.85792
TIC91A	2/11/2008	15:40:25	99.81976	100	18.5177	TIC91A	2/11/2008	15:41:56	100.3491	100	17.6263
TIC91A	2/11/2008	15:40:26	99.82452	100	18.72439	TIC91A	2/11/2008	15:41:57	100.3443	100	16.8053
TIC91A	2/11/2008	15:40:27	99.81976	100	19.95517	TIC91A	2/11/2008	15:41:58	100.3491	100	15.5148
TIC91A	2/11/2008	15:40:28	99.89128	100	14.36763	TIC91A	2/11/2008	15:41:59	100.3491	100	14.81277
TIC91A	2/11/2008	15:40:29	99.90559	100	14.72217	TIC91A	2/11/2008	15:42:00	100.3443	100	14.73329
TIC91A	2/11/2008	15:40:30	99.89605	100	16.6623	TIC91A	2/11/2008	15:42:01	100.4206	100	8.77368
TIC91A	2/11/2008	15:40:31	99.89128	100	17.82599	TIC91A	2/11/2008	15:42:02	100.4206	100	9.759943
TIC91A	2/11/2008	15:40:32	99.89128	100	18.36816	TIC91A	2/11/2008	15:42:03	100.3491	100	15.63047
TIC91A	2/11/2008	15:40:33	99.89128	100	18.76864	TIC91A	2/11/2008	15:42:04	100.3443	100	15.25285
TIC91A	2/11/2008	15:40:34	99.89128	100	19.08298	TIC91A	2/11/2008	15:42:05	100.3443	100	14.67525
TIC91A	2/11/2008	15:40:35	99.82452	100	24.74108	TIC91A	2/11/2008	15:42:06	100.2775	100	19.39779
TIC91A	2/11/2008	15:40:36	99.82452	100	23.63564	TIC91A	2/11/2008	15:42:07	100.3443	100	12.62674
TIC91A	2/11/2008	15:40:37	99.89605	100	16.98298	TIC91A	2/11/2008	15:42:08	100.4254	100	6.679612
TIC91A	2/11/2008	15:40:38	99.90082	100	17.37231	TIC91A	2/11/2008	15:42:09	100.3491	100	14.05285
TIC91A	2/11/2008	15:40									

TIC91A	2/11/2008	15:42:18	100.3443	100	11.50842	TIC91A	2/11/2008	15:43:59	100.0486	100	16.00734
TIC91A	2/11/2008	15:42:19	100.2775	100	16.98207	TIC91A	2/11/2008	15:44:00	100.0486	100	15.53947
TIC91A	2/11/2008	15:42:20	100.2108	100	21.48072	TIC91A	2/11/2008	15:44:01	100.0439	100	15.60427
TIC91A	2/11/2008	15:42:21	100.2775	100	14.42832	TIC91A	2/11/2008	15:44:02	100.0486	100	14.90844
TIC91A	2/11/2008	15:42:22	100.2775	100	14.04602	TIC91A	2/11/2008	15:44:03	99.96758	100	20.86872
TIC91A	2/11/2008	15:42:23	100.2108	100	19.32807	TIC91A	2/11/2008	15:44:04	99.97234	100	19.35513
TIC91A	2/11/2008	15:42:24	100.2584	100	14.48858	TIC91A	2/11/2008	15:44:05	99.96758	100	18.58963
TIC91A	2/11/2008	15:42:25	100.2012	100	18.14134	TIC91A	2/11/2008	15:44:06	100.0248	100	12.87177
TIC91A	2/11/2008	15:42:26	100.2012	100	16.9745	TIC91A	2/11/2008	15:44:07	100.1154	100	6.314488
TIC91A	2/11/2008	15:42:27	100.1965	100	16.53674	TIC91A	2/11/2008	15:44:08	100.1154	100	8.284903
TIC91A	2/11/2008	15:42:28	100.1297	100	21.40413	TIC91A	2/11/2008	15:44:09	100.1154	100	9.765818
TIC91A	2/11/2008	15:42:29	100.1154	100	20.589	TIC91A	2/11/2008	15:44:10	100.0486	100	15.42058
TIC91A	2/11/2008	15:42:30	100.1154	100	19.00554	TIC91A	2/11/2008	15:44:11	100.0629	100	14.94726
TIC91A	2/11/2008	15:42:31	100.1154	100	17.86383	TIC91A	2/11/2008	15:44:12	99.99619	100	20.09254
TIC91A	2/11/2008	15:42:32	100.1965	100	10.58985	TIC91A	2/11/2008	15:44:13	99.96758	100	20.74722
TIC91A	2/11/2008	15:42:33	100.2775	100	5.09075	TIC91A	2/11/2008	15:44:14	100.0486	100	13.48176
TIC91A	2/11/2008	15:42:34	100.2775	100	7.140505	TIC91A	2/11/2008	15:44:15	100.0486	100	13.71378
TIC91A	2/11/2008	15:42:35	100.2012	100	14.28902	TIC91A	2/11/2008	15:44:16	100.0486	100	13.4944
TIC91A	2/11/2008	15:42:36	100.2012	100	14.06187	TIC91A	2/11/2008	15:44:17	100.1154	100	8.341493
TIC91A	2/11/2008	15:42:37	100.1202	100	20.33744	TIC91A	2/11/2008	15:44:18	100.0486	100	14.40609
TIC91A	2/11/2008	15:42:38	100.0534	100	23.55926	TIC91A	2/11/2008	15:44:19	100.0439	100	14.79164
TIC91A	2/11/2008	15:42:39	100.1154	100	17.00601	TIC91A	2/11/2008	15:44:20	100.1154	100	9.335438
TIC91A	2/11/2008	15:42:40	100.1202	100	15.952	TIC91A	2/11/2008	15:44:21	100.0486	100	15.16652
TIC91A	2/11/2008	15:42:41	100.1154	100	15.87285	TIC91A	2/11/2008	15:44:22	100.0486	100	14.92084
TIC91A	2/11/2008	15:42:42	100.1202	100	15.07323	TIC91A	2/11/2008	15:44:23	100.0439	100	15.18045
TIC91A	2/11/2008	15:42:43	100.1917	100	9.27487	TIC91A	2/11/2008	15:44:24	100.0439	100	14.99848
TIC91A	2/11/2008	15:42:44	100.1202	100	16.06264	TIC91A	2/11/2008	15:44:25	99.96758	100	20.24434
TIC91A	2/11/2008	15:42:45	100.1154	100	15.95722	TIC91A	2/11/2008	15:44:26	100.0963	100	9.082483
TIC91A	2/11/2008	15:42:46	100.1154	100	15.56758	TIC91A	2/11/2008	15:44:27	100.0486	100	14.41147
TIC91A	2/11/2008	15:42:47	100.0343	100	21.35703	TIC91A	2/11/2008	15:44:28	100.0439	100	14.7469
TIC91A	2/11/2008	15:42:48	100.0486	100	18.00442	TIC91A	2/11/2008	15:44:29	100.1154	100	9.269247
TIC91A	2/11/2008	15:42:49	100.0486	100	17.16743	TIC91A	2/11/2008	15:44:30	100.1154	100	10.45712
TIC91A	2/11/2008	15:42:50	100.0486	100	16.59146	TIC91A	2/11/2008	15:44:31	100.0439	100	16.4008
TIC91A	2/11/2008	15:42:51	100.1154	100	11.28082	TIC91A	2/11/2008	15:44:32	100.0486	100	15.47556
TIC91A	2/11/2008	15:42:52	100.1965	100	6.062517	TIC91A	2/11/2008	15:44:33	100.1154	100	10.50008
TIC91A	2/11/2008	15:42:53	100.1392	100	12.88978	TIC91A	2/11/2008	15:44:34	100.0439	100	16.77583
TIC91A	2/11/2008	15:42:54	100.1202	100	14.47615	TIC91A	2/11/2008	15:44:35	100.0486	100	15.78348
TIC91A	2/11/2008	15:42:55	100.1154	100	14.7677	TIC91A	2/11/2008	15:44:36	100.0439	100	15.98618
TIC91A	2/11/2008	15:42:56	100.1202	100	14.28146	TIC91A	2/11/2008	15:44:37	100.0486	100	14.94523
TIC91A	2/11/2008	15:42:57	100.0439	100	20.26392	TIC91A	2/11/2008	15:44:38	100.001	100	18.75069
TIC91A	2/11/2008	15:42:58	100.0486	100	18.50519	TIC91A	2/11/2008	15:44:39	99.96281	100	20.44355
TIC91A	2/11/2008	15:42:59	100.0486	100	17.50573	TIC91A	2/11/2008	15:44:40	99.96758	100	18.7346
TIC91A	2/11/2008	15:43:00	100.0486	100	16.79413	TIC91A	2/11/2008	15:44:41	99.97234	100	17.34924
TIC91A	2/11/2008	15:43:01	100.0439	100	16.67287	TIC91A	2/11/2008	15:44:42	100.0486	100	11.25123
TIC91A	2/11/2008	15:43:02	100.0486	100	15.86565	TIC91A	2/11/2008	15:44:43	100.0439	100	12.40701
TIC91A	2/11/2008	15:43:03	100.0486	100	15.54495	TIC91A	2/11/2008	15:44:44	100.0486	100	12.55757
TIC91A	2/11/2008	15:43:04	100.0439	100	15.77452	TIC91A	2/11/2008	15:44:45	100.0439	100	13.34593
TIC91A	2/11/2008	15:43:05	100.0486	100	15.20426	TIC91A	2/11/2008	15:44:46	99.99619	100	17.7029
TIC91A	2/11/2008	15:43:06	100.1154	100	9.842775	TIC91A	2/11/2008	15:44:47	99.96758	100	18.95243
TIC91A	2/11/2008	15:43:07	100.1965	100	4.567489	TIC91A	2/11/2008	15:44:48	100.0486	100	12.12692
TIC91A	2/11/2008	15:43:08	100.2012	100	6.533361	TIC91A	2/11/2008	15:44:49	99.91989	100	22.51634
TIC91A	2/11/2008	15:43:09	100.1202	100	14.73613	TIC91A	2/11/2008	15:44:50	99.93896	100	18.60063
TIC91A	2/11/2008	15:43:10	100.0439	100	20.55148	TIC91A	2/11/2008	15:44:51	99.89128	100	21.51759
TIC91A	2/11/2008	15:43:11	100.0439	100	19.11126	TIC91A	2/11/2008	15:44:52	99.88651	100	20.39335
TIC91A	2/11/2008	15:43:12	100.0534	100	17.49626	TIC91A	2/11/2008	15:44:53	99.89128	100	18.82967
TIC91A	2/11/2008	15:43:13	100.0439	100	18.11871	TIC91A	2/11/2008	15:44:54	99.96758	100	12.29188
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TIC91A	2/11/2008	15:43:15	100.0439	100	16.73866	TIC91A	2/11/2008	15:44:56	100.0439	100	8.536333
TIC91A	2/11/2008	15:43:16	99.97711	100	20.74436	TIC91A	2/11/2008	15:44:57	99.97234	100	15.14384
TIC91A	2/11/2008	15:43:17	100.0486	100	14.31654	TIC91A	2/11/2008	15:44:58	99.96758	100	15.4436
TIC91A	2/11/2008	15:43:18	100.1202	100	9.437319	TIC91A	2/11/2008	15:44:59	99.96758	100	15.41067
TIC91A	2/11/2008	15:43:19	100.0439	100	16.72945	TIC91A	2/11/2008	15:45:00	99.97234	100	14.95804
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TIC91A	2/11/2008	15:43:24	100.0486	100	16.24415	TIC91A	2/11/2008	15:45:05	100.0439	100	11.52083
TIC91A	2/11/2008	15:43:25	100.0439	100	16.20257	TIC91A	2/11/2008	15:45:06	100.0486	100	11.91759
TIC91A	2/11/2008	15:43:26	100.0486	100	15.45494	TIC91A	2/11/2008	15:45:07	99.96758	100	18.32013
TIC91A	2/11/2008	15:43:27	100.0439	100	15.60359	TIC91A	2/11/2008	15:45:08	99.89128	100	23.28885
TIC91A	2/11/2008	15:43:28	100.0439	100	15.45544	TIC91A	2/11/2008	15:45:09	99.96281	100	15.50974
TIC91A	2/11/2008	15:43:29	100.1154	100	9.66128	TIC91A	2/11/2008	15:45:10	99.96758	100	15.11047
TIC91A	2/11/2008	15:43:30	100.1154	100	10.85774	TIC91A	2/11/2008	15:45:11	99.91989	100	19.16609
TIC91A	2/11/2008	15:43:31	100.1154	100	11.69296	TIC91A	2/11/2008	15:45:12	99.96281	100	14.3727
TIC91A	2/11/2008	15:43:32	100.1202	100	11.93721	TIC91A	2/11/2008	15:45:13	100.0439	100	8.847103
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TIC91A	2/11/2008	15:43:34	100.1202	100	12.80093	TIC91A	2/11/2008	15:45:15	100.0391	100	11.50122
TIC91A	2/11/2008	15:43:35	100.1154	100	13.43839	TIC91A	2/11/2008	15:45:16	100.0868	100	8.310804
TIC91A	2/11/2008	15:43:36	100.1154	100	13.6088	TIC91A	2/11/2008	15:45:17	100.0439	100	13.31276
TIC91A	2/11/2008	15:43:37	100.1154	100	13.73316	TIC91A	2/11/2008	15:45:18	100.0105	100	15.42397
TIC91A	2/11/2008	15:43:38	100.0582	100	18.64429	TIC91A	2/11/2008	15:45:19	100.0486	100	12.52733
TIC91A	2/11/2008	15:43:39	100.1154	100	13.24709	TIC91A	2/11/2008	15:45:20	100.0439	100	13.39468
TIC91A	2/11/2008	15:43:40	100.0486	100	18.05028	TIC91A	2/11/2008	15:45:21	99.96758	100	19.13016
TIC91A	2/11/2008	15:43:41	100.1059	100	12.25973	TIC91A	2/11/2008	15:45:22	99.96758	100	18.05423
TIC91A	2/11/2008	15:43:42	100.1154	100	12.10178	TIC91A	2/11/2008	15:45:23	99.97234	100	16.87953
TIC91A	2/11/										



TIC91A	2/11/2008	15:45:40	99.9342	100	22.24184	TIC91A	2/11/2008	15:47:23	100.1154	100	12.32806
TIC91A	2/11/2008	15:45:41	99.96281	100	17.5327	TIC91A	2/11/2008	15:47:24	100.1154	100	12.6048
TIC91A	2/11/2008	15:45:42	99.96758	100	16.54381	TIC91A	2/11/2008	15:47:25	100.1965	100	6.393764
TIC91A	2/11/2008	15:45:43	99.89605	100	21.99571	TIC91A	2/11/2008	15:47:26	100.2584	100	3.291184
TIC91A	2/11/2008	15:45:44	99.93896	100	16.61957	TIC91A	2/11/2008	15:47:27	100.2012	100	9.549767
TIC91A	2/11/2008	15:45:45	99.96758	100	14.27096	TIC91A	2/11/2008	15:47:28	100.1965	100	10.69819
TIC91A	2/11/2008	15:45:46	99.96758	100	14.54659	TIC91A	2/11/2008	15:47:29	100.268	100	5.973707
TIC91A	2/11/2008	15:45:47	99.90082	100	20.13753	TIC91A	2/11/2008	15:47:30	100.1965	100	12.51296
TIC91A	2/11/2008	15:45:48	99.89128	100	19.63294	TIC91A	2/11/2008	15:47:31	100.2012	100	12.09626
TIC91A	2/11/2008	15:45:49	99.89128	100	18.58083	TIC91A	2/11/2008	15:47:32	100.2728	100	6.516055
TIC91A	2/11/2008	15:45:50	99.96758	100	11.98205	TIC91A	2/11/2008	15:47:33	100.2775	100	7.496544
TIC91A	2/11/2008	15:45:51	100.0868	100	3.265779	TIC91A	2/11/2008	15:47:34	100.1965	100	14.92962
TIC91A	2/11/2008	15:45:52	100.1154	100	4.15639	TIC91A	2/11/2008	15:47:35	100.1965	100	14.24873
TIC91A	2/11/2008	15:45:53	100.1202	100	6.265236	TIC91A	2/11/2008	15:47:36	100.1965	100	13.72526
TIC91A	2/11/2008	15:45:54	100.1154	100	8.528162	TIC91A	2/11/2008	15:47:37	100.2012	100	12.96484
TIC91A	2/11/2008	15:45:55	100.082	100	12.73033	TIC91A	2/11/2008	15:47:38	100.2775	100	7.411498
TIC91A	2/11/2008	15:45:56	100.0439	100	15.75406	TIC91A	2/11/2008	15:47:39	100.1965	100	14.50775
TIC91A	2/11/2008	15:45:57	100.1154	100	10.2384	TIC91A	2/11/2008	15:47:40	100.268	100	8.304531
TIC91A	2/11/2008	15:45:58	100.1154	100	11.13776	TIC91A	2/11/2008	15:47:41	100.1965	100	14.1577
TIC91A	2/11/2008	15:45:59	100.1154	100	11.79418	TIC91A	2/11/2008	15:47:42	100.1917	100	14.08305
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TIC91A	2/11/2008	15:46:01	100.0439	100	16.62178	TIC91A	2/11/2008	15:47:44	100.1965	100	11.27744
TIC91A	2/11/2008	15:46:02	99.97711	100	21.46761	TIC91A	2/11/2008	15:47:45	100.2537	100	6.736776
TIC91A	2/11/2008	15:46:03	99.96758	100	20.4371	TIC91A	2/11/2008	15:47:46	100.1965	100	12.03685
TIC91A	2/11/2008	15:46:04	100.0486	100	13.10228	TIC91A	2/11/2008	15:47:47	100.1965	100	12.09822
TIC91A	2/11/2008	15:46:05	99.97234	100	19.27704	TIC91A	2/11/2008	15:47:48	100.1965	100	12.07988
TIC91A	2/11/2008	15:46:06	99.97234	100	18.05283	TIC91A	2/11/2008	15:47:49	100.1965	100	12.12289
TIC91A	2/11/2008	15:46:07	99.96758	100	17.60048	TIC91A	2/11/2008	15:47:50	100.1965	100	12.11008
TIC91A	2/11/2008	15:46:08	99.96281	100	16.93523	TIC91A	2/11/2008	15:47:51	100.1154	100	18.18778
TIC91A	2/11/2008	15:46:09	99.96758	100	16.15495	TIC91A	2/11/2008	15:47:52	100.1154	100	16.4183
TIC91A	2/11/2008	15:46:10	99.97234	100	15.82441	TIC91A	2/11/2008	15:47:53	100.1154	100	15.51114
TIC91A	2/11/2008	15:46:11	99.96758	100	15.96857	TIC91A	2/11/2008	15:47:54	100.1154	100	14.80005
TIC91A	2/11/2008	15:46:12	99.96758	100	15.68278	TIC91A	2/11/2008	15:47:55	100.1154	100	14.27665
TIC91A	2/11/2008	15:46:13	100.0439	100	10.00853	TIC91A	2/11/2008	15:47:56	100.1154	100	13.89095
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TIC91A	2/11/2008	15:46:16	100.0486	100	13.27552	TIC91A	2/11/2008	15:47:59	100.1154	100	11.57673
TIC91A	2/11/2008	15:46:17	100.0439	100	13.8829	TIC91A	2/11/2008	15:48:00	100.1202	100	11.47584
TIC91A	2/11/2008	15:46:18	99.97711	100	19.49941	TIC91A	2/11/2008	15:48:01	100.1917	100	6.772276
TIC91A	2/11/2008	15:46:19	99.99619	100	16.51801	TIC91A	2/11/2008	15:48:02	100.1345	100	12.96118
TIC91A	2/11/2008	15:46:20	100.0486	100	12.32693	TIC91A	2/11/2008	15:48:03	100.1154	100	14.15786
TIC91A	2/11/2008	15:46:21	100.0439	100	13.20511	TIC91A	2/11/2008	15:48:04	100.0439	100	19.4614
TIC91A	2/11/2008	15:46:22	100.001	100	16.95367	TIC91A	2/11/2008	15:48:05	100.1154	100	12.86292
TIC91A	2/11/2008	15:46:23	100.0439	100	13.38177	TIC91A	2/11/2008	15:48:06	100.1154	100	12.8212
TIC91A	2/11/2008	15:46:24	99.96758	100	19.1888	TIC91A	2/11/2008	15:48:07	99.99142	100	22.45583
TIC91A	2/11/2008	15:46:25	100.0343	100	12.58636	TIC91A	2/11/2008	15:48:08	99.96758	100	21.84888
TIC91A	2/11/2008	15:46:26	100.0439	100	12.37485	TIC91A	2/11/2008	15:48:09	99.98188	100	19.33185
TIC91A	2/11/2008	15:46:27	100.0343	100	13.38354	TIC91A	2/11/2008	15:48:10	99.96281	100	19.31709
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TIC91A	2/11/2008	15:46:29	100.1154	100	8.817556	TIC91A	2/11/2008	15:48:12	99.96281	100	16.23681
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TIC91A	2/11/2008	15:46:31	100.0486	100	16.47845	TIC91A	2/11/2008	15:48:14	99.96281	100	15.49445
TIC91A	2/11/2008	15:46:32	100.0486	100	15.81021	TIC91A	2/11/2008	15:48:15	99.9485	100	15.37025
TIC91A	2/11/2008	15:46:33	100.0486	100	15.30116	TIC91A	2/11/2008	15:48:16	99.96281	100	14.16848
TIC91A	2/11/2008	15:46:34	100.0439	100	15.36883	TIC91A	2/11/2008	15:48:17	99.90559	100	19.08502
TIC91A	2/11/2008	15:46:35	100.0486	100	14.66225	TIC91A	2/11/2008	15:48:18	99.89128	100	18.91132
TIC91A	2/11/2008	15:46:36	100.0439	100	14.88008	TIC91A	2/11/2008	15:48:19	99.96758	100	12.4856
TIC91A	2/11/2008	15:46:37	100.0439	100	14.70324	TIC91A	2/11/2008	15:48:20	99.96758	100	12.92537
TIC91A	2/11/2008	15:46:38	100.0439	100	14.59129	TIC91A	2/11/2008	15:48:21	99.96758	100	13.27253
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TIC91A	2/11/2008	15:46:41	100.0486	100	12.9908	TIC91A	2/11/2008	15:48:24	99.96758	100	13.86937
TIC91A	2/11/2008	15:46:42	100.0486	100	13.24198	TIC91A	2/11/2008	15:48:25	99.96758	100	13.96456
TIC91A	2/11/2008	15:46:43	99.96758	100	19.41338	TIC91A	2/11/2008	15:48:26	100.0439	100	8.324586
TIC91A	2/11/2008	15:46:44	100.0439	100	12.2688	TIC91A	2/11/2008	15:48:27	99.98665	100	14.51121
TIC91A	2/11/2008	15:46:45	100.0629	100	11.20343	TIC91A	2/11/2008	15:48:28	99.91035	100	20.53191
TIC91A	2/11/2008	15:46:46	100.0486	100	13.10315	TIC91A	2/11/2008	15:48:29	99.89128	100	20.29912
TIC91A	2/11/2008	15:46:47	99.96758	100	19.30512	TIC91A	2/11/2008	15:48:30	99.96281	100	13.93797
TIC91A	2/11/2008	15:46:48	99.95327	100	19.3909	TIC91A	2/11/2008	15:48:31	99.89128	100	19.77261
TIC91A	2/11/2008	15:46:49	99.90559	100	21.28796	TIC91A	2/11/2008	15:48:32	99.89128	100	18.51068
TIC91A	2/11/2008	15:46:50	99.96758	100	15.47439	TIC91A	2/11/2008	15:48:33	99.89128	100	17.54914
TIC91A	2/11/2008	15:46:51	99.96758	100	15.32831	TIC91A	2/11/2008	15:48:34	99.96758	100	11.2132
TIC91A	2/11/2008	15:46:52	99.9485	100	16.86294	TIC91A	2/11/2008	15:48:35	99.89605	100	17.73494
TIC91A	2/11/2008	15:46:53	99.89128	100	20.38242	TIC91A	2/11/2008	15:48:36	99.88651	100	17.70596
TIC91A	2/11/2008	15:46:54	99.89128	100	19.49068	TIC91A	2/11/2008	15:48:37	99.89128	100	16.67416
TIC91A	2/11/2008	15:46:55	99.89128	100	18.49126	TIC91A	2/11/2008	15:48:38	99.96758	100	10.54028
TIC91A	2/11/2008	15:46:56	99.91512	100	15.71237	TIC91A	2/11/2008	15:48:39	99.89128	100	17.29842
TIC91A	2/11/2008	15:46:57	99.96758	100	12.0074	TIC91A	2/11/2008	15:48:40	99.96281	100	11.75896
TIC91A	2/11/2008	15:46:58	99.96758	100	12.84115	TIC91A	2/11/2008	15:48:41	99.96758	100	12.12906
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TIC91A	2/11/2008	15:47:00	100.0486	100	7.845219	TIC91A	2/11/2008	15:48:43	99.99142	100	13.49427
TIC91A	2/11/2008	15:47:01	100.02	100	11.91828	TIC91A	2/11/2008	15:48:44	99.96758	100	15.33946
TIC91A	2/11/2008	15:47:02	99.96758	100	16.30276	TIC91A	2/11/2008	15:48:45	99.89128	100	20.45139
TIC91A	2/11/2008	15:47:03	100.0534	100	10.35323	TIC91A	2/11/2008	15:48:46	99.96758	100	13.65016
TIC91A	2/11/2008	15:47:04	100.0248	100	13.35875	TIC91A	2/11/2008	15:48:47	100.0248	100	9.010418
TIC91A	2/11/2008										

TIC91A	2/11/2008	15:49:04	99.74822	100	22.78749	TIC91A	2/11/2008	15:50:45	99.7816	100	22.2312
TIC91A	2/11/2008	15:49:05	99.73869	100	21.86715	TIC91A	2/11/2008	15:50:46	99.81976	100	18.62107
TIC91A	2/11/2008	15:49:06	99.82452	100	13.61046	TIC91A	2/11/2008	15:50:47	99.82452	100	18.11934
TIC91A	2/11/2008	15:49:07	99.74345	100	20.40314	TIC91A	2/11/2008	15:50:48	99.81976	100	18.497
TIC91A	2/11/2008	15:49:08	99.81976	100	13.24959	TIC91A	2/11/2008	15:50:49	99.82452	100	18.05927
TIC91A	2/11/2008	15:49:09	99.74822	100	19.39185	TIC91A	2/11/2008	15:50:50	99.8579	100	15.45304
TIC91A	2/11/2008	15:49:10	99.73869	100	19.42829	TIC91A	2/11/2008	15:50:51	99.81976	100	18.79323
TIC91A	2/11/2008	15:49:11	99.81499	100	12.64515	TIC91A	2/11/2008	15:50:52	99.82452	100	18.29255
TIC91A	2/11/2008	15:49:12	99.75299	100	18.62598	TIC91A	2/11/2008	15:50:53	99.89605	100	12.6985
TIC91A	2/11/2008	15:49:13	99.66716	100	24.96048	TIC91A	2/11/2008	15:50:54	99.89128	100	14.32986
TIC91A	2/11/2008	15:49:14	99.66716	100	23.00771	TIC91A	2/11/2008	15:50:55	99.88651	100	15.58125
TIC91A	2/11/2008	15:49:15	99.66716	100	21.567	TIC91A	2/11/2008	15:50:56	99.89128	100	15.80371
TIC91A	2/11/2008	15:49:16	99.66239	100	20.95911	TIC91A	2/11/2008	15:50:57	99.88651	100	16.66789
TIC91A	2/11/2008	15:49:17	99.66716	100	19.80754	TIC91A	2/11/2008	15:50:58	99.96758	100	10.64362
TIC91A	2/11/2008	15:49:18	99.66239	100	19.66774	TIC91A	2/11/2008	15:50:59	99.96758	100	12.29397
TIC91A	2/11/2008	15:49:19	99.74345	100	13.06821	TIC91A	2/11/2008	15:51:00	99.89128	100	19.02997
TIC91A	2/11/2008	15:49:20	99.73869	100	14.4949	TIC91A	2/11/2008	15:51:01	99.89128	100	18.59737
TIC91A	2/11/2008	15:49:21	99.73869	100	15.27433	TIC91A	2/11/2008	15:51:02	100.0391	100	6.891293
TIC91A	2/11/2008	15:49:22	99.74345	100	15.4284	TIC91A	2/11/2008	15:51:03	99.96758	100	14.98975
TIC91A	2/11/2008	15:49:23	99.73869	100	16.32467	TIC91A	2/11/2008	15:51:04	99.97234	100	15.06355
TIC91A	2/11/2008	15:49:24	99.66716	100	22.00113	TIC91A	2/11/2008	15:51:05	100.0391	100	9.967484
TIC91A	2/11/2008	15:49:25	99.71008	100	17.31535	TIC91A	2/11/2008	15:51:06	100.0153	100	13.7358
TIC91A	2/11/2008	15:49:26	99.73869	100	15.47906	TIC91A	2/11/2008	15:51:07	99.96281	100	18.18699
TIC91A	2/11/2008	15:49:27	99.74345	100	15.59345	TIC91A	2/11/2008	15:51:08	99.96758	100	17.51934
TIC91A	2/11/2008	15:49:28	99.74345	100	16.05631	TIC91A	2/11/2008	15:51:09	99.99619	100	14.95078
TIC91A	2/11/2008	15:49:29	99.73869	100	16.75125	TIC91A	2/11/2008	15:51:10	100.0439	100	12.07844
TIC91A	2/11/2008	15:49:30	99.73869	100	17.01057	TIC91A	2/11/2008	15:51:11	100.0439	100	13.16508
TIC91A	2/11/2008	15:49:31	99.74345	100	16.82354	TIC91A	2/11/2008	15:51:12	100.0439	100	14.01755
TIC91A	2/11/2008	15:49:32	99.74345	100	16.94683	TIC91A	2/11/2008	15:51:13	100.0439	100	14.5846
TIC91A	2/11/2008	15:49:33	99.74345	100	17.04649	TIC91A	2/11/2008	15:51:14	100.0486	100	14.65056
TIC91A	2/11/2008	15:49:34	99.73869	100	17.55105	TIC91A	2/11/2008	15:51:15	100.02	100	17.36642
TIC91A	2/11/2008	15:49:35	99.74345	100	17.19061	TIC91A	2/11/2008	15:51:16	99.96758	100	20.75319
TIC91A	2/11/2008	15:49:36	99.66239	100	23.43785	TIC91A	2/11/2008	15:51:17	99.96758	100	19.68901
TIC91A	2/11/2008	15:49:38	99.73869	100	15.80498	TIC91A	2/11/2008	15:51:18	99.96758	100	18.95237
TIC91A	2/11/2008	15:49:38	99.73869	100	16.13248	TIC91A	2/11/2008	15:51:19	99.97234	100	18.00502
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TIC91A	2/11/2008	15:49:40	99.73869	100	16.00308	TIC91A	2/11/2008	15:51:24	99.89605	100	21.54585
TIC91A	2/11/2008	15:49:41	99.73869	100	16.5449	TIC91A	2/11/2008	15:51:24	99.95804	100	15.71683
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TIC91A	2/11/2008	15:49:43	99.73869	100	17.20897	TIC91A	2/11/2008	15:51:26	99.89605	100	21.7126
TIC91A	2/11/2008	15:49:44	99.82452	100	11.20583	TIC91A	2/11/2008	15:51:27	99.89128	100	20.95146
TIC91A	2/11/2008	15:49:45	99.74345	100	18.97264	TIC91A	2/11/2008	15:51:28	99.81976	100	25.6253
TIC91A	2/11/2008	15:49:46	99.82452	100	12.45153	TIC91A	2/11/2008	15:51:29	99.88651	100	18.26361
TIC91A	2/11/2008	15:49:47	99.73869	100	20.28054	TIC91A	2/11/2008	15:51:30	99.89128	100	17.74698
TIC91A	2/11/2008	15:49:48	99.74345	100	19.31945	TIC91A	2/11/2008	15:51:31	99.89605	100	17.32002
TIC91A	2/11/2008	15:49:49	99.81976	100	13.11195	TIC91A	2/11/2008	15:51:32	99.81976	100	23.29156
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TIC91A	2/11/2008	15:49:51	99.81499	100	13.66946	TIC91A	2/11/2008	15:51:34	99.89605	100	15.88695
TIC91A	2/11/2008	15:49:52	99.81976	100	14.34219	TIC91A	2/11/2008	15:51:35	99.80545	100	23.21778
TIC91A	2/11/2008	15:49:53	99.75299	100	20.57479	TIC91A	2/11/2008	15:51:36	99.76253	100	24.73589
TIC91A	2/11/2008	15:49:54	99.74345	100	20.49082	TIC91A	2/11/2008	15:51:37	99.82452	100	18.88433
TIC91A	2/11/2008	15:49:55	99.74345	100	19.82817	TIC91A	2/11/2008	15:51:38	99.82452	100	18.71586
TIC91A	2/11/2008	15:49:56	99.82452	100	13.08212	TIC91A	2/11/2008	15:51:39	99.82452	100	18.6552
TIC91A	2/11/2008	15:49:57	99.81976	100	14.56797	TIC91A	2/11/2008	15:51:40	99.89605	100	12.99279
TIC91A	2/11/2008	15:49:58	99.82452	100	14.90971	TIC91A	2/11/2008	15:51:41	99.89605	100	14.29076
TIC91A	2/11/2008	15:49:59	99.81976	100	15.92006	TIC91A	2/11/2008	15:51:42	99.89128	100	15.55116
TIC91A	2/11/2008	15:50:00	99.89605	100	10.44566	TIC91A	2/11/2008	15:51:43	99.89128	100	16.14286
TIC91A	2/11/2008	15:50:01	99.82452	100	17.16083	TIC91A	2/11/2008	15:51:44	99.89128	100	16.56208
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TIC91A	2/11/2008	15:50:05	99.81976	100	17.58578	TIC91A	2/11/2008	15:51:48	99.89128	100	17.42826
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TIC91A	2/11/2008	15:50:07	99.89605	100	12.39669	TIC91A	2/11/2008	15:51:50	99.9485	100	14.98424
TIC91A	2/11/2008	15:50:08	99.89128	100	13.9166	TIC91A	2/11/2008	15:51:51	99.82452	100	25.15576
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TIC91A	2/11/2008	15:50:10	99.88651	100	15.60893	TIC91A	2/11/2008	15:51:53	99.89605	100	17.56236
TIC91A	2/11/2008	15:50:11	99.88651	100	15.98488	TIC91A	2/11/2008	15:51:54	99.89128	100	18.01914
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TIC91A	2/11/2008	15:50:18	99.82452	100	18.05119	TIC91A	2/11/2008	15:52:01	99.89605	100	14.78779
TIC91A	2/11/2008	15:50:19	99.81976	100	18.3042	TIC91A	2/11/2008	15:52:02	99.89128	100	16.03444
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TIC91A	2/11/2008	15:50:21	99.81976	100	18.14272	TIC91A	2/11/2008	15:52:04	99.82452	100	20.75347
TIC91A	2/11/2008	15:50:22	99.82452	100	17.70748	TIC91A	2/11/2008	15:52:05	99.89605	100	14.98351
TIC91A	2/11/2008	15:50:23	99.75299	100	23.49389	TIC91A	2/11/2008	15:52:06	99.89128	100	16.23696
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TIC91A	2/11/2008	15:50:27	99.82452	100	17.14533	TIC91A	2/11/2008	15:52:10	99.88651	100	18.02751
TIC91A	2/11/2008	15:50:28	99.74345	100	23.17378	TIC91A	2/11/2008	15:52:11	99.89128	100	17.73696
TIC91A	2/11/2008										

TIC91A	2/11/2008	15:52:28	99.89128	100	17.13624	TIC91A	2/11/2008	15:54:09	99.87221	100	17.66125
TIC91A	2/11/2008	15:52:29	99.89605	100	17.08945	TIC91A	2/11/2008	15:54:10	99.89605	100	16.28944
TIC91A	2/11/2008	15:52:30	99.89128	100	17.69933	TIC91A	2/11/2008	15:54:11	99.82452	100	21.91117
TIC91A	2/11/2008	15:52:31	99.82929	100	23.08294	TIC91A	2/11/2008	15:54:12	99.81976	100	21.60447
TIC91A	2/11/2008	15:52:32	99.89128	100	17.43979	TIC91A	2/11/2008	15:54:13	99.89128	100	15.22839
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TIC91A	2/11/2008	15:52:36	99.88651	100	18.38135	TIC91A	2/11/2008	15:54:17	99.89605	100	15.24508
TIC91A	2/11/2008	15:52:37	99.82929	100	23.24752	TIC91A	2/11/2008	15:54:18	99.89128	100	16.56519
TIC91A	2/11/2008	15:52:38	99.82452	100	22.44488	TIC91A	2/11/2008	15:54:19	99.88651	100	17.54792
TIC91A	2/11/2008	15:52:39	99.89128	100	16.62222	TIC91A	2/11/2008	15:54:20	99.89128	100	17.53415
TIC91A	2/11/2008	15:52:40	99.90559	100	16.6647	TIC91A	2/11/2008	15:54:21	99.81976	100	23.30498
TIC91A	2/11/2008	15:52:41	99.88651	100	18.47448	TIC91A	2/11/2008	15:54:22	99.86744	100	18.29779
TIC91A	2/11/2008	15:52:42	99.9485	100	13.40547	TIC91A	2/11/2008	15:54:23	99.88651	100	17.25879
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TIC91A	2/11/2008	15:52:44	99.89128	100	20.53039	TIC91A	2/11/2008	15:54:25	99.86744	100	18.19744
TIC91A	2/11/2008	15:52:45	99.97234	100	13.95092	TIC91A	2/11/2008	15:54:26	99.89605	100	16.47077
TIC91A	2/11/2008	15:52:46	99.96758	100	15.31046	TIC91A	2/11/2008	15:54:27	99.89128	100	17.37634
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TIC91A	2/11/2008	15:52:53	99.96758	100	20.74375	TIC91A	2/11/2008	15:54:34	99.89605	100	21.95354
TIC91A	2/11/2008	15:52:54	99.89128	100	25.66847	TIC91A	2/11/2008	15:54:35	99.97234	100	15.21747
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TIC91A	2/11/2008	15:52:57	100.0486	100	12.29137	TIC91A	2/11/2008	15:54:38	100.0439	100	13.02242
TIC91A	2/11/2008	15:52:58	100.0439	100	13.90797	TIC91A	2/11/2008	15:54:39	100.0439	100	14.18653
TIC91A	2/11/2008	15:52:59	100.0486	100	14.38917	TIC91A	2/11/2008	15:54:40	100.0439	100	15.05914
TIC91A	2/11/2008	15:53:00	100.0486	100	15.01697	TIC91A	2/11/2008	15:54:41	100.0439	100	15.6966
TIC91A	2/11/2008	15:53:01	100.0486	100	15.49393	TIC91A	2/11/2008	15:54:42	100.0439	100	16.16154
TIC91A	2/11/2008	15:53:02	100.0439	100	16.24911	TIC91A	2/11/2008	15:54:43	100.0439	100	16.50128
TIC91A	2/11/2008	15:53:03	99.96758	100	22.57615	TIC91A	2/11/2008	15:54:44	99.96758	100	22.18053
TIC91A	2/11/2008	15:53:04	100.0391	100	15.63828	TIC91A	2/11/2008	15:54:45	99.97234	100	20.70198
TIC91A	2/11/2008	15:53:05	100.0439	100	15.76687	TIC91A	2/11/2008	15:54:46	99.96758	100	20.35589
TIC91A	2/11/2008	15:53:06	99.96758	100	22.21983	TIC91A	2/11/2008	15:54:47	99.96758	100	19.79119
TIC91A	2/11/2008	15:53:07	100.0439	100	14.98886	TIC91A	2/11/2008	15:54:48	100.0105	100	15.70704
TIC91A	2/11/2008	15:53:08	100.0439	100	15.56041	TIC91A	2/11/2008	15:54:49	100.0439	100	13.93642
TIC91A	2/11/2008	15:53:09	99.96758	100	21.69151	TIC91A	2/11/2008	15:54:50	99.96758	100	20.72126
TIC91A	2/11/2008	15:53:10	100.0439	100	14.58024	TIC91A	2/11/2008	15:54:51	99.96758	100	20.05448
TIC91A	2/11/2008	15:53:11	100.0439	100	15.2823	TIC91A	2/11/2008	15:54:52	99.96758	100	19.52965
TIC91A	2/11/2008	15:53:12	100.0439	100	15.77449	TIC91A	2/11/2008	15:54:53	99.96758	100	19.20612
TIC91A	2/11/2008	15:53:13	100.0439	100	15.82539	TIC91A	2/11/2008	15:54:54	99.97234	100	18.48477
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TIC91A	2/11/2008	15:53:15	100.0486	100	16.03753	TIC91A	2/11/2008	15:54:56	99.97234	100	18.86426
TIC91A	2/11/2008	15:53:16	100.1154	100	11.29015	TIC91A	2/11/2008	15:54:57	99.96758	100	18.99179
TIC91A	2/11/2008	15:53:17	100.1869	100	6.980986	TIC91A	2/11/2008	15:54:58	99.97234	100	18.3488
TIC91A	2/11/2008	15:53:18	100.1154	100	14.30008	TIC91A	2/11/2008	15:54:59	99.96758	100	18.5964
TIC91A	2/11/2008	15:53:19	100.1202	100	14.43711	TIC91A	2/11/2008	15:55:00	100.0057	100	15.26002
TIC91A	2/11/2008	15:53:20	100.1154	100	15.23512	TIC91A	2/11/2008	15:55:01	100.0439	100	13.28019
TIC91A	2/11/2008	15:53:21	100.1154	100	15.53986	TIC91A	2/11/2008	15:55:02	99.96758	100	19.86832
TIC91A	2/11/2008	15:53:22	100.0486	100	21.06276	TIC91A	2/11/2008	15:55:03	99.96281	100	19.7853
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TIC91A	2/11/2008	15:53:38	100.0439	100	22.62326	TIC91A	2/11/2008	15:55:19	100.0439	100	17.32135
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TIC91A	2/11/2008	15:53:42	100.0486	100	18.14972	TIC91A	2/11/2008	15:55:23	100.0439	100	17.3561
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TIC91A	2/11/2008										

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TIC91A	2/11/2008	15:55:53	100.0486	100	14.39021	TIC91A	2/11/2008	15:57:34	100.0486	100	16.06364
TIC91A	2/11/2008	15:55:54	100.0439	100	15.53306	TIC91A	2/11/2008	15:57:35	99.96758	100	22.48679
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TIC91A	2/11/2008	15:56:54	99.89605	100	16.88655	TIC91A	2/11/2008	15:58:35	99.96758	100	23.61419
TIC91A	2/11/2008	15:56:55	99.82452	100	22.93918	TIC91A	2/11/2008	15:58:36	99.96758	100	22.15068
TIC91A	2/11/2008	15:56:56	99.81976	100	22.42475	TIC91A	2/11/2008	15:58:37	100.02	100	16.65715
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TIC91A	2/11/2008	15:57:04	99.89605	100	16.58595	TIC91A	2/11/2008	15:58:45	100.0439	100	17.42016
TIC91A	2/11/2008	15:57:05	99.82452	100	22.71915	TIC91A	2/11/2008	15:58:46	100.0439	100	17.41876
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TIC91A	2/11/2008	15:57:10	99.89128	100	15.69381	TIC91A	2/11/2008	15:58:51	99.83406	100	30.68262
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TIC91A	2/11/2008	15:57:12	99.95804	100	12.03936	TIC91A	2/11/2008	15:58:53	99.88651	100	22.23029
TIC91A	2/11/2008	15:57:13	99.88651	100	18.7962	TIC91A	2/11/2008	15:58:54	99.88651	100	21.38788
TIC91A	2/11/2008	15:57:14	99.89128	100	18.52583	TIC91A	2/11/2008	15:58:55	99.96281	100	14.59922
TIC91A											